

2015
SPECIFICATION

CONTRACT DOCUMENTS

CONTRACT 2015.02

PAVEMENT REHABILITATION
CLEAR ZONE IMPROVEMENTS
MM 67.1 TO MM 74.9

ROYAL RIVER BRIDGE REPAIRS MM 71.1

BALD HILL BRIDGE REPAIRS MM 71.6

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

The Specifications are divided into two parts:
Part I, General Provisions and Part II Special Provisions.

The Maine Turnpike General Provisions are additions and alterations to the Maine Department of Transportation Standard Specifications. See Subsection 100.1.

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MAINE TURNPIKE AUTHORITY

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NOTICE TO CONTRACTORS

PROPOSAL

CONTRACT AGREEMENT

CONTRACT BOND

FINAL LIEN AND CLAIM WAIVER AND AFFIDAVIT

SPECIFICATIONS

MAINE TURNPIKE AUTHORITY

NOTICE TO CONTRACTORS

Sealed Proposals will be received by the Maine Turnpike Authority for:

CONTRACT 2015.02

PAVEMENT REHABILITATION
CLEAR ZONE IMPROVEMENTS
MM 67.1 TO MM 74.9

ROYAL RIVER BRIDGE REPAIRS MM 71.1

BALD HILL BRIDGE REPAIRS MM 71.6

at the office of the Maine Turnpike Authority, 2360 Congress Street, Portland, Maine, until 11:00 a.m., prevailing time as determined by the Authority on April 21, 2015 at which time and place the Proposals will be publicly opened and read. Bids will be accepted from Contractors prequalified by the Maine Department of Transportation for Paving Construction Projects. All other bids may be rejected. This Project includes a wage determination developed by the State of Maine Department of Labor.

The pavement rehabilitation work consists of milling and resurfacing the two 12-foot wide lanes and the median shoulder in Locations 1 and 2 from mile 68.5 to mile 74.9. The work also involves earthwork, tree plantings, bridge repairs, drainage, guardrail, pavement markings, maintenance of traffic and all other work incidental thereto in accordance with the Plans and Specifications in Locations 1 through 7.

The General Limits of work are as follows:

- Location 1: Milling and Paving of northbound travel lanes from Mile 68.5 (Sta. 3456+00) in the Town of New Gloucester and extending northerly to Mile 74.9 (Sta. 3780+00) in the City of Auburn;
- Location 2: Milling and Paving of southbound travel lanes from Mile 74.9 (Sta. 3780+00) in the City of Auburn and extending southerly to Mile 68.5 (Sta. 3456+00) in the Town of New Gloucester.
- Location 3: Clear zone and drainage work of northbound travel lanes from Mile 67.1 (Sta. 3384+00) in the Town of New Gloucester and extending northerly to Mile 74.9 (Sta. 3780+00) in the City of Auburn;
- Location 4: Clear zone and drainage work of southbound travel lanes from Mile 74.9 (Sta. 3780+00) in the City of Auburn and extending southerly to Mile 67.1 (Sta. 3384+00) in the Town of New Gloucester.
- Location 5: Royal River bridge work at Mile 71.1 (Sta. 3590+59.50) in the Town of New Gloucester.

Location 6: Bald Hill bridge work at Mile 71.6 (Sta. 3617+60.56) in the Town of New Gloucester.

Location 7: Tree plantings northbound starting at Mile 69.4 (Sta. 3504+50) in the Town of New Gloucester and ending at Mile 71.6 (Sta. 3611+00) in the Town of New Gloucester.

Plans and Contract Documents may be examined by prospective Bidders weekdays between 8:00 a.m. and 4:30 p.m. at the office of the Maine Turnpike Authority, 2360 Congress Street, Portland, Maine. The Plans and Contract Documents may be obtained from the Authority upon payment of Fifty Dollars (\$50.00) for each set, which payment will not be returned. Checks shall be made payable to: Maine Turnpike Authority. The plans and contract documents may also be downloaded from a link on our website at www.maineturnpike.com [Projects and Planning/Construction Contracts].

For general information regarding Bidding and Contracting procedures, contact Nathaniel F. Carll, Purchasing Manager, at (207) 871-7771 Ext. 115. For information regarding Schedule of Items, plan holders list, and bid results, visit our website at www.maineturnpike.com [Contract Bids]. For Project specific information, fax or email all questions to Nathaniel F. Carll, Purchasing Manager, at (207) 871-7739 or ncarll@maineturnpike.com. Responses will not be prepared for questions received by telephone. Bidders shall not contact any other Authority staff or Consultants for clarification of Contract provisions, and the Authority will not be responsible for any interpretations so obtained.

All work shall be governed by the Specifications entitled "State of Maine, Department of Transportation, Standard Specifications, Revision of December 2002", price \$13, (\$16 by mail) "Standard Details, Revision of December 2002" and "Best Management Practices for Erosion and Sediment Control", latest issue. Copies and recent updates to these publications can be downloaded at: www.maine.gov/mdot/contractor-consultant-information/contractor_cons.php.

Proposals must be accompanied by an original bid bond, certified or cashier's check payable to the Maine Turnpike Authority in an amount not less than Five (5%) Percent of the Total Amount in the Proposal, but not less than \$500.00. The Bidder to whom a Contract is awarded will be required to furnish a Surety Corporation Bond, satisfactory to the Authority, on the standard Contract Bond form of the Authority, for a sum not less than the Total Amount of the Proposal.

Proposals must be made upon the Proposal Forms furnished by the Authority separately with the Contract Documents, and must be enclosed in the sealed special addressed envelope provided therefore bearing the name and address of the Bidder, the name of the Contract, and the date and time of Proposal opening on the outside.

A pre-bid conference will be held on April 14, 2015 at 11:00 a.m. at the Maine Turnpike Authority, 2360 Congress Street, Portland, Maine.

The Authority reserves the unqualified right to reject any or all Proposals and to accept that Proposal which in its sole judgment will under all circumstances serves its best interest.

MAINE TURNPIKE AUTHORITY

Nathaniel F. Carl
Purchasing Manager
Maine Turnpike Authority
Portland, Maine

MAINE TURNPIKE AUTHORITY

MAINE TURNPIKE

PROPOSAL

CONTRACT 2015.02

PAVEMENT REHABILITATION
CLEAR ZONE IMPROVEMENTS
MM 67.1 TO MM 74.9

ROYAL RIVER BRIDGE REPAIRS MM 71.1

BALD HILL BRIDGE REPAIRS MM 71.6

MAINE TURNPIKE AUTHORITY

PROPOSAL

CONTRACT 2015.02

PAVEMENT REHABILITATION
CLEAR ZONE IMPROVEMENTS
MM 67.1 TO MM 74.9

ROYAL RIVER BRIDGE REPAIRS MM 71.1

BALD HILL BRIDGE REPAIRS MM 71.6

TO MAINE TURNPIKE AUTHORITY:

The pavement rehabilitation work consists of milling and resurfacing the two 12-foot wide lanes and the median shoulder in Locations 1 and 2 from mile 68.5 to mile 74.9. The work also involves earthwork, tree plantings, bridge repairs, drainage, guardrail, pavement markings, maintenance of traffic and all other work incidental thereto in accordance with the Plans and Specifications in Locations 1 through 7.

The General Limits of work are as follows:

- Location 1: Milling and Paving of northbound travel lanes from Mile 68.5 (Sta. 3456+00) in the Town of New Gloucester and extending northerly to Mile 74.9 (Sta. 3780+00) in the City of Auburn;
- Location 2: Milling and Paving of southbound travel lanes from Mile 74.9 (Sta. 3780+00) in the City of Auburn and extending southerly to Mile 68.5 (Sta. 3456+00) in the Town of New Gloucester.
- Location 3: Clear zone and drainage work of northbound travel lanes from Mile 67.1 (Sta. 3384+00) in the Town of New Gloucester and extending northerly to Mile 74.9 (Sta. 3780+00) in the City of Auburn;
- Location 4: Clear zone and drainage work of southbound travel lanes from Mile 74.9 (Sta. 3780+00) in the City of Auburn and extending southerly to Mile 67.1 (Sta. 3384+00) in the Town of New Gloucester.
- Location 5: Royal River bridge work at Mile 71.1 (Sta. 3590+59.50) in the Town of New Gloucester.
- Location 6: Bald Hill bridge work at Mile 71.6 (Sta. 3617+60.56) in the Town of New Gloucester.
- Location 7: Tree plantings northbound starting at Mile 69.4 (Sta. 3504+50) in the Town of New Gloucester and ending at Mile 71.6 (Sta. 3611+00) in the Town of New Gloucester.

This Work will be done under a Contract known as Contract 2015.02 according to the Plans and Specifications which are on file in the office of the Maine Turnpike Authority, 2360 Congress Street, Portland, Maine.

On the acceptance of this Proposal for said Work, the undersigned will give the required bond with good security conditioned for the faithful performance of said Work, according to said Plans and Specifications, and the doing of all other work required by said Specifications for the consideration herein named and with the further condition that the Maine Turnpike Authority shall be saved harmless from any and all damages that might accrue to any person, persons or property by reason of the carrying out of said Work, or any part thereof, or by reason of negligence of the undersigned, or any person or persons under his employment and engaged in said Work.

The undersigned hereby declares that he/she has carefully examined the Plans, Specifications and other Contract Documents, and that he/she will contract to carry out and complete the said Work as specified and delineated at the price per unit of measure for each scheduled item of Work stated in the Schedule of Prices as follows:

It is understood that the TOTAL AMOUNT stated by the undersigned in the following Schedule of Prices is based on approximate quantities and will be used solely for the comparison of bids, and that the quantities stated in the Schedule of Prices for the various items are estimates only and may be increased or decreased all as provided in the Specifications.

SCHEDULE OF BID PRICES
CONTRACT NO. 2015.02
Pavement Rehabilitation Clear Zone Improvements
MM 67.1 to MM 74.9
Royal River and Bald Hill Road Bridge Repairs

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
202.202	Removing Pavement Surface - Mainline	Square Yard	204,712				
202.2021	Removing Partial Pavement Surface - Bridge Deck	Square Yard	990				
202.2026	Removing Pavement Surface - Drainage Paths	Square Foot	6,336				
202.205	Rumble Strips	Each	65,800				
202.206	Removing Rumble Strips	Linear Foot	3,960				
203.20	Common Excavation	Cubic Yard	100				
203.241	Common Borrow, Truck Measure	Cubic Yard	150				
205.51	Widening of Existing Shoulder	Linear Foot	460				
403.2083	Hot Mix Asphalt, 12.5mm (Polymer Modified)- RAP	Ton	17,196				
403.2084	Hot Mix Asphalt, 12.5mm (Polymer Modified) - Bridge	Ton	175				
403.211	Hot Mix Asphalt (shimming)	Ton	5,732				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
409.15	Bituminous Tack Coat - Applied	Gallon	12,282				
409.151	Bituminous Tack Coat - Applied, Bridge	Gallon	63				
411.09	Untreated Agrigate Surface Coarse	Cubic Yard	20				
424.323	Asphalt Rubber Fiber Crack Filler-Applied	Pound	7,000				
502.701	Bridge Drain Grate Modification	Each	4				
506.9104	Zinc-Rich Coating System (Field Painting)	Lump Sum	1				
508.141	High Performance Waterproofing Membrane (Bald Hill Rd)(720 SY)	Lump Sum	1				
508.142	High Performance Waterproofing Membrane (Royal River)(270 SY)	Lump Sum	1				
515.201	Pigmented Protective Coating for Concrete Surfaces	Square Yard	330				
515.202	Clear Protective Coating for Concrete Surfaces	Square Yard	840				
518.10	Abutment Repairs	Square Foot	60				
518.20	Pier Repairs	Square Foot	40				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
518.39	Granite Curb Joint Mortar and Bedding Mortar Repair	Linear Foot	390				
518.6317	Epoxy Injected Crack Repairs	Linear Foot	15				
518.75	Fascia and Overhang Repairs	Square Foot	195				
518.80	Partial Depth Concrete Deck Repairs	Square Foot	645				
518.81	Full Depth Concrete Deck Repairs	Square Foot	130				
518.87	Concrete Edge Beam Repair (Full Depth)	Square Foot	85				
520.2211	Expansion Device Modifications(Royal River)	Each	2				
520.23	Expansion Device - Asphaltic Plug Joint	Linear Foot	150				
520.231	Expansion Device - Asphaltic Plug for Crack Control	Linear Foot	85				
526.306	Temporary Concrete Barrier, Type I - Supplied by Authority(1000 LF)	Lump Sum	1				
527.30	Energy Absorbing System (CAT) - New	Each	2				
527.341	Work Zone Crash Cushions - TL-3	Unit	3				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
603.91	Pressure Treated Wood Drain Trough	Linear Foot	120				
604.184	Rebuild Catch Basin to Grade - Type II	Each	20				
606.1725	Bridge Transition - Type III Modified	Each	4				
606.178	Guardrail Beam	Linear Foot	725				
606.24	Guardrail Type 3d Single Rail	Linear Foot	1,050				
606.2652	Terminal End - Remove and Stack	Each	47				
606.278	Terminal End - Anchored End	Each	45				
606.352	Reflectorized Beam Guardrail Delineator	Each	1,769				
606.353	Delineator Post	Each	130				
606.355	Delineator Post - Remove and Stack	Each	128				
606.3605	Remove, Modify and Reset Single Guardrail	Linear Foot	225				
606.3621	Guardrail Adjust - Single Rail	Linear Foot	14,450				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
606.3622	Guardrail Adjust - Double Rail	Linear Foot	39,925				
606.3631	Guardrail - Remove and Dispose	Linear Foot	175				
606.47	Single Wooden Post	Each	10				
606.471	Single Offset Block - W Beam	Each	121				
606.48	Single Galvanized Steel Post	Each	40				
606.701	Asymmetrical Thrie Beam Transition	Each	9				
606.754	Widen Shoulder for Guardrail 350 Flared Terminal	Each	8				
606.755	Modify Widen Shoulder for Guardrail 350 Flared Terminal	Each	19				
606.80	Guardrail - 350 Flared Terminal	Each	5				
606.82	Guardrail - Remove and Stack Existing Crash End	Each	3				
606.83	Remove, Modify, and Reset Guardrail 350 Flared Terminal	Each	3				
607.091	Woven Wire Fence - Metal Posts with Bracing	Linear Foot	21,700				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
609.191	Concrete Curb Type 2	Linear Foot	48				
610.18	Stone Ditch Protection	Cubic Yard	12				
613.319	Erosion Control Blanket	Square Yard	1,000				
615.07	Loam	Cubic Yard	1				
618.1401	Seeding Method Number 2, Plan Quantity	Unit	1				
619.1201	Mulch, Plan Quantity	Unit	30				
619.1202	Temporary Mulch	Lump Sum	1				
620.58	Erosion Control Geotextile	Square Yard	37				
621.81	Black Spruce Plantings	Each	125				
626.12	Quazite Junction Box	Each	3				
626.22	Non Metallic Conduit	Linear Foot	300				
627.712	White or Yellow Pavement Marking Line	Linear Foot	131,600				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
627.713	Broken White Pavement Marking Line	Linear Foot	65,800				
627.761	Temporary Pavement Marking Line, Yellow or White	Linear Foot	414,086				
627.77	Removing Existing Pavement Markings	Square Foot	3,508				
627.812	Temporary Raised Pavement Markers	Each	18,106				
627.94	Pavement Marking Tape	Linear Foot	4,935				
629.05	Hand Labor, Straight Time	Hour	200				
631.10	Air Compressor (including operator)	Hour	50				
631.11	Air Tool (including operator)	Hour	80				
631.12	All Purpose Excavator (including operator)	Hour	20				
631.172	Truck - Large (including operator)	Hour	20				
631.36	Foreman	Hour	40				
652.30	Flashing Arrow	Each	5				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
652.312	Type III Barricades	Each	6				
652.3311	Drums - Mill and Fill	Lump Sum	1				
652.34	Cone	Each	15				
652.35	Construction Signs	Square Foot	5,115				
652.351	Construction Signs - Bridge	Square Foot	1,860				
652.3611	Maintenance of Traffic Control Devices, Mill and Fill	Lump Sum	1				
652.38	Flagger	Hour	320				
652.3911	Maintenance of Traffic Control Devices (Bald Hill Rd)	Lump Sum	1				
652.3912	Maintenance of Traffic Control Devices (Royal River)	Lump Sum	1				
652.411	Portable - Changeable Message Sign with Radar Unit	Each	4				
652.45	Truck Mounted Attenuator	Cal. Day	100	\$125	00	\$12500	00
656.50	Baled Hay, in place	Each	75				

CARRIED FORWARD:

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
656.632	30 inch Temporary Silt Fence	Linear Foot	350				
830.25	Horizontal Directional Drilling, 3" PVC Conduit Installation	Linear Foot	300				
TOTAL:							

Acknowledgment is hereby made of the following Addenda received since issuance of the Plans and Specifications: _

Accompanying this Proposal is an original bid bond, cashier's or certified check on _____ Bank, for _____, payable to the Maine Turnpike Authority. In case this Proposal shall be accepted by the Maine Turnpike Authority and the undersigned should fail to execute a Contract with, and furnish the security required by the Maine Turnpike Authority as set forth in the Specifications, within the time fixed therein, an amount of money equal to Five (5%) Percent of the Total Amount of the Proposal for the Contract awarded to the undersigned, but not less than \$500.00, obtained out of the original bid bond, cashier's or certified check, shall become the property of the Maine Turnpike Authority; otherwise the check will be returned to the undersigned.

The performance of said Work under this Contract will be completed during the time specified in Subsection 107.1.

It is agreed that time is of the essence of this Contract and that I (we) will, in the event of my (our) failure to complete the Work within the time limit named above, pay to Maine Turnpike Authority liquidated damages in the amount or amounts stated in the Specifications.

The undersigned is an Individual/Partnership/Corporation under the laws of the State of _____, having principal office at _____, thereunto duly authorized.

_____ (SEAL)

_____ (SEAL)

*Affix Corporate Seal
or Power of Attorney
Where Applicable*

_____ (SEAL)

By: _____

Its: _____

Information below to be typed or printed where applicable:

INDIVIDUAL:

(Name) (Address)

PARTNERSHIP - Name and Address of General Partners:

(Name) (Address)

(Name) (Address)

(Name) (Address)

(Name) (Address)

INCORPORATED COMPANY:

(President) (Address)

(Vice-President) (Address)

(Secretary) (Address)

(Treasurer) (Address)

MAINE TURNPIKE AUTHORITY
MAINE TURNPIKE
YORK TO AUGUSTA
CONTRACT AGREEMENT

This Agreement made and entered into between the Maine Turnpike Authority, and sometimes termed the "Authority", and _____
_____ herein termed the "Contractor":

WITNESSETH: That the Authority and the Contractor, in consideration of the premises and of the mutual covenants, considerations and agreements herein contained, agree as follows:

FIRST: The parties hereto mutually agree that the documents attached hereto and herein incorporated and made a part hereof collectively evidencing and constituting the entire Contract to the same extent as if herein written in full, are the Notice to Contractors, the Accepted Proposal, the Specifications, the Plans, this Agreement, the Contract Bond and all Addenda to the Contract Documents duly issued and herewith enumerated:

SECOND: The Contractor for and in consideration of certain payments to be made as hereafter specified, hereby covenants and agrees to perform and execute all of the provisions of this Contract and of all documents and parts attached hereto and made a part thereof, and at his own cost and expense to furnish and perform everything necessary and required to construct and complete, ready for its intended purpose, in accordance with the Contract and such instructions as the Engineer may give, acceptable to the Authority, in the times provided, all of the Work covered and included under Contract No. _____ covering _____ as herein described.

THIRD: In consideration of the performance by the Contractor of his covenants and agreements as herein set forth, the Authority hereby covenants and agrees to pay the Contractor according to the Schedule of Prices set forth in the Proposal with additions and deductions as elsewhere herein provided in the times and in the manner stated in the Specifications. This Agreement shall insure to the benefit of, and shall be binding upon the parties hereto, and upon their respective successors and assigns; but neither party hereto shall assign or transfer his interest herein in whole or in part without the consent of the other, except as herein provided.

IN WITNESS WHEREOF the parties to this Agreement have executed the same in quintuplicate.

AUTHORITY -

MAINE TURNPIKE AUTHORITY

S. Peter Mills
Executive Director

Date of Signature: _____

ATTEST:

Jonathan A. Arey, Esq., Secretary

CONTRACTOR –

CONTRACTOR

By: _____

Title: _____

Date of Signature: _____

WITNESS:

CONTRACT BOND

KNOW ALL MEN BY THESE PRESENTS that _____
of _____ in the County of _____ and State of _____
as Principal, and _____ a Corporation duly organized under
the laws of the State of _____ and having a usual place of business in _____

As Surety, are held and firmly bound unto the Maine Turnpike Authority in the sum of _____ Dollars (\$ _____),
to be paid to said Maine Turnpike Authority, or its successors, for which payment, well and truly
to be made, we bind ourselves, our heirs, executors, successors and assigns, jointly and severally
by these presents.

The condition of this obligation is such that the Principal, designated as Contractor in the
foregoing Contract No. _____ shall faithfully perform the Contract on his part and
satisfy all claims and demands incurred for the same and shall pay all bills for labor, material,
equipment and all other items contracted for, or used by him, in connection with the Work
contemplated by said Contract, and shall fully reimburse the Obligee for all outlay and expense
which the Obligee may incur in making good any default of said Principal, then this Obligation
shall be null and void; otherwise it shall remain in full force and effect.

Signed and sealed this ____ day of _____, A.D., 201__

Witnesses:

CONTRACTOR

_____ (SEAL)

SURETY

_____ (SEAL)

(Surety must attach copy of Power of Attorney showing authority of Office or Agent to execute bonds)

FINAL LIEN AND CLAIM WAIVER AND AFFIDAVIT

Upon receipt of the sum of _____, which sum represents the total amount paid, including the current payment for work done and materials supplied for Project No. _____, in _____, Maine, under the undersigned's Contract with the Maine Turnpike Authority.

The undersigned, on oath, states that the Final Payment of _____ is the final payment for all work, labor, materials, services and miscellaneous (all of which are hereinafter referred to as "Work Items") supplied to the said Project through _____ and that no additional sum is claimed by the undersigned respecting said Project.

The undersigned, on oath, states that all persons and firms who supplied Work Items to the undersigned in connection with said Project have been fully paid by the undersigned for such Work Items or that such payment will be fully effected immediately upon receipt of this payment.

In consideration of the payment herewith made, the undersigned does fully and finally release and hold harmless the Maine Turnpike Authority, and its Surety, if any, from any and all claims, liens or right to claim or lien, arising out of this Project under any applicable bond, law or statute.

It is understood that this Affidavit is submitted to assure the Owner and others that all liens and claims relating to the Work Items furnished by the undersigned are paid.

(Contractor)

By: _____

Title: _____

State of MAINE

County of _____

I, _____, hereby certify on behalf of _____
(Company Officer) *(Company Name)*

its _____, being first duly sworn and stated that the foregoing representations are
(Title)

are true and correct upon his own knowledge and that the foregoing is his free act and deed in said capacity and the free act and deed of the above-named _____.
(Company Name)

The above-named, _____, personally appeared before me this ____ day of _____ and swears that this is his free act and deed.

(SEAL)

Notary Public

My Commission Expires: _____

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART I – GENERAL PROVISIONS

(Rev. May 18, 2009)

DIVISION 100 - GENERAL PROVISIONS

100.1 Replacement of Former Standard Specifications and Details

The following paragraphs are added:

The Maine Department of Transportation Standard Specifications Revisions of 2002 as modified herein is referenced and incorporated in all Maine Turnpike Authority Construction Contracts. These Maine Turnpike General Provisions replace all previous Maine Turnpike General Provisions and are additions and alterations to the Maine Department of Transportation Standard Specifications. Maine Department of Transportation Consolidated Special Provisions or corrections, additions, and revisions to their Standard Specifications are not referenced or incorporated unless specifically included in the Contract. Applicable MaineDOT December 28, 2004 Consolidated Special Provisions, corrections, additions, and revisions have been incorporated into this document.

All references to components or employees of the Maine Department of Transportation listed in Column A shall also refer to components or employees of the Maine Turnpike Authority in Column B unless otherwise stated.

<u>A</u>	<u>B</u>
Maine Department of Transportation Department Commissioner Contracts Engineer Contracts Section Chief Engineer Bureau of Project Development	Maine Turnpike Authority Authority Executive Director Purchasing Manager Purchasing Department Director of Engineering Maine Turnpike Authority

SECTION 101 – CONTRACT INTERPRETATION

101.2 Definitions

The following definitions are added or revised:

Authority - The Maine Turnpike Authority, a body corporate and politic duly created and existing under and by virtue of an act of the Legislature of the State of Maine, Chapter 69 of the Private and Special Laws of 1941, as amended.

Award - The resolution of the Authority at an official meeting expressly authorizing the Executive Director or his designee to notify the successful Bidder that his/her Proposal has been accepted and that he/she is required to execute the Contract Agreement and to furnish satisfactory Bonds.

Environmental Information - Hazardous waste assessments, dredge material test results, boring logs, geophysical studies, and other records and reports of the environmental conditions. For a related provision, see Subsection 104.3.14, Interpretation and Interpolation.

Fabrication Engineer - The Department’s representative responsible for Quality Assurance of pre-fabricated products that are produced off-site.

Geotechnical Information - Replace with the following: “Boring logs, soil reports, geotechnical design reports, ground penetrating radar evaluations, seismic refraction studies, and other records of subsurface conditions. For a related provision, see Subsection 104.3.14, Interpretation and Interpolation.

Holidays - The following are extended to include the Holiday Period:

<u>HOLIDAY</u>	<u>HOLIDAY PERIOD</u>
Martin Luther King Day	12:01 a.m. (Midnight) to 11:59 p.m. Martin Luther King Day.
President's Day	12:01 a.m. (Midnight) preceding Friday to 12:01 p.m. following Tuesday.
Easter	12:01 a.m. (Midnight) preceding Friday to 12:01 p.m. following Monday.
Memorial Day	12:01 p.m. preceding Thursday to 6:00 a.m. following Tuesday.
Labor Day	12:01 p.m. preceding Thursday to 6:00 a.m. following Tuesday.
Columbus Day	12:01 a.m. (Midnight) preceding Friday to 12:01 p.m. following Tuesday.
Veterans' Day	12:01 a.m. (Midnight) to 11:59 p.m. Veterans' Day.
Thanksgiving Day	12:01 a.m. (Midnight) preceding Wednesday to 12:01 p.m. following Monday.

Project - The following sentence is added:

All the Work to be performed under the Contract.

Solicitation - Contract proposal sent to a select list of Contractors. Solicitations do include a requirement for a bid bond. Solicitations do not need Maine Turnpike Board Approval for an award.

Turnpike - The entire toll highway, including all approaches, bridges, interchanges, toll facilities, and structures owned by the Maine Turnpike Authority, and authorized by Chapter 69, Private and Special Laws of Maine, 1941, as amended, and located on properties held in the name of the Authority.

Working Day - The Contractor shall not work during the period from 1/2-hour after sunset to 1/2-hour before sunrise, unless otherwise approved by the Resident.

If, after approval, Work is performed on a Saturday, Sunday, or a holiday, the day shall be considered a Working Day.

SECTION 102 - BIDDING

102.1.1 Basic Requirements

This Subsection is amended by the addition of the following:

To be eligible to Bid, prospective Bidders must not have been debarred or suspended from Bidding by the Authority or the Maine Department of Transportation.

102.6 Bid Guaranty

The second paragraph is deleted and replaced with the following:

No Proposal will be considered unless accompanied by a "Proposal Guaranty" in the form of an original bid bond, certified or cashier's check in favor of the Maine Turnpike Authority, in the amount of not less than five (5%) percent of the Total Amount of the Proposal, except that the amount of the check or Proposal Guaranty shall not be less than \$500.00. Solicitations do not require a Bid Guaranty.

Sentence (C) of the third paragraph is deleted and not replaced.

102.7.1 Location and Time

The first paragraph is deleted and replaced with the following:

The Proposal and the Proposal Guaranty shall be enclosed in a sealed envelope furnished by the Authority for this purpose, and shall bear on the outside, the name and address of the Bidder as well as the designation of the Project as named in the Proposal form. Proposals will be received at the place and time stated in the Notice to Contractors, Solicitation, or Addendum as determined by the Authority. Proposals received after the time for opening of bids will be returned to the Bidder unopened. See also Subsection 102.11, Bid Responsiveness.

102.7.2 Effects of Signing and Delivery of Bids

Paragraph C, Certifications, is deleted and not replaced.

SECTION 103 - AWARD AND CONTRACTING

103.3.1 Notice and Information Gathering

This Subsection is deleted and replaced with the following:

The Authority will review the Bid Proposals. As a condition for Award of a Contract, the Authority may require an Apparent Successful Bidder to demonstrate to the Authority's satisfaction that the Bidder is responsible and qualified to perform the Work. If such information is required, the Authority, or the Authority's agent, will contact the Apparent Successful Bidder and request specific information. If requested by the Apparent Successful Bidder, this request can be in writing. The Apparent Successful Bidder shall respond to the request within 24-hours (one work day) unless both parties agree in writing to extend the deadline.

103.3.2 Notice of Determination

The first paragraph is deleted and replaced with the following:

If the Authority determines that a Bidder is "Not Qualified", the Authority or its representative will notify the Bidder in writing of its determination. The notice will set forth the specific reasons therefore to the extent practical. Such reasons may include the following:

- N. Bidder has previously performed Work for the State or for the Authority in an unsatisfactory manner;
- O. Bidder does not have the capacity to perform the required Work in the opinion of the Authority;
- P. This Project combined with other projects committed to by the Bidder puts him in excess of his capacity in the opinion of the Authority;

- Q. Reasonable grounds for believing that the Bidder is interested in more than one Proposal for the Work contemplated;
- R. Developments arise which, in the opinion of the Authority, adversely affect the Bidder's responsibility; and/or,
- S. Lack of qualifications as determined by the Authority.

The Maine Turnpike Authority Board or Executive Director must approve the Award of a Contract. Once approved, the Contractor will be provided with a "Notice of Award". See Subsection 103.4.

103.3.3 Appeal

"Commissioner" is replaced with "Chief Operations Officer".

The third and fourth paragraphs are deleted and replaced with the following:

Within 14 Days of Receipt of such information and arguments, the Chief Operations Officer will notify the Bidder in writing as to whether the decision of "Not Qualified" is upheld, modified, or reversed. The Chief Operations Officer's decision is final.

After a final determination of "Not Qualified" the Bidder's Bid Guaranty will be returned and the Bidder will be ineligible to bid on future MTA Contracts until the Bidder has been determined "Qualified" by the Maine Turnpike.

103.4 Notice of Award

This Subsection is deleted and replaced with the following:

Within five (5) days of the Maine Turnpike Authority Board or Executive Director approval of a Contract Award, the Authority will transmit to the successful Bidder a Notice of Award along with the Contract Documents for execution by the Contractor. The Authority has the option of notifying the successful low Bidder that the above noted material is available at the Authority for the Contractor to pick-up. The Contractor has 20 days following the Bid Opening to deliver to the Authority the signed Contract Documents, required bonds, insurance certificates, and other required information from the successful Bidder. Once these Documents are submitted to the Authority, the Authority will execute the Contract. If the Authority does not execute the Contract within 30 days of receipt of all the proper requested information, the successful Bidder may withdraw their bid without forfeiture of its Bid Guaranty or bidding eligibility. If the Authority and the successful Bidder agree in writing, an extension may be allowed.

103.5.4 Execution of Contract by Bidder

The first sentence is deleted and replaced with the following:

The properly completed and signed Contract Agreement form provided in the Contract Documents constitutes the Bidder's offer.

103.8 Execution of Contract by Department

This Subsection is deleted and replaced with the following:

The Contract will be awarded or Proposals rejected within twenty (20) days from the date of Proposal openings, except that by mutual written agreement between the Bidders and the Authority, the award may be withheld for any length of time. Any Bidder not agreeing to extend the award date shall be eliminated from the Bid List without prejudice, and their Bid Bond released.

The Contract shall not be binding until the Contract has been executed by the Authority, nor shall any Work be performed on account of the proposed Contract until the Contract has been fully executed and delivered.

SECTION 104 - GENERAL RIGHTS AND RESPONSIBILITIES

104.2.1 Furnishing of Right-of-Way

The first sentence is deleted and replaced with the following:

The Maine Turnpike Authority will secure all necessary rights to real property within the Project Limits shown on the Plans.

104.2.3 Authority of Project Manager and Resident

The following sentences are added:

The Resident is not responsible for supervising the construction Work and is not responsible for monitoring jobsite safety.

The Resident is not authorized to increase the obligation of the Authority to the Contractor, except as specifically set forth in the Specifications.

104.3.5 Duties Regarding Inspection of Work

The following paragraphs are added at the end of Paragraph A. Safe Access:

The Contractor shall furnish the Resident with every reasonable facility for ascertaining whether or not the Work is performed and the materials are furnished in accordance with the requirements and intent of the Contract. Such inspection may include mill, plant or shop inspection. If at any time before acceptance of the Work, the Resident requests it in writing, the Contractor shall remove or uncover such portion of the finished Work as directed. After examination, the Contractor shall restore said portions of the Work to the standards required by the Specifications. Should the Work exposed or examined meet the requirements of the Plans and Specifications, the uncovering or removing and the restoration of the uncovered Work shall be paid for as Extra Work except that no such payment will be made in those cases for which such removal is required by the Plans and Specifications as a part of the Work under the Project. Should the Work not meet the requirements of the Plans and Specifications, the uncovering or removing and restoration shall be at the Contractor's own expense. Any Work done or materials used without suitable supervision or inspection may be ordered to be removed and replaced by the Contractor without extra compensation.

No Work shall be done at night, on weekends, or legal holidays, without prior notice and approval of the Resident. No night Work shall be done until the Contractor has provided an adequate and sufficient source of artificial light to permit examination by the Resident of the suitability of the materials being used and the quality and character of the workmanship.

104.3.7 Laws to be Observed

This Subsection is amended by the addition of the following:

Any section of roadway open to the traveling public is a public way and subject to the applicable rules, regulations, and laws.

104.3.8 Wage Rates and Labor Laws

This Subsection is amended as follows:

- A. Federal Wage Rates and Labor Laws is deleted and not replaced.
- B. State Wage Rates and Labor Laws.

This Subsection is amended by the addition of the following:

This Contract is governed by the Prevailing Wage Provisions in Title 26, Chapter 15 of the Maine Revised Statutes Annotated. State Wage Rates, if applicable to the Contract, will be included in the Special Provisions.

Fair Minimum Wages

The hourly wage rate paid to laborers of the General Contractor and all Subcontractors shall not be less than the prevailing hourly rate of wages for Work of similar character in the State of Maine. The fair minimum hourly rates determined by the State of Maine Department of Labor for this Contract are included as part of this Contract.

A copy of the Wage Determination(s) shall be provided by the Contractor to all Subcontractors on the Project. In addition, the Wage Determination(s) must be kept posted at the Work site by the Contractor and by all Subcontractors at a prominent location, easily accessible by the workers. On a Project where there is no such location, a Contractor may comply with this requirement by providing each worker with a copy of the Wage Determination(s) within the first full day that the worker works on that Project. The Contractor must be able to document that each worker has received a copy of the Wage Determination(s).

Records

The Contractor and all Subcontractors shall keep an accurate record noting:

- The name and occupation of each and all laborers, workmen, and mechanics employed by them, and all independent Contractors working under Contract to them in connection to the Project;
- Number of hours worked;
- Title of the job;
- Hourly rate or other method of remuneration for the job; and,
- Actual wages or other compensation paid to each of the laborers, workmen, mechanics, and independent Contractors.

A copy of this record must be kept at the jobsite and shall be available at all reasonable hours to the inspection of the Bureau of Labor and/or the Maine Turnpike Authority, its officers and agents. These records must be preserved for a minimum of three (3) years after the completion of the Contract.

A copy of each record must be filed monthly with the Maine Turnpike Authority. This information shall be sent directly to the Maine Turnpike Authority, Director of Engineering and Building Maintenance, Attention: Wage Rate Records, 2360 Congress Street, Portland, ME 04102. The records shall note the Maine Turnpike Contract Number.

The Contractor and all Subcontractors are subject to penalties described in Title 26, Chapter 15 of the Maine Revised Statutes Annotated, for any violations of the Fair Minimum Wage Rates Policy for the State of Maine.

104.3.11 Responsibility for Property of Others

This Subsection is amended by the addition of the following:

The Contractor shall respond to all damage claims in writing, within 30 days, to the party making a damage claim. The response shall state that the Contractor accepts responsibility for the damage or outlines the reasons why the claim has been denied. If the Contractor has turned the claim over to their insurance agent or carrier, the name of the agent or carrier, along with the contact person, address and telephone information shall be included in the response to the claimant and a copy to the Authority. A standard form letter denying the claim without an explanation of the situation shall be unacceptable. A copy of the response letter shall be submitted to the Authority within the 30 day response time. The Authority shall review the response letter and will determine if the Contractor has replied in a responsive manner. If the Authority does not receive a response letter or action report from the Contractor within the 30 day response time, the Authority will determine if the Contractor is responsible for the claimed damage. If, in the absence of the Contractor's response or action report, the Authority deems the claim to be valid, the Authority will at its option pay the damage claim and deduct the amount of the claim from the Contractor. The Contractor will not be entitled to recoup these funds if their response was not transmitted within the 30 day response time. The Authority will not intervene in any claim actions where the Contractor's insurance carrier is conducting a valid, ongoing claim investigation.

104.3.14 Interpretation and Interpolation

The first sentence is change from "...and Geotechnical Information." to "...Environmental Information, and Geotechnical Information".

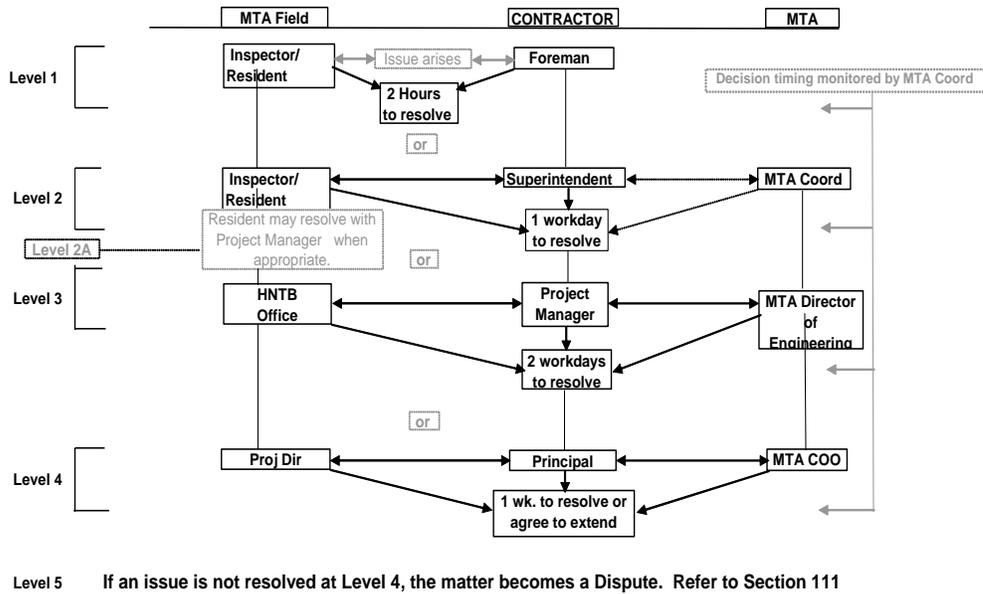
104.4.2 Preconstruction Conference

The following Matrix is added:

Project Decision Matrix

A Project "communication decision tree" will be developed mutually by the Authority and the Contractor during either the preconstruction meeting or partnering session. This Decision Matrix will clearly define, by descriptive job title and name, the respective counterparts for the Authority, and the Contractor who will be responsible for resolving issues at their respective levels of communication. Each level of communicators will be assigned a dollar magnitude of authority and a designated period of time within which all disputed issues must either be resolved or referred to the next higher level of communicators. The purpose of this Decision Matrix is to accelerate the resolution of decisions, to promote resolution at the lowest possible level, and to reduce the number of issues that become disputes.

The following is a sample of the Decision Matrix:



Notes:

- 1) Each project will enter names in all title boxes at Preconstruction or Partnering sessions.
- 2) Substitute names will be provided for all key decision levels.
- 3) Each decision level will be empowered with a maximum dollar guidance value.
- 4) Issues will automatically bounce up to next level if decision time limits are surpassed.

104.4.5 Early Negotiation

The second paragraph in Part A is deleted and replaced with the following:

Such notice may not be verbal. Notice shall be in the form of a written memo with signatures representing both the Owner and Contractor or shall be in the form of meeting minutes within 14 days of the date that the issue became known. Meeting minutes shall not be valid documentation until they are accepted by the Resident and the Contractor.

Paragraph C, Additional Consideration, is deleted and not replaced. See related Subsection 104.4.2.

104.4.7 Cooperation With Other Contractors

This Subsection is amended by the addition of the following:

The Contractor shall cooperate with the Maine Turnpike Authority. The Authority reserves the right to conduct maintenance operations and to erect and remove traffic control devices as deemed necessary by the Authority or the Resident within or adjacent to the Project.

The Contractor shall note that other contracts may be awarded for Work adjacent to this Contract and these shall be considered adjacent contracts. The Contractor shall cooperate with other Contractors and the Resident so that all Work can be completed in a safe and timely manner. The Resident may direct the Contractor to revise the Work or schedule based on Work that is ongoing in the adjacent Contract. The Contractor's Superintendent or Project Manager shall attend coordination meetings with the Resident and the adjacent Contractors at least once every two weeks. All Contractors bear the full responsibility of cooperation and coordination with each other in the planning and scheduling of traffic closures, stoppages, and other construction activity. The Resident's responsibility for coordination is limited to the timely dissemination of all schedules and information submitted by adjacent Contractors. Neither the Resident, nor the Maine Turnpike Authority, shall bear any responsibility for costs resulting from a Contractor's failure to submit all information as required. Issues and concerns not presented for review and discussion at joint Contractor meetings will not later be cause for claims. This cooperation shall be completed at no additional cost to the Authority.

The Contractor working on an adjacent section may require the placement of temporary construction signs and traffic control devices within this Project area. The placement and maintenance of these devices by another Contractor shall be allowed in this Contract at no additional cost to the Authority.

104.4.10 Coordination of Bridge Closure/Bridge Width Restriction Notification

This Subsection is deleted and replaced with the following:

The Contractor shall notify the Authority a minimum of two (2) weeks prior to the date of closure/restriction with the date on which the closure/restriction will begin and the anticipated duration of the closure/restriction. The Authority will be responsible for notification to others.

104.5.9 Landscape Subcontractors

This Subsection is deleted and replaced with the following:

The Contractor shall retain only Landscape Subcontractors that are certified by the Maine Department of Transportation Environmental Office Landscape Unit.

SECTION 105 – GENERAL SCOPE OF WORK

Scope of Section

The second paragraph is deleted and replaced with the following:

This Contract is not federally funded.

105.1 Intent of the Contract

This Subsection is amended by the addition of the following:

The Plans and Specifications complement and supplement each other. Should any Work be required, which is not denoted on the Plans or in the Specifications because of an omission, but which is nevertheless necessary for the proper performance and completion of the Project, such Work shall be fully performed as if it were described and delineated. Should any misunderstanding arise as to the intent or meaning of said Plans and Specifications, refer to Subsection 104.4.4, Requests for Information.

The silence of the Specifications, Plans, or other supplemental documents as to any detail, or the apparent omission from them of a detailed description concerning any point, shall be regarded as meaning that only material and workmanship of excellent quality are to be used.

105.2.3 Joint Duty Regarding Safety

The first sentence is amended as follows:

The “Contractor’s TCP” is deleted and replaced with “Traffic Control Plan”.

This Subsection is amended by the addition of the following:

Nothing in the foregoing paragraphs shall be construed as relieving the Contractor from full responsibility for safe prosecution of the Work at all times. The Resident is not responsible for jobsite safety.

The following Subsection is added:

105.2.4.1 Lockout/Tagout Procedures

Prior to the start of Work, the Contractor and the Maine Turnpike Authority shall exchange and review the other party's Lockout/Tagout Procedures for the control of hazardous energy. If the Lockout/Tagout Procedures are similar and neither party has concerns, the two parties shall agree to abide by the procedures of the other party. Only the authorized individual who locked or tagged-out a circuit or piece of equipment is permitted to remove the lockout/tagout, except as provided for in the respective Lockout/Tagout Procedures.

Should either the Contractor or the Maine Turnpike Authority have concerns with the other party's Lockout/Tagout Procedures, the Safety Officers of the Contractor and the Maine Turnpike Authority shall meet, discuss and resolve the areas of concern. The Authority reserves the right to have the Contractor comply with the restrictions and prohibitions of the Maine Turnpike Authority's Lockout/Tagout Procedures if the Authority determines the Contractor's Lockout/Tagout Procedures are inadequate to protect the Authority's employees and patrons.

105.4.1 Maintenance During Construction

This Subsection is amended by the addition of the following:

Paved Surface - The Contractor is responsible for maintaining the existing paved shoulder, ramps, and travel lanes on the Maine Turnpike in good condition. The presence of tracked-dirt on the paved surfaces is unacceptable. The Resident shall have the sole authority to determine the acceptability of the paved surfaces. The use of stabilized construction entrances and frequent sweeping of the shoulder are the responsibility of the Contractor and shall be completed at no additional costs to the Authority.

Gravel Surface - The Contractor is responsible for maintaining gravel surfaces that are used for traffic in good condition. Potholes and wheel ruts are unacceptable. The Resident shall have the sole authority to determine the acceptability of the surfaces. Repairing the surfaces are the responsibility of the Contractor and shall be completed at no additional costs to the Authority.

Signs and Delineators - The Contractor is responsible for maintaining all mile markers, delineator, and signs including regulatory, warning, and guide signs during construction. Maintenance of signs shall mean that signs are clearly visible to motorists at the required height during construction. These items shall be kept in their existing location as long as is practicable. At no time shall any signs not be visible to the

driver. Construction material or equipment shall not obscure signs. This Work shall be accomplished at no additional cost to the Authority.

Erosion and Sedimentation Control - The Contractor shall plan their operations to protect existing Work from erosion. The Contractor is responsible for the inspection and maintenance of all erosion and sedimentation control devices until final acceptance. No payment will be made to repair failed areas if the Best Management Practices had not been utilized prior to a weather event.

105.4.3 Maintenance During Winter Construction

This Subsection is amended by the addition of the following:

The Maine Turnpike Authority will be responsible for winter maintenance including snow removal and application of salt on Maine Turnpike pavement open to traffic.

105.5.1 General Requirements

This Subsection is amended by the addition of the following:

Toll Free Passage on the Turnpike

The Contractor shall be granted free use of the turnpike for movement of vehicles, labor and equipment and for delivery of material essential to the Work. The Contractor will be issued cards with the Contract Number and Contractor Name while working on the Project. The cards shall be transferable and distributed by the Contractor to employees and vehicles working on the Project. The cards may only be used while working on the Project designated on the cards. Such free use shall be limited to the portion of the turnpike between the site of the Work and the nearest practicable exit including movement of vehicles, labor, equipment and materials from one site to another Work site. All vehicles must stop at a manned lane at the toll plazas to present the cards to the toll attendant. Vehicles without the required cards shall pay the required toll. This shall not be a reimbursable expense. The Contractor shall advise the Resident of the number of cards that are required. All cards shall be returned to the Resident at the completion of the Project. The use of the cards for toll free travel shall be revoked if the cards are misused. The Contractor shall nevertheless comply with regulations of the Authority relating to use of the turnpike and with established controls for non-revenue vehicles.

Existing Access

All existing access from local roads to the Maine Turnpike shall remain passable to emergency vehicles at all time. At no time shall construction equipment or material block these roads. Any misuse of this privilege will result in the Contractor's loss of access through these gates. The Contractor shall provide a lock and a piece of chain to link to the existing padlock on the gate allowing access to the Contractor and emergency vehicles.

Access From Local Roads

The Contractor shall not impact wetlands or streams to construct access to the Project. The Contractor may construct temporary access to the turnpike to facilitate the Project. Any damage caused to private property or local roads as a result of the access shall be repaired at the Contractor's own expense. The Contractor shall prepare a written plan outlining the proposed access.

At a minimum, the plan shall outline the following:

- Estimated number of vehicles;
- Time and duration of operation;

- Types of vehicles to use the access;
- Plans to construct a stabilized construction entrance;
- Plan to keep the local road free of tracked-mud and dust;
- Plan to control access to prevent unauthorized use;
- Restoration plan; and,
- Written permission from private property owners (if required).

The Contractor is required to retain the services of qualified flaggers to control the Contractor's operation at the local road access. Flaggers shall be present whenever construction vehicles are utilizing the access. The Contractor shall be responsible for constructing a gate across the access point to prohibit unauthorized access. The Contractor shall also construct a stabilized construction entrance in accordance with the MaineDOT Best Management Practices. All cost associated with the access including, but not necessarily limited to, the construction, restoration, flaggers, gate, and stabilized construction entrance shall be the responsibility of the Contractor. Failure to utilize flaggers will result in termination of permission to use local roads for access. Failure to keep local roads clear of tracked-mud will result in termination of permission to use local roads for access.

Construction Access

The Contractor shall construct a stabilized construction entrance in accordance with the Best Management Practices at all locations where construction vehicles will exit the mainline and/or enter the existing paved shoulder from a non-paved area. The Resident shall approve of the locations. The stabilized construction entrance shall be constructed in conjunction with the clearing activities or other early activities. Additional stabilized construction entrances may be required due to the Contractor's operations as well as site conditions. The construction and maintenance of the stabilized construction entrance shall be incidental.

Change of Direction

The Contractor will not be permitted to reverse directions (U-turns) at the toll plazas or at interchanges. All vehicles must exit the turnpike prior to reversing directions.

The Contractor shall not use the median openings on the turnpike unless the opening is located within passing lane closures on both roadways. The Contractor will be assessed a fine every time any employee of the Contractor, Subcontractor or supplier is observed using a median opening by a Resident or turnpike employee anywhere on the Maine Turnpike throughout the duration of the Contract. The fine will be deducted from monies owed to the Contractor.

The fines will be levied on a per occurrence basis as follows:

<u>NUMBER OF OCCURRENCES</u>	<u>FINE</u>
First	\$100

For the second occurrence, and any occurrence thereafter, the fine is increased by \$100 per each occurrence. The number of occurrences is not specific to a Contract, an individual or a vehicle, but based solely on the number of times any employee of the Contractor, Subcontractor or supplier is observed using a median opening anywhere on the Maine Turnpike. The Contractor shall be notified in writing of the violation by the Authority.

105.6 Construction Surveying

This Subsection is deleted in its entirety and replaced with the following:

105.6.1 Authority Provided Services

The Authority will provide the Contractor with the description and coordinates of vertical and horizontal control points, set by the Authority, within the Project Limits, for full construction Projects and other Projects where survey control is necessary. For Projects of 1,500 feet in length, or less: The Authority will provide three points. For Projects between 1,500 and 5,000 feet in length: The Authority will provide one set of two points at each end of the Project. For Projects in excess of 5,000 feet in length: The Authority will provide one set of two points at each end of the Project, plus one additional set of two points for each mile of Project length. For non-full construction Projects and other Projects where survey control is not necessary, the Authority will not set any control points and, therefore, will not provide description and coordinates of any control points: Upon request of the Contractor, the Authority will provide the Authority's survey data management software and Survey Manual to the Contractor, or its survey Subcontractor, for the exclusive use on the Authority's Projects.

105.6.2 Contractor Provided Services

Utilizing the survey information and points provided by the Authority, described in Subsection 105.6.1, Authority Provided Services, the Contractor shall provide all additional survey layout necessary to complete the Work. This may include, but not necessarily be limited to, reestablishing all points provided by the Authority, establishing additional control points, running axis lines, providing layout and maintenance of all other lines, grades, or points, and survey quality control to ensure conformance with the Contract. The Contractor is also responsible for providing construction centerline, or close reference points, for all utility facility relocations and adjustments as necessary to complete the Work. When the Work is to connect with existing structures, the Contractor shall verify all dimensions before proceeding with the Work. The Contractor shall employ or retain competent engineering and/or surveying personnel to fulfill these responsibilities.

The Contractor must notify the Authority of any errors or inconsistencies regarding the data and layout provided by the Authority as provided by Subsection 104.3.3, Duty to Notify Department If Ambiguities Discovered.

105.6.2.1 Quality Control

The Contractor is responsible for all construction survey quality control. Construction survey quality control is generally defined as, first, performing initial field survey layout of the Work and, second, performing an independent check of the initial layout using independent survey data to assure the accuracy of the initial layout; additional iterations or checks may be required if significant discrepancies are discovered in this process. Construction survey layout quality control also requires written documentation of the layout process such that the process can be followed and repeated, if necessary, by an independent survey crew.

105.6.3 Quality Assurance

It is the Authority's prerogative to perform construction survey quality assurance. Construction survey quality assurance may or may not be performed by the Authority. Construction survey quality assurance is generally defined as an independent check of the construction survey quality control. The construction survey quality assurance process may involve physically checking the Contractor's construction survey layout using independent survey data, or may simply involve reviewing the construction survey quality control written documentation. If the Authority elects to physically check the Contractor's survey layout, the Contractor's designated surveyor may be required to be present. The

Authority will provide a minimum notice of 48-hours to the Contractor, whenever possible, if the Contractor's designated surveyor's presence is required. Any errors discovered through the quality assurance process shall be corrected by the Contractor, at no additional cost to the Authority.

105.6.4 Boundary Markers

The Contractor shall preserve and protect from damage all monuments or other points that mark the boundaries of the right-of-way or abutting parcels that are outside the area that must be disturbed in order to perform the Work. The Contractor indemnifies and holds harmless the Authority from all claims to reestablish the former location of all such monuments or points including claims arising from 14 MRSA § 7554-A. For a related provision, see Subsection 104.3.11, Responsibility for Property of Others.

105.7.1 General

The following paragraphs are added:

Within ten (10) days after the date of execution of the Contract, the Contractor shall inform the Resident in writing of the sources from which he proposes to obtain the materials required for the Project and statements of quality of these materials as hereinafter required in Subsection 106.01, Roles Regarding Quality. Information or materials not required to be incorporated in the Work within six (6) months after said date of execution, may be furnished within thirty (30) days.

Prior to the approval of the submittal, any Work done or materials ordered shall be at the Contractor's own risk. All submittals shall be stamped and signed by the Contractor verifying their approval of the Shop Drawings.

Prior to forwarding submittals to the Resident for review and approval, the Contractor shall mark the Item Number on each submittal for identification, thoroughly check the submittals for compliance with the Contract Documents, and place its stamp of approval on each sheet certifying that the Contractor has so checked each submittal. The Contractor shall certify that "This Shop Drawing has been thoroughly checked and complies with the Contract Documents and field measurements and the item fits with adjoining Work except as noted". Submittals which do not contain this stamp of approval and certification, or which are incomplete, have not been checked, have been checked only superficially, or contain numerous errors, will be returned un-reviewed by the Resident for resubmission by the Contractor. Delays in obtaining approvals, other than those caused by the Authority, are not grounds for granting an extension of time. Disclaimers by the Contractor, any Subcontractor, or supplier of responsibility for any requirements of the Contract Documents, will not be accepted by the Authority and will be deemed invalid.

The following submissions are required if applicable to the Work:

- Construction plans for access
- Project master schedule
- Updated schedules as required
- Shop Drawings
- Spill Prevention Control and Countermeasure (SPCC) Plan
- Traffic control plans
- Temporary earth support system submission
- Bridge beam or structural steel erection plan

105.7.4 Submittal Requirements

The second paragraph is deleted and replaced with the following:

For the first and subsequent submittals, the Contractor shall submit a minimum of seven (7) sets of drawings to the Resident on the size sheets required unless otherwise directed by the Resident.

105.8.1 Temporary Soil Erosion and Water Pollution Control

This Subsection is amended by the addition of the following:

Spill Prevention Control and Countermeasure (SPCC) Plan

Any areas where petroleum products, oils or hazardous materials are handled or stored will require a Spill Prevention Control and Countermeasure (SPCC) Plan. The Plan will be submitted to the Resident before construction begins for review and approval. At a minimum, the Plan shall provide the following information:

1. Name of person who is responsible for spill prevention;
2. Description of handling or storage location, noting setbacks from water bodies where relevant. Significant sand and gravel aquifers and other sensitive resources must be avoided wherever possible;
3. Description of storage and containment facilities;
4. Description of equipment and/or materials used to prevent discharges (including sorbent materials);
5. Preventative measures to minimize the possibility of a spill; and,
6. Contingency plan if spill should occur.

The approved plan must be posted at the jobsite. All personnel working in the area are required to read and be familiar with the plan.

There shall be no separate payment for preparation of a SPCC Plan acceptable to the Resident and preparation is considered incidental to the Work.

ENVIRONMENTAL STANDARDS

The Project will be performed in accordance with the MaineDOT Best Management Practices (BMP) latest issue. The Contractor shall fully comply with all erosion and sedimentation control requirements outlined in the BMP's or contained herein. Non-compliance with these requirements as determined by the Resident shall result in a financial penalty of \$1,000 per day, per violation. Any fines assessed to the Maine Turnpike Authority as a result of the Contractor's non-compliance shall be paid by the Contractor. If the Contractor fails to pay, the cost of the fine will be deducted from monies due, or which may become due to the Contractor under this Contract.

In the event of conflict between these Specifications and other erosion and pollution control laws, rules or regulations of other Federal, State and local agencies, the more restrictive law, rules or regulations shall apply.

The standards as described below shall be met on the Project:

1. Temporary erosion control measures shall be maintained until the site is permanently stabilized with vegetation or other permanent control measures.
2. The Contractor will immediately take appropriate measures to prevent erosion or sedimentation from occurring or to correct any existing problems regardless of the time of year.
3. Work in wetlands is prohibited except to the minimum extent necessary for completion of the Work as detailed on the Plans. Excavated and other material shall not be stockpiled in wetlands. Haybales, silt fence or other suitable barriers shall be used, where necessary, to prevent sedimentation from eroding materials.
4. Uncured concrete shall not be placed directly into the water body. Concrete may be placed in forms and shall cure at least one (1) week prior to form removal. No washing of tools, forms, etc. shall occur in or adjacent to the water body or wetland. Any additional requirements are outlined in Subsection 107.261 of the Special Provisions.
5. Disturbance of natural resources beyond the construction limits shown on the Plans is not allowed.
6. Bare earth slopes shall be roughened to dissipate sheet flow. This shall be accomplished by "tracking" the slope perpendicular to the centerline. No bare earth shall be maintained for more than five days without surface roughening. This Work will not be measured separately for payment, but shall be incidental to the Excavation item.
7. No wheeled or tracked equipment shall be operated in the water. Equipment operating on the shore may reach into the water with a bucket or similar extension. Equipment may NOT cross streams.
8. Existing ditches shall be maintained until the new ditches are stabilized. Stone check dams shall be placed in existing ditches prior to construction as to prevent the release of sedimentation. Stone check dams shall be installed at the outlets of all existing and proposed ditches adjacent to all stream and wetlands.
9. The Contractor's operation may require the placement of temporary pipes and fill over a ditch line to provide access to the Work area. The Resident shall approve the size of the pipe. The placement and removal of the temporary access will not be measured separately for payment, but shall be incidental to the Excavation item.

105.10 Equal Opportunity and Civil Rights

105.10.1 Requirements Applicable to Federally Funded Contracts

This Subsection is deleted and not replaced.

105.10.2 Requirements Applicable to All Contracts

The following is added after Paragraph (A), Maine Code of Fair Practice and Affirmative Action, Paragraph 4).

The Maine Turnpike Authority is an equal opportunity employer and as such, requires all Contractors to pursue in good faith affirmative action programs.

THEREFORE;

The Contractor hereby agrees to the following requirements:

1. The Contractor will pursue an affirmative action program which includes procedures designed to increase the numbers of minorities, women, and handicapped at all levels and in all segments of the workforce where imbalances exist. Such a program should include an assessment of the existing situation, and the development of realistic goals for necessary actions. These goals and related procedures and timetables should not require rigid quotas but are commitments which the Contractor should make every good faith effort to achieve.
2. In connection with Contracts in excess of \$250,000, the Contractor will insure contractually that all Subcontractors shall also pursue an affirmative action program meeting the above requirements. The Contractor shall also ensure contractually that all Subcontractors with Contracts in excess of \$50,000 pursue an affirmative action program meeting the above requirements.
3. An affirmative action program will provide that no Contractor and/or Subcontractor will discriminate against an employee or applicant for employment because of race, color, religious creed, sex, national origin, ancestry, age, physical handicap or mental handicap unless based upon a bona fide occupational qualification. Such action shall include, but not necessarily be limited to, the following; employment, upgrading, demotions, transfers, recruitment or recruitment advertising, layoffs or terminations, rates of pay and compensation, and selection for training and apprenticeship.

Paragraph (D), Prevention of Sexual Harassment, is deleted and replaced with the following:

Contractors are responsible, under Maine State Law, for ensuring and maintaining a Work environment that is free from sexual harassment. The Contractor shall comply with all relevant provisions of Maine State Law in regard to sexual harassment including, but not necessarily limited to, 5 MRSA 4572, 26 MRSA 806-807, and the regulations of the Maine Human Rights Commission.

Subsections 105.10.2 (E), DBE Reporting Requirements, and (F), Certification of Continuing EEO Efforts, are deleted and not replaced.

105.11 Other Federal Requirements

This Subsection is deleted in its entirety and not replaced.

The following Subsection is added:

105.12 Limitations of Operations

The Contractor shall keep the existing shoulder clear of construction activity except for the period of shoulder reconstruction. The Contractor shall not park or store construction equipment, vehicles, or materials on the shoulder. Construction vehicles shall not enter the mainline travel lane until they can safely merge with the traffic in the travel lane. The construction access shall be in accordance with the details in the Plans. The Resident must approve all shoulder closures.

Existing drainage shall be maintained at all times. All ditches that discharge into wetlands shall have a series of stone check dams installed in the ditch near the outlet prior to the commencement of clearing activities in the area.

SECTION 106 – QUALITY

106.3.3 Sources

Paragraph A, General, is amended by the addition of the following:

Preference in the purchase of supplies and materials, other considerations being equal, shall be given in favor first of supplies and materials manufactured and sold within the State of Maine, and second, of supplies and materials manufactured within the United States. Materials and supplies sold outside the United States will be considered third in the preference order.

106.3.4 Storage

This Subsection is amended by the addition of the following:

The Contractor shall be responsible for the security of all storage areas. Materials and supplies that are stolen, damaged or otherwise made unacceptable while in storage shall be replaced in kind at the Contractor's own expense.

106.3.7 Sampling and Testing

The fourth paragraph is deleted in its entirety and not replaced.

106.6 Acceptance

All paragraphs after the first paragraph are deleted and not replaced.

106.8.3 Unauthorized Work

The following paragraphs are added:

No omission or failure on the part of the Resident to disapprove or reject any Work or material shall be taken to be an acceptance of any defective Work or material. Within the time set by the Resident, the Contractor shall remove any Work or material condemned by the Resident and shall rebuild and replace the same without extra compensation and in default thereof the removal and replacement may be done by the Authority at the expense of the Contractor; or, in case the Resident should not consider the defect of sufficient importance to require the Contractor to rebuild or replace any imperfect Work or material, he shall have power, and is hereby authorized, to make an equitable deduction from the Contract price.

Materials which do not conform to the requirements of these Specifications shall be considered as defective and will be rejected, whether in place or not, and shall be removed from the Project. No material which has been rejected, the defects of which have been corrected or removed, shall be used until approved by the Resident in writing.

SECTION 107 – TIME

The following Subsection is added:

107.1.1 Substantial Completion

An 80 percent reduction of retainage will be considered by the Authority when the Project is substantially complete. The Contractor shall include an explanation of the outstanding Work, an estimate of the cost to complete the Work, and a schedule for completing the Work. Seasonal limitations as well as warranty and establishment periods (for vegetation) shall be addressed.

107.3.1 General

This Subsection is amended as follows:

See related Subsection 101.2, Definitions: Holidays.

Work that impacts traffic may be subjected to further restrictions. See related Special Provision Section 652.

107.3.2 Night Work

This Subsection is amended by the addition of the following:

- The Maine Turnpike encourages the Contractor to construct the Project cost effectively while maintaining quality and conformance with all Federal, State and local laws. To facilitate this process, the Maine Turnpike recognizes that the Contractor may choose to construct portions of the Project at night.
- The following is a partial list of activities that would be favorably considered for night construction. The final determination of applicability by the Authority will be based on the Contractor's plan of operation. The Contractor shall demonstrate that the Work can be accomplished in conformance with the appropriate regulations.

Highway Related Work

- Installation and removal of traffic control devices (drums, concrete barrier, impact attenuators)
- Installation and removal of painted pavement markings
- Placement of pavement
- Sawcutting of pavement
- Installation and removal of guardrail

Bridge Related Work

- Delivery of materials (except oversize loads)
- Placement and removal of pier forms
- Shielding of old and new bridge
- Installation and removal of deck and diaphragm forms
- Installation and removal of overhang brackets
- Field painting and preparation of damaged paint areas
- Application of penetrating sealers
- Installation of sign panels on sign bridges

107.3.3 Sundays and Holidays

This Subsection is amended by the addition of the following:

“Saturday” is added before Sunday.

Requests to work outside of the allowable periods must be submitted in writing and approved by the Resident prior to the start of Work. Approval for Work, that in the Authority’s opinion will not significantly impact traffic flow, will not be unreasonably withheld.

107.4.2 Schedule of Work Required

This Subsection is amended by the addition of the following:

No Pay Requisition will be approved for payment until the schedule requirement is fulfilled and accepted by the Maine Turnpike Authority.

In addition to the Schedule required hereinbefore, the Contractor shall submit, no later than 12:00-noon every Thursday, a detailed plan of his operations for the following week. This plan shall show the type of Work to be done and the traffic lanes that are to be impacted. This updated plan will be used by the Resident to schedule the appropriate resources and inform other interested parties of the proposed Work.

107.4.4 Schedule Revisions

This Subsection is amended by the addition of the following:

The progress of Work shall be compared against the Schedule of Work at a job meeting once every month. If the Authority determines that the Contractor’s actual progress is not in substantial conformity with the Schedule of Work, then the Contractor shall submit a revised Schedule of Work to the Authority depicting the increased or decreased variations in activity durations and milestones as compared to previously submitted schedule(s). If noted in the meeting minutes, or directed in writing by the Resident, the Contractor shall submit a revised Schedule to the Authority within one week of the request. If a revised realistic Schedule is not received within one week of the request, the monthly pay requisition will be withheld. Failure to modify completion dates without a commitment to modify Project resources shall be deemed an unrealistic Schedule unless the particular activity had adequate float.

107.7.2 Schedule of Liquidated Damages

The table of liquidated damages is deleted and replaced with the following:

Original Contract Amount From More Than	Original Contract Amount up to and Including	Amount of Liquidated Damages per Calendar Day
\$0	\$100,000	\$100
\$100,000	\$300,000	\$200
\$300,000	\$500,000	\$400
\$500,000	\$1,000,000	\$575
\$1,000,000	\$2,000,000	\$750
\$2,000,000	\$4,000,000	\$900
\$4,000,000	and more	\$1,875

This Subsection is amended by the addition of the following:

At the option of the Authority, the Contractor may be held responsible for all costs incurred by the Authority which are due to any Work that remains incomplete after the time specified for the completion of the Contract, in addition to the daily calendar day charge.

107.9.1 Final Clean-up and Finishing

This Subsection is amended by the addition of the following:

No separate payment will be made for final clean-up and restoration of property, but the cost thereof shall be included in the prices bid for the various items scheduled in the Proposal.

SECTION 108 - PAYMENT

108.1 Measurement of Quantities for Payment

This Subsection is amended by the addition of the following:

The quantities in the Schedule of Items are the approximate totals. The breakdown of quantities for various locations is approximate and is for information only. No change in the bid price will be considered for changes in the actual quantities at each location except as provided for in Subsection 109.1, Changes in Quantities.

108.1.2 General Measurement Provisions

The first sentence is deleted and replaced with the following:

The Maine Turnpike Authority will utilize the U.S. Customary system for all units of measurement.

108.1.3 Provisions Relating to Certain Measurements

This Subsection is amended by the addition of the following:

No allowance will be made for surface laid over a greater area than indicated on the Plans or otherwise authorized, or for excavation removed or embankment placed beyond the slope lines shown on the cross-sections, except as otherwise specifically noted or authorized by the Resident in writing.

108.2.1 Generation of Progress Payment Estimates

The first paragraph is deleted and replaced with the following:

The Resident will make current estimates in writing once each month, on or before the date set by the Resident at the time of starting Work, or from time to time as the Work progresses. Progress payments twice per month will not be allowed. The estimate shall include all materials complete in place and the amount of Work performed in accordance with the Contract, during the preceding month or period and the value thereof figured at the unit prices contracted together with estimates of the cost of Extra Work performed during the same period. Estimates or payments will not be made, if in the opinion of the Resident, the Work is not proceeding in accordance with the provisions of the Contract. The Contractor agrees to waive all claims relating to the timing and amount of such estimates.

108.2.2 Payment

The first two sentences are deleted and replaced with the following:

The Maine Turnpike Authority will make payment within 30 days of Contractor and Resident concurrence of progress payment.

108.2.3 Mobilization Payments

The second paragraph is deleted and replaced with the following:

- A. The first payment of 50 percent of the lump sum price for mobilization or five percent of the original Contract Amount, whichever is less, will be made with the first monthly estimate.
- B. The second payment of 25 percent of the lump sum price for mobilization or 2.5 percent of the original Contract Amount, whichever is less, will be made following completion of 25 percent of the proposed Contract Amount.
- C. The third payment of 25 percent of the lump sum price for mobilization or 2.5 percent of the original Contract Amount, whichever is less, will be made following completion of 50 percent of the proposed Contract Amount.
- D. Upon substantial completion of the Work on the Project, as determined by the Resident, payment of any amount bid for mobilization in excess ten percent of the original Contract Amount will be paid.

All payments are subject to standard retainage.

Demobilization will not be measured separately for payment, but shall be incidental to Item 659.10, Mobilization.

108.3 Retainage

This Subsection is deleted and replaced with the following:

From the total of the amounts so ascertained there will be deducted an amount equivalent to 7.5 percent of the whole, to be retained by the Authority until after the completion of the entire Contract in an acceptable manner, and the balance, or a sum equivalent to 92.5 percent of the whole shall be certified by the Resident to the Authority for payment.

If it became evident, on the basis of approved progress schedules, or otherwise, that the completion date for the Contract will not be met, the Authority reserves the right to retain the amount of the liquidated damages which have apparently accumulated, in addition to 7.5 percent of the value of the Work done to date.

If at any time there shall be evidence of any lien or claim for which, if established, the Authority might become liable and which is chargeable to the Contractor, the Authority shall have the right to retain out of any payment, then due or thereafter to become due, an amount sufficient to completely indemnify the Authority against such lien or claim.

If the Contractor elects to furnish to the Authority a surety bond in the amount of twice the amount of all liens or claims pending against the Contractor, then the Authority will not exercise the aforementioned right to make retention out of payments on account of such liens or claims.

The payment of any current estimates or of any retained percentages shall in no way affect the obligations of the Contractor to repair or renew any defective parts of the construction and to be responsible for all damage due to such defect.

All material estimates and payments shall be subject to correction in subsequent partial estimates and payments and on the final estimate and payment.

108.4 Payment for Materials Obtained and Stored

The first paragraph is amended as follows:

In the second sentence, the words "...Delivered on or near the Work site at acceptable storage places." are deleted and not replaced.

108.4.1 Price Adjustment for Hot Mix Asphalt

This Subsection is deleted and replaced with the following:

For Contracts containing an excess of 5,000 tons of bituminous pavement, an asphalt price adjustment will be made for all bituminous concrete placed six (6) months after the bid date of the Contract. No asphalt price adjustment will be allowed for Contracts containing less than 5,000 tons. For Contracts containing more than 5,000 tons, no adjustment will be made for asphalt placed at any time within six months of the bid date.

Price adjustment will be based on the variance in cost for the performance-graded binder component of the hot mix asphalt. The quantity of hot mix asphalt for each pay item will be multiplied by performance graded binder given in the table below, times the difference in price in excess of ten percent between the base price and the period price of asphalt cement. Adjustments will be made upward or downward, as prices increase or decrease. The quantity of Hot Mix Asphalt will be determined from the quantity shown on the progress estimate for each pay period. The base price of performance graded binder to be used is the price per standard ton current with the bid opening date. The period price shall be determined by the Authority and shall be the price per standard ton current with the ending date of the progress estimate. The prices shall be determined by using the average N.E. Barge Price, FOB, as listed in the Asphalt Weekly Monitor.

Plant Mix B Pavement	4.0%
Hot Bituminous Pavement Grading B	4.5%
Hot Bituminous Pavement Grading C	5.5%
Hot Bituminous Pavement Grading D	5.5%
Hot Bituminous Pavement Grading E	5.5%

108.5 Right to Withhold Payment

This Subsection is amended by the addition of the following:

- L. Contractor's failure to, or refusal to, remove within 24-hours after receipt of proper notice, any employee or person engaged in Work under Contract.
- M. Contractor's failure to submit required schedule or schedule updates.

108.6 Taxes, Fees, Allowances, and Notices

This Subsection is amended by the addition of the following:

The Maine Turnpike Authority, an agency of the State of Maine, is exempt from payment of sales tax, under the present Maine Sales Tax Law, on any property purchased by it at retail for consumption. The Maine Tax Bureau has interpreted this to mean that all materials purchased by the Contractor which ultimately remain the property of the Maine Turnpike Authority, even though in a changed form, are not subject to the sales tax.

108.8 Final Payment

This Subsection is amended by the addition of the following:

Before final payment is made, the Contractor shall furnish to the Authority, on the forms prescribed (Sheet F-1), a sworn affidavit to the effect that no claims are pending. If such affidavit that claims have been paid cannot be given because of a dispute as to the amount or legality of such claim, the Contractor's affidavit shall clearly set out the facts as to the name, address, amount, and nature of the dispute. The Authority will review the matter and will make payment that the Authority deems is appropriate to the Contractor.

SECTION 109 – CHANGES

109.1.1 Changes Permitted

The following is added to the end of the paragraph:

There will be no adjustment to Contract Time due to an increase or decrease in quantities, compared to those estimated, except as addressed through Contract Modification(s).

109.1.2 Substantial Changes to Major Items

The following is added to the end of the paragraph:

Contract Time adjustments may be made for substantial changes to Major Items when the change affects the Critical Path, as determined by the Authority.

109.3 Extra Work

The following paragraphs are added:

No Extra Work shall be performed except pursuant to the written orders of the Resident, expressly and unmistakably indicating its intention to treat the Work described therein as Extra Work.

If the Contractor determines that Work directed by the Resident is Extra Work, he shall, within 48-hours, give written notice thereof to the Resident stating why he deems it to be Extra Work and shall furnish to the Resident daily time slips and memoranda for the purpose of affording to the Authority an opportunity to verify the Contractor's claim at the time and (if it desires to do so) cancel promptly such order, direction or requirement of the Resident.

Accordingly, the failure of the Contractor to serve such notice or to furnish such time slips and memoranda shall be deemed to be a conclusive and binding determination on his part that the direction, order or requirement of the Resident does not involve the performance of Extra Work, and shall be deemed to be a waiver by the Contractor of all claims for additional compensation or damages by reason thereof.

Refer to related Subsections 104.4.2, Preconstruction Conference, and 109.7.5, Force Account Work.

109.4 Differing Site Conditions

109.4.1 Definition

This Subsection is amended by the addition of the following:

Paragraph (A) is the definition of Differing Site Conditions. Paragraphs (B), (C) and (D) are not all required along with Paragraph (A) to prove Differing Site Conditions. However, they will be considered by the Maine Turnpike Authority as part of the evaluation of Differing Site Conditions. See related Subsection 102.3, Examination of Documents, Site, and Other Information.

109.4.4 Investigation / Adjustment

This Subsection is amended as follows:

In the third sentence, delete the words “Subsections (A) - (E)”.

109.5.1 Definitions - Types of Delays

This Subsection is amended as follows:

B. Compensable Delay -

Replace (1) with the following:

1(A) a weather related Uncontrollable Event of such an unusually severe nature that a Federal Emergency Disaster is declared. The Contractor will only be entitled to an Equitable Adjustment if the Project falls within the geographic boundaries prescribed under the disaster declaration.

1(B) a weather related Uncontrollable Event of such an unusually severe nature that the Contractor's critical path schedule is disrupted.

109.5.2 Entitlement to Adjustments

This Subsection is amended as follows:

A. Types of Adjustments -

Paragraph 2. is deleted and replaced with the following:

2. If a Compensable Delay 1(A), (2), or (3), the Contractor is entitled to an extension of time and an equitable adjustment as set forth in Subsection 109.7, Equitable Adjustment to Compensation. If a Compensable Delay 1(B), the Contractor is entitled to an extension of time and an equitable adjustment as set forth in Subsection 109.7, Equitable Adjustment to Compensation, except that Cost of extended jobsite overhead and time will not be allowed.

109.5.5 Documenting the Delay and Request for Adjustments

The last paragraph is deleted and replaced with the following:

The Authority may require that all cost shown in the report be certified by an accountant.

109.5.6 Decision by Program Manager

This Subsection is deleted and not replaced.

Refer to related Subsection 104.4.2, Preconstruction Conference.

109.5.7 Additional Consideration by Department

This Subsection is deleted and not replaced.

Refer to related Subsection 104.4.2, Preconstruction Conference.

109.6.1 Overview - General Requirements

This Subsection is amended by the addition of the following:

The Maine Turnpike will not participate in any costs borne by the Contractor that are not in accordance with Maine Turnpike policies. All money paid to a business or resident as compensation for impacts created by the Contractor's operation will not be reimbursed by the Authority. All Contractor costs must be documented. Monies paid by the Contractor to others must be documented by a receipt for the cost to be considered as part of the VECP. Copies of all receipts shall be submitted to the Resident.

109.7.2 Basis of Payment

This Subsection is deleted in its entirety and replaced with the following:

Equitable Adjustments will be established by mutual Agreement for compensable items listed in Subsection 109.7.3, Compensable Items, based upon Unit or Lump Sum Prices. If Agreement cannot be reached, the Contractor shall accept payment on a Force Account basis as provided in Subsection 109.7.5, Force Account Work, as full and complete compensation for all Work relating to the Equitable Adjustment.

109.7.3 Compensable Items

This Subsection is deleted and replaced with the following:

The Contractor is entitled to compensation for the following items, with respect to agreed upon Unit or Lump Sum Prices:

1. Labor expenses for non-salaried workers and salaried foremen.
2. Costs for Materials.
3. A markup on the totals of Items 1 and 2 of this Subsection (109.7.3) for home office overhead and profit of the Contractor, its Subcontractors and suppliers, and any lower tier Subcontractors or suppliers, with no mark-ups on mark-ups.

4. Cost for Equipment, based on Blue Book Rates or leased rates, as set forth in Subsection 109.7.5(C), or the Contractor's Actual Costs.
5. Costs for extended jobsite overhead.
6. Time.
7. Subcontractor quoted Work, as set forth below in Subsection 109.7.5, Force Account Work.

109.7.5 Force Account Work

This Subsection is amended by the addition of the following:

C. Equipment

When the Contractor is paid for furnishing and operating equipment on an hourly or daily basis, it shall be operated as approved by the Resident in such a manner as to obtain maximum production under the prevailing conditions. The Resident may order the removal and require replacement of any unsatisfactory equipment.

The first sentence of the second paragraph, which begins: "Equipment leased...", is deleted.

The second sentence of the sixth paragraph is changed from "The Contractor may furnish..." to read "If requested by the Authority, the Contractor will produce cost data to assist the Authority in the establishment of such rental rate, including all records that are relevant to the Actual Costs including rental Receipts, acquisition costs, financing documents, lease Agreements, and maintenance and operational cost records."

The following sentence is added:

Equipment leased by the Contractor for Force Account Work and actually used on the Project will be paid for at the actual invoice amount plus 10 percent markup for administrative costs.

The following sentence is added:

F. Subcontractor Quoted Work - When accomplishing Force Account Work that utilizes Subcontractor quoted Work, the Contractor will be allowed a maximum markup of five percent for profit and overhead.

SECTION 110 - INDEMNIFICATIONS, BONDING AND INSURANCE

110.2.1 Bonds

The first three paragraphs are deleted and replaced with the following:

The Bidder to whom the Contract is awarded shall furnish a Surety Corporation Bond, satisfactory to the Authority, on the form of the Contract Bond bound herewith, as security for the faithful performance of the Work. The Contract Bond must be executed or countersigned on the part of such Surety by the Resident Agent of the Surety for the State of Maine.

The Bond shall be in an amount not less than the Total Amount bid in the Proposal and shall be maintained by the Contractor until the final payment under the Contract is made. In the event of insolvency of the Surety, the Contractor shall forthwith furnish and maintain as above provided, other security satisfactory to the Authority.

If the Contractor is unable to continue the Work, then the completion of the Contract shall be the sole responsibility of the Surety. The Surety shall assume the role of and become the Contractor. Work shall not commence until the Authority has approved, in writing, the Subcontractor's employed by the Surety. All Work to complete the Contract will be paid for at Contract bid prices as shown on the Proposal bid sheets. All payments made by the Authority will be paid directly to the Surety who in turn will then pay the Subcontractors and suppliers. Regardless of the amounts previously paid to the Contractor as Progress Estimates for Work reported to have been put in place by the Contractor or his Subcontractors, the full Scope of the Contract Work shall be completed by the Surety and its designates for compensation not to exceed the Contract Price less the aggregate of prior payments to the Contractor.

110.2.3 Bonding for Landscape Subcontractors

This Subsection is deleted and replaced with the following:

110.2.3 Bonding for Landscape Establishment Period

The Contractor shall provide a signed, valid, and enforceable Performance, Warranty, or Maintenance Bond complying with the Contract, to the Department at Final Acceptance.

The Bond shall be in the full amount for all Pay Items for Work pursuant to Section 621, Landscape, made payable to the Maine Turnpike Authority.

The Contractor shall pay all premiums and take all other actions necessary to keep said Bond in effect for the duration of the Landscape Establishment Period as described in Special Provision 621.0036, Establishment Period. If the Surety becomes financially insolvent, ceases to be licensed or approved to do business in the State of Maine, or stops operating in the United States, the Contractor shall file new Bonds complying with this Subsection and within 10 days of the date the Contractor is notified or becomes aware of such change.

All Bonds shall be procured from a company organized and operating in the United States, licensed or approved to do business in the State of Maine by the State of Maine Department of Business Regulation, Bureau of Insurance, and listed on the latest Federal Department of the Treasury listing for "Companies Holding Certificates of Authority as Acceptable Sureties on Federal Bonds and as Acceptable Reinsuring Companies."

By issuing a Bond, the Surety agrees to be bound by all terms of the Contract, including those related to payment, time for performance, quality, warranties, and the Department's self help remedy as provided in Subsection 112.1, Default, to the same extent as if all terms of the Contract are contained in the Bond(s).

Regarding claims related to any obligations covered by the bond, the Surety shall provide, within 60 Days of Receipt of written notice thereof, full payment of the entire claim or written notice of all bases upon which it is denying or contesting payment. Failure of the Surety to provide such notice within the 60-day period constitutes the Surety's waiver of any right to deny or contest payment and the Surety's acknowledgment that the claim is valid and undisputed.

110.3 Insurance

This Subsection is amended by the addition of the following:

Each policy shall be signed by the President and Secretary of the insurance company and shall be countersigned by a licensed Resident Agent of the State of Maine as an authorized representative of the company.

Before Work is commenced pursuant to the Agreement, the Contractor shall file with the Authority a Certificate of Insurance, executed by an insurance company or companies satisfactory to the Authority and licensed or approved by the State of Maine Department of Business Regulation, Bureau of Insurance to do business in the State of Maine, stating that the Contractor carries insurance in accordance with the requirements of the Contract.

If at any time, any of the said policies shall be or become unsatisfactory to the Authority, the Contractor shall promptly obtain new and satisfactory policies and furnish certificates therefor as required above. All policies shall contain a valid provision or endorsement providing that the insurance company will notify the Authority in writing at least thirty (30) days prior to the termination of any policy or before any changes are made in any policies. The policy shall also indicate which exclusions have been deleted and any additional coverages.

Neither approval by the Authority, nor a failure to disapprove insurance furnished by a Contractor, shall release the Contractor of full responsibility for liability, damages and accidents as set forth herein.

No separate payment shall be made for any insurance that the Contractor may be required to carry, but all costs thereof shall be included in the prices bid for the various items scheduled in the Proposal.

The following Subsection is added:

110.3.05 Umbrella Liability

An Umbrella Liability Policy in excess of Employer's Liability, General Liability, and Automobile Liability shall be provided with a limit of \$4,000,000.

110.3.2 Commercial General Liability

This Subsection is amended by the addition of the following:

Where the Work to be performed has to do with railroads, then railroad Protective Liability Insurance shall be provided, with the Maine Turnpike Authority as a named insured.

The Contractual Liability Insurance shall cover the Contractor's obligation to indemnify the Authority as provided in Subsection 110.1, Indemnification.

110.3.4 Professional Liability

The first sentence is deleted and replaced with the following:

Contractors who engage in design Work, preliminary engineering Work, and environmental consulting Work for the Authority shall maintain a Professional Liability policy for errors and omissions with a minimum limit of liability of \$5,000,000. The Authority reserves the right to require increased insurance limits for certain major Projects.

110.3.5 Owner's and Contractor's Protective Liability

This Subsection is deleted and replaced with the following:

For Projects with a Contract price in excess of \$500,000, an "Owner's Protective" policy in the name of the Maine Turnpike Authority, with a \$5,000,000 limit, shall also be provided.

110.3.6 Builder's Risk Insurance

This Subsection is amended by the addition of the following:

The Contractor shall provide Builder's Risk Insurance if the Project requires it. This determination will be made by the Authority and shall be so stated in the Special Provisions. The insurance coverage shall be shown on a special form and provide for transient and off-premise coverage and materials intended for use at the Project site. Any exclusion related to design, materials, or workmanship shall not apply to resulting damage.

110.3.8 Administrative and General Provisions

A. Additional Insured

This paragraph is deleted and replaced with the following:

Each policy, with the exception of Workers' Compensation and Professional Liability Insurance, shall name the Authority as an additional named insured. The Maine Turnpike Authority Contract Number shall be clearly stated on each policy.

SECTION 111 - RESOLUTION OF DISPUTES

111.1.2 Escalation Process

This Subsection is deleted and replaced with the following:

To resolve Issues and Disputes, the Contractor and the Maine Turnpike Authority will develop a Decision Matrix at the preconstruction or partnering meeting. See related Subsection 104.4.2, Preconstruction Conference. If an issue is not resolved, the matter becomes a Dispute and is eligible for settlement by an Alternate Dispute Resolution (ADR) process as outlined in this Section. Either the Authority or the Contractor may request an ADR process. If a Contractor is dissatisfied with an ADR recommendation, the decision may be appealed to the MTA Executive Director. A decision by the MTA Executive Director may be appealed to either Mediation or Arbitration. All costs of ADR, including Neutral Evaluations, Dispute Review Boards (DRBs), Mediation or Arbitration shall be shared equally.

ALTERNATIVE DISPUTE RESOLUTION

Preliminary ADR:

The purpose of the optional use of ADR is to assist the consenting parties to resolve disputes in a manner that complies with the Contract, that is fair, impartial, less expensive, faster and less formal than litigation. A Project issue becomes a Dispute eligible for ADR only when mutually acceptable resolution can not be achieved within the Decision Matrix-prescribed time period at the level of the Authority's Chief Operating Officer (COO), and the Contractor's Principal.

The Contractor and the Authority shall select a mutually acceptable form of Preliminary ADR from the following options, with the preference expressed in the order of listing.

1. **NEUTRAL EVALUATION:** Jointly selected by the disputing parties, the Neutral would conduct a third party, neutral investigation of both sides of the dispute, resulting in the submission of a Report of Recommended Settlement to the disputing parties.
2. **DISPUTE REVIEW BOARD (DRB):** The parties would jointly select two to three mutually acceptable experts who would hear and weigh a presentation of positions and evidence by the parties; resulting in the issuance by the DRB of a Recommended Settlement of the matter.

Recommendations by either a Neutral or a DRB will be non-binding unless the parties mutually agree in writing at the time of process selection that such recommendations will be binding.

Appeal to the Executive Director:

If either party rejects a recommendation resulting from ADR, the Dispute may be appealed to the Executive Director of the Authority. Once a dispute has been submitted to ADR, no party shall discuss the elements of the dispute with the Executive Director.

Final ADR - Mediation or Arbitration:

At the request of the Contractor, appeal decisions rendered by the Executive Director may be appealed by the Contractor to a Final ADR process of either Mediation or Arbitration. The costs of Mediation or Arbitration shall be borne equally by the Contractor and the Authority. Decisions by either a Mediator or an Arbitrator(s) will be non-binding unless the parties mutually agree in writing at the time of process selection that such recommendations will be binding.

NOTE: It is the intent of this Specification to retain maximum flexibility for the specific procedures for either Preliminary or Final Alternative Dispute Resolution. The processes shall follow the guidelines of construction industry ADR practices in general. The Authority and the Contractor will contribute equal input to the selection of location, methods, experts and timing of such processes. When a Dispute Review Board is utilized, the Authority and the Contractor shall have equal veto power in the selection of DRB composition.

111.1.8 Commissioner Communications Before Appeal

This Subsection is deleted and not replaced.

111.2 Project Level Negotiation to 111.6 Judicial Review

These Subsections (inclusive) are deleted and not replaced.

SECTION 112 - DEFAULT AND TERMINATION

112.2 Termination

This Subsection is amended by the addition of the following:

When the Contract is terminated, the Contractor shall, if so required by the Authority, promptly remove any or all of his/her equipment and supplies from the Project site or from other property of the Authority, failing which the Authority may remove such equipment and supplies at the expense of the Contractor.

SECTION 203 - EXCAVATION AND EMBANKMENT

203.01 Description

The following is added at the end of the last paragraph:

Unclassified bids are submitted at the sole risk of the Bidder. The Contractor shall only be entitled to compensation at the unit prices submitted for the actual quantity of Common Excavation and Rock Excavation. No additional compensation shall be considered for changes from the estimated quantities to the actual quantities regardless of the reason for the change.

203.18 Method of Measurement

The seventh paragraph is amended as follows:

Elevations for final cross sections shall be determined as shown and calculated on the Plans. Measurements shall be determined at the bottom of loam line unless otherwise noted.

SECTION 502 - STRUCTURAL CONCRETE

502.10 Forms and False Work

D. Removal of Forms and False Work

The first paragraph is amended as follows:

In the first, second, and third sentences, "forms and false work" are replaced with "forms".

502.11 Placing Concrete

G. Concrete Wearing Surface and Structural Slabs on Precast Superstructures

The last paragraph is amended as follows:

In the third sentence, replace "The temperature of the concrete shall not exceed 24°C [75°F] at the time of placement." with "The temperature of the concrete shall not exceed 24°C [75°F] at the time the concrete is placed in its final position."

502.15 Curing Concrete

The first paragraph is amended as follows:

The first sentence is replaced with: "All concrete surfaces shall be kept wet with clean, fresh water for a curing period of at least seven (7) days after concrete placing, with the exception of vertical surfaces as provided for in Subsection 502.10 (D), Removal of Forms and False Work.

The second paragraph is amended as follows:

The first two sentences are deleted.

The third paragraph is amended as follows:

The entire paragraph, which starts "When the ambient temperature....", is deleted.

The fourth paragraph is amended as follows:

Delete "approved" to now read "...continuously wet for the entire curing period...".

The fifth paragraph is amended as follows:

The second sentence is changed from "...as soon as it is possible to do so without damaging the concrete surface." to: "...as soon as possible."

The seventh paragraph is amended as follows:

The first sentence is changed from "...until the end of the curing period." to "...until the end of the curing period, except as provided for in Subsection 502.10(D), Removal of Forms and False Work."

SECTION 503 - REINFORCING STEEL

503.06 Placing and Fastening

The second paragraph is amended as follows:

The third sentence is changed from "All tack welding shall be done in accordance with Section 504, Structural Steel." to "All tack welding shall be done in accordance with AWS D1.4, Structural Welding Code - Reinforcing Steel."

SECTION 504 - STRUCTURAL STEEL

504.09 Facilities for Inspection

The following is added to the last paragraph:

Failure to comply with the above requirements will be consider to be a denial to allow access to Work by the Contractor. The Department will reject any Work done when access for inspection is denied.

504.18 Plates for Fabricated Members

The second paragraph is amended as follows:

The first sentence is changed from "...ASTM A 898/A 898 M..." to "...ASTM A 898/A 898 M or ASTM A 435/A 435 M as applicable and...".

504.31 Shop Assembly

The following is added to the last sentence:

The minimum assembly length shall include bearing centerlines of at least two substructure units.

SECTION 535 - PRECAST, PRESTRESSED CONCRETE SUPERSTRUCTURE

535.02 Materials

"Steel Strand for Concrete Reinforcement" is changed to "Steel Strand."

The following is added to the beginning of the third paragraph:

Concrete shall be Class P conforming to the requirements in this Subsection. Twenty-eight day compressive strength shall be as stated on the Plans. Coarse aggregate...

535.05 Inspection Facilities

The following is added to the last paragraph:

Failure to comply with the above requirements will be considered to be a denial to allow access to Work by the Contractor. The Department will reject any Work done when access for inspection is denied.

535.26 Lateral Post-Tensioning

The first paragraph is replaced with the following:

Overstressing strands for setting losses cannot be accomplished for chuck to chuck lengths of 7.6 m [25 feet] and less. In such instances, refer to the Plans for all materials and methods. Otherwise, post-tensioning shall be in accordance with PCI standards and shall provide the anchorage force as noted in the Plans. The applied jacking force shall be no less than 100 percent of the design jacking force.

SECTION 603 - PIPE CULVERTS AND STORM DRAINS

603.0311 Corrugated Polyethylene Pipe for Option III

Minimum Mandrel Diameter Table is replaced with the following:

Nominal Size US Customary (in)	Minimum Mandrel Diameter (in)	Nominal Size Metric (nun)	Minimum Mandrel Diameter (mm)
12	11.23	300	280.73
15	14.04	375	350.91
18	16.84	450	421.09
24	22.46	600	561.45
30	28.07	750	701.81
36	33.69	900	842.18
42	39.30	1050	982.54
48	44.92	1200	1122.90

SECTION 604 - MANHOLES, INLETS, AND CATCH BASINS

604.02 Materials

The following are added:

Tops and Traps	712.07
Corrugated Metal Units	712.08
Catch Basin and Manhole Steps	712.09

SECTION 605 - UNDERDRAINS

605.05 Underdrain Outlets

The first paragraph is amended as follows:

In the second sentence, the words "metal pipe" are deleted.

SECTION 606 - GUARDRAIL

606.02 Materials

The fourth paragraph, which reads "Retroreflective beam guardrail delineators..." is deleted and replaced with the following:

Reflectorized sheeting for Guardrail Delineators shall meet the requirements of Subsection 719.01, Reflective Sheeting. Delineators shall be fabricated from high-impact, ultraviolet and weather resistant thermoplastic.

The eighth paragraph, which reads "The sole patented supplier of multiple mailbox..." is deleted and replaced with the following:

Acceptable multiple mailbox assemblies shall be listed on the Department's Approved Products List and shall be NCHRP 350 tested and approved.

606.09 Basis of Payment

The second and third sentences in the first paragraph are deleted in their entirety and replaced with the following:

Butterfly-type guardrail reflectorized delineators shall be mounted on all W-beam guardrail at an interval of every 10 posts [62.5 feet] on tangents sections and every five posts [31.25 feet] on curved sections as directed by the Resident. On divided highways, the delineators shall be yellow on the left hand side and silver/white on the right hand side. On two-way roadways, the delineators shall be silver/white on the right hand side. All delineators shall have retroreflective sheeting applied to only the traffic facing side. Reflectorized guardrail delineators will not be paid for directly, but will be incidental to the guardrail items.

SECTION 615 - LOAM

615.02 Materials

This Subsection is amended as follows:

One hundred percent of the loam material must pass the two inch sieve.

Organic Content

Percent by Volume

Humus

"5% - 10%", as determined by Ignition Test

SECTION 618 - SEEDING

618.01 Description

The first sentence is amended to read:

This Work shall consist of furnishing and applying seed.

The words "and cellulose fiber mulch" are deleted from 618.01(a).

618.03 Rates of Application

The last sentence in 618.03(a) is deleted and replaced with the following:

These rates shall apply to Seeding Method 2, 3, and Crown Vetch.

In 618.03(c), "1.8 kg [4 lb]/unit." is deleted and replaced with "1.95 kg [4 lb]/unit."

618.09 Construction Method

In 618.09(a) 1, sentence two, "100 mm [four inches]" is replaced with "25 mm [one inch] (Method 1 areas) and 50 mm [two inches] (Method 2 areas)".

618.15 Temporary Seeding

The Pay Unit is changed from "Unit" to "Kg [lb]".

SECTION 620 - GEOTEXTILES

620.03 Placement

Section (c): Replace "Non-woven" in title with "Erosion Control".

The word "Non-woven" in the first paragraph is replaced with "Woven monofilament".

The word "Non-woven" in the second paragraph is replaced with "Erosion Control".

620.07 Shipment, Storage, Protection and Repair of Fabric

Section (a): the second sentence is replaced with the following:

Damaged geotextiles, as identified by the Resident, shall be repaired immediately.

620.09 Basis of Payment

Pay Item 620.58: "Non-woven" is replaced with "Erosion Control".

Pay Item 620.59: "Non-woven" is replaced with "Erosion Control".

SECTION 621 - LANDSCAPING

621.0036 Establishment Period

In the fourth and fifth paragraphs, "time of Final Acceptance" is replaced with "end of the period of establishment".

In the seventh paragraph, "Final Acceptance date" is replaced with "end of the period of establishment"; and "date of Final Acceptance" is replaced with "end of the period of establishment".

SECTION 626 - HIGHWAY SIGNING

626.034 Concrete Foundations

The following is added to the end of the second paragraph:

Pre-cast and cast-in-place foundations shall be warranted against leaning and corrosion for two years after the Project is complete. If the lean is greater than two degrees from normal or the foundation is spalling within the first two years, the Contractor shall replace the foundation at his own cost.

SECTION 639 - ENGINEERING FACILITIES

639.04 Field Offices

This Subsection is amended by the addition of the following:

The Field Office location shall be approved by the Resident and shall be provided when the Contract starts and shall remain until the Contract is complete. The Contractor shall be responsible for furnishing and maintaining electricity, heat, facsimile machine and appliances for the entire duration of the Contract, which includes periods of time which Work has been suspended.

The Contractor shall provide a plain paper (8-1/2" x 11") fax/copier machine with a 10 page (minimum) auto document feeder, 15 page (minimum) fax memory, 50 sheet (minimum) paper capacity, and a transmission speed of six pages (minimum) per minute for the Resident's use during the Project. All maintenance and supplies shall be the responsibility of the Contractor. The fax machine shall be connected to a separate telephone line so that the fax machine operates independent of the telephone and answering machine. A total of three phone lines shall be provided by the Contractor. All of the costs associated with the above shall be the responsibility of the Contractor except for the monthly telephone charges.

The following are not required:

- Accessible route conforming to the Americans with Disabilities Act
- Wheelchair accessible toilet

639.09 Telephone

This Subsection is amended as follows:

The Contractor shall be reimbursed at cost for the monthly telephone service charges. Telephone service shall remain throughout the Contract including periods of seasonal shutdowns.

639.11 Basis of Payment

The following is added after the first paragraph:

The Contractor shall be reimbursed at cost for the monthly telephone service charges. No additional markup will be allowed. The Contractor shall submit copies of the monthly bills to the Resident for payment.

SECTION 652 - MAINTENANCE OF TRAFFIC

652.2 Materials

The first sentence in the second paragraph is replaced with the following:

All construction signs shall be fabricated with super high intensity (ASTM 4956 – Type VII) retroreflective sheeting. All construction signs and construction sign packages shall have the Type VII sheeting material. 3924 Diamond Grade fluorescent orange sheeting manufactured by 3M conforms to ASTM 4956 – Type VII.

652.2.4 Other Devices

The eighth paragraph is amended by the addition of the following:

The Portable Message Signs shall be capable of being programmed remotely by telephone, of monitoring the speed of traffic in a travel lane, and of displaying a message in response to a vehicle exceeding an allowable speed threshold. The Contractor shall submit a catalog cut to the Resident for approval, establish a cellular account so that signs may be programmed remotely and provide training for the operation of the sign to the Resident.

The portable-changeable message signs may be moved throughout the Project area as required to provide advance warning of construction operations which may impact the flow of traffic as well used during lane closures to display messages relative to the speed of traffic. The Contractor shall remove, transport and maintain the signs as directed and approved by the Resident.

The Authority will be responsible for the actual programming of the signs.

A deduction will be made from money due the Contractor for signs that fail to operate for extended periods of time.

The following Subsection is added:

652.2.5 Safety Vests

All jobsite personnel shall wear a safety vest labeled as ANSI 107-199 standard performance for Class 2 risk exposure or an equivalent.

652.3.1 Responsibility of the Department

The first paragraph is deleted and replaced with the following:

The Authority will provide Project specific traffic control requirements and traffic control plans for use by the Contractor. The specific traffic control requirements for the Project are identified in Special Provision Section 652, Maintenance of Traffic (Specific Project Maintenance of Traffic Requirements). No revisions to these requirements or Plans will be permitted unless the Contractor can thoroughly demonstrate an overall benefit to the public and a Contract Modification is approved.

The following sentence is added to the end of this Subsection:

The Maine Turnpike Authority may erect lane closures on the mainline within the Project area to collect survey, provide layout, and for any other reasons deemed necessary by the Resident.

652.3.2 Responsibility of the Contractor

The first paragraph is amended as follows:

The Contractor shall provide continuous and effective traffic control and management for the Project that is appropriate to the means, methods and sequencing allowed by the Contract; and consistent with the Traffic Control Plans and Maintenance of Traffic Specifications. The Contractor is responsible for ensuring a safe environment for the Contract workforce, local road users, and turnpike users; and maintaining the safe efficient flow of traffic through the construction zone at all times during the Contract. The protocols and requirements outlined in the Contract shall be strictly enforced.

The following paragraph is added:

The Contractor shall designate a supervisor to be responsible for the safe placement and maintenance of all traffic control devices. This individual shall be trained to safely install and maintain the devices. The Contractor shall submit to the Resident, in writing, documentation stating that this individual has reviewed and understands the traffic control requirements of the Contract and the Manual of Uniform Traffic Control Devices.

652.3.3 Submittal of Traffic Control Plan

This Subsection is deleted and not replaced.

652.3.4 General

This Subsection is deleted in its entirety and replaced with the following:

Prior to starting any Work on any part of the Project adjacent to or being used by the traveling public, the Contractor shall install the appropriate traffic control devices in accordance with the Plans, Specifications and the latest edition of the Manual of Uniform Traffic Control Devices, Part VI. The Contractor shall continuously maintain the traffic control devices in their proper position, and they shall be kept clean, legible and in good repair throughout the duration of the Work. The Contractor shall correct all problems or violations upon observation by the Contractor or upon notification by the Resident. Failure to correct a problem within one hour of notification during non-working hours or to respond immediately to a problem during Work hours, shall result in a penalty of \$150.00 per occurrence. The Resident shall be the sole judge as to the time and response.

No equipment or vehicles of the Contractor, their Subcontractors, or employees engaged in Work on this Contract shall be parked or stopped on lanes carrying traffic, or on lanes or shoulders adjacent to lanes carrying traffic, at any time, except as required by ongoing Work operations. Contractor equipment or vehicles shall never be used to stop, block, or channelize traffic.

Vehicles parked on the shoulder shall be located so all portions of the vehicle(s) are a minimum of one foot from the traveled way. No operation (including loading or unloading vehicles) shall be conducted on or near the traveled lanes or shoulders without first setting up the proper lane closure and traffic control devices. These precautions shall be maintained at all times while this Work is being performed.

The Contractor shall keep all paved areas of the highway as clear as possible at all times. No materials shall be stored on any paved area of the highway or within 30 feet of the traveled way (unless protected by concrete barriers and specifically approved by the Resident). Private vehicles owned by Contractor's employees shall be parked close together in a group no closer than 30 feet from the traveled way in pre-approved areas.

Channelization devices shall include Vertical Panel Markers, Barricades, Cones, and Cones and Drums. These devices shall be installed and maintained at the spacing shown on the Traffic Control Plans, or determined by the MUTCD, through the Work area.

No lane closures will be allowed during non-working hours, weekends and/or holiday periods unless included in the Contract as long-term traffic control requirement or approved by the Resident.

Any special signs, barricades or other devices deemed necessary by the Resident shall be furnished and maintained by the Contractor. Extra care shall be taken so that the traffic flow will not be disturbed. The use of construction signs and warning devices not shown on the Plans or in the MUTCD, unless approved by the Resident, will be prohibited.

The Contractor's personnel and equipment shall avoid crossing traffic whenever possible. No Contractor's vehicle may slow down or stop in a traffic lane unless said lane has previously been made safe with signs and barricades as required by the Resident.

No vehicle will move onto the traveled way at such a time or in such a manner so as to cause undue concern or danger to traffic approaching from either direction. The Contractor or his employees are not empowered to stop traffic.

The Contractor shall take necessary care at all times, in all operations and use of his equipment, to protect and facilitate traffic. During periods of idleness, the equipment shall not be left in a way to obstruct the traffic artery or to interfere with traffic.

The following Subsection is added:

652.3.41 Local Road General Requirements

Channelization devices consisting of barricades or drums, at a maximum spacing of 50 feet, shall be used in guardrail areas when neither the existing nor the new guardrail is in place. The Contractor shall not remove guardrail until absolutely necessary for construction operations in that area. The guardrail shall be replaced as soon as possible thereafter.

All excavation areas adjacent to the roadway shall be channelized continuously in both directions for the length of the Project in all areas where the centerline strip is not effective in accordance with the latest edition of MUTCD.

Where the roadway is adjacent to an area being excavated or filled, a minimum two foot shoulder should be maintained and the effective slope of the earth excavation or fill slope, beyond the two foot shoulder, shall not be steeper than 1-1/2 horizontal to 1 vertical. The effective slope of rock excavation shall not be steeper than 1 horizontal to 1 vertical beyond the two foot shoulder. In the case of cuts over five feet deep, an earth berm or other approved barrier shall be placed between the travel lane and the excavated area. In this instance, travel speeds shall be limited by specific advisory signing to 20 miles per hour in all cases. When excavation does not leave sufficient usable widths to maintain two-way traffic as provided in Subsection 105.4, Maintenance of Work, one-lane traffic controlled by a traffic signal or continuous flagging may be considered. Closely spaced vertical panels, drums or other channelizing devices shall be used on any of these types of areas that are left exposed for short durations.

When paving operations or shoulder grading leave a three inch or less exposed vertical face at the edge of the traveled way, channelization devices shall be placed two feet outside of the pavement at intervals not exceeding 600 feet and a 48 inch by 48 inch W8-9 “Low Shoulder” sign shall be placed at a maximum spacing of 1/2 mile. When paving operations or shoulder grading leave a three inch or greater exposed vertical face at the edge of the traveled way, the Contractor shall place shoulder material for a width of at least four feet to meet the pavement grade, and place channelizing devices as above, before the lane is opened to traffic.

652.3.5 Installation of Traffic Control Devices

The first paragraph is deleted and replaced with the following:

Portable signs shall be erected on temporary sign supports approved crashworthy devices in conformance with NCHRP 350 requirements so that the bottom is either 1) 300 mm [12 inches]; or 2) greater than 1.5 m [five feet] above the traveled way. Post-mounted signs shall be erected so the bottom is no less than 1500 mm [five feet] above the traveled way, and 2100 mm [seven feet] above the traveled way in business, commercial, and residential areas. All post-mounted signs on the turnpike mainline shall be erected so the bottom is no less than 2100 mm [seven feet] above the traveled way. Post-mounted signs must also be erected so that the sign face is in a true vertical position. All signs shall be mounted within four feet of the existing edge of pavement. All signs shall be placed so that they are not obstructed in any manner and immediately modified to ensure proper visibility if obstructed. Due to Contractor or Project staging, it may be necessary to relocate previously erected portable or post-mount signs so they are clearly visible. Signs may be mounted lower or higher to fit the situation when authorized by the Resident. Cones shall either be weighted or nailed. Tires will not be allowed as weights.

The following is added to the end of the third paragraph:

NHCRP 350 tested drums with tire sidewall ballasts are acceptable. During winter periods, drums shall be placed on the grass shoulder or removed from the roadway so winter maintenance operations will not be impacted. This requires the placement of drums behind the median guardrail. Drums shall not be placed on snow banks.

The following is added to the end of the fifth paragraph:

The method of covering existing signs must be approved by the Resident. The use of adhesives on the sign face is prohibited.

The sixth paragraph is deleted and replaced with the following:

The Contractor shall replace damaged or missing traffic control devices with similar devices of acceptable quality.

The following paragraph is added to the end of this Subsection:

The Contractor is required to cover all existing signs, including regulatory and warning signs, within the Work zone which may conflict with the proposed construction signs. The Contractor is also required to cover all permanent construction signs when they conflict with a daily traffic control setup.

652.3.6 Traffic Control

The first sentence of the first paragraph is deleted and replaced with the following:

The minimum roadway width for local road one-way and two-way traffic, and minimum number of lanes and lane widths for the Maine Turnpike, are identified on the Project's traffic control plans and/or in Special Provision Section 652, Maintenance of Traffic (Specific Project Maintenance of Traffic).

The last sentence of the third paragraph is deleted and not replaced.

652.41 Traffic Officers

The first paragraph is deleted and replaced with the following:

Local road traffic officers, if required, shall be uniformed police officers. State Police officers and vehicles shall be used to warn and stop traffic on the Maine Turnpike. All State Police shall be scheduled through the Maine Turnpike Authority. The Authority will make payment for the State Police officers and vehicles directly to the State Police.

The Contractor will not be entitled to additional compensation if scheduled Work is not completed due to the unavailability of State Police.

652.6 Night Work

The sixth and seventh paragraphs are deleted and not replaced.

The following Subsection is added:

652.61 Construction Vehicles

The Contractor shall furnish approved signs reading "Construction Vehicle - Keep Back" to be used on trucks hauling to the Project. The signs shall be a minimum of 30 inch by 60 inch, Black and Orange, Type VII. The older type "Construction Vehicle - Do Not Follow" may be used until the end of their service life.

All vehicles used on the Project shall be equipped with amber flashing lights, visible from both front and rear, or by means of a single, approved type, revolving, flashing or strobe lights mounted so as to be visible 360 degrees. The vehicle flashing system shall be in continuous operation while the vehicle is on any part of the Project. Dump trucks and utility trucks shall have a strobe light mounted on each side of the vehicle.

652.7 Method of Measurement

The following is added to the end of the first paragraph:

The per unit measurement for payment of the portable-changeable message sign shall include the establishment and payment of a cellular phone account so that the portable-changeable message sign may be programmed remotely.

The following is added to the end of the second paragraph:

The number and locations of Flaggers will be determined by the Resident. Flaggers used during the Contract, for the convenience of the Contractor, will not be measured separately for payment, but shall be incidental to the various pay items. The Authority will make payment for the State Police officers and

vehicles directly to the State Police when utilized for mainline traffic control activities. State Police escorts, if required to move oversize material or equipment loads to the jobsite, will not be paid separately, but shall be incidental to the various pay items.

652.8.2 Other Items

The last paragraph is deleted and replaced with the following:

There will be no payment made under any 652 pay items after the expiration of the adjusted total Contract time.

SECTION 653 - POLYSTYRENE PLASTIC INSULATION

653.05 Placing Backfill

In the second sentence, "...shall be not less than 150 mm [six inches] loose measure." is changed to "...shall be not less than 250 mm [10 inches] loose measure."

In the third sentence "...crawler type bulldozer of not more than 390 kg/m² [80 lb/ft²] ground contact pressure..." is changed to "...crawler type bulldozer of not more than 4875 kg/m² [2000 lb/ft²] ground contact pressure..."

653.06 Compaction

In the final sentence "...crawler type bulldozer of not more than 390 kg/m² [80 lb/ft²] ground contact pressure..." is change to "...crawler type bulldozer of not more than 4875 kg/m² [2000 lb/ft²] ground contact pressure..." it]."

SECTION 656 - TEMPORARY SOIL EROSION AND WATER POLLUTION CONTROL

Section 656 is deleted in its entirety and replaced with the following:

656.01 Description

This Work shall consist of providing temporary erosion control during construction in accordance with these Specifications, standard details, Best Management Practices, or as otherwise directed.

All temporary erosion control devices shall be in place and approved by the Resident prior to any embankment and excavation operations. The Contractor is responsible for repairing and replacing damaged or missing sandbags, haybales, and silt fence material. The Contractor shall maintain these devices in a clean and properly operating condition as described herein.

The Contractor is responsible for all temporary drainage and erosion control measures. The Contractor shall review his construction operations and staging to determine if additional erosion control measures are required. The Resident may also request additional erosion control measures. The cost for all erosion control devices necessary, due solely to the Contractor's construction operations and are not shown on the Plans, shall be borne solely by the Contractor. The frequency of inspection of these devices by the Contractor and the Erosion Control Compliance Officer (ECCO) shall be bi-weekly and immediately following a rainfall of greater than 1/2 inch in a 24-hour period.

In areas of ledge or frozen ground only, the Contractor may opt to furnish and install an erosion control filter berm in lieu of silt fence. The erosion control filter berm shall be a water permeable windrow of a composted bark mix to remove suspended soil particles from water moving off the site.

Erosion control filter berm shall be considered an erosion control device. This material and specific application shall be submitted to the Resident for approval.

656.02 General

Baled hay shall be bales at approximately 350 by 450 by 750 mm [14 by 18 by 30 inch], or an equivalent, securely tied to form a firm bale.

Sandbags shall consist of heavy cloth or woven plastic bags, approximately 0.03 m³ [one cubic foot] capacity, filled with sand or gravel.

Dumped stone shall be a graded mixture of large and small stone with approximately 50 percent of the stones larger than 150 mm [six inch].

Flexible drainage pipe shall consist of collapsible neoprene pipe, a minimum of 12 inches in diameter or equal.

656.03 Silt Fence

(a) Posts

Either hardwood posts or steel posts shall be used.

Hardwood posts shall be straight, at least 450 mm [18 inches] longer than the height of the silt fence and at least 32 mm by 32 mm [1 inch by 1 inch].

Staples shall be of No. 9 wire.

Steel posts shall be at least 450 mm [18 inches] longer than the height of the silt fence and have the means provided for fastening wire to the fence.

(b) Wire Support Fence

If required, wire support fence shall be at least 50 mm [2 inches] higher than the height of the silt fence. Horizontal and vertical wires shall be spaced no more than 150 mm [6 inches] apart. The top and bottom wires shall be at least 10 gauge; all other wires at least 12 gauge.

(c) Silt Fence

The woven geotextile fabric and components shall be made from polypropylene, polyester, polyimide or other chemically stable material and be resistant to ultraviolet radiation degradation for at least 12 months of installation. Silt retention capacity shall be no less than 75 percent. The fabric shall have a Mullen burst test of no less than 1790 kPa [260 pounds per square inch] with a maximum average sieve opening size of 850 µm to 250 µm [No. 20 to No. 60]. Roll width of the fabric shall be no less than 150 mm [6 inches] wider than the height of the fence, except fabric for boom supported floating silt fence which shall be no less than 600 mm [two feet] wider than the design width.

(d) Flotation Devices

The flotation boom and weighing devices for boom supported floating silt fence shall be sufficient to hold the fence in an approximately vertical position.

656.04 Temporary Erosion Checks

Temporary erosion checks shall be constructed in ditches and at other locations designated. Checks shall be in accordance with the Standard Detail unless otherwise directed.

Baled hay, sandbags, or both, shall be used in other areas as necessary to inhibit soil erosion.

Sediment deposits behind haybales and silt fence shall be removed when the depth of sediment reaches 50 percent of the erosion control device height.

The Contractor is also required to have on-site, at all times, 25 percent additional Contract quantities of silt fence for use as backup devices.

656.041 Erosion Control Filter Berm

The erosion control berm shall be placed uncompacted, in a windrow in locations approved by the Resident. The cross section of the berm shall be four feet wide at the base and 1-1/2 feet high at the center. The erosion control filter berm shall be removed when no longer required, as determined by the Resident, and shall be distributed over an adjacent area.

656.05 Temporary Berms

When designated, temporary barriers shall be constructed along the edge of the embankment. The barriers shall be of embankment earth material, gravel or sand as available and shaped approximately as shown in the Standard Details. The barriers shall be compacted with the wheels of construction equipment. When placed on pavement, the berms shall be constructed of asphalt grindings or other non-erodible soil material as approved by the Resident, and shaped as shown in the Standard Details.

At designated intervals, temporary slope drains shall be constructed with a crescent shaped barrier placed at each slope drain to direct the water into the inlet pipe.

656.06 Temporary Slope Drains

Collapsible pipe with corrugated metal pipe inlet shall be placed down the embankment slopes at designated locations and in accordance with the Best Management Practices.

At the outlet end of the drain, dumped stone shall be placed to prevent scoring unless otherwise directed.

656.07 Dumped Stone

Dumped stone shall be placed at designated locations and shaped to the extent necessary to spread the stone over the area and in sufficient depth to prevent soil erosion.

656.08 Silt Fence

The silt fence shall be installed at all environmentally sensitive areas as shown on the Plans or as directed. The Contractor shall have the option to provide a reinforced filter fabric or an unreinforced filter fabric attached to a wire fence.

The fence posts shall be spaced as specified by the Resident, however, not to exceed a maximum of 2.5 m [eight feet] apart when either type of silt fence is used and be driven a minimum of 450 mm [18 inches] into the ground.

The geotextile fabric shall be secured to the post or fence by suitable staples, tie wire or hog rings in such a manner as to prevent tearing and sagging of the fabric. The bottom of the geotextile fabric shall be entrenched into the ground a minimum depth of 150 mm [six inches] to prevent water from flowing under the fence. The geotextile shall be spliced together only at support posts with a minimum 150 mm [six inches] overlap and secure post connection which prevents leakage of silt. The top of the geotextile shall be installed with a reinforced top end section.

The Contractor shall maintain the silt fence in a functional condition at all times. All deficiencies shall be immediately corrected by the Contractor. The Contractor shall make a daily inspection of the silt fences in areas where construction activity causes drainage runoff, to ensure that the silt fences are properly located for effectiveness. Where deficiencies exist, additional silt fences shall be installed as approved or directed.

Sediment deposits shall be removed when sediments reach 50 percent of the height of the device. All sediment deposits remaining in place after the device is no longer required shall be graded to conform with the existing ground, seeded, and mulched immediately.

Geotextile fabric which has decomposed or has become ineffective and is still needed shall be replaced with material equal to the original design.

656.081 Boom Supported Floating Silt Fence

The silt fence fabric shall be securely attached to the flotation boom with a continuous weight placed the entire length of the fence to maintain the fence in a vertical submerged position from the surface of the water to the design depth.

Anchor's shall be placed at the ends of the fence, and intermediate locations if necessary, to hold the fence securely in place.

656.082 Maintenance

The erosion control devices will be cleaned, repaired, or replaced as necessary. All deficiencies shall be corrected immediately by the Contractor.

656.085 Erosion Control Compliance Officer

The Contractor shall designate an Erosion Control Compliance Officer (ECCO) on this Project who shall accompany the Resident's ECCO in the inspection of all erosion control devices. An inspection log shall be maintained by the Resident and the log shall be signed by the Resident's ECCO and the Contractor's ECCO after each inspection. Failure to comply with the erosion and sedimentation control requirements herein or as directed by the Resident's ECCO within 24-hours after the violation is noted in the inspection log, will result in the \$1,000 per day per violation penalty until the violation is corrected to the satisfaction of the Resident.

656.09 Removing and Disposing

When no longer needed, material and devices for temporary erosion control shall be removed or may be left in place and dispersed over an adjacent area, as directed.

When removed, such devices may be reused in other locations provided they are in good condition and suitable to perform the erosion control for which they are intended.

When dispersed over adjacent areas, the material shall be scattered to the extent that it causes no unsightly conditions nor creates future maintenance problems. Dumped stone shall be dispersed or covered in such a manner that it will not interfere with future mowing operations.

656.10 Method of Measurement

Baled hay and sandbags will be measured for payment by the number of bales or bags satisfactorily placed. Dumped stone will be measured for payment by the cubic meter [cubic yard] in vehicles.

Temporary berms and temporary slope drains will be measured for payment by the meter [linear foot] measured parallel with the flow line including the pipe inlet.

Temporary silt fence will be measured by the meter [linear foot] along the gradient of the fence, end post to end post.

Boom supported floating silt fence will be measured by the meter [linear foot] not including anchorages.

Erosion control filter berm shall be measured by the linear foot.

The quantity of additional haybales and silt fence material required herein will be measured for payment only when and if they are actually put to use as additional measures on the Project as directed by the Resident. Haybales and silt fence material used for maintenance or replacement of existing devices will not be measured for payment.

The removal of silt and other material from behind the haybales and silt fence will not be measured separately for payment, but shall be incidental to the Erosion Control items.

656.11 Basis of Payment

The accepted quantity of baled hay or sandbags will be paid for at the Contract unit price each for each bale or bag which price shall be full compensation for furnishing and placing the bales or sandbags, for furnishing and driving the stakes for baled hay and for the removing and disposing of the bales, stakes and sandbags when no longer needed.

The accepted quantity of temporary berms will be paid for at the Contract unit price per meter [linear foot] of berm which price shall be full compensation for furnishing, placing and compacting material, for maintaining and for removing the berm when no longer needed.

There will be no separate payment for excavation done in the construction of temporary erosion control items under this Section and all necessary excavation shall be incidental to the Work.

The accepted quantity of dumped stone will be paid for at the Contract unit price per cubic meter [cubic yard] which price shall be full compensation for furnishing the stone, transporting, placing and shaping. Payment for removal or for covering will be made under Item 629.05, Hand

Labor, and the appropriate equipment rental items.

The accepted quantity of temporary silt fence and boom supported floating silt fence will be paid for at the Contract unit price per meter [linear foot] complete in place. Payment shall be full compensation for furnishing, installing, maintaining, for replacing deteriorated geotextile and clogged geotextile when required and for removing and disposing of the fence when no longer needed.

The accepted quantity of erosion control filter berm will be paid for at the Contract unit price per linear foot under Item 656.632, 30 Inch Temporary Silt Fence, which price shall be full compensation for furnishing, placing, and removing the erosion control filter berm.

The removal of sediments and debris that accumulate around erosion control devices, when directed by the Resident, will be paid for under the appropriate Contract items.

Cost of seeding and mulching the area after removal of the temporary silt fence will be paid for at the Contract unit prices for Item 618, Seeding, and Item 619, Mulch.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
656.50	Baled Hay, in place	Each
656.51	Sandbag, in place	Each
656.55	Dumped Stone	Cubic Meter [Cubic Yard]
656.60	Temporary Berms	Meter [Linear Foot]
656.62	Temporary Slope Drains	Meter [Linear Foot]
656.631	375 mm [15 inch] Temporary Silt Fence	Meter [Linear Foot]
656.632	750 mm [30 inch] Temporary Silt Fence	Meter [Linear Foot]
656.64	Boom Supported Floating Silt Fence	Meter [Linear Foot]

SECTION 701 – STRUCTURAL CONCRETE RELATED MATERIALS

701.10 Fly Ash - Chemical Requirements

All references to “ASTM C311” are changed to “ASTM C114”.

SECTION 703 - AGGREGATES

703.06 Aggregate for Base and Subbase

The first paragraph is deleted and replaced with the following:

The material shall have a minimum degradation value of 15 as determined by Washington State DOT Test Method T113, Method of Test for Determination of Degradation Value (March 2002 version), except that the reported degradation value will be the result of testing a single specimen from that portion of a sample that passes the 12.5 mm [1/2 inch] sieve and is retained on the 2.00 mm [No. 10] sieve, minus any reclaimed asphalt pavement used.

703.22 Underdrain Backfill Material

The first paragraph is amended as follows:

"...for Underdrain Type B..." is changed to "... for Underdrain Type B and C..."

SECTION 706 - NON-METALLIC PIPE

706.06 Corrugated Polyethylene Pipe for Underdrain, Option I and Option II in Culvert Pipe

The first sentence is changed from "...300 mm diameters to 900 mm" to "...300 mm diameters to 1,200 mm".

The last sentence which begins "This pipe and resins..." is deleted in its entirety and replaced with the following:

The manufacturing plants of polyethylene pipe shall be certified by the Eastern States Consortium. Polyethylene pipe shall be accepted based on third party certification by the AASHTO's National Transportation Product Evaluation Program.

SECTION 709 - REINFORCING STEEL AND WELDED STEEL WIRE FABRIC

709.03 Steel Strand

The second paragraph is changed from "...shall be 12mm [1/2 inch] AASHTO M203M/M203 (ASTM A416/A416M)..." to "...shall be 15.24 mm [0.600 inch] diameter AASHTO M203 (ASTM A416)...".

SECTION 712 - MISCELLANEOUS HIGHWAY MATERIALS

The following Subsections are added:

712.07 Tops and Traps

These metal units shall conform to the Plan dimensions and to the following Specification requirements for the designated materials:

Gray iron castings shall conform to the requirements of AASHTO M105, Class 30, unless otherwise designated.

Carbon steel castings shall conform to the requirements of AASHTO M103/M103M. Grade shall be 450-240 [65-35] unless otherwise designated.

Structural steel shall conform to the requirements of AASHTO M183/M183M or ASTM A283/A283M, Grade B or better. Galvanizing, where specified for these units, shall conform to the requirements of AASHTO M 111.

712.08 Corrugated Metal Units

The units shall conform to Plan dimensions and the metal to AASHTO M36/M36M. Bituminous coating, when specified, shall conform to AASHTO M 190 Type A.

712.09 Catch Basin and Manhole Steps

Steps for catch basins and for manholes shall conform to ASTM C478M [ASTM C478], Section 13 for either of the following material:

- (a) Aluminum steps-ASTM B221M, [ASTM B21 1] Alloy 6061-T6 or 6005-T5.
- (b) Reinforced plastic steps steel reinforcing bar with injection molded plastic coating copolymer polypropylene. Polypropylene shall conform to ASTM D 4101.

712.23 Flashing Lights

Flashing lights shall be power operated or battery operated as specified.

- (a) Power operated flashing lights shall consist of housing, adapters, lamps, sockets, reflectors, lens, hoods and other necessary equipment designed to give clearly visible signal indications within an angle of at least 45 degrees and from three to 90 m [10 to 300 feet] under all light and atmospheric conditions.

Two circuit flasher controllers with a two-circuit filter capable of providing alternate flashing operations at the rate of not less than 50 nor more than 60 flashes per minute shall be provided.

The lamps shall be 650 lumens, 120 volt traffic signal lamps with sockets constructed to properly focus and hold the lamp firmly in position.

The housing shall have a rotateable sun visor not less than 175 nun [seven inches] in length designed to shield the lens.

Reflectors shall be of such design that light from a properly focused lamp will reflect the light rays parallel. Reflectors shall have a maximum diameter at the point of contact with the lens of approximately 200 mm [eight inches].

The lens shall consist of a round one-piece convex amber material which, when mounted, shall have a visible diameter of approximately 200 mm [eight inches]. They shall distribute light and not diffuse it. The distribution of the light shall be asymmetrical in a downward direction. The light distribution of the lens shall not be uniform, but shall consist of a small high intensity portion with narrow distribution for long distance throw and a larger low intensity portion with wide distribution for short distance throw. Lenses shall be marked to indicate the top and bottom of the lens.

- (b) Battery operated flashing lights shall be self- illuminated by an electric lamp behind the lens. These lights shall also be externally illuminated by reflex reflective elements built into the lens to enable it to be seen by reflex reflection of the light from the headlights of oncoming traffic. The batteries must be entirely enclosed in a case. A locking device must secure the case. The light shall have a flash rate of not less than 50 nor more than 60 flashes per minute from minus 30°C [minus 20°F] to plus 65°C [plus 150°F]. The light shall have an on time of not less than 10 percent of the flash cycle. The light beam projected upon a surface perpendicular to the axis of the light beam shall produce a lighted rectangular projection whose minimum horizontal dimension shall be five degrees each side of the horizontal axis. The effective intensity shall not have an initial value greater than 15.0 candelas or drop below 4.0 candelas during the first 336-hours of continuous flashing. The illuminated lens shall appear to be uniformly bright over its entire illuminated surface when viewed from any point within an angle of nine degrees each side of the

vertical axis and five degrees each side of the horizontal axis. The lens shall not be less than 175 mm [seven inches] in diameter including a reflex reflector ring of 13 mm [1/2 inch] minimum width around the periphery. The lens shall be yellow in color and have a minimum relative luminous transmittance of 0.440 with a luminance of 2854° Kelvin. The lens shall be one-piece construction. The lens material shall be plastic and meet the luminous transmission requirements of this Specification. The case containing the batteries and circuitry shall be constructed of a material capable of withstanding abuse equal to or greater than 1.21 mm thick steel [No. 18 U.S. Standard Gage Steel]. The housing and the lens frame, if of metal shall be properly cleaned, degreased and pretreated to promote adhesion. It shall be given one or more coats of enamel which, when dry shall completely obscure the metal. The enamel coating shall be of such quality that when the coated case is struck a light blow with a sharp tool, the paint will not chip or crack and if scratched with a knife will not powder. The case shall be so constructed and closed as to exclude moisture that would affect the proper operation of light. The case shall have a weep hole to allow the escape of moisture from condensation. Photoelectric controls, if provided, shall keep the light operating whenever the ambient light falls below 215 lx [20 foot candles]. Each light shall be plainly marked as to the manufacturer's name and model number.

If required by the Resident, certification as to conformance to these Specifications shall be furnished based on results of tests made by an independent testing laboratory. All lights are subject to random inspection and testing. All necessary random samples shall be provided to the Resident upon request without cost to the Authority. All such samples shall be returned to the Contractor upon completion of the tests.

712.32 Copper Tubing

Copper tubing and fittings shall conform to the requirements of ASTM B88M Type A [ASTM B88, Type K] or better.

712.33 Non-metallic Pipe, Flexible

Non-metallic pipe and pipe fittings shall be acceptable flexible pipe manufactured from virgin polyethylene polymer suitable for transmitting liquids intended for human or animal consumption.

712.34 Non-metallic Pipe, Rigid

Non-metallic pipe shall be Schedule 40 polyvinylchloride (PVC) that meets the requirement of ASTM D 1785. Fittings shall be of the same material.

712.341 Metallic Pipe

Metallic pipe shall be ANSI, Standard B36. 10, Schedule 40 steel pipe conforming to the requirements of ASTM A53 Types E or S, Grade B. End plates shall be steel conforming to ASTM A36/A36M.

Both the sleeve and end plates shall be hot dip galvanized. Pipe sleeve splices shall be welded splices with full penetration weld before galvanizing.

712.35 Epoxy Resin

Epoxy resin for grouting or sealing shall consist of a mineral filled thixotropic, flexible epoxy resin having a pot life of approximately one hour at 10°C [50°F]. The grout shall be an approved product suitable for cementing steel dowels into the preformed holes of curb inlets and adjacent

curbing. The sealant shall be an approved product, light gray in color and suitable for coating the surface.

712.36 Bituminous Curb

The asphalt cement for bituminous curb shall be of the grade required for the wearing course, or shall be Viscosity Grade AC-20 meeting the current requirements of Subsection 702.01, Asphalt Cement. The aggregate shall conform to the requirements of Subsection 703.07. The coarse aggregate portion retained on the 2.36 mm [No. 8] sieve may be either crushed rock or crushed gravel.

The mineral constituents of the bituminous mixture shall be sized and graded and combined in a composite blend that will produce a stable durable curbing with an acceptable texture. Bituminous material for curb shall meet the requirements of Section 403, Hot Bituminous Pavement.

712.37 Precast Concrete Slab

Portland Cement concrete for precast slabs shall meet the requirements of Section 502, Structural Concrete, Class A.

The slabs shall be precast to the dimension shown on the Plans and cross section and in accordance with the Standard Detail Plans for Concrete Sidewalk Slab. The surface shall be finished with a float finish in accordance with Subsection 502.14(c). Lift devices of sufficient strength to hold the slab while suspended from cables shall be cast into the top or back of the slab.

712.38 Stone Slab

Stone slabs shall be of granite from an acceptable source, hard, durable, predominantly gray in color, free from seams which impair the structural integrity and be of smooth splitting character. Natural color variations characteristic of the deposit will be permitted. Exposed surfaces shall be free from drill holes or indications of drill holes. The granite slabs in any one section of backslope must be all the same finish.

The granite slabs shall be scabble dressed or sawed to an approximately true plane having no projections or depressions over 13 mm [1/2 inch] under a 600 mm [two foot] straightedge or over 25 mm [one inch] under a 1200 mm [four foot] straightedge. The arris at the intersection of the top surface and exposed front face shall be pitched so that the arris line is uniform throughout the length of the installed slabs. The sides shall be square to the exposed face unless the slabs are to be set on a radius or other special condition which requires that the joints be cut to fit, but in any case shall be so finished that when the stones are placed side by side no space more than 20 mm [3/4 inch] shall show in the joint for the full exposed height.

Lift pin holes in all sides will be allowed except on the exposed face.

SECTION 717 - ROADSIDE IMPROVEMENT MATERIAL

717.03 C. Method #3 - Roadside Mixture #3

Seed proportions are amended as follows:

Crown Vetch	25.0%
Perennial Lupine	25.0%
Red Clover	12.5%
Annual Rye	37.5%

717.05 Mulch Binder

The third sentence is amended as follows:

"Paper fiber mulch may be used as a binder at the rate of 2.3 kg/unit [5 lb/unit]."

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART II – SPECIAL PROVISIONS

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART II - SPECIAL PROVISIONS

All work shall be governed by the Maine Department of Transportation Standard Specifications, Revisions of December 2002 except for that work which applies to sections of the Maine Department of Transportation Standard Specifications which are amended by the Maine Turnpike General Provisions and the following modifications, additions and deletions.

General Description of Work

The pavement rehabilitation work consists of milling and resurfacing the two 12-foot wide lanes and the median shoulder in Locations 1 and 2 from mile 68.5 to mile 74.9. The work also involves earthwork, tree plantings, bridge repairs, drainage, guardrail, pavement markings, maintenance of traffic and all other work incidental thereto in accordance with the Plans and Specifications in Locations 1 through 7.

The General Limits of work are as follows:

- Location 1: Milling and Paving of northbound travel lanes from Mile 68.5 (Sta. 3456+00) in the Town of New Gloucester and extending northerly to Mile 74.9 (Sta. 3780+00) in the City of Auburn;
- Location 2: Milling and Paving of southbound travel lanes from Mile 74.9 (Sta. 3780+00) in the City of Auburn and extending southerly to Mile 68.5 (Sta. 3456+00) in the Town of New Gloucester.
- Location 3: Clear zone and drainage work of northbound travel lanes from Mile 67.1 (Sta. 3384+00) in the Town of New Gloucester and extending northerly to Mile 74.9 (Sta. 3780+00) in the City of Auburn;
- Location 4: Clear zone and drainage work of southbound travel lanes from Mile 74.9 (Sta. 3780+00) in the City of Auburn and extending southerly to Mile 67.1 (Sta. 3384+00) in the Town of New Gloucester.
- Location 5: Royal River bridge work at Mile 71.1 (Sta. 3590+59.50) in the Town of New Gloucester.
- Location 6: Bald Hill bridge work at Mile 71.6 (Sta. 3617+60.56) in the Town of New Gloucester.

Location 7: Tree plantings northbound starting at Mile 69.4 (Sta. 3504+50) in the Town of New Gloucester and ending at Mile 71.6 (Sta. 3611+00) in the Town of New Gloucester.

Plans

The drawings included in the Contract Documents, and referred to as the Plans show the general character of the work to be done under this Contract. They bear the general title “Maine Turnpike Contract 2015.02, Pavement Rehabilitation and Clear Zone Improvements, Royal River and Bald Hill Bridge Repairs. The right is reserved by the Resident to make such minor corrections or alterations in the Plans as he deems necessary without change in the unit prices on the Schedule of Prices of the Proposal.

101.2 Definition

Holidays

The following is added after Memorial Day in the General Provisions:

Independence Day 2015 (Fourth of July)	6:00 a.m. preceding Thursday to 8:00 p.m. the following Monday.
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103.4 Notice of Award

The following sentence is added:

The Maine Turnpike Authority Board is scheduled to consider the Contract Award on April 30, 2015.

104.3.8 Wage Rates and Labor Laws

The fourth paragraph under Records on GP Page 7 of 53 has been amended as follows:

A copy of each record must be filed monthly with the Maine Turnpike Authority. This information shall be sent directly to the Maine Turnpike Authority, Director of Engineering and Building Maintenance, Attention: Wage Rate Records, 2360 Congress Street, Portland, ME 04102. The records shall note the Maine Turnpike Contract Number.

The fair minimum hourly rates determined by the State of Maine Department of Labor for this Contract are as follows:

THIS DOCUMENT MUST BE CLEARLY POSTED AT THE PERTAINING STATE FUNDED PREVAILING WAGE CONSTRUCTION SITE

State of Maine
 Department of Labor
 Bureau of Labor Standards
 Wage and Hour Division
 Augusta, Maine 04333-0045
 Telephone (207) 623-7906

Wage Determination - In accordance with 26 MRSA §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid laborers and workers employed on the below titled project.

Title of Project ---Pavement Rehabilitation, Clear Zone Improvements and Bald Hill Bridge Repairs Contract 2015.02

**Location of Project --New Gloucester and Auburn, Androscoggin & Cumberland Counties
 2015 Fair Minimum Wage Rates**

Highway & Earthwork Androscoggin & Cumberland Counties

Occupation Title	Minimum			Occupation Title	Minimum		
	Wage	Benefit	Total		Wage	Benefit	Total
Asphalt Raker	\$14.00	\$0.00	\$14.00	Ironworker - Reinforcing	\$20.00	\$1.23	\$21.23
Backhoe Loader Operator	\$19.00	\$0.71	\$19.71	Ironworker - Structural	\$22.65	\$6.06	\$28.71
Bricklayer	\$23.24	\$1.80	\$25.04	Laborers (Incl. Helpers & Tenders)	\$12.50	\$0.76	\$13.26
Bulldozer Operator	\$18.20	\$2.36	\$20.56	Laborer - Skilled	\$15.50	\$3.78	\$19.28
Carpenter	\$19.00	\$1.75	\$20.75	Line Erector - Power/Cable Splicer	\$27.42	\$8.05	\$35.47
Carpenter - Rough	\$24.00	\$1.90	\$25.90	Loader Operator - Front-End	\$16.50	\$2.37	\$18.87
Cement Mason/Finisher	\$16.81	\$0.74	\$17.55	Mechanic- Maintenance	\$18.00	\$2.30	\$20.30
Concrete Pump Operator	\$19.00	\$3.35	\$22.35	Painter	\$16.88	\$3.46	\$20.34
Crane Operator =>15 Tons)	\$24.00	\$4.81	\$28.81	Paver Operator	\$19.38	\$1.57	\$20.95
Crusher Plant Operator	\$18.00	\$2.85	\$20.85	Pipelayer	\$15.16	\$1.84	\$17.00
Diver	\$23.00	\$8.25	\$31.25	Pump Installer	\$22.00	\$2.70	\$24.70
Driller - Rock	\$17.50	\$4.86	\$22.36	Reclaimer Operator	\$20.75	\$10.84	\$31.59
Earth Auger Operator	\$22.50	\$8.14	\$30.64	Rigger	\$20.00	\$3.18	\$23.18
Electrician - Licensed	\$27.77	\$13.76	\$41.53	Roller Operator - Pavement	\$17.63	\$1.37	\$19.00
Electrician Helper/Cable Puller (Licensed)	\$16.39	\$3.23	\$19.62	Screed/Wheelman	\$17.25	\$3.42	\$20.67
Excavator Operator	\$18.00	\$2.17	\$20.17	Stone Mason	\$17.00	\$0.00	\$17.00
Fence Setter	\$11.00	\$0.00	\$11.00	Truck Driver - Light	\$17.00	\$1.46	\$18.46
Flagger	\$13.75	\$0.31	\$14.06	Truck Driver - Medium	\$15.00	\$0.32	\$15.32
Grader/Scraper Operator	\$20.00	\$4.77	\$24.77	Truck Driver - Heavy	\$15.00	\$1.34	\$16.34
Highway Worker/Guardrail Installer	\$16.80	\$3.56	\$20.36	Truck Driver - Tractor Trailer	\$15.00	\$1.08	\$16.08
Hot Top Plant Operator	\$25.35	\$9.01	\$34.36	Truck Driver - Mixer (Cement)	\$14.60	\$0.68	\$15.28

The Laborer classifications include a wide range of work duties. Therefore, if any specific occupation to be employed on this project is not listed in this determination, call the Bureau of Labor Standards at the above number for further clarification.

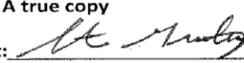
Welders are classified in the trade to which the welding is incidental.

Apprentices - The minimum wage rate for registered apprentices are those set forth in the standards and policies of the Maine State Apprenticeship and Training Council for approved apprenticeship programs.

Posting of Schedule - Posting of this schedule is required in accordance with 26 MRSA §1301 et. seq., by any contractor holding a State contract for construction valued at \$50,000 or more and any subcontractors to such a contractor.

Appeal - Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates with the Secretary of State.

Determination No: HI-050-2015
 Filing Date: February 12, 2015
 Expiration Date: 12-31-2015

A true copy
 Attest: 
 Steve Greeley
 Director
 Workplace Safety & Health Division

BLS 424HI (R2015) (Highway & Earthwork Androscoggin)

THIS DOCUMENT MUST BE CLEARLY POSTED AT THE PERTAINING STATE FUNDED PREVAILING WAGE CONSTRUCTION SITE

State of Maine
Department of Labor
Bureau of Labor Standards
Wage and Hour Division
Augusta, Maine 04333-0045
Telephone (207) 623-7906

Wage Determination - In accordance with 26 MRSA §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid laborers and workers employed on the below titled project.

Title of Project -----Pavement Rehabilitation, Clear Zone Improvements and Bald Hill Bridge Repairs Contract 2015.0

Location of Project --New Gloucester & Auburn, Androscoggin & Cumberland Counties

**2015 Fair Minimum Wage Rates
Heavy & Bridge Androscoggin & Cumberland Counties**

Occupation Title	Minimum			Occupation Title	Minimum		
	Wage	Benefit	Total		Wage	Benefit	Total
Asphalt Raker	\$14.00	\$0.00	\$14.00	Line Erector - Power/Cable Splicer	\$27.75	\$8.70	\$36.45
Backhoe Loader Operator	\$18.00	\$2.23	\$20.23	Loader Operator - Front-End	\$17.26	\$2.96	\$20.22
Bulldozer Operator	\$18.00	\$2.77	\$20.77	Mechanic- Maintenance	\$21.39	\$3.58	\$24.97
Carpenter	\$22.00	\$2.31	\$24.31	Mechanic- Refrigeration	\$22.00	\$4.43	\$26.43
Carpenter - Rough	\$18.25	\$2.93	\$21.18	Millwright	\$24.73	\$3.42	\$28.15
Cement Mason/Finisher	\$16.81	\$0.74	\$17.55	Painter	\$16.00	\$0.00	\$16.00
Communication Equip Installer	\$23.57	\$5.63	\$29.20	Pile Driver Operator	\$22.93	\$4.29	\$27.22
Comm Transmission Erector-Microwave & Cell	\$18.00	\$2.92	\$20.92	Pipe/Steam/Sprinkler Fitter	\$22.50	\$5.25	\$27.75
Crane Operator =>15 Tons)	\$24.35	\$4.22	\$28.57	Pipelayer	\$23.06	\$9.55	\$32.61
Crusher Plant Operator	\$18.65	\$3.62	\$22.27	Plumber (Licensed)	\$24.00	\$3.61	\$27.61
Diver	\$23.00	\$8.25	\$31.25	Plumber Helper/Trainee (Licensed)	\$17.88	\$2.39	\$20.27
Driller - Rock	\$17.50	\$4.86	\$22.36	Propane & Natural Gas Servicer & Inst	\$24.00	\$3.13	\$27.13
Earth Auger Operator	\$22.50	\$10.46	\$32.96	Pump Installer	\$22.00	\$2.70	\$24.70
Electrician - Licensed	\$28.00	\$14.09	\$42.09	Reclaimer Operator	\$20.75	\$10.84	\$31.59
Electrician Helper/Cable Puller (Licensed)	\$17.50	\$8.16	\$25.66	Rigger	\$20.00	\$3.18	\$23.18
Excavator Operator	\$20.50	\$2.52	\$23.02	Roller Operator - Pavement	\$18.75	\$5.25	\$24.00
Fence Setter	\$14.00	\$0.00	\$14.00	Screed/Wheelman	\$17.00	\$3.42	\$20.42
Flagger	\$9.00	\$0.00	\$9.00	Truck Driver - Light	\$17.00	\$1.46	\$18.46
Ironworker - Reinforcing	\$20.00	\$1.23	\$21.23	Truck Driver - Medium	\$12.13	\$0.57	\$12.70
Ironworker - Structural	\$23.70	\$1.36	\$25.06	Truck Driver - Heavy	\$16.00	\$2.50	\$18.50
Laborers (Incl.Helpers & Tenders)	\$14.50	\$1.01	\$15.51	Truck Driver - Tractor Trailer	\$20.16	\$3.31	\$23.47
Laborer - Skilled	\$18.00	\$4.09	\$22.09				

The Laborer classifications include a wide range of work duties. Therefore, if any specific occupation to be employed on this project is not listed in this determination, call the Bureau of Labor Standards at the above number for further clarification.

Welders are classified in the trade to which the welding is incidental.

Apprentices - The minimum wage rate for registered apprentices are those set forth in the standards and policies of the Maine State Apprenticeship and Training Council for approved apprenticeship programs.

Posting of Schedule - Posting of this schedule is required in accordance with 26 MRSA §1301 et. seq., by any contractor holding a State contract for construction valued at \$50,000 or more and any subcontractors to such a contractor.

Appeal - Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates with the Secretary of State.

Determination No: HB-014-2015
Filing Date: February 12, 2015
Expiration Date: 12-31-2015

A true copy

Attest:

Steve Greeley
Director
Workplace Safety & Health Division

BLS 424HB (R2015) (Heavy & Bridge Androscoggin& Cumberland)

104.4.7 Cooperation With Other Contractors

This subsection is amended by the addition of the following:

2014.02 Roadside Clearing
2014.10 Interchange Improvements Lewiston MM 80.3
2014.13 Bridge Rehabilitation MM 55.5 to MM 56.6
2015.14 Gray Park and Ride
22541.00 Route 100 in New Gloucester(MainesDOT)
22545.00 Route 26 in New Gloucester/Poland(MainesDOT)

The above construction contracts shall be considered adjacent projects.

105.3 Traffic Control and Management

See Special Provision Section 652, Maintenance of Traffic.

105.7.4 Submittal Requirements

The words “seven (7) sets” are deleted in the General Provisions and are replaced with the words “eight (8) sets”. In addition to the hard copy requirements, the contractor shall produce submittals in PDF electronic format via email. Submittals shall be accompanied by a cover sheet, which identifies the submittal number, subject, date and any revision numbers associated with the submittal.

105.8.1 Temporary Soil Erosion and Water Pollution Control

This Subsection is amended by the addition of the following:

The Contractor shall certify in writing to the Resident that an On-Site Responsible Party (OSRP) has been trained and is knowledgeable in erosion and sediment control (ECS) through the MaineDEP's Non-Point Source Training Center, or an equivalent program, or is licensed in the State of Maine as a Professional Engineer, Landscape Architect or Soil Scientist. Proof of certification for the OSRP, and any other Contractor employees charged with conducting ESC inspections, must be submitted to the Authority's Environmental Coordinator prior to starting work.

Spill Prevention Control and Countermeasure (SPCC) Plan

Any areas where petroleum products, oils or non-petroleum hazardous materials are handled or stored will require a Spill Prevention Control and Countermeasure (SPCC) Plan. These materials may not be stored or handled in areas of the site draining to an infiltration area. The Plan will be submitted to the Resident before construction begins. In addition to petroleum products and hazardous materials, controls must be used to prevent additional pollutants (i.e., fertilizers, pesticides, salt/brine, litter, construction demolition debris, etc.) from being discharged from materials on-site, including storage practices to minimize exposure of the

materials to stormwater, and appropriate spill prevention, containment, and response planning and implementation. The Plan shall provide the following information at a minimum:

1. The name and emergency response numbers (telephone number, cellular phone and pager numbers, if applicable) of the Contractor's representative responsible for spill prevention and response;
2. Description of handling or storage location noting setbacks from water bodies where relevant. Significant sand and gravel aquifers and other sensitive resources, including infiltration areas, must be avoided wherever possible;
3. Description of storage and containment facilities, such as dikes, berms, sumps, and other forms of secondary containment that prevent discharge to groundwater or surface water;
4. Description of equipment and/or materials used to prevent discharges (including sorbent materials);
5. Preventative measures to minimize the possibility of a spill; and,
6. Contingency plan if spill should occur.

The approved plan must be posted at the Project site. All personnel working in the area are required to read and be familiar with the plan.

There shall be no separate payment for preparation of a SPCC Plan acceptable to the Resident and preparation shall be incidental to the work.

Notification of Authority of Hazardous Material Spills

In addition to MaineDEP reporting requirements for spills greater than five (5) gallons, the Contractor shall notify the on-site Resident Inspector. The on-site Resident Inspector shall notify the Maine Turnpike Radio Room at 207-871-7701. When the on-site Resident Inspector is not available, the Contractor shall notify the Maine Turnpike Radio Room directly at 207-871-7701.

In addition to MaineDEP reporting requirements for all spills where any stream or water body is threatened, the Contractor shall notify the on-site Resident Inspector. The on-site Resident Inspector shall notify the Maine Turnpike Radio Room at 207-871-7701. When the on-site Resident Inspector is not available, the Contractor shall notify the Maine Turnpike Radio Room directly at 207-871-7701.

These notification procedures shall be incorporated into the Spill Prevention Control and Countermeasure (SPCC) Plan.

Responsibility for Control and Cleanup of Hazardous Material Spills

The Contractor shall be responsible to control spills and properly cleanup, containerize, and dispose of petroleum and/or other hazardous material waste that results from the actions and/or equipment of the Contractor or his employees, subcontractors and suppliers. Chemicals, exposed to stormwater must be prevented from becoming a pollutant source.

The Contractor shall also be responsible for all direct and indirect costs associated with the control of spills and proper cleanup, containerization, and disposal of petroleum and/or other hazardous material waste that results from the actions and/or equipment of the Contractor or his employees, subcontractors and suppliers.

The following Subsection is added:

105.8.1.1 Environmental Standards

The Project will be performed in accordance with the MaineDOT Best Management Practices (BMP) latest issue. The Contractor shall fully comply with all erosion and sedimentation control requirements outlined in the BMP's or contained herein. Non-compliance with these requirements as determined by the Resident shall result in a financial penalty of \$1,000 per day, per violation. Any fines assessed to the Maine Turnpike Authority as a result of the Contractor's non-compliance shall be paid by the Contractor. If the Contractor fails to pay, the cost of the fine will be deducted from monies due, or which may become due, to the Contractor under this Contract.

In the event of conflict between these Specifications and other erosion and pollution control laws, rules or regulations of other Federal, State and local agencies, the more restrictive law, rules or regulations shall apply.

The standards as described below shall be met on the Project:

105.8.1.11 Water Pollution Control Requirements

(a) General

1. The Contractor must comply with the applicable Federal, State and local laws and regulations relating to prevention and abatement of water pollution.
2. Except as allowed by an approved permit or otherwise authorized by the Authority in writing, pollutants containing construction debris including excavated material, aggregate, residue from cleaning, sandblasting or painting, cement mixtures, chemicals, fuels, lubricants, bitumens, raw sewage, wood chips, and other debris shall not be discharged into water bodies, wetlands or natural or manmade channels leading thereto and such materials shall not be located alongside water bodies, wetlands, or such channels such that it will be washed away by high water runoff. Furthermore, liquid petroleum products and other hazardous materials with the potential to contaminate groundwater

may not be stored or handled in the areas of the site draining to an infiltration area, unless these portions of the site (where storage and handling of these materials) are isolated using dikes, berms, sumps and other forms of secondary containment that prevent discharge to groundwater.

3. Temporary winter stabilization must be used between November 1st and April 15th or outside of said time period if the ground is frozen or snow covered. Temporary winter stabilization involves, at a minimum, covering all disturbed soils and seeded ground that is not Acceptable Work with an approved method. Use of these methods for over-winter temporary erosion control will be paid for under the appropriate Erosion Control items included in the Contract.
4. Construction operations in water bodies or wetlands shall be restricted to the construction limits shown on the Plans and to those areas that must be entered for the construction of temporary or permanent structures, except as allowed by approved permit or otherwise authorized by the Authority in writing. Mechanized equipment shall not be operated in water bodies or wetlands except as allowed by approved permit or otherwise authorized by the Authority in writing.
5. Upon completion of the work, water bodies or wetlands shall be promptly cleared of all falsework, piling, debris or other obstructions caused by the construction operations, except as allowed by approved permit or otherwise authorized by the Authority in writing.

(b) Earthwork

If earthwork disturbance is part of the Project scope:

1. Newly disturbed earth shall be mulched or otherwise stabilized by the end of each workday. Mulch shall be maintained on a daily basis.
2. All disturbed ditches shall be stabilized by the end of each workday. Stabilization shall be maintained on a daily basis.
3. Erosion control blanket shall be installed in the bottom of all ditches except where a stone lining is planned. Seed shall be applied prior to the placement of the blanket.
4. Permanent slope stabilization measures shall be applied within one (1) week of the last soil disturbance. Newly seeded or sodded areas must be protected from vehicle traffic, excessive pedestrian traffic, and concentrated runoff until the vegetation is well-established. If necessary, areas must be reworked and restabilized if germination is sparse, plant coverage is spotty, or topsoil erosion is evident.
5. Dust control items, other than those under Standard Specification Section 637, Dust Control, if applicable, shall be included in the plan.

105.8.1.12 Construction Requirements

1. The Contractor, to the maximum extent practicable, shall install temporary and permanent sedimentation control measures prior to conducting clearing and grubbing operations.
2. The Contractor shall conduct inspections of disturbed and impervious areas, erosion control measures, materials storage areas that are exposed to precipitation, and locations where vehicles enter or exit the site. Inspections shall be conducted (1) at least once a week as well as before and after a storm event and prior to completing permanent stabilization measures; and (2) by a person knowledgeable of erosion and stormwater control, including the standards and conditions in the permit.
3. The Contractor shall maintain all measures in effective operating condition until areas are permanently stabilized. If BMPs need to be modified (i.e., corrective action, additional BMPs installed, etc.), implementation must be completed within seven (7) calendar days and prior to any storm event.
4. Temporary erosion control measures shall be maintained until the site is permanently stabilized with vegetation or other permanent control measures.
5. The Contractor will immediately take appropriate measures to prevent erosion or sedimentation from occurring or to correct any existing problems regardless of the time of year.
6. During periods of approved suspension, the Contractor shall inspect and maintain temporary and permanent erosion and sedimentation controls.
7. Work in wetlands is prohibited except to the minimum extent necessary for completion of the work as detailed on the Plans. Excavated and other material shall not be stockpiled in wetlands. Haybales, silt fence or other suitable barriers shall be used, where necessary, to prevent sedimentation from eroding materials.
8. Disturbance of natural resources beyond the construction limits shown on the Plans is not allowed.
9. Existing ditches shall be maintained until the new ditches are stabilized. Stone check dams shall be placed in existing ditches prior to construction as to prevent the release of sedimentation. Stone check dams shall be installed at the outlets of all existing and proposed ditches adjacent to all stream and wetlands.
10. For proposed ditches, stabilize the outlet first and build from the bottom up. Only excavate what can be stabilized or protected by the end of the work day.
11. Before permitting permanent channels to carry water, they shall be stabilized. This may require the installation of temporary erosion control BMP's or temporarily diverting flows.
12. All cross culvert outlets shall be armored before the end of the work day.
13. The Contractor's operation may require the placement of temporary pipes and fill over a ditch line to provide access to the work area. The Resident shall approve the size of the pipe. The placement and removal of the temporary access shall not be measured for payment and shall be incidental to the Excavation item.
14. Bare earth slopes shall be roughened to dissipate sheet flow. This shall be accomplished by "tracking" the slope perpendicular to the centerline. This work

will not be measured separately for payment, but shall be incidental to the Excavation item.

15. Uncured concrete shall not be placed directly into the water body. Concrete may be placed in forms and shall cure at least one (1) week prior to form removal. No washing of tools, forms, etc. shall occur in or adjacent to the water body or wetland.
16. The Contractor shall contain all demolition debris (including debris from wearing surface removal, sawcut slurry, dust, etc.) and shall not allow it to discharge to any resource. Litter, construction debris, and chemicals exposed to stormwater must be prevented from becoming a pollutant source. The Contractor shall dispose of debris in accordance with Maine Solid Waste Law, Title 38 M.R.S.A., Section 1301 et. seq.
17. No wheeled or tracked equipment shall be operated in the water. Equipment operating on the shore may reach into the water with a bucket or similar extension. Equipment may NOT cross streams.
18. The Contractor shall not remove rocks from below the normal high water line of any wetland, great pond, river, stream or brook, except to the extent necessary for completion of the work and as allowed by environmental permits.

105.8.2 Permit Requirements

This Subsection is amended by the addition of the following:

The Project is subject to the requirements of the Maine Pollutant Discharge Elimination System (MPDES) General Permit for Storm water Discharge from Construction Activity, as promulgated by the US Environmental Protection Agency (US EPA) and administered by the Maine Department of Environmental Protection (DEP). A Notice of Intent (NOI) was not submitted by the Authority to the DEP for coverage under the Maine Construction General Permit (MCGP) due to the Limit of Disturbance (LOD) being less than one acre.

The Limit of Disturbance (LOD) for catch basins, bituminous concrete waterways and drainage pipes is 0.15 acres of disturbed area. The LOD for the Royal River bridge is 0.10 acres. The LOD for the Bald Hill bridge is 0.25 acres. The total for all areas is 0.50 acres.

Compliance with the erosion and sedimentation control requirements outlined in this Contract is still required by the Contractor.

107.1 Contract Time and Contract Completion Date

This Subsection is amended by the addition of the following:

The Contract start date is May 11, 2015 at the discretion of the Authority; the work shall be substantially complete on or before August 28, 2015 and all work shall be complete on or before October 30, 2015.

107.1.1 Substantial Completion

This Subsection is amended by the addition of the following:

The Resident will be the sole arbitrator as to whether or not substantial completion is met.

Substantially Complete is defined by the Authority as the following:

- All paving and line work has been completed.
- No lane closures, except for demobilization (removal of construction signs and drums, and general clean-up) with the exception of those that might be needed for tree planting.
- All disturbed slopes have been loamed, seeded, mulched and temporary erosion control blanket has been placed except for the establishment period.
- Median crossover and guardrail work has been completed.
- All bridge repairs are complete.
- All drainage work has been completed.

Supplemental Liquidated damages on a calendar day basis in accordance with Subsection 107.7.2 shall be assessed for each calendar day that substantial completion is not achieved. Supplemental Liquidated damages for substantial completion will end when substantial completion is accepted by the Resident. If the work remains incomplete at the Contract Completion Date, liquidated damages on a calendar day basis in accordance with Subsection 107.7.2 shall be assessed for each calendar day that Contract completion is not achieved. If substantial completion is not completed by the Contract Completion date both supplemental liquidated damages and liquidated damages will be incurred.

107.4.2 Schedule of Work Required

This Subsection is amended by the addition of the following:

The work shall be completed in logical timely increments. The Contractor shall submit a schedule for approval that shows large segments of work scheduled for continuous blocks of time. Work in a segment shall be completed over a period of continuous work days. Work shall not be started in an area until the Contractor has scheduled the labor and equipment necessary to complete all work in the segment. The Contractor will not be permitted to “stretch” the Project over the entire Contract period, doing a day or two per week.

A schedule that shows sporadic work activities through the duration of the Contract will not be approved. Actual work activities that are sporadic will not be allowed.

The Contractor shall also submit a two-week look ahead schedule as the project progresses. A weekly detailed schedule submitted by the Contractor shall show all lane closures that are anticipated for the following week. Lane closures that are not shown on this schedule will only be allowed if they are deemed emergency lane closures by the Resident.

The following Subsection is added:

107.4.6 Prosecution of Work

The following Subsection is added:

107.4.7 Limitations of Operations

Bald Hill Road Traffic Control Requirements

Temporary lane closures will be allowed when workers are present between Pier 1 and Pier 2.

Maine Turnpike Traffic Control Requirements (Royal River and Bald Hill Road Overpass Bridges)

The minimum width required to maintain one lane of traffic in both directions during the Bridge Repairs operations is shown on the Maintenance of Traffic Plans. All Wide Load Detour signs shall be in place prior to reducing bridge widths to less than two lanes of traffic each. Once started, the Bridge Repair operations shall be conducted such that they are completed in a timely manner keeping the lane closure to a minimum required to complete the proposed bridge deck repairs.

Only temporary lane closures will be allowed during Royal River Bridge Repairs on the northbound bridge.

Roadway and Clear Zone--Traffic Control Requirements

The construction in each location shall proceed expeditiously. Once milling and paving operations commence at a location, for every day/night not worked when work is allowed by Contract and weather, the Contractor will be charged a fee in the amount of \$1,000 (excluding inclement weather days).

The Contractor will be allowed to work on both roadways at the same time. The Contractor shall complete his milling operation in one location prior to beginning his milling operation in the other location unless otherwise approved by the Resident. The paving operation shall begin within seven calendar days of all milling being complete. The Contractor shall complete the paving operation in one location prior to beginning his paving operation in other location. The Contractor will be allowed to work in two separate work areas on each roadway providing that there is a two mile gap between work areas. The work areas are not required to be in the same lane.

The Contractor will be allowed to mill the entire work area (location) prior to beginning the paving operation in the other location. The Contractor shall begin the milling operation in Lane 2 (travel lane), followed by Lane 1 (passing lane).

The Contractor shall begin the paving operation in Lane 1 (passing lane), followed by Lane 2 (travel lane).

The Contractor shall secure all catch basin grates with Sikaflex 1a before being allowed to shift traffic onto the outside shoulder. This work will be incidental to Item 652.361.

The Contractor shall limit the milling operations such that temporary pavement markings or pavement markers are applied daily prior to the roadway being open to traffic.

Lane closures shall be as shown on the Traffic Phasing plans or as otherwise approved by the Resident. Lane closure(s) will not be allowed over a weekend or Holidays unless approved otherwise by the Resident.

The Contractor shall keep a 12 foot wide lane open for traffic during his milling and paving operations unless approved otherwise by the Resident.

Temporary bituminous ramps will be required at all butt joints.

Traffic will be allowed to traverse the longitudinal joint where the pavement is lower in one lane than the adjacent lane.

Drainage and Permanent Pavement Markings

The Contractor shall schedule all drainage paths, catch basins and bituminous concrete waterways work to coincide with his work operations in the adjacent lane.

The Contractor shall place the permanent pavement markings; solid white lane edge (SWEL), solid yellow edge line (SYEL), broken white lane line(s) (BWLL), solid white lane line (SWLL) and dotted white line (DWL), on new pavement at the end of each week prior to opening the work area to traffic unless approved otherwise by the Resident.

Care shall be taken when working near catch basins to ensure foreign material and contaminants do not enter the basin. If foreign material and/or contaminants enter the basin, it shall be removed prior to the material exiting the basin into a waterway. Removal shall be completed to the satisfaction of the Resident and payment shall be incidental to the Contract.

Silt fence and/or haybales shall be used to protect the pipe outlets from all catch basins that are scheduled to be rebuilt. The quantity of silt fence and/or haybales at the outlets will be determined in the field by the Resident. The silt fence and/or hay bales will be paid for under Item 656.50, Baled Hay and Item 656.632, Temporary Silt Fence.

Equipment Storage

The Contractor shall submit his proposed construction staging and storage areas for approval by the Resident.

The following Subsection is added:

107.4.8 Failure to Complete Daily Work on Time (Lane Rental)

Both roadways shall have two lanes and acceleration/deceleration lanes, fully open to traffic for all times outside the allowed lane closure times. The Contractor shall pay a \$500.00 lane rental fee for each five (5) minute block of time or portion thereof that each lane closure remains in place outside the allowed times on each roadway.

The travel lanes shall not be opened to traffic until the pavement internal temperature has cooled to 120°F, pavement markers (temporary and/or permanent) have been installed, and all traffic control devices have been removed from the travel lanes to the satisfaction of the Resident.

The following Subsection is added:

107.4.9 Failure to Stop Work When Directed

In the event that the Authority determines that the safety of the Turnpike users (public) might be unduly compromised if work on the project is not halted; the Resident Engineer, Resident Inspector or other authorized Authority representative will notify the Contractor to stop work. This may include directives to the Contractor to remove lane closures due to significant traffic delays. If the Contractor refuses to stop work within the time frame determined by the Authority, the Contractor will not be allowed to recommence work until after the Contractor meets with the Authority. In addition, work completed after the time allotted by the Authority to stop work, will not be measured for payment.

107.7.2 Schedule of Liquidated Damages

The table of liquidated damages is deleted and replaced with the following:

Original Contract Amount From More Than	Original Contract Amount up to and Including	Amount of Liquidated Damages per Calendar Day
\$0	\$100,000	\$225
\$100,000	\$300,000	\$350
\$300,000	\$500,000	\$475
\$500,000	\$1,000,000	\$675
\$1,000,000	\$2,000,000	\$900
\$2,000,000	\$4,000,000	\$1,000
\$4,000,000	and more	\$2,100

107.8 Supplemental Liquidated Damages

This Subsection is amended by the following:

Supplemental Liquidated Damages for this Project will be \$1,500 per calendar day.

108.4.1 Price Adjustment for Hot Mix Asphalt

This Subsection in the General Provisions is deleted and replaced with the following:

For Contracts containing an excess of 500 tons of bituminous pavement, an asphalt price adjustment will be made for all bituminous concrete placed after the bid date of the Contract. No asphalt price adjustment will be allowed for Contracts containing less than 500 tons.

Price adjustments will be based on the variance in cost for the performance-graded binder component of the hot mix asphalt. The quantity of hot mix asphalt for each pay item will be multiplied by performance graded binder given in the table below, times the difference in price between the base price and the period price of asphalt cement. Adjustments will be made upward or downward as prices increase or decrease. The quantity of Hot Mix Asphalt will be determined from the quantity shown on the progress estimate for each pay period. The base price of performance graded binder to be used is the price per standard ton current with the bid opening date. The period price of performance grade binder shall be determined by the Authority by using the average New England Selling Price (New Specification for Bids opened beginning March 9th, 2011) and shall be the price per standard ton current with the ending date of the progress estimate. The Authority will determine the price adjustment weekly as prices increase or decrease and the sum of the weekly totals will be included in the monthly payment. No price adjustment will be made after the substantial completion date. The last price listed before the substantial completion date will be used for pavement placed after the substantial completion date. The prices shall be determined by using the average New England Selling Price, as listed in the Asphalt Weekly Monitor.

Item 403.206	Hot Mix Asphalt – 25 mm	4.8%
Item 403.207	Hot Mix Asphalt – 19 mm	5.2%
Item 403.208	Hot Mix Asphalt – 12.5mm	5.6%
Item 403.209	Hot Mix Asphalt – 9.5mm (sidewalks, drives, & incidentals)	6.2%
Item 403.210	Hot Mix Asphalt – 9.5 mm	6.2%
Item 403.211	Hot Mix Asphalt – Shim	6.2%
Item 403.212	Hot Mix Asphalt – 4.75 mm	6.8%
Item 403.213	Hot Mix Asphalt – 12.5 mm (base and intermediate course)	5.6%

SPECIAL PROVISION

SECTION 202

REMOVING STRUCTURES AND OBSTRUCTIONS

(Removing Pavement Surface-Mainline)
(Removing Pavement Surface-Bridge Deck)

202.01 Description

The following sentences are added:

This work shall also consist of removing the surface of the bituminous concrete pavement in all locations to the depth, width, grade, and cross section on the mainline as shown on the Plans or as directed by the Resident.

Removal of the pavement and membrane surface from the Bald Hill bridge deck shall be completed by scraping or other methods that will not damage the existing concrete deck surface. Milling of bridge deck pavement shall not be allowed.

Removal of approach pavement shall be completed through the use of a milling machine. The milling machine(s) shall be capable of accurately establishing profile grades by referencing from a floating straight edge, a minimum of 30 feet.

Areas requiring shim pavement to reach final pavement grade shall not be milled.

This work shall also consist of construction of temporary ramps at all butt joints as shown in the MaineDOT Standard Detail, Revisions of December 2002 – Pavement Overlay Butt Joint Detail (Roadways), Page 202(01) or as approved by the Resident. The length of the temporary ramp shall be at least 1/2 L.

202.032 Removing Bridge Pavement Surface and Membrane

All bridge deck pavement, membrane and scrapings shall be disposed of by the Contractor off of the turnpike right-of-way in accordance with the Maine Department of Environmental Protection Solid Waste Management Requirements.

The following paragraph is added:

Extreme care shall be taken to avoid damaging the existing bituminous pavement intended to remain. All existing bituminous pavement and bridge deck concrete, intended to remain, damaged by the Contractor's removal operations shall be repaired by the Contractor as approved by the Resident at no additional cost to the Authority.

202.06 Removing Pavement Surface

This Subsection is deleted and replaced with the following:

The equipment for removing the bituminous surface, excluding bridge decks, shall be a power-operated milling machine or planer capable of removing the bituminous concrete pavement to the required depth. The milling machine shall be capable of accurately establishing profile grades by referencing from a floating straight edge, minimum of 30± feet, for controlling cross slope elevations. The equipment shall also have an effective means for removing excess material from the surface and preventing accidents from flying material in compliance with Subsection 105.2.5, Safety and Convenience of the Public, of the Specification.

The Contractor shall locate, identify and remove all objects in the pavement through the work area that would be detrimental to his milling machine.

The Contractor shall be responsible for the layout of the longitudinal centerline between the travel lane and passing lane.

The Contractor shall deliver the cubic yards of pavement grindings as specified below to the following Maintenance Facility. The exact location of the stockpile shall be as directed by the Resident.

<u>Name of Facility</u>	<u>Mile Marker</u>	<u>Cubic Yards</u>
Auburn Maintenance	Mile 76.9 NB	200

All surplus pavement grindings, except for the amount specified above, shall be disposed of by the Contractor off the turnpike right-of-way. All grindings shall be disposed of in accordance with the Maine Department of Environmental Protection Solid Waste Management Requirements.

202.07 Method of Measurement

Removing Pavement Surface – Mainline will be measured by the square yard of material removed to the required depth.

The second paragraph is deleted and replaced with the following:

Removing Pavement Surface - Bridge Deck, will be measured by the square yard of material removed to the required depth and will include the complete removal of the existing waterproofing membrane on the bridge deck.

The following sentences are added:

Transporting and stockpiling of the pavement grindings at the maintenance facilities will not be measured separately for payment, but shall be incidental to the Removing Pavement Surface items.

Installation of temporary bituminous ramps will not be measured separately for payment, but shall be incidental to the Contract.

Removal of temporary bituminous ramps will not be measured separately for payment, but shall be incidental to the Contract.

202.08 Basis of Payment

Removing Pavement Surface – Mainline will be paid for at unit price per square yard which price shall be full compensation for removing and disposing of the bituminous and gravel materials.

The accepted quantity of Removing Pavement Surface - Bridge Deck will be paid at the Contract unit price per square yard which price shall be full compensation for removing the pavement surface and membrane materials from the bridge deck, hauling, and stockpiling the material, locating and removing objects detrimental to the equipment removing the pavement and membrane, sweeping, labor, equipment and all other incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
202.202	Removing Pavement Surface – Mainline	Square Yard
202.201	Removing Pavement Surface – Bridge Deck	Square Yard

SPECIAL PROVISION

SECTION 202

REMOVING STRUCTURES AND OBSTRUCTIONS

(Removing Pavement Surface – Drainage Paths)

202.01 Description

The following paragraphs are added:

This work shall consist of grinding drainage paths in the existing inside and outside bituminous shoulders on the mainline and interchange ramps. The depth shall match the elevation of the adjacent milled travel lane. Locations and lengths of removal shall be as shown on the Plans or as directed by the Resident.

This work shall also consist of repaving the shoulder drainage paths with bituminous pavement to coincide with the paving operation of the adjacent travel lane as shown on the Plans or as directed by the Resident.

The following Subsection is added:

202.011 Materials

Grinding shall be done in accordance with Section 202.

Bituminous pavement shall conform to Section 401, Hot Mix Asphalt, 12.5 mm.

Bituminous tack coat shall conform to Section 409.

Joint sealant shall conform to Federal Specifications SS-S-1401C.

202.06 Removing Bituminous Concrete Pavement

This Subsection is deleted and replaced with the following:

The drainage paths shall be milled concurrently with the adjacent travel lane milling. The drainage paths shall be located such that they include all of any milled section of an impacted rumble strip.

The drainage paths shall be installed at the roadway low points of the sag vertical curves and at 500 foot intervals in both the outside and inside shoulders. Drainage paths shall not be installed within 500 feet of the crest of a vertical curve. The drainage paths shall extend from the edge of the milled travel lane (Lane 2) and daylight six feet into the outside shoulder and from the edge of the milled passing lane (Lane 1) and the edge of pavement (4'-0") without guardrail.

All grindings shall be disposed of in accordance with the Maine Department of Environmental Protection Solid Waste Management Requirements.

The Contractor may request that the Resident waive the requirement for the installation of drains at 500 foot intervals. The Resident will consider the weather forecast as well as the Contractor's proposed paving schedule when reviewing the request.

The tapered sides of the outside drainage paths shall be milled to form a vertical face prior to paving. The drainage paths shall be joint sealed, tack coated, and paved concurrently with the adjacent lane.

The Contractor shall not be required to replace the shoulder rumble strips removed for the drainage paths.

Vehicles will be permitted to traverse unfilled drainage paths.

202.07 Method of Measurement

The second paragraph is deleted and replaced with the following:

Removing Pavement Surface – Drainage Paths shall be measured by the square foot.

202.08 Basis of Payment

The following is added after the last paragraph:

Removing Pavement Surface – Drainage Paths shall be paid for at the Contract unit price per square foot which includes all grinding, tack coat, sealant, bituminous pavement, equipment, labor, and incidentals necessary to satisfactorily complete the work.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
202.2026	Removing Pavement Surface – Drainage Paths	Square Foot

SPECIAL PROVISION

SECTION 202

REMOVING STRUCTURES AND OBSTRUCTIONS

(Rumble Strips)

202.01 Description

The following sentences are added after the first paragraph:

This work shall consist of cutting a pattern of rumble strips from MM 68.5 to MM 74.9 on the northbound and southbound roadways at the locations shown on the Plans. Rumble strips shall not be placed across ramp openings or on bridges.

This work shall also consist of cutting a pattern of rumble strips on the outside and inside shoulders of the northbound and southbound roadways shown at the locations in Appendix A. Rumble strips shall not be placed across ramp openings or on bridges.

The following Subsections are added:

202.065 Rumble Strips

The rumble strips shall not be cut until the Contractor has placed the permanent pavement markings at the required locations.

At proposed rumble strip locations, the bituminous concrete paved surface shall be removed by milling in strips as detailed on the Plans and as directed by the Resident. The pattern will be 80 feet of rumble strips followed by a 20 foot space repeated along the entire length on the outside shoulder. The inside shoulder shall be continuous. The rumble strips shall be normal to the baseline of the roadway on tangent sections and radial on curves. The Contractor shall be responsible for the layout of the rumble strips. The milling machines for this type of rumble strip are designed by:

Surface Preparation Technology
81 Texaco Road
Mechanicsburg, PA 17055
Tel. (717) 697-1450

L&C Flashing Barricades
60 Walpole Street
Canton, MA 02021
Tel. (508) 580-6700

Thomas Grinding
110 Fox Lane Southwest
Moore Haven, FL 33471
Tel. (863) 946-1461

The milling machine shall be equipped with a 20 foot pointer to provide longitudinal grade control.

202.07 Method of Measurement

The following paragraph is added:

Rumble Strips will be measured by the actual number cut, completed and accepted.

Layout of rumble strips, disposal of milled bituminous pavement and roadway cleanup will not be measured separately for payment, but shall be incidental to this item.

The Maine Turnpike will provide traffic control for the installation of rumble strips that are shown in Appendix A.

202.08 Basis of Payment

The following sentences are added:

Rumble Strips will be paid for at the Contract unit price per each, which price shall be full compensation for all labor, materials, equipment and incidental items of work for a complete installation.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
202.205	Rumble Strips	Each

SPECIAL PROVISION

SECTION 202

REMOVING STRUCTURES AND OBSTRUCTIONS

(Removing Rumble Strips)

202.01 Description

The following paragraph is added:

This work shall consist of grinding existing rumble strip locations to a depth of 1-1/2 inches, coating vertical and horizontal surfaces with bituminous tack coat, and installing 1-1/2 inches of hot mix asphalt, 9.5 mm over the entire milled area. Locations and lengths of removal shall be as shown on the Plans or as approved by the Resident.

The following Subsections are added:

202.011 Materials

Grinding shall be done in accordance with Section 202. Bituminous tack coat shall conform to Section 409.

Hot mix asphalt, 9.5 mm shall conform to Section 401.

202.025 General

Existing rumble strips are approximately 16 inches long, seven inches wide, 1/2 inch deep, and spaced approximately every five inches.

202.07 Method of Measurement

The following paragraph is added:

Removing Rumble Strips shall be measured by the linear foot removed and accepted. Measurement shall be parallel to the baseline.

202.08 Basis of Payment

The following sentences are added:

Removing Rumble Strips shall be paid for at the Contract unit price per linear foot which includes all grinding, bituminous tack coat, pavement, equipment and labor necessary to satisfactorily complete the work.

Payment will be made under:

Pay Item

Pay Unit

202.206 Removing Rumble Strips

Linear Foot

SPECIAL PROVISION

SECTION 203

EXCAVATION AND EMBANKMENT

(Common Borrow, Truck Measure)

203.01 Description

The following sentence is added:

This work shall also consist of furnishing, grading and compacting common borrow used for slope widening in areas of new guardrail installations and truck turnout construction or as approved by the Resident.

203.04 General

The following paragraph is added:

Existing excavation shall be used as fill material. Unsuitable material shall be disposed of as directed and no material shall be wasted without permission. Common borrow will only be paid for when it is brought on-site from an outside source.

203.18 Method of Measurement

The following paragraph is added:

Common Borrow will be measured for payment by the cubic yard, truck measure, at 85 percent of measured volume. The measurement will be in vehicles at the point of delivery as shown on delivery slips.

203.19 Basis of Payment

The following sentences are added:

The accepted quantity of Common Borrow, Truck Measure will be paid for at the Contract unit price per cubic yard.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
203.241 Common Borrow, Truck Measure	Cubic Yard

SPECIAL PROVISION

SECTION 205

SHOULDER RECONSTRUCTION

(Widening of Existing Shoulder)

205.01 Description

The following paragraph is added:

This work shall consist of widening existing outside shoulders in areas of proposed single rail guardrail, or as approved by the Resident. The widening shall be done by excavating, furnishing, placing, grading and compacting aggregate subbase course gravel, granular borrow, common borrow, loam, seed, mulch and asphalt grindings in accordance with the thickness and typical sections shown on the Plans.

The following Subsections are added:

205.021 Granular Borrow

Granular borrow shall be material meeting the requirements of Subsection 703.19.

205.022 Fill Material

Fill material shall be existing excavation or common borrow from an outside source.

205.023 Asphalt Grindings

The grindings shall be reprocessed (crushed) to meet the following gradation:

Sieve Designation	Grading
3/4"	100
1/2"	95-100
No.4	50-80
No.50	18-28
No. 200	3-10

205.024 Aggregate Subbase Course-Gravel

Aggregate subbase course-gravel shall be material meeting the requirements of Subsection 703.06.

205.0511 Compaction - Asphalt Grindings

The asphalt grindings shall be placed and compacted to a minimum thickness of three inches unless otherwise designated by the Resident.

205.06 Method of Measurement

The following sentence is added:

The quantity of widening of existing shoulder measured for payment will be per linear foot at locations noted on the Plans.

205.11 Basis of Payment

The following paragraph is added:

The accepted quantity of Widening Existing Shoulder will be paid for at the Contract unit price per linear foot which shall include the asphalt grindings, excavation, aggregate subbase course gravel, granular borrow, loam, seed and mulch. Common Borrow will be measured in accordance with Section 203 of these Specifications.

Payment will be made under:

Pay Item

Pay Unit

205.51 Widening of Existing Shoulder

Linear Feet

SPECIAL PROVISION

SECTION 401

HOT MIX ASPHALT PAVEMENT

The following Specification is based on the MaineDOT February 11, 2009 Specification for Division 400, Pavements.

Section 401, Hot Mix Asphalt is deleted in its entirety and replaced with the following:

401.01 Description

The Contractor shall furnish and place one or more courses of Hot Mix Asphalt Pavement (HMA) on an approved base in accordance with the Contract documents and in reasonably close conformity with the lines, grades, thickness, and typical cross sections as shown on the Plans or established by the Resident. The Authority will accept this work under Quality Assurance provisions, in accordance with these Specifications and the requirements of Section 106, Quality, the provisions of AASHTO M 323, except where otherwise noted in Sections 401 and 703 of these Specifications, and the MaineDOT Policies and Procedures for HMA Sampling and Testing.

401.02 Materials

Materials shall meet the requirements specified in Section 700, Materials:

- | | |
|-------------------------------|--------|
| ▪ Asphalt Cement | 702.01 |
| ▪ Aggregates for HMA Pavement | 703.07 |
| ▪ HMA Mixture Composition | 703.09 |

401.021 Recycled Asphalt Materials

Recycled Asphalt Pavement (RAP) may be introduced into the mixture at percentages approved by the Authority according to the MaineDOT Policies and Procedures for HMA Sampling and Testing. If approved by the Authority, the Contractor shall provide documentation stating the source, average test results for average residual asphalt content, and stockpile gradations showing RAP materials have been sized to meet the maximum aggregate size requirements of each mix designation. The Authority will obtain samples for verification and approval prior to its use.

In the event that RAP source or properties change, the Contractor shall notify the Authority of the change and submit new documentation stating the new source or properties a minimum of 72-hours prior to the change to allow for obtaining new samples and approval.

The RAP for surface pavement shall be processed to meet the requirements of Class I RAP. The shim pavement RAP may be from any source meeting the requirements of Class II RAP.

401.03 Composition of Mixtures

The Contractor shall compose the Hot Mix Asphalt Pavement with aggregate, Performance Graded Asphalt Binder (PGAB), and mineral filler if required. HMA shall be designed and tested according to AASHTO R35 and the volumetric criteria in Table 1. The Contractor shall size, uniformly grade, and combine the aggregate fractions in proportions that provide a mixture meeting the grading requirements of the Job Mix Formula (JMF). The Contractor may use a maximum of 15 percent reclaimed asphalt pavement (RAP) in any base, binder, surface, or shim course, unless otherwise noted.

The MaineDOT (Department), or an independent consultant approved by the Authority, will be providing the mix design verification (Job Mix Formula) for the Authority's approval. The Job Mix Formula (JMF) will be sent to the Department Central Laboratory in Bangor, Maine. The samples will be obtained by the Department for laboratory testing. Before the start of paving, the Contractor and the Department will split a sample for verification of design before production will be allowed. The Contractor shall submit for Authority approval a JMF for each mixture to be supplied. The Authority may approve one (1) active design per nominal maximum size, per traffic level, per plant, plus a 9.5 mm "fine" mix @ 50 gyrations for shimming, and where required, a non-RAP design for bridge decks. The Authority shall then have 15 calendar days in which to process a new design before approval. The JMF shall establish a single percentage of aggregate passing each sieve size within the limits shown in Subsection 703.09. The mixture shall be designed and produced, including all production tolerances, to comply with the allowable control points for the particular type of mixture as outlined in Subsection 703.09. The JMF shall state the original source, gradation, and percentage to be used of each portion of the aggregate and mineral filler if required. It shall also state the proposed PGAB content, the name and location of the refiner, the supplier, the source of PGAB submitted for approval, the type of PGAB modification if applicable, and the location of the terminal if applicable.

In addition, the Contractor shall provide the following information with the proposed JMF:

- Properly completed JMF indicating all mix properties (Gmm, VMA, VFB, etc.).
- Stockpile Gradation Summary.
- Design Aggregate Structure Consensus Property Summary.
- Design Aggregate Structure Trial Blend Gradation Plots (0.45 power chart).
- Trial Blend Test Results for at least three different asphalt contents.
- Design Aggregate Structural for at least three trial blends.
- Test results for the selected aggregate blend at a minimum of three binder contents.
- Specific Gravity and temperature/viscosity charts for the PGAB to be used.
- Recommended mixing and compaction temperatures from the PGAB supplier.
- Material Safety Data Sheets (MSDS) For PGAB.
- Asphalt Content vs. Air Voids trial blend curve.
- Test report for Contractor's Verification sample.

- Summary of RAP test results (if used), including count, average and standard deviation of binder content and gradation.

At the time of JMF submittal, the Contractor shall identify and make available the stockpiles of all proposed aggregates at the plant site. There must be a minimum of 150 ton for stone stockpiles, 75 ton for sand stockpiles, and 50 ton of blend sand before the Authority will sample. The Authority shall obtain samples for laboratory testing. The Contractor shall also make available to the Authority the PGAB proposed for use in the mix in sufficient quantity to test the properties of the asphalt and to produce samples for testing of the mixture. Before the start of paving, the Contractor and the Authority shall split a production sample for evaluation. The Contractor shall test its split of the sample and determine if the results meet the requirements of the Department's written policy for mix design verification (See Maine DOT Policies and Procedures for HMA Sampling and Testing available at the Central Laboratory in Bangor). If the results are found to be acceptable, the Contractor will forward their results to the Authority's Lab, which will test the Authority's split of the sample. The results of the two split samples will be compared and shared between the Authority and the Contractor. If the Department finds the mixture acceptable, an approved JMF will be forwarded to the Authority. The Authority will then notify the Contractor that paving may commence. The first day's production shall be monitored, and the approval may be withdrawn if the mixture exhibits undesirable characteristics such as checking, shoving or displacement. The Contractor shall be allowed to submit aim changes within 24 hours of receipt of the first Acceptance test result for an individual JMF. Adjustments will be allowed of up to 2% on the percent passing the 2.36 mm sieve through the 0.075 mm and 3% on the percent passing the 4.75 mm or larger sieves. Adjustments will be allowed on the %PGAB of up to 0.2 percent. Adjustments will be allowed on GMM of up to 0.010.

The Contractor shall submit a new JMF for approval each time a change in material source or materials properties is proposed. The same approval process shall be followed. The cold feed percentage of any aggregate may be adjusted up to 10 percentage points from the amount listed on the JMF, however no aggregate listed on the JMF shall be eliminated. The cold feed percentage for RAP may be reduced up to five percentage points from the amount listed on the JMF and shall not exceed the percentage of RAP approved in the JMF or for the specific application.

TABLE 1
VOLUMETRIC DESIGN CRITERIA

Design ESAL's (Millions)	Required Density (Percent of G_{mm})			Voids in the Mineral Aggregate (VMA)(Minimum Percent)					Voids Filled with Binder (VFB) (Minimum %)	Fines/Eff. Binder Ratio
				Nominal Maximum Aggregate Size (mm)						
	$N_{initial}$	N_{design}	N_{max}	25	19	12.5	9.5	4.75		
<0.3	≤ 91.5	96.0	≤ 98.0	13.0	14.0	15.0	16.0	16.0	70-80	0.6-1.2
0.3 to <3	≤ 90.5								65-80	
3 to <10	≤ 89.0								65-80*	

10 to <30										
≥ 30										

- * For 9.5 mm nominal maximum aggregate size mixtures, the maximum VFB is 82.
- * For 4.75 mm nominal maximum aggregate size mixtures, the maximum VFB is 84.
- * For 4.75mm nominal maximum aggregate size mixtures, the Fines/Effective Binder Ratio is 0.6-1.4

401.031 Warm Mix Technology

The Contractor may place Hot Mix Asphalt Pavement produced with an accepted WMA technology if approved by the Authority. Methods or technologies shall generally be at the Contractors’ option, but will be limited to proven, Agency and Industry accepted practice. Mixture production, placement and volumetric testing details, including temperatures, shall be included in the project specific QCP, submitted to the Authority for approval prior to any work.

401.04 Temperature Requirements

After the JMF is established, the temperatures of the mixture shall conform to the following tolerances:

- In the truck at the mixing plant – allowable range 275° to 325°F.
- At the paver – allowable range 275° to 325°F.
- Or the recommendations, approved by the Authority, from the Asphalt Binder supplier.

The JMF and the mix subsequently produced shall meet the requirements of Table 1 and Subsection 703.07.

401.05 Performance Graded Asphalt Binder

Unless otherwise noted in Special Provision Section 403, Hot Bituminous Pavement, PGAB shall be 64-28. The PGAB shall meet the applicable requirements of AASHTO M320 - Standard Specification for PGAB. The Contractor shall request approval from the Authority for a change in PGAB supplier or source by submitting documentation stating the new supplier or source a minimum of 24-hours prior to the change. In the event that the PGAB supplier or source is changed, the Contractor shall make efforts to minimize the occurrence of PGAB co-mingling.

401.06 Weather and Seasonal Limitations

The Contractor may place Hot Mix Asphalt Pavement for use other than a traveled way wearing course, provided that the air temperature as determined by an approved thermometer (placed in the shade at the paving location) is 40°F or higher and the area to be paved is not frozen. The Contractor may place Hot Mix Asphalt Pavement as traveled way wearing course, provided the air temperature determined as above is 45°F or higher. For the purposes of this

Section, the traveled way includes truck lanes, ramps, approach roads and auxiliary lanes. The atmospheric temperature for all courses on bridge decks shall be 50°F or higher.

Hot Mix Asphalt Pavement used for curb, driveways, sidewalks, islands, or other incidentals is not subject to seasonal limitations, except that conditions shall be satisfactory for proper handling and finishing of the mixture. All mixtures used for curb, driveways, sidewalks, islands, or other incidentals shall conform to Subsection 401.04, Temperature Requirements. Unless otherwise specified, the Contractor shall not place Hot Mix Asphalt Pavement on a wet or frozen surface and the air temperature shall be 40°F or higher.

On all sections of overlay with wearing courses one inch thick or less, the wearing course for the travelway and adjacent shoulders shall be placed provided the air temperature is determined as above 50°F or higher.

401.07 Hot Mix Asphalt Plant

401.071 General Requirements

HMA plants shall conform to AASHTO M156.

- a. Truck Scales - When the hot mix asphalt is to be weighed on scales meeting the requirements of Section 108, Payment, the scales shall be inspected and sealed by the State Sealer as often as the Authority deems necessary to verify their accuracy.

Plant scales shall be checked prior to the start of the paving season, and each time a plant is moved to a new location. Subsequent checks will be made as determined by the Resident. The Contractor will have at least ten 50 pound masses for scale testing.

401.072 Automation of Batching

Batch plants shall be automated for weighing, recycling, and monitoring the system. In the case of a malfunction of the printing system, the requirements of Subsection 401.074 c. of this Specification will apply.

The batch plant shall accurately proportion the various materials in the proper order by weight. The entire batching and mixing cycle shall be continuous and shall not require any manual operations. The batch plant shall use auxiliary interlock circuits to trigger an audible alarm whenever an error exceeding the acceptable tolerance occurs. Along with the alarm, the printer shall print an asterisk on the delivery slip in the same row containing the out-of-tolerance weight. The automatic proportioning system shall be capable of consistently delivering material within the full range of batch sizes. When RAP is being used, the plant must be capable of automatically compensating for the moisture content of the RAP.

All plants shall be equipped with an approved digital recording device. The delivery slip load ticket shall contain information required under Subsection 108.1.3, Provisions Relating to Certain Measurements, Mass and Paragraphs a, b, and c of Subsection 401.073.

401.073 Automatic Ticket Printer System on Automatic HMA Plant

An approved automatic ticket printer system shall be used with all approved automatic HMA plants. The requirements for delivery slips for payment of materials measured by weight, as given in the following Sections, shall be waived: 108.1.3 a., 108.1.3 b., 108.1.3 c., and 108.1.3 d. The automatic printed ticket will be considered as the Weight Certificate.

The requirements of Subsection 108.1.3 f., Delivery Slips, shall be met by the weigh slip or ticket, printed by the automatic system, which accompanies each truckload, except for the following changes:

- a. The quantity information required shall be individual weights of each batch or total net weight of each truckload.
- b. Signatures (legible initials acceptable) of Weighmaster (required only in the event of a malfunction as described in 401.074 c.).
- c. The MaineDOT designation for the JMF.

401.074 Weight Checks on Automatic HMA Plant

At least twice during each five days of production either of the following checks will be performed:

- a. A loaded truck may be intercepted and weighed on a platform scale that has been sealed by the State Sealer of Weights and Measures within the past 12 months. The inspector will notify the producer to take corrective action on any discrepancy over 1.0%. The producer may continue to operate for 48 hours under the following conditions:
 1. If the discrepancy does not exceed 1.5%; payment will still be governed by the printed ticket.
 2. If the discrepancy exceeds 1.5%, the plant will be allowed to operate as long as payment is determined by truck platform scale net weight.

If, after 48 hours the discrepancy has not been addressed and reduced below 1.0%, then plant operations will cease. Plant operation may resume after the discrepancy has been brought within 1.0%.

- b. Where platform scales are not readily available, a check will be made to verify the accuracy and sensitivity of each scale within the normal weighing range and to assure that the interlocking devices and automatic printer system are functioning properly.
- c. In the event of a malfunction of the automatic printer system, production may be continued without the use of platform truck scales for a period not to exceed the next two working days, providing total weights of each batch are recorded on weight tickets and certified by a Licensed Public Weighmaster.

401.08 Hauling Equipment Trucks for Hauling Hot Mix Asphalt

Trucks for hauling Hot Mix Asphalt Pavement shall have tight, clean, and smooth metal dump bodies, which have been thinly coated with a small amount of approved release agent to prevent the mixture from adhering to the bodies. Solvents based agents developed to strip asphalts from aggregates will not be allowed as release agents.

All truck dump bodies shall have a cover of canvas or other water repellent material capable of heat retention, which completely covers the mixture. The cover shall be securely fastened on the truck, unless unloading.

All truck bodies shall have an opening on both sides, which will accommodate a thermometer stem. The opening shall be located near the midpoint of the body, at least 12 inches above the bed.

401.09 Pavers

Pavers shall be self-contained, self-propelled units with an activated screed (heated if necessary) capable of placing courses of Hot Mix Asphalt Pavement in full lane widths specified in the Contract on the mainline, shoulder or similar construction.

On projects with no price adjustment for smoothness, pavers shall be of sufficient class and size to place Hot Mix Asphalt Pavement over the full width of the mainline travel way with a 10 feet minimum main screed with activated extensions.

The Contractor shall place Hot Mix Asphalt Pavement on the mainline with a paver using an automatic grade and slope controlled screed, unless otherwise authorized by the Authority. The controls shall automatically adjust the screed and increase or decrease the layer thickness to compensate for irregularities in the preceding course. The controls shall maintain the proper transverse slope and be readily adjustable so that transitions and super elevated curves can be properly paved. The controls shall operate from a fixed or moving reference such as a grade wire or ski type device (floating beam) with a minimum length of 30 ft, a non-contact grade control with a minimum span of 24 ft, except that a 40 ft reference shall be used on mainline projects.

The Contractor shall operate the paver in such a manner as to produce a visually uniform surface texture and a thickness within the requirements of Subsection 401.101, Surface Tolerances. The paver shall have a receiving hopper with sufficient capacity for a uniform spreading operation and a distribution system to place the mixture uniformly, without segregation in front of the screed. The screed assembly shall produce a finished surface of the required evenness and texture without tearing, shoving, or gouging the mixture. Pavers with extendible screeds shall have auger extensions and tunnel extenders as per the manufacturer's recommendations, a copy of which shall be available if requested.

The Contractor shall have the paver at the Project site sufficiently before the start of paving operations to be inspected and approved by the Authority. The Contractor shall repair or

replace any paver found worn or defective, either before or during placement, to the satisfaction of the Authority. Pavers that produce an unevenly textured or non-uniform mat will be repaired or replaced before continuing to place HMA on MTA projects. On a daily basis, the Contractor shall perform density testing across the uncompacted mat being placed, at 12 inch intervals. If the values vary by more than 2.0 percent from the mean, the Contractor shall make adjustments until the inconsistencies are remedied.

Failure to replace or repair defective placement equipment may result in a letter of suspension of work and notification of a quality control violation resulting in possible monetary penalties as governed by Section 106, Quality.

401.10 Rollers

Rollers shall be static steel, pneumatic tire, oscillatory, or approved vibrator type. Rollers shall be in good mechanical condition, capable of starting and stopping smoothly, and be free from backlash when reversing direction. Rollers shall be equipped and operated in such a way as to prevent the picking up of hot mixed material by the roller surface. The use of rollers, which result in crushing of the aggregate or in displacement of the HMA will not be permitted. Any Hot Mix Asphalt Pavement that becomes loose, broken, contaminated, shows an excess or deficiency of Performance Graded Asphalt Binder, or is in any other way defective shall be removed and replaced at no additional cost with fresh Hot Mix Asphalt Pavement, which shall be immediately compacted to conform to the adjacent area.

The Contractor shall repair or replace any roller found to be worn or defective, either before or during placement, to the satisfaction of the Authority. Rollers that produce grooved, unevenly textured or non-uniform mat will be repaired or replaced before continuing to place HMA on MTA projects.

The type of rollers to be used and their relative position in the compaction sequence shall generally be the Contractor's option, provided Specification densities are attained and with the following requirements:

- a. On variable-depth courses, the first lift of pavement over gravel, reclaimed pavement, an irregular or milled surfaces, or on bridges, at least one roller shall be a 16 ton pneumatic-tired. Unless otherwise allowed by the Resident, pneumatic-tired rollers shall be equipped with skirting to minimize the pickup of HMA materials from the paved surface. When required by the Resident, the roller shall be ballasted to 20 ton.
- b. Compaction with a vibratory or steel wheel roller shall precede pneumatic-tired rolling, unless otherwise authorized by the Authority.
- c. Vibratory rollers shall not be operated in the vibratory mode when checking or cracking of the mat occurs, or on bridge decks.

- d. Any method, which results in cracking or checking of the mat, will be discontinued and corrective action taken.
- e. The use of an oscillating steel roller shall be required to compact all mixtures placed on bridge decks.

The maximum operating speed for a steel wheel or pneumatic roller shall not exceed the manufacturer's recommendations, a copy of which shall be available if requested.

401.101 Surface Tolerances

The Authority will check surface tolerance utilizing the following methods:

- a. A 16 ft straightedge or string line placed directly on the surface, parallel to the centerline of pavement.
- b. A 10 ft straightedge or string line placed directly on the surface, transverse to the centerline of pavement.

The allowable tolerance shall be ¼ inch in the segment as described above. This includes fresh HMA joints as well as new HMA adjoining existing pavement. The tolerance shall also apply to the cross slope in a single paver width with the exception that in no case shall the cross slope in the single paver width be inverted resulting in a depression as measured transverse to the direction of travel. The Contractor shall correct variations exceeding ¼ inch by removing defective work and replacing it with new material as directed by the Authority. The Contractor shall furnish a 10 foot straightedge for the Authority's use.

401.11 Preparation of Existing Surface

The Contractor shall thoroughly clean the surface upon which Hot Mix Asphalt Pavement is to be placed of all objectionable material. When the surface of the existing base or pavement is irregular, the Contractor shall bring it to uniform grade and cross section. All surfaces shall have a tack coat applied prior to placing any new HMA course. Tack coat shall conform to the requirements of Section 409, Bituminous Tack Coat, Section 702, Bituminous Material, and all applicable sections of the Contract.

401.12 Hot Mix Asphalt Documentation

The Contractor and the Authority shall agree on the amount of Hot Mix Asphalt Pavement that has been placed each day. All delivery slips shall conform to the requirements of 401.073.

401.13 Preparation of Aggregates

The Contractor shall dry and heat the aggregates for the HMA to the required temperature. The Contractor shall properly adjust flames to avoid physical damage to the aggregate and to avoid depositing soot on the aggregate.

401.14 Mixing

The Contractor shall combine the dried aggregate in the mixer in the amount of each fraction of aggregate required to meet the JMF. The Contractor shall measure the amount of PGAB and introduce it into the mixer in the amount specified by the JMF.

The Contractor shall produce the HMA at the temperature established by the JMF.

The Contractor shall dry the aggregate sufficiently so that the HMA will not flush, foam excessively, or displace excessively under the action of the rollers. The Contractor shall introduce the aggregate into the mixer at a temperature of not more than 25°F above the temperature at which the viscosity of the PGAB being used is 0.150 Pa's (Pascal-second).

The Contractor shall store and introduce into the mixer the Performance Graded Asphalt Binder at a uniformly maintained temperature at which the viscosity of the PGAB is between 0.150 Pa's and 0.300 Pa's. The aggregate shall be coated completely and uniformly with a thorough distribution of the PGAB. The Contractor shall determine the wet mixing time for each plant and for each type of aggregate used.

401.15 Spreading and Finishing

On areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impracticable, the Contractor shall spread, rake, and lute the HMA with hand tools to provide the required compacted thickness. Solvent based agents developed to strip asphalts from aggregates will not be allowed as release agents.

On roads opened to two-way traffic, the Contractor shall place each course over the full width of the traveled way section being paved that day, unless otherwise noted by the Authority in Section 403, Hot Mix Asphalt Pavement.

In addition, hot mix asphalt pavement placed on bridges shall also conform to Section 508.04 and the following requirements.

- a. The bottom course shall be placed with an approved rubber mounted paver of such type and operated in such a manner that the membrane waterproofing will not be damaged in any way.
- b. The top course shall not be placed until the bottom course has cooled sufficiently to provide stability.
- c. The Contractor will not be required to cut sample cores from the compacted pavement on the bridge deck, unless otherwise directed by Special Provisions.
- d. After the top course has been placed, the shoulder areas shall be sealed 3 ft wide with two applications of an emulsified bituminous sealer meeting the requirements of Section 612.03 – Sealing and Section 702.12 – Emulsified

Bituminous Sealing Compound. The first application shall be pre-mixed with fine, sharp sand, similar to mortar sand, as needed to fill all voids in the mix in the area being sealed. The second application may be applied without sand. The sealer shall be carried to the curb at the gutter line in sufficient quantity to leave a bead or fillet of material at the face of curb. The area to be sealed shall be clean, dry and the surface shall be at ambient temperature.

- e. The furnishing and applying of the required quantity of sealer for the bridge shoulder areas shall be incidental to placing the hot mix asphalt pavement. The sealer shall be applied after 30 days of cure time on the new HMA placed.
- f. The atmospheric temperature for all courses placed on bridge decks shall be 50°F or higher.

401.16 Compaction

Immediately after the Hot Mix Asphalt Pavement has been spread, struck-off, and any surface irregularities adjusted, the Contractor shall thoroughly and uniformly compact the HMA by rolling.

The Contractor shall roll the surface when the mixture is in the proper condition and when the rolling does not cause undue displacement, cracking, or shoving. The Contractor shall prevent adhesion of the HMA to the rollers or vibrating compactors without the use of fuel oil or other petroleum based release agents. Solvents designed to strip asphalt binders from aggregates will not be permitted as release agents on equipment, tools, or pavement surfaces.

The Contractor shall immediately correct any displacement occurring as a result of the reversing of the direction of a roller or from other causes to the satisfaction of the Authority. Any operation other than placement of variable depth shim course that results in breakdown of the aggregate shall be discontinued. Any new pavement that shows obvious cracking, checking, or displacement shall be removed and replaced for the full lane width as directed by the Resident at no cost to the Authority.

Along forms, curbs, headers, walls, and other places not accessible to the rollers, the Contractor shall thoroughly compact the HMA with mechanical vibrating compactors. The Contractor shall only use hand tamping in areas inaccessible to all other compaction equipment. On depressed areas, the Contractor may use a trench roller or cleated compression strips under a roller to transmit compression to the depressed area.

Any HMA that becomes unacceptable due to cooling, cracking, checking, segregation or deformation as a result of an interruption in mix delivery shall be removed and replaced, with material that meets Contract Specifications at no cost to the Authority.

401.162 Voids

The HMA will be accepted for percent air voids on a subplot basis. Percent air voids will be determined in accordance with AASHTO T 312. Point of sampling will be from the truck at the plant. A subplot will consist of 500 tons. The number of samples per day will be computed as one for every 500 tons plus one for any additional fractional subplot that is equal to or greater than 100 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF. One sample shall be taken and tested for each 500 tons of production or portions thereof. Full payment will be made for each 500 tons of production that meets the specified void range of 2.5 to 5.5 percent.

Payment reduction will be applied to each subplot (500 tons) that falls outside of this range. See Subsection 401.21.

401.163 PGAB Content

The HMA will be accepted for PGAB content on a subplot basis. PGAB content will be determined in accordance with AASHTO T 308. Point of sampling will be from the truck at the plant. A subplot will consist of 500 tons. The number of samples per day will be computed as one for every 500 tons plus one for any additional fractional subplot that is equal to or greater than 100 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF.

Payment reduction will be applied to each subplot (500 tons) that falls outside the allowable limits. Note minimum asphalt content specified in Special Provision Section 403. See Subsection 401.21.

401.164 Density

Pavement density will be determined by comparing the density of six inch diameter full depth cores (for the course being laid) taken from the compacted pavement to the Theoretical Maximum Density of that core. Core locations shall be by random samples in conformance with ASTM-D979 & D3665. The Contractor shall supply a masonry saw with a 12 inch deep diamond wet cutting saw blade capable of cutting the six inch diameter cores.

For determination of pavement density, core samples six inches in diameter, for the full depth of the course being laid, shall be taken by the Contractor from the mixture incorporated in the work after finishing operations have been completed and the pavement has cooled to 70°F. Ice or dry ice shall be used to reduce temperature as necessary.

Vertical surface of the core area shall be coated with rubberized joint sealer prior to refilling with bituminous mixture. Cores will not be cut for shim pavement.

The joint sealer, bituminous mixture and the labor for obtaining these samples in the field and restoring the surface shall be furnished without charge by the Contractor. The joint sealant shall conform to Federal Specification SS-S-1401C and shall be incidental to the pavement

items. Care must be exercised to avoid excess joint material on top of the finish mat and at the bottom of the joint.

No additional course shall be constructed on a course until the density of the sample has been established and approved.

The densities of the completed pavement shall be 92.5 to 97.0 percent of the theoretical maximum density obtained.

The pavement will be accepted for density on a subplot basis. A subplot will consist of 500 tons. The number of cores per day will be computed as one for every 500 tons plus one for any portion that does not equal 500 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF.

Each subplot will be evaluated separately and full or partial payment will be made based on the results of tests performed on the cores.

Payment reduction will be applied to each core that has a density outside of the allowable range (92.5 to 97.0). See Subsection 401.21.

401.17 Joints

The Contractor shall construct wearing course transverse and longitudinal joints in such a manner that minimum tolerances shown in Subsection 401.101, Surface Tolerances, are met when measured with a straightedge.

The paver shall always maintain a uniform head of HMA during the joint construction.

The HMA shall be free of segregation and meet temperature requirements outlined in Subsection 401.04. Transverse joints of the wearing course shall be straight and neatly trimmed. The Contractor may form a vertical face exposing the full depth of the course by inserting a header, by breaking the bond with the underlying course, or by cutting back with hand tools. The Authority may allow feathered or "lap" joints on lower base courses or when matching existing base type pavements.

Longitudinal joints shall be generally straight to the line of travel, and constructed in a manner that will best ensure joint integrity. Methods or activities that prove detrimental to the construction of straight, sound longitudinal joints will be discontinued.

Extra care shall be taken to insure satisfactory vertical joints in the pavements. The Contractor shall apply a coating of joint sealant immediately before paving all cold joints (temperatures less than 120°F) to the vertical face of the wearing surface unless otherwise directed by the Resident. A heavy application of tack coat shall be applied to the vertical face of all cold joints on lower lifts. The Contractor shall use an approved spray apparatus designed for covering a narrow surface. The Authority may approve application by a brush for small surfaces, or in the event of a malfunction of the spray apparatus, but for a period of not more

than one (1) working day. Joint sealer shall conform to Federal Specification SS-S-1401C. The Contractor shall submit to the Resident a manufacturer's certification for the joint sealant (SS-S-1401C).

Where pavement under this Contract joins an existing pavement or when the Authority directs, the Contractor shall cut the existing pavement along a smooth line, producing a neat, even, vertical joint. The Authority will not permit broken or raveled edges. The cost of all work necessary for the preparation of joints is incidental to related Contract pay items.

401.18 Quality Control

The Contractor shall submit for approval and operate in accordance with the approved Quality Control Plan (QCP) to assure a product meeting the contract requirements. The QCP shall meet the requirements of Section 106.4 – Quality Control and this Section. The Contractor shall not begin paving operations until the Authority approves the QCP in writing. Prior to placing any mix, the Authority and the Contractor shall hold a Pre-paving conference to discuss the paving schedule, source of mix, type and amount of equipment to be used, sequence of paving pattern, rate of mix supply, random sampling, project lots and sublots and traffic control. A copy of the QC random numbers to be used on the project shall be provided to the Resident. The Authority's random numbers for Acceptance testing shall be generated and on file with the Resident and the Project Manager. All personnel of the Authority and the Contractor who have significant information relevant to the paving items shall attend, including the responsible onsite paving supervisor for the Contractor. The Resident will prepare minutes of the conference and distribute them to all attendees. Any requests to revise the minutes must be made to the Resident within 7 days of receipt. These minutes will constitute the final record of the pre-paving conference.

The QCP shall address any items that affect the quality of the Hot Mix Asphalt Pavement including, but not limited to, the following:

- a. JMF(s)
- b. Hot mix asphalt plant details
- c. Stockpile Management (to include provisions for a minimum 2 day stockpile)
- d. Make and type of paver(s)
- e. Make and type of rollers including weight, weight per inch of steel wheels, and average contact pressure for pneumatic tired rollers
- f. Name of QCP Administrator, and certification number
- g. Name of Process Control Technician(s) and certification number(s)
- h. Name of Quality Control Technician(s) and certification number(s)
- i. Mixing and transportation including process for ensuring that truck bodies are clean and free of debris or contamination that could adversely affect the finished pavement
- j. Testing plan
- k. Laydown operations including longitudinal joint construction, procedures for avoiding paving in inclement weather, type of release agent to be used on trucks tools and rollers, compaction of shoulders, tacking of all joints, methods to ensure that segregation is minimized, procedures to determine the maximum rolling and paving speeds based on

best engineering practices as well as past experience in achieving the best possible smoothness of the pavement. Solvent based agents developed to strip asphalts from aggregates will not be allowed as release agents

- l. Examples of Quality Control forms including a daily plant report, daily paving report and delivery slip template for any plant to be utilized.
- m. Silo management and details (can show storage for use on project of up to 36 hours)
- n. Provisions for varying mix temperature due to extraordinary conditions or production limitations. If a warm-mix technology is utilized, a proposed target production range(not to exceed 50 F) will be provided for each mix design.
- o. Name and responsibilities of the Responsible onsite Paving Supervisor
- p. Method for calibration/verification of Density Gauge
- q. A note that all testing will be done in accordance with AASHTO and the Maine DOT Policies and Procedures for HMA Sampling and Testing
- r. A detailed description of RAP processing, stockpiling and introduction into the plant as well as a note detailing conditions under which the percent of RAP will vary from that specified on the JMF
- s. A detailed procedure outlining when production will be halted due to QC or Acceptance testing results
- t. A plan to address the change in PGAB source or supplier and the potential co-mingling of differing PGAB's.
- u. Provisions for how the QCP will be communicated to the Contractor's field personnel

The QCP shall include the following technicians together with following minimum requirements:

- a. QCP Administrator – A qualified individual shall administer the QCP. The QCP Administrator must be a full-time employee of or a consultant engaged by the Contractor or paving subcontractor. The QCP Administrator shall have full Authority to institute any and all actions necessary for the successful operation of the QCP. The QCP Administrator (or its designee in the QCP Administrator's absence) shall be available to communicate with the Authority at all times. The QCP Administrator shall be certified as a Quality Assurance Technologist certified by the New England Transportation Technician Certification Program (NETTCP).
- b. Process Control Technician(s) (PCT) shall utilize test results and other quality control practices to assure the quality of aggregates and other mix components and control proportioning to meet the JMF(s). The PCT shall inspect all equipment used in mixing to assure it is operating properly and that mixing conforms to the mix design(s) and other Contract requirements, and that delivery slips and plant recordation accurately reflects the mix being produced with all required information. The QCP shall detail how these duties and responsibilities are to be accomplished and documented, and whether more than one PCT is required. The Plan shall include the criteria to be utilized by the PCT to correct or reject unsatisfactory materials. The PCT shall be certified as a Plant Technician by the NETTCP.
- c. Quality Control Technician(s) (QCT) shall perform and utilize quality control tests at the job site to assure that delivered materials meet the requirements of the JMF(s). The QCT shall inspect all equipment utilized in transporting, laydown, and compacting to assure it

is operating property and that all laydown and compaction conform to the Contract requirements. The QCP shall detail how these duties and responsibilities are to be accomplished and documented, and whether more than one QCT is required. The QCP shall include the criteria utilized by the QCT to correct or reject unsatisfactory materials. The QCT shall be certified as a Paving Inspector by the NETTCP.

The QCP shall detail the coordination of the activities of the Plan Administrator, the PCT and the QCT. The Project Superintendent shall be named the QCP, and the responsibilities for successful implementation of the QCP shall be outlined

401.191 Inspection/Testing

All quality control testing at the plant and paving site for bituminous concrete paving shall be provided by the Contractor and will be incidental to the various items of the Contract. Quality control testing to verify the job mix formula at the plant shall be comprised of a sample taken and tested for each 500 tons of production. The plant will be shut down for two consecutive out of Specification test results for VMA, VFB, Fbe, PGAB content, gradation, and/or voids. Prior to resuming paving operations, the plant quality control unit shall satisfy the Authority that the plant production is in compliance with the Specifications. The plant, at no additional cost to the Authority, shall assign qualified quality control staff personnel and have an on-site laboratory equipped to perform all tests.

The Contractor shall submit a list of on-site laboratory and sampling facilities, including available equipment.

Adequate and convenient sampling facilities shall be provided, allowing the Resident and the Authority's designated quality assurance personnel to obtain representative samples from the full width and depth of the discharge area of each aggregate bin. The sampling tray shall be structurally supported during the sampling operation. Access to the sampling facilities shall be provided. The use of such access shall not be more difficult than climbing a ladder leading to a secure platform with railings.

Final acceptance shall be based on quality assurance tests to assure compliance with the job mix formula as established. Samples and certified quality control reports shall be available to the Resident and the Authority's designated quality assurance personnel as often as requested. Sample locations will be random in compliance with ASTM D3665 or as directed by the Resident.

When plant inspection is maintained, the material will be considered acceptable for use when the specified tests from samples obtained at the production plant indicate conformance to the approved job mix formula.

Quality assurance testing services for bituminous concrete pavement shall be provided by the Authority. The Contractor shall provide adequate space and all lab equipment, materials and chemicals at the bituminous plant necessary to verify job mix formula (asphalt content (AASHTO T 164 or T 308) and gradations). Upon completion, the Contractor shall be

responsible for the proper disposal of all materials and chemicals. This work will not be measured separately for payment, but shall be incidental to the various items of the Contract.

A. Inspection. The Resident, or his authorized representative, shall have access and use of the laboratory facilities at any time and access to all parts of the plant for:

1. Inspection of the condition and operations of the plant.
2. Confirmation of the adequacy of equipment in use.
3. Verification of the character and proportions of the mixture.
4. Determination of temperatures being maintained in the preparation of the mixtures.
5. Inspection of incidental related procedures.
6. Performing quality assurance testing.

B. Plant Testing Laboratory. The Contractor shall provide a plant testing laboratory for use by the Authority's quality assurance personnel for acceptance testing functions.

The plant laboratory shall be available at the following times for use by the Authority's quality assurance personnel:

1. During periods of pavement production;
2. During periods of sampling and testing; and,
3. Whenever materials subject to the provisions of these Specifications are being supplied or tested.

The Authority's quality assurance personnel will always have priority in use of the laboratory. The laboratory shall have sufficient equipment in order for both (Authority's and Contractor's) testing representatives to operate efficiently.

The plant testing laboratory shall have a floor space area of not less than 150 square feet, with a ceiling height of not less than 7-1/2 feet. The laboratory shall be weather tight, sufficiently heated in cold weather and air-conditioned in hot weather, to maintain temperatures for testing purposes of 70°F ± 5°F.

As a minimum the plant testing laboratory shall have:

1. Adequate artificial lighting.
2. Electrical outlets sufficient in number and capacity for operating the required testing equipment and drying samples.
3. Two fire extinguishers, Underwriter's Laboratory approved.
4. Work benches for testing, minimum 2-1/2 feet by 10 feet.
5. Desk with two chairs.

6. Sanitary facilities convenient to testing laboratory.
7. Exhaust fan to outside air, minimum 12 inch blade diameter.
8. A direct telephone line and telephone including answering machine and FAX machine, operating 24-hours per day, seven days a week.
9. File cabinet with lock for Resident.
10. Sink with running water, attached drain board and drain.
11. Metal stand for holding washing sieves.
12. A Two element hot plate or other comparable heating device, with dial type thermostatic controls for drying aggregates.
13. Mechanical shaker and appropriate sieves (listed in 639.06) meeting the requirements of ASTM E11.
14. Superpave gyratory compactor.
15. Oven, thermostatically controlled, inside minimum one cubic foot.
16. Two volumetric specific gravity flasks, 500 CC.
17. Other necessary hand tools required for sampling and testing.
18. Library containing Contract Specification, latest ASTM Volumes 4.03 and 4.04, AASHTO Materials Parts I and II, and Asphalt Institute Publications MS-2 and SS-1.
19. Equipment for Maximum Theoretical Density meeting the requirements of AASHTO T209 and equipment for Bulk Spec. Gravity meeting the requirements of AASHTO T166.
20. Infra-red temperature measuring device for use at both plant and Project site.
21. Necessary equipment for extraction (wet sample) testing.
22. Diamond blade saw for trimming pavement cores.
23. Two ovens.
24. All equipment (scales, Superpave gyratory compactor, etc.) to have current calibrations and certifications.

Approval of the plant and testing laboratory by the Resident requires all the above facilities and equipment to be in good working order during pavement production, sampling and testing. Failure to provide any of the above shall be sufficient cause for disapproving the bituminous plant operations.

401.21 Method of Measurement

The Authority will measure Hot Mix Asphalt Pavement by the ton in accordance with Subsection 108.1, Measurement of Quantities for Payment.

This Subsection is amended by the following:

A reduction in payment will occur when the voids, asphalt content, and density are other than the limits specified below for 100 percent payment. The payment reduction for voids and PGAB content and density will be based upon each subplot (500 tons) of production as specified in Subsections 401.162, 401.163 and 401.164. The Contractor may request one retest for each failing subplot for core density only. The original core density and the recut core density shall be averaged together to determine payment for the subplot. No retest will be allowed for voids or asphalt content. The Contractor shall pay \$100.00 for each additional core tested. Pavement restoration will not be measured separately for payment, but shall be incidental to the respective pay item.

Any lot resulting in zero payment shall be removed, disposed of and replaced at no additional cost to the Authority. Replacement pavement will be paid for based on the accepted and payment criteria specified herein.

<u>CORE DENSITY VS. CORE THEORETICAL MAXIMUM DENSITY COMPACTION (SURFACE) 92.5-97 PERCENT</u>	
<u>PERCENT COMPACTION</u>	<u>PERCENT PAYMENT</u>
92.5 - 97.0	100
91.5 - 92.4, 97.1 - 97.9	95
90.5 - 91.4, 98.0 - 98.9	90
89.5 - 90.4, 99.0 - 99.9	75
<89.5, > 99.9	0
Note: Percent compaction is the percentage of the field core density as compared to the Theoretical Maximum Density (TMD) of that core.	

<u>AIR VOIDS – 2.5 – 5.5 PERCENT</u>	
<u>VOIDS</u>	<u>PAYMENT PERCENT</u>
2.5 to 5.5	100
2.0 - 2.4, 5.6 - 6.1	95
1.5 – 1.9, 6.2 – 6.6	90
1.0 - 1.4, 6.7-7.1	75
<1.0, >7.1	0
Note: Voids are based on the average of the test specimens fabricated at the plant for each subplot (500 tons).	

Payment for PGAB content shall be based on the JMF aim with an allowable production tolerance of 0.4% except that test results which fall outside of the following ranges shall not be permitted

4.75 mm	6.0 – 7.5
9.5 mm	5.7 – 7.5
12.5 mm	5.2 – 6.4
19.0 mm	4.7 – 6.1

4.75 mm PGAB CONTENT	
% PGAB	% PAYMENT
JMF Aim ± 0.4	100
JMF Aim + 0.5 , - 0.5 , < 6.00	95
JMF Aim + 0.6 , - 0.6 , < 5.90	85
JMF Aim + 0.7 , - 0.7 , < 5.80	75
JMF Aim + 0.8 , - 0.8 , ≤ 5.70, > 7.50	50
Note: PGAB content is based on samples tested at the plant for each 500 Ton subplot	

9.5 mm PGAB CONTENT	
% PGAB	% PAYMENT
JMF Aim ± 0.4	100
JMF Aim + 0.5 , - 0.5 , < 5.7	95
JMF Aim + 0.6 , - 0.6 , < 5.6	85
JMF Aim + 0.7 , - 0.7 , < 5.5	75
JMF Aim + 0.8 , - 0.8 , ≤ 5.4 , > 7.5	50
<u>Note:</u> PGAB content is based on samples tested at the plant for each 500 Ton subplot	

12.5 mm PGAB CONTENT	
% PGAB	% PAYMENT
JMF Aim ± 0.4	100
JMF Aim + 0.5 , - 0.5 , < 5.1	95
JMF Aim + 0.6 , - 0.6 , < 5.0	85
JMF Aim + 0.7 , - 0.7 , < 4.9	75
JMF Aim + 0.8 , - 0.8 , ≤ 4.8 , > 6.4	50
<u>Note:</u> PGAB content is based on samples tested at the plant for each 500 Ton subplot	

19.0 mm PGAB CONTENT	
% PGAB	% PAYMENT
JMF Aim ± 0.4	100
JMF Aim + 0.5 , - 0.5 , < 4.6	95
JMF Aim + 0.6 , - 0.6 , < 4.5	85
JMF Aim + 0.7 , - 0.7 , < 4.4	75
JMF Aim + 0.8 , - 0.8 , ≤ 4.3 , > 6.1	50
<u>Note:</u> PGAB content is based on samples tested at the plant for each 500 Ton subplot	

As an example of payment reduction, if a subplot of 500 tons of 12.5mm was tested and found to have 96 percent TMD compaction, 5.8 percent air voids and asphalt content of 5.19 percent, the payment reduction would be as follows:

$$\begin{array}{rcl}
 500 \text{ tons} \times 1.00 & = & 500 \text{ tons payment} = 0 \text{ tons reduction (compaction)} \\
 500 \text{ tons} \times 0.95 & = & 475 \text{ tons payment} = 25 \text{ tons reduction (voids)} \\
 500 \text{ tons} \times 0.95 & = & 475 \text{ tons payment} = 25 \text{ tons reduction (asphalt content)}
 \end{array}$$

$$\text{Payment} = 500 \text{ tons} - (0 + 25 + 25) = 450 \text{ tons.}$$

401.22 Basis of Payment

The Authority will pay for the work, in place and accepted, in accordance with the applicable sections of this Section, for each type of HMA specified.

The Authority will pay for the work specified in Subsection 401.11, for the HMA used, except that cleaning objectionable material from the pavement and furnishing and applying bituminous material to joints and contact surfaces is incidental.

Payment for this work under the appropriate pay items shall be full compensation for all labor, equipment, materials, and incidentals necessary to meet all related Contract requirements, including design of the JMF, implementation of the QCP, obtaining core samples, transporting cores and samples, filling core holes, applying specified material to joints, and providing testing facilities and equipment.

SPECIAL PROVISION

SECTION 401

PLANT MIX PAVEMENTS – GENERAL

(Material Transfer Vehicle)

401.091 Material Transfer Vehicle (MTV)

The pavers shall be supplied mixture by a material transfer vehicle (transfer box) capable of receiving and storing bituminous mixture from haul trucks, remixing, and delivering the mix to the paver hopper in a consistently uniform manner.

The MTV shall operate as an independent unit not attached to the paver. It shall be a commercially manufactured unit specifically designed to transfer the hot mix from haul trucks to the paver without depositing mix on the roadway.

Also required is a separate hopper with a capacity of 18 mg (20 Ton) that shall be inserted into the regular paving hopper.

The MTV or the hopper insert shall be designed so that the mix receives additional mixing action either in the MTV unit or the paver hopper.

The MTV and the hopper insert will not be measured separately for payment, but shall be incidental to the various Hot Mix Asphalt items.

SPECIAL PROVISION

SECTION 403

HOT BITUMINOUS PAVEMENTS

Desc. of Course	Grad. Design	Item Number	Bit Cont. % of Mix	Total Thick	No. Of Layers	Comp. Notes
<u>Bridge Decks and Bridge Approaches</u> <u>Royal River and Bald Hill Overpass</u>						
Wearing	12.5 mm	403.2084	5.2 min to 6.4	*	*	A,C,E,G,H& J
Wearing	12.5 mm	403.2084	5.2 min to 6.4	3 in.	2	A,C,E,G,H& J

Mainline Mill and Fill

Wearing	12.5 mm	403.2083	5.2 min. to 6.4	1 1/2 in.	1	A,B, C, D, E F, G, H & I
Base	19 mm	403.207	4.7 min to 6.1	6 in.	2	A, B, C, E F & G
Shim	4.75 mm	403.211	5.7 min to 7.5	½ in.	1	A, B, C, E, F, & G

*See Plans for Royal River Bridge thicknesses and layers.

COMPLEMENTARY NOTES

- A. The required PGAB for Items 403.2083 will meet a **PG 64E-28** grading. Refer to provisions of 403.02 – General for HMA, for additional testing and documentation requirements. The required minimum PGAB for Items 403.207, 403.208, 403.2084, 403.210, 403.211 shall be a **PG 64-28** grading.
- B. A maximum of 15 percent RAP may be used in the Hot Mix Asphalt.
- C. The MaineDOT will conduct the job mix verification. The aggregate qualities shall meet the design traffic level of 3 to < 10 million ESAL for mix placed under this Contract. The design, verification, Quality Control, and Acceptance tests for this mix will be performed at **75 gyrations**.
- D. A material transfer vehicle (transfer box) shall be used for the placement of Hot Mix Asphalt, 12.5 mm Nominal Maximum size, wearing surface, on the northbound, southbound roadways including acceleration and deceleration lanes and all ramps.
- E. No vehicular traffic or loads shall be permitted on newly completed pavement until adequate stability has been attained and the material has cooled sufficiently to prevent

distortion or loss of fines. The newly paved area may be opened to traffic after the internal temperature of the pavement has cooled to 120°F. The Resident will test the internal temperature of the pavement and shall be the sole judge as to the opening to traffic. The period of time before opening to traffic may be extended at the discretion of the Resident. The lane closure may not be removed until the internal temperature has cooled to 120°F.

- F. Tack coat shall be applied to all milled pavement at a rate of 0.03 G/SY prior to placing the surface course.
- G. Joints shall conform to Subsection 401.17.
- H. Tack coat shall be applied to the pavement at a rate of 0.03G/SY prior to placing the surface course. Tack coat is required between all lifts of pavement, or as directed by the Resident.
- I. Asphalt cement shall conform to the provisions of 403.02 – Polymer Modified PGAB for HMA.
- J. The use of an oscillating steel roller shall be required to compact all mixtures placed on bridge decks.

SPECIAL PROVISION

SECTION 403

HOT BITUMINOUS PAVEMENT

403.01 Description

This work shall also consist of the construction, maintenance and removal of all temporary bituminous ramps at locations as shown on the Plans or as directed by the Resident.

403.02 General

The Contractor shall compose the Hot Mix Asphalt Pavement with aggregate, Performance Graded Asphalt Binder (PGAB), and mineral filler if required. The Performance Graded Asphalt Binder (PGAB) shall be polymer modified as detailed in this special provision and shall conform to the requirements of AASHTO M 320. The PG64E-28 Binder shall contain a minimum of 2.5% Styrene-Butadiene-Styrene (SBS) polymer {BWT} in a homogeneous blend. The stability of the modified binder shall be verified in accordance with ATSM D7173 using the Dynamic Shear Rheometer (DSR). The DSR $G^*/\sin(\delta)$ results from the top and bottom sections of the ATSM D7173 test shall not differ by more than 10%. The results of ASTM D7173 shall be included on the Certified Test Report. The binder shall meet the requirements of AASHTO M 332 (including Appendix X1).

Polymer-Modified

The RTFOT (AASHTO T 240) residue of the polymer modified PGAB shall be tested by the Contractor according to ASTM D 6084 and have a minimum elastic recovery value of 60% at a test temperature of 25 °C. The Contractor shall provide the Authority with documentation and test results from the asphalt binder provider showing that the polymer modified PGAB meets the requirements of this special provision. The base asphalt binder PGAB shall be unmodified and meet a **PG 58-28** to **PG 64-28** grading. The Authority may take an informational samples of the polymer modified PGAB at any time to evaluate its elastic recovery value.

403.03 Construction

All areas which have been milled or overlaid shall have a minimum 35 foot temporary ramp constructed at the milled or overlaid limits prior to opening the roadway to traffic. Temporary ramps shall be constructed using the same material as being placed on that day or as directed by the Resident. All temporary ramps are to be constructed on a sand joint. The Contractor shall be responsible for all repairs and maintenance required for the temporary ramps.

The Contractor shall be responsible for the layout of the longitudinal centerline between the travel lanes.

The sand and loose debris adjacent to the median guardrail shall be removed and disposed of by the Contractor off of Turnpike property.

The forty-five degree pavement safety edge needed between lanes 1 and 2 shall be incidental to the 202 pay items.

A minimum test strip of 100 tons placed at a nominal depth of 1 ½ inches, full lane width, shall be required. It shall be evaluated under testing requirements for mix volumetric and density. The exact location will be identified by the Authority. Prior to placement of the test strip, a leveling course (Item 403.211) shall be placed at the chosen location. A fog coat of Item 409.15, Bituminous Tack Coat, shall be applied to the level course prior to the placement of the HMA surface course, payment to be made under the 409.15 pay item. The test strip will be excluded from the remainder of the projects' QA analysis. The Contractor shall notify the Authority at least 48 hours in advance of placing the test strip. The test strip is intended to allow the Contractor to establish a method of compaction and adjust plant settings prior to mainline plant production.

403.04 Method of Measurement

The construction and removal of temporary ramps on sand joints, and maintaining the ramps will not be measured separately for payment, but shall be incidental to Items 403.

The removal of sand and loose debris will not be measured separately for payment, but shall be incidental to paving items.

Hot Mix Asphalt, 12.5 mm (Polymer Modified pavement with (up to) 15% RAP, placed as a wearing surface will be measured under Item 403.2083 Hot Mix Asphalt, 12.5 mm (Polymer Modified) - RAP.

403.05 Basis of Payment

Hot Mix Asphalt, 12.5 mm (Polymer Modified) pavement with (up to) 15% RAP, placed as a wearing surface will be paid under Item 403.2083 Hot Mix Asphalt, 12.5 mm (Polymer Modified) – RAP.

The following pay items are added:

<u>Pay Item</u>		<u>Pay Unit</u>
403.2083	Hot Mix Asphalt, 12.5 mm (Polymer Modified) – RAP	Ton
403.2084	Hot Mix Asphalt, 12.5 mm (Polymer Modified) – Bridge	Ton

SPECIAL PROVISION

SECTION 409

BITUMINOUS TACK COAT

409.02 Bituminous Material

This Subsection is deleted and replaced with the following:

Bituminous material shall conform to the Specifications for Emulsified Asphalt RS-1, of the AASHTO Designation M-140.

409.05 Equipment

Add “or as determined by the Resident”, after the words “gal/yd²” in the fourth line of the second paragraph of this Subsection.

409.06 Preparation of Surface

The following paragraph is added:

All existing pavement and shoulder areas on which bituminous concrete mixtures are to be placed shall receive a tack coat. The surface area where the tack coat is to be applied shall be dry and cleaned of all dirt, sand, and loose material. Cleaning shall be accomplished by use of revolving brooms or mechanical sweepers. Undesirable material not removed by the above means shall be cleaned by hand sweeping or scraping, or a combination of both. Small areas otherwise inaccessible may be swept with hand brooms. The tack coat shall be applied only when the existing surface is dry.

409.08 Method of Measurement

The following paragraphs are added:

Measurement will be based on delivery slips made out in duplicate by the Contractor and signed by the Resident, or his representative, at the point of delivery. One of these slips shall be retained by the Resident and one by the Contractor. Delivery slips shall be furnished by the Contractor and shall provide space for identifying the vehicle and driver, for stating the volume of material carried, the source of the material, the date, and the Resident or his representative's signature.

Material included in the delivery slips and not used or rejected shall be deducted from the amount being measured for payment. Each day's delivery slips shall be reconciled by the Contractor and the Resident within 24-hours.

Cleaning of the surface area where tack coat is to be applied shall be incidental to Item 409.15, Bituminous Tack Coat - Applied.

409.09 Basis of Payment

The following pay items are added:

<u>Pay Item</u>		<u>Pay Unit</u>
409.15	Bituminous Tack Coat – Applied	Gallon
409.151	Bituminous Tack Coat – Applied, Bridge	Gallon

SPECIAL PROVISION

SECTION 424

ASPHALT RUBBER FIBER CRACK SEALER

424.01 Description

This work shall consist of the furnishing and placement of crack sealing material in the longitudinal, transverse and random cracks of the milled bituminous concrete pavement in both locations in accordance with these Special Provisions.

Placement shall consist of:

1. Crack cleaning and drying
2. Material preparation and application
3. Material finishing and shaping.

424.02 Materials

Asphalt Rubber Crack Sealer shall be an asphalt and rubber compound designed especially for improving the strength and performance of the base asphalt cement. Hot pour rubber crack sealant material shall conform to ASTM D-3405.

Fiber reinforcing material shall be short-length polyester fibers having the following properties:

Tensile Strength; ASTM D2256-90	>70,000 psi
Elongation at Break; ASTM D2256-90	38%

The asphalt rubber fiber compound shall be mixed at a rate of 3% fiber weight to the weight of the asphalt cement.

424.03 Weather

Asphalt Rubber Crack Sealer shall not be applied on a wet surface or when the atmospheric temperature is below 45°F as determined by an approved thermometer (placed in the shade at the crack sealing location), or when weather conditions are otherwise unfavorable for proper construction procedures.

424.04 Equipment

Equipment used in the performance of the work shall be subject to the Resident's or authorized representative's approval and shall be maintained in a satisfactory working condition at all times.

(a) Air Compressor: Air compressors shall be portable and capable of furnishing not less than 4 yd³ of air per minute at not less than 90 psi pressure at the nozzle. The compressor shall be equipped with traps that will maintain the compressed air free of oil and water.

(b) Sweeper: Manually operated, gas powered air-broom or self-propelled sweeper designed especially for use in cleaning pavements shall be used to remove debris, dirt, and dust from the cracks.

(c) Hot Air Lance: Should operate with propane and compressed air in combination at 2000°F - 3000°F, exit air heated at 310 m/s [1000 ft/s]. The lance should draw propane from no smaller than a 100 pound tank using separate hoses for propane and air draw. The hoses shall be wrapped together with reflectorized wrap to keep them together and to protect workers in low light situations.

(d) Hand Tools: Shall consist of V-shaped squeegee, brooms, shovels, metal bars with chisel shaped ends, and any other tools which may be satisfactorily used to accomplish this work. The joints shall be raked open.

(e) Melting Kettle: The unit used to melt the joint sealing compound shall be a double boiler, indirect fired type. The space between inner and outer shells shall be filled with a suitable heat transfer oil or substitute having a flash point of not less than 320°C [608°F]. The kettle shall be equipped with a satisfactory means of agitating and mixing the joint sealer with 90% fibers at all times. This may be accomplished by continuous stirring with mechanically operated paddles and/or a continuous circulating gear pump attached to the heating unit. The kettle must be equipped with thermostatic control calibrated between 200°F and 550°F.

424.05 Preparations of Cracks

All cracks greater than ¼ in shall be blown free and raked off of loose material, dirt, vegetation, and other debris by high pressure air. Material removed from the crack shall be removed from the pavement surface by means of a power sweeper or appropriate hand tools as required. Cracks showing evidence of vegetation after being blown out shall be additionally cleaned by appropriate hand tools and additionally blown out. All cracks must be blown and heated via the hot air lance 10 minutes prior to the crack being sealed. Distance between the hot air lance and the crack sealing unit should be no more than 50 ft to eliminate reinvasion of water, debris, and other incompressibles. All debris, vegetation, and water shall be removed to enhance adhesion of the crack sealing material. This work shall not be done in inclement weather.

424.06 Preparation and Placement of Sealer

The rubber and fiber crack sealer material shall be heated and applied at the temperature

specified by the manufacturer and approved by the Resident or authorized representative. Any material that has been heated above the manufacturer's specification shall not be used. Material that is reheated or held at temperature for an extended period of time may be used as allowed by the manufacturer's specification and approval of the Resident or authorized representative. The Contractor shall provide the Resident or authorized representative with a suitable device for verifying the sealant temperature in the kettle and at the application site.

Any over application or spills are to be removed to the satisfaction of the Resident or authorized representative. Any sealed areas with damaged or contaminated sealer or visible voids are to be removed, prepared and resealed.

Sealer shall be delivered to the crack while the cracks are still hot from the hot air lance preparation through a pressure hose line and applicator shoe. The applicator shall be followed by a V-shaped squeegee to minimize any overband. The cracks are to be filled flush with the milled surface. Any loose material on the surface or in the crack, which may contaminate the crack sealer or impede bonding of the sealant to the pavement, is to be removed by hand tools prior to crack filling. No crack filling material shall be applied in a crack that is wet or where frost, snow, or ice is present.

424.07 Quality of Work

Excess of spilled sealer shall be removed from the pavement by approved methods and discarded. Any quality of work determined to be below normal acceptable standards will not be accepted and will be corrected and/or replaced as directed by the Resident or authorized representative at no additional expense to the Authority.

424.08 Method of Measurement

Asphalt Rubber Fiber Crack Sealer - Applied will be measured by the pound of sealant used. The manufacturer's weights of the sealant will be accepted as the basis for measurement.

424.09 Basis of Payment.

Asphalt Rubber Fiber Crack Sealer – Applied will be paid for at the contract unit price per pound complete in place. This price shall be full compensation for furnishing and placing crack sealer, including cleaning and drying cracks; and furnishing all labor, materials, tools, equipment and incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
424.323 Asphalt Rubber Fiber Crack Sealer - Applied	Pound

SPECIAL PROVISION
SECTION 502
STRUCTURAL CONCRETE

This Subsection is deleted in its entirety and replaced with the following:

502.01 Description

This work shall consist of furnishing and placing Portland Cement Concrete for structures and incidental construction in accordance with these Specifications and in conformity with the lines, grades and dimensions shown on the Plans or established, or for placing concrete fill or underwater seals for foundations where called for on the Plans.

502.02 Classification

The Portland Cement Concrete shall be the class indicated on the Plans.

502.03 Materials

Materials shall meet the requirements specified in the following Subsections of Division 700, Materials:

Portland cement and Portland-pozzolan cement	701.01
Water	701.02
Air-Entraining Admixtures	701.03
Water Reducing Admixtures	701.04
High Range, Water Reducing, Admixture	701.0401
Set-retarding Admixtures	701.05
Curing Materials	701.06
Waterstops	701.07
Smoothed Surfaced Asphalt Roll Roofing (formerly heavy roofing felt)	701.08
Fly Ash	701.10
Calcium Nitrite Solution	701.11
Silica Fume	701.12
Ground Granulated Blast Furnace Slag	701.13
Fine Aggregate for Concrete	703.01
Coarse Aggregate for Concrete	703.02
Alkali Silica Reactive Aggregates	703.0201
Prefomed Expansion Joint Filler	705.01
Bridge Drains	711.04

In Subsection 701.10, Fly Ash, the “Loss on Ignition (LOI)” paragraph is deleted and replaced with the following:

Loss on Ignition (LOI) - Shall be 6.0 percent maximum per AASHTO T105 (ASTM C311) provided the Fly Ash has a documented history of not adversely effecting the concrete air content, otherwise the LOI shall be 3.0 percent maximum per AASHTO T105 (ASTM C311).

502.04 Shipping and Storage

Cement may be shipped in bags or in bulk from pre-tested and approved silos at the cement mill. The cement shall be completely protected from rain and moisture. Any cement damaged by moisture or which fails to meet any of the specified requirements shall be rejected and removed from the site. If requested by the Resident, cement stored for a period longer than 60 days shall be retested before being used in the work.

Bags of cement in shipment or storage shall not be piled more than eight (8) bags high. Bags of cement which for any reason have become partially set or which contain lumps of caked cement shall be rejected. Shipments of cement in bags shall be separately stored in a manner as to provide easy access for identification and inspection of each shipment.

Fly ash and slag shall be stored in weather tight silos approved by the Resident. All silos shall be completely empty and clean before material is deposited therein, unless the silo already contains material of the same type and properties.

Fly ash or slag remaining in bulk storage for a period greater than one (1) year after completion of tests will be resampled and retested by the supplier before shipment or use.

Handling, shipping and stockpiling of aggregates shall be done in such a way as to minimize segregation and breakage.

Fine aggregate and each size of coarse aggregate shall be stored in completely separate stockpiles on prepared bases constructed of the same material as that to be stockpiled, with a minimum thickness of 300 mm [1 ft.]. The ground under the prepared bases shall be reasonably graded to drain away from the stockpile and shall be free of brush or other harmful vegetation. The base shall be left in place, undisturbed for the duration of the use of the stockpile. Prepared bases can be salvaged for reuse provided this material is reprocessed. Barge floors, wood, metal or other approved hard surfaces shall be considered acceptable alternates for the prepared bases described above.

502.041 Testing Equipment

The Contractor shall provide testing equipment and materials as specified below for use by the Resident or their representative exclusively. The equipment shall be available and acceptable to the Resident one (1) week prior to placing any concrete. All costs associated with providing and maintaining testing equipment shall be incidental to the work and no additional payment will be made.

The Resident will maintain the test equipment in reasonable condition. However, the Contractor shall replace any equipment that becomes unusable due to normal wear and tear or

which is stolen or damaged from other than the Resident's neglect or mistreatment. All such replacement costs shall be incidental to the work and no additional payment will be made.

- A. Pressure air meter meeting requirements of AASHTO T152 (Type B) and all accessory pay items required for use with the particular design of apparatus. This shall include one nine inch mason trowel, one metal scoop nine inches long x five inches wide, one tamping rod conforming to AASHTO T119, one rubber mallet as described in AASHTO T152, one strike off bar (flat straight bar of steel). The air meter shall be functional and shall bear a current calibration certificate issued by a recognized testing laboratory. Current shall mean within the calendar year.
- B. Two pocket dial thermometers 0°F to 200°F, one inch diameter dial, five inch pointed stem, unbreakable poly carbonate crystal, stainless steel case, stem and bezel. Accuracy required is one percent over entire range.
- C. "Contractors" rubber tired wheelbarrow.
- D. Two D-handle square end shovels 9-1/2 inches wide.
- E. Two pair heavy duty, long cuff, rubber gloves.
- F. Miscellaneous equipment: 16 oz. plastic squeeze bottle, five gallon bucket, scrub brush, paper towels, folding rule, and rubber syringe.
- G. Small rod – one tamping rod conforming to AASHTO T277.
- H. 10 foot straightedge as required by Resident.

502.05 Composition and Proportioning

Concrete shall be composed of a homogenous mixture Portland Cement, fly ash, or ground granulated blast furnace slag, fine aggregate, coarse aggregate, water and admixtures proportioned according to these Specifications and shall conform to the requirements of Table 1.

At least 45 days prior to placement of any concrete to be incorporated in the bridge or other concrete structure, the Contractor shall submit mix designs that meet the requirements of Table 1 along with the proposed sources of aggregates, cement, water and admixtures for each class of cement concrete specified. Sufficient material shall be obtained by the Authority's designated testing personnel at the proposed sources for verification of acceptability by test and for mix design. Materials failing to meet the specified requirements shall be rejected and new materials shall be resubmitted to the laboratory. The Authority's testing laboratory will determine the proportions of cement, aggregate, water, air entraining agents, and other admixtures of all specified and proposed concrete mixtures by means of trial design batches and tests using the consistencies, air content and other properties suitable for the work and in accordance with the latest applicable AASHTO or ASTM Standards and designations.

TABLE 1
MASTER LIMITS TABLE

Class of Concrete	Minimum Compressive Strength at 28 Days	Minimum Cementitious Content	Water Cement Ratio	Slump	Air Content	Maximum Coarse Aggregate Size (703.02)	Notes
	PSI	LB/CY		INCHES	%	INCHES	
A	4000	611	0.38±0.02	6 ± 2	6 ± 1	1	3, 4
AA	4000	658	0.38±0.02	3.5	5 to 7	3/4	1, 3
AAA	4500	658	0.38±0.02	6 ± 2	6 ± 1	3/4	3, 4
AAA – Deck	4500	658	0.42±0.02	6 ± 2	7.5 ± 1.5	3/4	3,4,6
AAA - Modified	4500	752	0.38±0.02	6 ± 2	6 ± 1.5	3/8	3,4
B	3000	517	0.40±0.02	6 ± 2	5 ± 1	1-1/2	1, 3
S	3500	635	0.38±0.02	6 ± 2	6 ± 1	1-1/2	1, 3
P	SEE PLANS	658	0.38±0.02	6 ± 2	5 ± 1	3/4	3, 4, 5
IS	3000	470	0.58	5 ± 1	3.0% Max	1-1/2	2, 3

NOTES:

1. All concrete shall contain either a normal water reducing admixture (Type A) or a high range water reducing admixture (HRWR) meeting the requirements of Subsection 701.0401. When a HRWR is used, a maximum of an 8.0” slump is allowed.
2. All concrete shall contain a non-chloride based, mid-range water reducing admixture (MRWR) meeting the requirements of ASTM C494.
3. All concrete shall contain a Portland Cement replacement. Portland Cement pre-blended with either fly ash or ground granulated blast-furnace slag may be used when accepted by the Resident.

Due to the lower heat of hydration effect of high cement replacements, the Contractor is responsible for selecting a replacement level which is appropriate for the time of year if cold weather conditions are anticipated.

4. All concrete shall contain a high range water reducing admixture (HRWR) meeting the requirements of Subsection 701.0401. A minimum of one-half the design dosage of the HRWR should be added at the plant to insure thorough mixing. The HRWR should be added in strict accordance with the manufacturer’s guidelines and limitations. The HRWR Guidelines need to be submitted to the Resident for review and approval. The

concrete will not be slump tested by the Authority prior to the addition of the HRWR. The supplier shall provide the aggregate moisture adjustment and plant-added water on the delivery tickets. If additional slump is required in the field, it will be achieved with additional HRWR (in accordance with the manufacturer's recommendations and limitations).

5. A calcium nitrate corrosion inhibitor meeting the requirements of ASTM 494 Type C shall be added at a rate of not less than three gallons per cubic yard.
6. Deck concrete (Class AAA – Deck) is a new mix design and trial batching will be required per specifications. The mix design may gain strength slower than other MTA mix designs, and the contractor shall plan construction operation accordingly.

The mix design submitted by the Contractor shall include the following information:

- A. Description of individual coarse aggregate stockpiles, original source, bulk specific gravity, absorption, gradation and alkali silica reactivity test results. A combined coarse aggregate blended gradation shall be provided.
- B. Description of fine aggregate, original source, bulk specific gravity, absorption, colorimetric, gradation and Fineness Modulus (F.M.).
- C. Description and amount of cement and cement replacement material.
- D. Target water cement ratio.
- E. Target water content by volume.
- F. Target strength.
- G. Target air content, slump, and concrete temperature.
- H. Target concrete unit weight.
- I. Type and dosages of air entraining and chemical admixtures.

Approval by the Authority will be contingent upon the ability of the mix design proportions to meet the concrete strength requirement and other factors that affect durability. Cement replacements are included in the cementitious material.

Concrete mix designs shall contain 15 to 30 percent fly ash replacement by weight, or 25 to 50 percent slag cement replacement by weight. Deck concrete mix designs shall have a maximum of 30% slag cement replacement by weight.

Cast-in-place concrete shall contain no more than 660 lb/cy of cementitious material.

All concrete mixes must be designed in accordance with the criteria of this Section. The design proportions with the fine aggregates designated as a percent of the total aggregate must be stated in terms of aggregate in a saturated, surface dry condition and the batch weights will be adjusted by the Contractor for the actual moisture of the aggregate at the time of use.

Based on the design parameters, including minimum cement factor and maximum water cement ratio, a curve representing the relation between the water/cement ratio and the average seven day and 28 day compressive, or earlier strength at which the concrete is to receive its full working load, will be established by the Authority's laboratory for a range of values including all of the compressive strengths required. The curves shall be established by at least three points, each point representing average values from at least three test specimens. Amount of water used in the concrete, as determined from the curve, shall correspond to the required average strength called for in the Specifications in accordance with the ACI 301-10, Table for Laboratory Mix Design Data – Required Average Compressive Strength below. When required, the consistency of the basic mix selected shall be adjusted by the use of high range water reducers.

LABORATORY MIX DESIGN DATA
REQUIRED AVERAGE COMPRESSIVE STRENGTH

SPECIFIED f'_c	REQUIRED f'_{cr}
LESS THAN 3000 PSI	$f'_c + 1,000$ PSI
3000 PSI TO 5000 PSI	$f'_c + 1,200$ PSI
OVER 5000 PSI	$f'_c + 1,400$ PSI
The curves shall be established by at least three (3) points, each point representing the average values from at least three (3) test specimens for each age of seven (7) and twenty-eight (28) days. Laboratory tests are valid for ninety (90) days.	

The laboratory adjusted mix design will then be forwarded to the Contractor for his use. No change in the source or character of the mix ingredients may be made without notice to the Resident, and no new mix ingredients shall be used until the Resident has approved such ingredients and new mix proportions, if they change. Additional testing, if required, shall be paid for by the Contractor.

502.0501 Quality Control

The Contactor shall control the quality of the concrete through testing, inspection and quality control practices which shall be sufficient to assure a product meeting the Contract requirements.

Concrete sampling for QC shall be taken at the discharge point with pumped concrete sampling taken at the discharge end of the pump line.

For each truckload of concrete, the Contractor shall provide a Certificate of

Compliance to the Authority at the time of the load placement. The Certificate of Compliance shall be a form acceptable to the Authority and shall include the following:

- Contract Name & Number
- Bridge Name
- Manufacturing Plant (Batching Facility)
- Name of Contractor (Prime Contractor)
- Date
- Time Batched/Time Discharged
- Truck No.
- Quantity (Quantity Batched this Load)
- Type of Concrete by Class and Producer Design Mix No.
- Cement Brand or Type, and Shipment Certification No.
- Temperature of Concrete at Discharge
- Target Weights per Cubic Yard and Actual Batched Weights for:
 1. Cement
 2. Pozzolanic additives, including fly ash, slag cement, and microsilica
 3. Coarse concrete aggregate
 4. Fine concrete aggregate
 5. Water (including free moisture in aggregates and water added at the Project)
 6. Admixtures brand and quantity (fl. oz./cubic yard)
 - Air-entraining admixture
 - Water reducing admixture
 - Other admixtures
- Placement Location

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- Quantity (Quantity Batched this Load)
- Type of Concrete by Class and Producer Design Mix No.
- Cement Brand or Type, and Shipment Certification No.
- Temperature of Concrete at Discharge
- Target Weights per Cubic Yard and Actual Batched Weights for:
 1. Cement
 2. Pozzolanic additives, including fly ash, slag cement, and microsilica
 3. Coarse concrete aggregate
 4. Fine concrete aggregate
 5. Water (including free moisture in aggregates and water added at the Project)
 6. Admixtures brand and quantity (fl. oz./cubic yard)
 - Air-entraining admixture
 - Water reducing admixture
 - Other admixtures

- Placement Location

502.0502 Quality Assurance

The Authority will determine the acceptability of the concrete through a quality assurance program and field measurement of surface tolerance, alignment and trueness, plumb and batter, and finish.

The Authority will take verification tests at times deemed appropriate by the Resident. Verification tests will include compressive strength, air content and permeability.

Concrete sampling for verification tests will be taken at the discharge point, with pumped concrete sampling taken at the discharge end of the pump line.

Compressive strength test will be completed by the Authority in accordance with AASHTO T22 at 28 days except that no slump will be taken. The average of two cylinders will be used to determine compressive strength.

Testing for entrained air in concrete, at the rate of one test per load, shall be in accordance with AASHTO T152.

Determination of the concrete cover over reinforcing steel for structural concrete shall be made prior to concrete being placed in the forms. Bar supports, chairs, slab bolsters, and side form spacers shall meet the requirements of CRSI Chapter 3, Section 2.5 Class 1, Section 2.6 Class 1A or Section 4. All supports shall meet the requirements for type and spacing as stated in the Concrete Reinforcing Steel Institute (CRSI) Manual of Standard Practice, Chapter 3. Concrete will not be placed until the placing of the reinforcing steel and supports have been approved by the Resident. If the Contractor fails to secure Authority approval prior to placement, the Contractor's failure shall be cause for removal and replacement at the

Contractor's expense. The Contractor shall notify the Resident, at least 48-hours prior to the placement, when the reinforcing steel will be ready for checking. Sufficient time must be allowed for the checking process and any needed repairs.

Rejection by Resident - For material not meeting Project Specifications, the Authority at its sole discretion will:

A. Require the Contractor to remove and replace the entire affected placement with concrete meeting the Contract requirements at no additional expense to the Authority; or,

B. Accept the material at a reduced payment as determined by the Authority.

Surface Tolerance, Alignment and Trueness, Plumb and Batter, and Finish - The Resident will measure each of these properties as follows:

A. Surface Tolerance - Exposed horizontal and sloping portions of the substructure, superstructure slabs, wearing surface, sidewalks, parapets, barriers, and wingwalls will be measured at randomly generated locations with a 10 foot straightedge once per 100 ft². Measurements beyond tolerances given in Table 5, Subsection 502.14(E) will be cause for removal or pay adjustment and potential corrective action as determined by the Resident. The Contractor shall furnish the 10 foot straightedge. At the Resident's discretion, measurements may be taken with a lightweight profiler. When the Resident uses the lightweight profiler to measure tolerance, and the International Ride Index (IRI) is between 250 and 300 in./mile for any one placement, a pay adjustment will be made. When tolerances exceed 300 in./mile, there will be cause for removal or a pay adjustment and potential corrective action.

B. Alignment and Trueness - Alignment and trueness may be measured by the Resident longitudinally along any vertical surface of any portion of the structure and shall not exceed a deviation of 1/4 inch in three feet for structures up to 30 feet in length. Structures in excess of 30 feet in length will be subject to a maximum tolerance of two inches. Measurements exceeding these tolerances will be cause for removal or pay adjustment and potential corrective action as determined by the Resident.

C. Plumb and Batter - The Resident will measure all columns and other vertical surfaces that will remain exposed to determine actual plumbness and batter. Measurements will be taken subsequent to every placement. Vertical faces of columns will be measured at a minimum of two faces at right angles to each other. Other vertical surfaces will be measured once every 15 feet along the face of longitudinal wall. All measurements will be made on a per placement basis and will be subject to a tolerance of 1/4 inch in 10 feet. Measurements between 1/4 inch and 1/2 inch in 10 feet will result in pay adjustments. Measurements beyond 1/2 inch in 10 feet will be cause for removal or pay adjustment and potential corrective action as determined by the Resident.

D. Finish - The Resident will measure and determine the areas to be repaired in accordance with Subsections 502.10(d), 502.13, and 502.14(e) for each placement. Areas to be

repaired will be measured as a percentage of the total surface area of the placement. Those areas to be repaired that are between zero and five percent of the total surface area of the placement will result in no pay adjustments. Areas to be repaired that are between five percent and 10 percent will result in pay adjustments. Areas greater than 10 percent of the total surface area of the placement will be cause for removal or pay adjustment and corrective action as determined by the Resident.

Appropriate pay adjustments, as described in Subsection 502.194, will be made for any or all of the properties described above that do not meet Specification requirements.

502.0505 Resolution of Disputed Acceptance Test Results

The Contractor shall work cooperatively with the Resident in maintaining Control Charts in order to identify potential issues with any test results and take appropriate actions to address these issues before they become disputed issues. Circumstances may arise where the Authority's test results indicate that a material is unacceptable and removal is warranted. If the material is marginally acceptable, it may remain in place and be paid for at a reduced rate determined by the Authority. This Subsection provides recourse for the Contractor to contest the Authority's QA test results as follows, at no additional cost to the Authority:

A. Compressive Strength - The Contractor shall take appropriate corrective measures when the Resident advises the Contractor that the average of three consecutive compressive strength test results fall to less than 150 psi above the specified strength, or any single test falls more than 200 psi below the specified strength. The Contractor shall make corrective changes in materials, mix proportions, or in the concrete manufacturing procedure before additional concrete of the same class is placed.

There may be situations where there is the possibility that an underlying structural element could be built-upon before test results for the underlying element have been reported, based upon the normal frequency of testing. In these instances, it is in the Contractor's best interest to perform additional testing that will provide indications that the concrete will meet the requirements of the applicable Specifications, prior to continuing to build upon this underlying element. In the extreme case where an underlying structural element has been built-upon before test results for the underlying element have been reported, the above mentioned safeguards of tracking and additional testing have failed and the final test results for the concrete of the underlying element indicate that removal is warranted and the Contractor's QC results do not confirm the Authority's test results, the following procedure concerning compressive strength may be undertaken by the Contractor and witnessed by the Authority, within 36 days of the placement date:

1. Drilled core specimens shall be retrieved from the concrete in question in accordance with the requirements of ASTM C42/C42M, Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete. The core strength acceptance and evaluation criteria included in ACI 318 shall not apply.

2. Three drilled core specimens shall be taken from each subplot in question, from randomly selected locations to be representative to the entire volume of the subplot. The Resident and the Contractor's representative shall agree on the sample locations prior to drilling. The specimens shall have a minimum diameter of four inches and a minimum length of eight inches.
3. The concrete cores shall be taken directly from the Project to the Authority's designated independent testing laboratory where they will be tested. The cores shall be protected from drying and damage during transport. The Contractor shall make arrangements with the Authority's designated independent testing laboratory for testing prior to beginning the coring process.
4. Core test results will be evaluated by the Authority with the understanding that the strength of drilled cores is, in general, 85 percent of that of corresponding standard-cured molded cylinders. Therefore, the test results of the three cored cylinders shall be averaged, and then divided by a factor of 0.85. The resulting compressive strength shall be used by the Authority in the final determination of the acceptability of the material in question and shall replace the contested test result in computing pay adjustments for the subplot in question. If coring is not done with the 36 day time limit, the Authority will not allow dispute testing of the subplot.
5. If the Authority concludes that the strength of the structural element in question is adequate as a result of the above procedure, then the concrete shall remain in place and will be paid for at a reduced rate, as determined by the Authority. If the Authority concludes that the strength of the structural element in question is unsatisfactory as a result of the above procedure, then the Authority will direct the Contractor to take appropriate actions, as determined by the Authority, and at no additional cost to the Authority.

B. Entrained Air – In order to dispute the Authority's test results, the Contractor must test material from the same sample as the Authority. If the difference between the Authority's and the Contractor's air tests is equal to or greater than 0.8 percent, then the material shall be retested by both parties. If the difference between the retests is equal to or greater than 0.8 percent, the concrete placement will be suspended immediately, and 1) both air meters shall be calibrated immediately, or 2) the Contractor shall immediately replace both air meters. Once it is demonstrated the QC and Acceptance air meters are in agreement with 0.8 percent, the concrete placement may resume.

502.06 Batching

Measuring and batching shall be performed at an approved batching plant, unless otherwise approved by the Resident. The batching plant shall meet the requirements of AASHTO M-157.

502.0701 Delivery

A. Delivery and discharge of the concrete from the mixer shall be completed within a maximum of 1-1/2-hours from the time the cement is added to the aggregate, except that in hot weather when the concrete mix temperature exceeds 70°F or under other conditions contributing to quick stiffening of the concrete, delivery and discharge from the mixer shall be completed within one hour. When approved by the Resident, the use of a retarding admixture (Type D) may be used for increasing the one hour discharge time to 1-1/2-hours, provided concrete temperatures are kept below 80°F and conditions contributing to quick stiffening of the concrete are not present.

B. Concrete, which has been condemned for any reason, shall be removed immediately from the jobsite and disposed of properly.

C. Concrete temperature before placement shall not exceed 85°F.

D. All concrete trucks must have working revolution counters, and be set to zero at the start of mixing. Any truck without a counter will be rejected from the job unless the Contractor can assure the Resident that adequate mixing has been achieved.

502.08 Cold Weather Concrete

All frost, ice, and snow shall be removed from all material that will be in contact with fresh concrete.

Unless authorized by the Resident, the mixing and placing of concrete shall be discontinued when the atmospheric temperature is below 40°F in the shade and dropping and shall not be resumed until the atmospheric temperature is as high as 35°F in the shade and rising. If authorization is granted for the mixing and placing of concrete under atmospheric conditions different from those specified above, the water shall be heated to a temperature not exceeding 180°F. When either the aggregate or water is heated to above 120°F, they are to be combined first in the mixer before the cement is added. If the atmospheric temperature is below 25°F, the aggregate shall also be heated when approved by the Resident. Materials containing frost or lumps of frozen material shall not be used. Stockpiled aggregates may be heated by the use of dry heat or steam. Aggregates shall not be heated directly by gas or oil flame or on sheet metal over a fire. When aggregates are heated in bins, steam coil or water coil heating or other methods that will not be detrimental to the aggregates may be used. The heating apparatus shall be capable of heating the mass uniformly and preventing the occurrence of spots of overheated material. The temperature of the mixed concrete shall be between the minimum values shown in Table 4 and 70°F when it is placed in the forms. Salt or other chemicals shall not be added to the concrete for any reason whatsoever, except by written permission of the Resident.

TABLE 4
COLD WEATHER TEMPERATURE TABLE

MINIMUM FORM DIMENSION SIZE

Less than 300 mm (12 in.)	300 – 900 mm (12 - 36 in.)	900 – 1800 mm (36 - 72 in.)	Greater than 1800 mm (72 in.)
13°C (55°F)	10°C (50°F)	7°C (45°F)	5°C (40°F)
MINIMUM CONCRETE TEMPERATURE AS PLACED			

When permitted by the Resident, footings may be protected by completely submerging them by admitting water inside the cofferdam. Until submersion takes place, the temperature of the concrete and its surface shall be controlled as specified above. Submersion shall proceed slowly and the temperature of the air or water shall be maintained sufficient to prevent ice from forming within the cofferdam for a period of seven (7) days after the placing of the concrete.

When depositing concrete under water, there shall be no ice inside the cofferdam.

Permission given to place concrete under the conditions mentioned above shall not relieve the Contractor of responsibility for obtaining satisfactory results. The Contractor shall be wholly responsible for the protection of concrete during cold weather operations and any concrete injured by frost action or overheating shall be removed and replaced at the Contractor's expense.

502.10 Forms and False Work

A. Construction of Forms - All forms shall be well built, substantial and unyielding, securely braced, strutted and tied to prevent motion and distortion while concrete is being placed in them. The forms shall be strong enough to safely support the weight of the concrete and all superimposed loads (such as runways, concrete buggy loads, workers, scaffolding, etc.) placed upon them.

Forms shall be built to conform to the dimensions, location, contours and details shown on the Plans. The faces of forms against which the concrete is to be placed shall be dressed smooth and uniform and shall be free from winds, twists, buckles and other irregularities.

Stay-in-place forms of any type will not be permitted for any part of the slab structures, unless otherwise indicated on the Plans.

The placing of concrete in excavated pits and trenches without forms will be permitted only in exceptional cases and then at the discretion of the Resident.

All corners within the forms shall be fitted with chamfer strips mitered at their intersections, except that chamfer strips will not be required as follows: (1) on corners of slab

blocking of interior steel beams and the inside of exterior steel beams; (2) on corners constructed transversely at the underside of the slab of superstructures which consist of a concrete slab on steel beams; (3) on footings not exposed to view; and (4) on all structures when more than two feet below the final finished ground line.

Chamfer strips shall have a width across the diagonal face between 1/2 inch and 3/4 inch. The size to be adopted for a given portion of the work shall depend upon the general dimensions. Except where special size chamfer strips are shown on the Plans, the size of chamfer strips shall be uniform on individual projects. Provisions shall be made for the chamfering of the top edges of abutment bridge seats and wing walls, tops of piers and retaining walls, tops of through girders, roadway curbs, etc., by nailing chamfer strips inside the forms. Unless otherwise provided, all chamfer strips shall produce plain flat surfaces on the concrete.

The forms for beams, girders and spandrel arches shall be so constructed as to permit the sides to be removed without disturbing the supports.

All foreign matter within the forms shall be removed before depositing concrete in them.

In all cases where metal anchorages or ties within or through the face forms are required to hold the forms in their correct position, such anchorages or ties shall be of ample strength and shall be constructed so that the metal work can be removed to a depth of not less than one inch from the face and back surfaces of the concrete without damaging such surfaces.

Elevations will be taken on the top flanges of structural steel beams and girders for the purpose of determining the depth of blocking necessary for the construction of the forms for the concrete slab, after the following conditions have been satisfied:

1. The satisfactory erection of the superstructure structural steel beams or girders, including any required flooring beams and stringers, unless an alternative plan is submitted by the Contractor and approved by the Authority.
2. All bolt tightening operations must be complete.
3. No foreign loads supported by the beams or girders are present.

The Contractor shall submit working drawings for approval of the proposed forms supporting the superstructure slabs, and of the proposed forms and false work supporting the overhanging portion of the superstructure slab in accordance with Subsection 105.7. The working drawings shall show the size, spacing and location of the supporting members, and the proposed loads and weight of the concrete forms to be carried by the members. The proposed superstructure slab form and false work systems' computations, plans, and working drawings shall be designed and sealed by the Contractor's Professional Engineer, who must be registered in the State of Maine. This Professional Engineer may be directly employed or otherwise retained by the Contractor.

In the construction of forms and false work for the portion of superstructure slabs overhanging the exterior members of beam and girder spans, forms and supporting devices resulting in point loadings on the exterior members shall not be used. Loads resulting from supporting devices shall be distributed directly to the flanges by means of brackets or braces.

All forms shall be inspected and approved by the Professional Engineer responsible for the design of the form and false work systems before the placing of any concrete within them. The Professional Engineer shall, after inspection, provide a sealed certification to the Resident that the systems were erected in conformance with the Professional Engineer's plans and design details.

B. Surface Treatment of Forms - The inside surfaces of forms shall be uniformly coated with form oil or other approved surface treatment.

Form surfaces shall be treated before placing the reinforcing steel.

C. Construction of False Work - All false work used for supporting reinforced concrete superstructures shall be composed of members having ample structural sections to resist all loads imposed upon them, with deformations less than span length / 360.

When the vertical members of false work consist of piles or when framed or other false work is supported upon piles, the piles shall be driven to secure a safe load resistance.

When false work is supported upon mud sills, the foundation pressures resulting from the imposed loads upon the mud sills (false work, forms, fresh concrete, scaffolding, etc.) shall not exceed the capacity of the on-site soils.

All false work systems shall be designed to support all vertical loading and any differential settlement forces, all horizontal and longitudinal forces, and shall account for any temporary unbalanced loading due to the placement sequence of the concrete. Sufficient redundancy shall be designed into centering or false work systems so that the failure of any member shall not cause a collapse. Design computations, layout drawings, and details of materials for the centering or false work systems shall be submitted to the Authority for its records. The erection of centering or false work systems shall be accomplished in strict conformance with the design and details. No concrete shall be placed without prior approval of the Resident.

False work systems adjacent to and/or over traveled ways shall additionally be designed to resist any vibration forces due to traffic and shall incorporate sufficient protection against impact by errant vehicles.

All false work system computations, plans and working drawings shall be designed and sealed by the Contractor's Professional Engineer, who must be registered in the State of Maine. This Professional Engineer may be directly employed or otherwise retained, by the Contractor. Prior to concrete placement, the Professional Engineer responsible for the design of the false

work system shall, after false work inspection, provide a sealed certification to the Resident that the system was erected in conformance with the Professional Engineer's plans and design details.

False work shall be so constructed that the forms will have a camber, the amount depending upon the deflection anticipated in the design.

Forms supported upon false work shall be provided with a satisfactory means for their adjustment in the event of settlement or deformation of the false work due to overloading or other causes.

Provisions shall be made for the gradual lowering of false work and rendering the supported structure self-supporting.

D. Removal of Forms and False Work

1. Location, weather conditions, cementitious materials used and the character of the structure involved shall be considered in determining the time for the removal of forms and false work. Forms and false work shall not be removed until concrete cylinders cured with the structure establish that the concrete has developed 80 percent of design strength. The Contractor shall cast and break two cylinders per subplot and furnish the Resident with these test reports before removal of the forms and false work.

When approved by the Resident, the vertical forms of footings, walls, columns and sides of beams and slabs may be removed 48-hours after completion of placement of concrete, exclusive of the time the ambient air temperature is below 45°F and provided the following conditions are met:

Immediately after the forms are removed, defects in the concrete surface shall be repaired in accordance with Subsection 502.13 and the repaired area thoroughly dampened with water. The surfaces of exposed concrete shall be cured for the remainder of the seven day curing period by the application of a product listed on the Maine Department of Transportation Prequalified list of curing compounds. The curing compound shall be applied continuously by an approved pressure spraying or distributing equipment at a rate necessary to obtain an even, continuous membrane, meeting the manufacturer's recommendation but at a rate of not less than 1 gal/200 ft² of surface. Other methods of curing concrete may be used with the prior approval of the Resident.

2. Forms and false work, including blocks and bracing, shall not be removed without the consent of the Resident. The Resident's consent shall not relieve the Contractor of responsibility for the safety of the work. In no case shall any portion of the wood forms be left in the concrete. As the forms are removed, all projecting metal devices that have been used for holding the forms in place shall be removed in accordance with Subsection 502.10. The holes shall be filled as required in Subsection 502.13.

502.11 Placing Concrete

A. General – Concrete shall not be placed until forms and reinforcing steel have been checked and approved by the Resident. The forms shall be clean of all debris. The method and sequence of placing the concrete shall be approved before any concrete is placed.

All concrete shall be placed before it has taken its initial set and, in any case, as specified in Subsection 502.0701. Concrete shall be placed in horizontal layers in such a manner as to avoid separation and segregation. A sufficient number of workers for the proper handling, tamping and operation of vibrators shall be provided to compact each layer before the succeeding layer is placed and to prevent the formation of cold joints between layers. Care shall be taken to prevent mortar from spattering on structural steel, reinforcing steel and forms. Any concrete or mortar that becomes dried on the structural steel, reinforcing steel or forms shall be thoroughly cleaned off before the final covering with concrete. Following the placing of the concrete, all exposed surfaces shall be thoroughly cleaned as required, with care not to injure any surfaces.

Concrete shall not come in direct contact with seawater during placing and for a period of 72- hours thereafter, except as follows:

1. Concrete seals that are located entirely below low tide.
2. Concrete footings constructed in the dry and located entirely below low tide or final ground elevation.
3. Concrete Fill placed under water.

Concrete in any section of a structure shall be placed in approximately horizontal layers of such thickness that the entire surface shall be covered by a succeeding layer before the underlying layer has taken its initial set. Layers shall not exceed 18 inches in thickness and be compacted to become an integral part of the layer below. Should the placement be unavoidably delayed long enough to allow the underlying layer to take initial set or produce a so-called “cold joint”, the following steps shall be taken:

- An incomplete horizontal layer shall be bulk headed-off to produce a vertical joint.
- Horizontal joints shall be treated as required in this Subsection 502.11(F).
- Portland Cement concrete with a high range, water reducing admixture shall not be placed when the concrete mix temperature is below 40°F or above 85°F.

The concrete in superstructures shall be placed monolithically except when construction joints are shown on the Plans or are authorized in accordance with approved details submitted by the Contractor. If the concrete in the stems of T-beams is to be placed independent of the slab section, the construction joint shall be located at the under side of the slab and the bond between stem and slab shall be a mechanical one. The bond shall be produced by embedding two x four,

four inch wooden blocks having a length approximately four inches less than the width of the stem and placed horizontally at right angles to the centerline of the beam in the top surface of the concrete immediately following the completion of the concrete placement. To provide for the uniform spacing of the blocks and their ready removal when the concrete has taken a set sufficient to hold its form, the blocks shall be firmly nailed upon a board at a distance of one foot center to center. The blocks shall be thoroughly oiled to facilitate their ready removal from the concrete.

In arch spans, the order of construction or sequence of the work, as shown on the Plans shall be followed in the placing of concrete.

In no case shall the work on any section or layer be stopped or temporarily discontinued within 18 inches below the top of any face, unless the Plans provide for a coping having a thickness less than 18 inches in which case, at the option of the Resident, the construction joint may be made at the under side of the coping. Concrete in columns shall be placed in one continuous operation, unless otherwise directed.

Fresh concrete, threatened with rain damage shall be protected by approved means. Sufficient material for covering the work expected to be done in one day shall be on hand at all times for emergency use. The covering shall be supported above the surface of the concrete.

Concrete Fill shall be placed at least to the pay limits shown on the Plans. Forms may be omitted at the Contractor's option. Vibration of concrete will not be required. The Contractor has the option of placing concrete fill under water or in the dry.

B. Chutes, Troughs, Pipes and Buckets - Sectional drop chutes or short chutes, troughs, pipes and buckets when used as aids in placing concrete, shall be arranged and used in such a manner that the ingredients of the concrete do not become separated or segregated. Wood and aluminum chutes, troughs, pipes or buckets shall not be used.

Dropping the concrete a distance of more than six feet, unless confined by closed chutes or pipe will not be permitted. The concrete shall be deposited at or as near as possible to its final position.

C. Vibrating - Mechanical, high frequency internal vibrators shall be used, operating within the concrete, for compacting the concrete in all structures and precast and cast-in-place piles, with the exception of concrete placed under water. The vibrators shall be an approved type with a frequency of 5,000 to 10,000 cycles per minute and shall be visibly capable of properly consolidating the designed mixture. A spare vibrator shall be available on the Project at all times during the placing of concrete.

Sufficient vibrators shall be used to consolidate the incoming concrete within five (5) minutes after placing. Vibrators shall neither be held against forms or reinforcing steel, nor shall they be used for flowing the concrete or spreading it into place. Over-vibrating shall not be allowed.

D. Dewatering Forms - All forms shall be dewatered before concrete is placed in them. Pumping will not be permitted from the inside of forms while concrete is being placed. Moving water shall not be permitted to be exposed to fresh concrete.

E. Depositing Concrete Under Water - No concrete shall be deposited under water except for cofferdam seals. Pumping will not be allowed within the cofferdam while concrete is being placed.

Seal concrete shall be placed carefully in a compact mass in its final position by means of a tremie or by other approved means and shall not be disturbed after being deposited. Bottom dump buckets will not be permitted. Special care must be exercised to maintain still water at the point of deposit. Seal concrete shall not be placed in running water. The method of depositing concrete shall be so regulated as to produce approximate horizontal surfaces. Each seal shall be placed in one continuous operation.

When a tremie is used, it shall consist of a tube not less than 10 inches in diameter. The means of supporting the tremie shall be such as to permit free movement of the discharge end over the entire seal and to permit its being lowered rapidly, when necessary to choke-off or retard flow. The tremie shall be filled by a method that will prevent washing of the concrete. The discharge end shall be completely submerged in concrete at all times and the tremie tube shall be kept full to the bottom of the hopper. The flow shall be regulated by raising or lowering the tremie.

When the horizontal area of the tremie seal is large, several tremie hoppers shall be provided and positioned strategically to allow easy deposit of concrete near the point where it is needed to avoid moving concrete horizontally through the water. The number of tremie hoppers and the work plan shall be approved by the Resident.

All laitance or other unsatisfactory material shall be removed from the surface of the seal before placing additional concrete. The surface shall be cleaned by scraping, chipping or other means that will not injure the concrete.

The placing and dewatering of seal concrete within cofferdams shall be in accordance with Section 511, Cofferdams.

F. Construction Joints - Construction joints shall be located where shown on the Plans or permitted by the Resident. When the concrete is in seawater, except concrete cores for stone masonry, no horizontal construction joint will be permitted between extreme low tide and extreme high tide elevations.

At horizontal construction joints, temporary gage strips having a minimum thickness of 1-1/2 inches shall be placed horizontally inside the forms along all exposed faces to give the joints straight lines. The joint shall be so constructed that the surface of the concrete will not be less than 1/4 inch above the bottom of the gage strip. Before placing fresh concrete, the temporary gage strip shall be removed, the surfaces of construction joints shall be thoroughly cleaned, drenched with water until saturated and kept saturated until the new concrete is placed.

Immediately prior to placing new concrete, the forms shall be drawn tight against the concrete already in place. Concrete in substructures shall be placed in such a manner that all horizontal joints will be horizontal and if possible, in locations such that they will not be exposed to view in the finished structure.

Where vertical construction joints are necessary, reinforcing bars shall extend across the joint in such a manner as to make the structure monolithic. Construction joints through paneled wing walls or other large surfaces which are to be treated architecturally will not be allowed except as shown on the Plans. All vertical construction joints in abutments and retaining walls shall contain water stops as shown on the Plans. The water stops shall be one continuous piece at each location.

All horizontal construction joints in abutments and retaining walls shall be constructed using a joint cover, as shown on the Plans.

Construction joints in the wearing surface shall be located where called for on the Plans. No other construction joints will be allowed.

All joints shall be formed in the manner detailed on the Plans. The forms shall not be treated with oil or any other bond breaking material that will adhere to the concrete.

Sealing slots shall be provided at all joints in the wearing surface that are located directly over a slab construction joint.

Construction joints in the wearing surface not receiving a sealing slot shall be brushed with a neat cement paste immediately prior to making the adjacent concrete placement.

After the concrete has been cured, sealing slots, when required, shall be sandblasted with approved equipment to remove all laitance and foreign material on the surfaces of the slots. The bottom of the sealing slots shall receive an approved bond breaker. The joint shall then be filled within 1/8 inch of the surface with a poured sealant conforming to the following requirements and in accordance with the manufacturer's recommendations. The joint sealant supplied shall be an approved two component, elastomeric sealant capable of 50 percent joint movement. Both components shall be in liquid form and the combining ratio of components by volume shall be as recommended by the manufacturer.

G. Concrete Wearing Surface and Structural Concrete Slabs on Precast Superstructures
When called for on the Plans, a separate concrete wearing surface or structural concrete slabs on precast superstructures shall be bonded to the supporting slab. No surface preparation of a new structural concrete slab shall begin before completion of the specified curing period.

When the supporting slab is composed of cast-in-place concrete, the Contractor shall scabble the entire surface of the structural concrete slab and then sandblast the entire structural concrete slab surface. When the supporting slab is comprised of precast units, the Contractor shall sandblast the entire deck surface.

The entire area of the deck surface and the faces of curb and barrier walls or other median devices, up to a height of one inch above the top elevation of the wearing surface or slab, shall be cleaned to a bright, clean appearance which is free from curing compound, laitance, dust, dirt, oil, grease, bituminous material, paint and all other foreign matter. Air lines shall be equipped with effective oil traps. The cleaning of an area of the deck shall be performed within the 24-hour period preceding placement of the wearing surface. The cleaning shall be performed by dry sand blasting or other methods approved by the Resident. All debris from the cleaning operation shall be thoroughly removed by compressed dry air from the cleaned surfaces and adjacent areas. The cleaned areas shall be protected against contamination before placement of the wearing surface. Contaminated areas shall be re-cleaned by dry sand blasting. Prepared, areas that have not received the wearing surface within 36-hours shall be re-cleaned.

All horizontal surfaces in contact with the wearing surface shall receive a coating of bonding grout or bonding agent listed on Maine Department of Transportation Prequalified List of Bonding Agents. The vertical faces in contact with the wearing surface shall be broomed-up to the elevation of the top of the wearing surface with bonding grout or an approved bonding agent.

Stiff bristled street brooms shall be used to brush the grout onto the surface. The coating shall not exceed 1/8 inch in thickness. The rate of progress in applying grout shall be limited so that the grout does not become dry before it is covered with new concrete. During delays in the surfacing operations, should the surface of the grout indicate an extensive amount of drying, the grout shall be removed by methods approved by the Resident and the area should be regouted.

The bonding grout shall have Portland Cement and fine aggregate proportioned 2 to 1 by volume. The fine aggregate from which the material larger than 1/8 inch has been removed shall be the same source as used in the concrete. The cement and fine aggregate shall be measured separately in appropriately sized containers. The fine aggregate shall be deposited in an approved mechanical mortar mixer before adding cement. Water shall be added in sufficient quantity to allow flow of the grout without segregation of the grout ingredients.

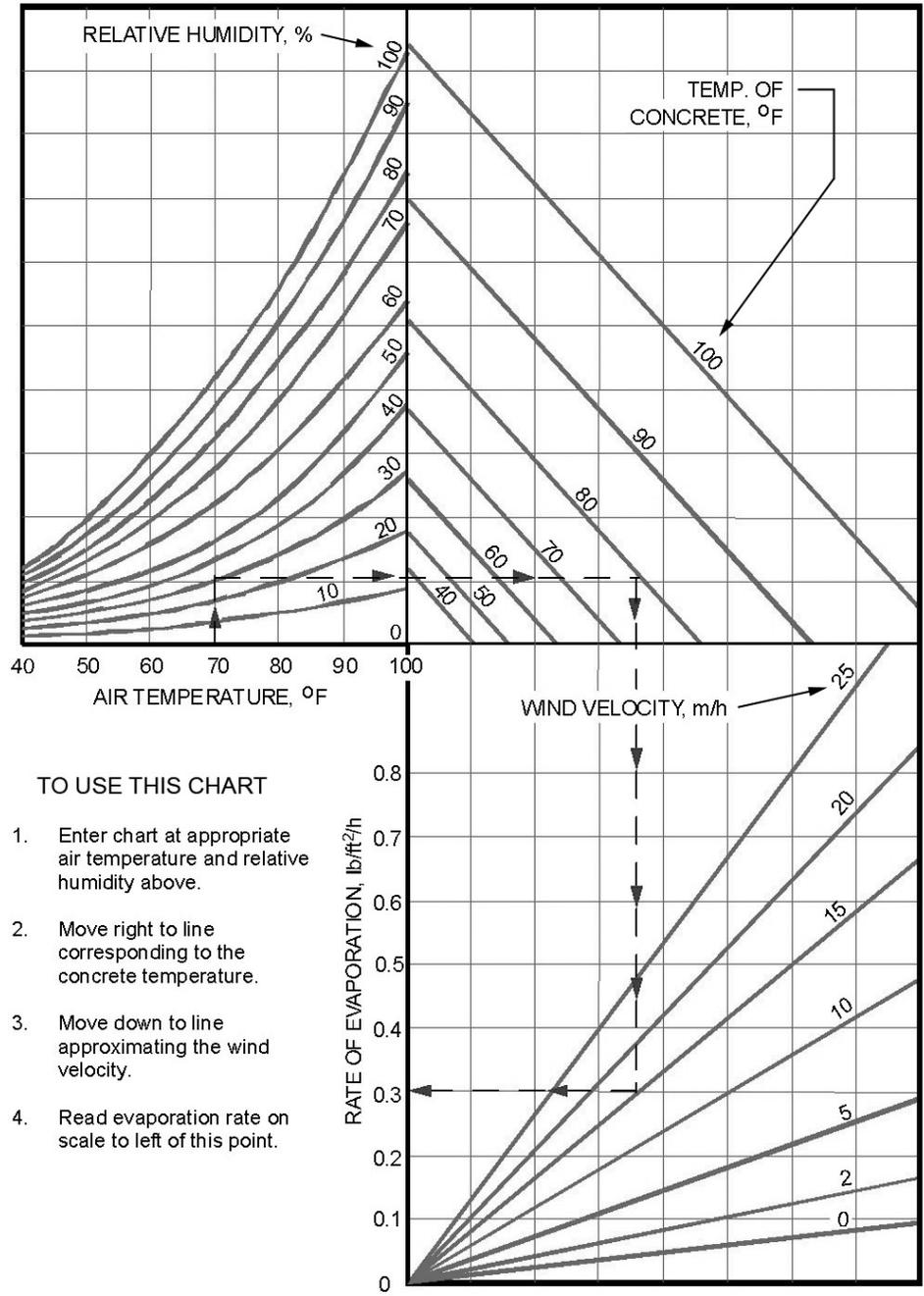
No water shall be added after initial mixing. The grout shall not be allowed to separate before placement. The cement to water contact time of the grout shall not exceed 30 minutes before it is placed. Any grout that has dried or become unworkable before application, as determined by the Resident, shall not be incorporated into the work. The use of retarding admixtures for increasing the discharge time limits will be allowed.

The Resident may approve the batching of bonding grout at an approved commercial concrete batch plant. In this case, mixing and delivery shall be in transit truck mixers. The bonding agent shall be one of the products listed on the Maine Department of Transportation's List of Prequalified Bonding Agents and shall be applied in accordance with the manufacturer's recommendations.

No structural concrete slab structure, including but not necessarily limited to, concrete deck slabs, wearing surfaces, simple slab spans and slabs on precast superstructures, shall be commenced if the combination of ambient air temperature, relative humidity, wind speed, and

plastic concrete temperature result in a surface moisture evaporation rate theoretically equal to or greater than 0.1 lb/ft²/hr. of exposed surface (refer to the Rate of Evaporation from Concrete Surface Chart). If the surface moisture evaporation rate rises to 0.15 lb/ft²/hr. of exposed surface, the Contractor shall immediately implement remedial actions to reduce the surface moisture evaporation rate. The temperature of the concrete shall not exceed 75°F at the time the concrete is placed in its final position. The maximum temperature of the surface on which concrete will be placed shall be 90°F. The Contractor shall provide all equipment and perform all measurements and calculations in the presence of the Resident to determine the rate of evaporation.

RATE OF EVAPORATION FROM CONCRETE SURFACE NOMOGRAPH



502.12 Expansion and Contraction Joints

Expansion and contraction joints shall be located and constructed as shown on the Plans. Water stops shall be one continuous piece at each location. Joint cover, as shown on the Plans, shall be applied to all joints where water stops cannot physically be installed, as determined by the Resident.

502.13 Repairing Defects and Filling Form Tie Holes in Concrete Surfaces

After the forms are removed, all surface defects and holes left by the form ties shall be repaired.

All fins and irregular projections shall be removed from the following: Surfaces which are visible in the completed work; surfaces to be waterproofed; and the portion of vertical surfaces of substructure units which is below the final ground surface to a depth of 12 inches, not including underwater surfaces.

In patching surface defects, all coarse or fractured material shall be chipped away until a dense uniform surface, exposing solid coarse aggregate is obtained. Feathered edges shall be sawcut away to form faces having a minimum depth of one inch perpendicular to the surface. All surfaces of the cavity shall be saturated thoroughly with water, after which a thin layer of neat cement paste shall be applied. The cavity shall then be filled with thick, reasonably stiff mortar, not more than 30 minutes old, composed of material of the same type and quality and of the same proportions as that used in the concrete being repaired. The surface of this mortar shall be floated before initial set takes place and shall be neat in appearance. The patch shall be water cured for a period of five days.

If the removal of defective concrete materially impairs the soundness or strength of the structure, as determined by the Resident, the affected unit shall be removed and replaced by the Contractor at their expense.

The holes left by form ties, on the portions of substructure concrete that are to be permanently covered in the finished work, may be filled with an acceptable grade of plastic roofing cement. Holes in the bottom of slabs caused by supporting hangers need not be filled with the exception of voids that expose the top side of a girder top flange. Where holes in the deck or haunch are required to be filled, this work shall be completed using an approved high performance elastomeric sealant.

502.14 Finishing Concrete Surfaces

Neat cement paste, dry cement powder or the use of mortar for topping or plastering of concrete surfaces will not be permitted.

A. Float Finish - A float finish for horizontal surfaces shall be achieved by placing an excess of concrete in the form and removing or striking-off the excess with a template or screed, forcing the coarse aggregate below the surface. Creation of concave surfaces shall be avoided.

After the concrete has been struck-off, the surface shall be thoroughly floated to the finished grade with a suitable floating tool. Aluminum and steel floats are not allowed.

Float finish, unless otherwise required, shall be given to all horizontal surfaces except those intended to carry vehicular traffic and those of curbs and sidewalks.

B. Structural Concrete Slab Structures – Include, but not limited to, structural concrete deck slabs, wearing surfaces, slabs on precast superstructures, top and bottom slabs of box culverts, approach slabs, rigid frame structures and simple slab spans, as applicable. Screed rails shall be set entirely above the finished surface of the concrete and shall be supported in a manner approved by the Resident. Where shear connector studs are available, welding to the studs will be permitted. No welding will be permitted directly on the stringer flanges to attach either screed rail supports or form supports of any type.

Screed rail supports set in the concrete shall be so designed that they may be removed to at least 50 mm [2 in.] below the surface of the concrete. Voids created by removal of the upper part of the screed rail supports shall be filled with mortar having the same proportions of sand and cement as that of the slab or wearing surface. The mortar shall contain an approved additive in sufficient proportions to produce non-shrink or slightly expansive characteristics.

The rate of placing concrete shall be limited to that which can be finished without undue delay and shall not be placed more than 10 feet ahead of strike-off.

The Contractor shall furnish a minimum of two work bridges behind the finishing operation, capable of spanning the entire width of the deck and supporting at least a 500 lb. load without deflection to the concrete surface, to be supported on the screed rails. These working bridges shall be used by the Contractor for touch-up and curing cover application and shall be available for inspection purposes. When the overall length of the structure is 60 feet or less only one working bridge will be required.

An approved bridge deck finishing machine complying with the following requirements shall be used, except as otherwise specified, for finishing structural concrete slab structures. The finishing machine shall have the necessary adjustments, built in by the manufacturer, to produce the required cross section, line and grade. The supporting frame shall span the section being cast in a transverse direction without intermediate support. The finishing machine shall be self-propelled and capable of forward and reverse movement under positive control. Provisions shall be made for raising all screeds to clear the screeded surface for traveling in reverse. The screed device shall be provided with positive control of the vertical position.

The finishing machine shall be self-propelled with one or more oscillating screeds or one or more rotating cylinder screeds. An oscillating screed shall oscillate in a direction parallel to the centerline of the structure and travel in a transverse direction. A rotating cylinder screed shall rotate in a transverse direction while also traveling in the same direction. Either type of screed shall be operated transversely in overlapping strips in the longitudinal direction not to exceed six inches. One or more powered augers shall be operated in advance of the screed(s) and a drag (pan type) float shall follow the screed(s). For concrete placements less than six

inches in depth, vibratory pan(s) having a minimum of 3000 vibrations/min shall be operated between the oscillating screed(s) or rotating cylinder screed(s) and the power auger(s). For concrete placed in excess of 3-1/2 inches but less than six inches thickness, hand- operated spud vibrators shall be used in addition to the machine vibratory pan(s).

The transversely operated rotating cylinder(s) of the bridge deck finishing machine shall be rotated such that the direction of the rotation of the cylinder(s) at the surface of the concrete is in accordance with the manufacturer's recommendations.

Concrete immediately in front of the power auger(s) of a bridge deck finishing machine shall be placed or cut to a depth no higher than the center of the rotating auger(s). The advance auger(s) shall strike-off the concrete to approximately 1/4 inch above the final grade. The concrete shall then be consolidated with the vibrating pan(s) and then finished to final grade.

A small handheld pan vibrator shall be required at edges and adjacent to joint bulkheads. In lieu of the handheld pan vibrator equipment, the Resident may approve small spud vibrator(s).

Lightweight, vibrating screeds may be used on slab structures which are more than 12 inches below the roadway finish grade or have a length of 30 feet or less, or where concrete placements are specified to be less than 16 feet in width and shall have the following features:

1. It shall be portable and easily moved, relocated, or adjusted by no more than four persons.
2. The power unit shall be operable without disturbing the screeded concrete.
3. It shall be self-propelled with controls that will allow a uniform rate of travel and by which the rate of travel can be increased, decreased or stopped.
4. It shall have controlled, uniform, variable frequency vibration, end to end.
5. It shall be fully adjustable for flats, crowns, or valleys.
6. The screed length shall be adjustable to accommodate the available work area.

When a lightweight vibrating screed is utilized, the concrete shall be placed or cut to no more than 1/2 inch above the finished grade in front of the front screed. The screed shall be operated such that at least three feet of concrete is in position in front of the screed.

Supporting slabs for bituminous wearing surfaces shall be finished in accordance with the recommendations of the waterproofing membrane manufacturer.

The texturing of concrete wearing surfaces shall be applied as approved by the Resident. The surface tolerance and texture shall be acceptable to the Resident, or the placement may be suspended until remedial action has been taken. The Resident may order the removal and replacement of material damaged by rainfall.

On all concrete wearing surfaces, a one foot wide margin shall be finished adjacent to curbs and permanent barriers with a magnesium float.

Immediately after screeding, floating and texturing, the surface of the concrete shall be tested for trueness, by the Contractor, with a 10 feet straightedge and all irregularities corrected at once in order to provide a final surface within the tolerance required in Table 5. The surface shall be checked both transversely and longitudinally. Any area that requires finishing to correct surface irregularities shall be retextured.

The straightedges shall be furnished and maintained by the Contractor. They shall be fitted with a handle and all parts shall be made of aluminum or other lightweight metal. The straightedges shall be made available for use by the Resident when requested.

In the event of a delay during a concrete placement, all concrete that cannot receive the final curing cover shall be covered with wet burlap.

No vehicles will be allowed, either directly or indirectly, on reinforcing steel before concrete placement.

C. Curb and Sidewalk Finish on Bridges - Curb and sidewalk finish is a float finish produced by using a short float moved in small circles to produce a shell-like pattern on the surface of the concrete. Alternately, sidewalks may receive a light broom finish perpendicular to the sidewalk.

When a concrete curb is monolithic with a sidewalk, a six inches wide smooth margin shall be made along the top of the curb with a magnesium float.

Unless shown on the Plans, the sidewalk area shall not be divided into sections by transverse grooves.

At all transverse construction and expansion joints, except where steel expansion dams are used, the edges of the joints, on the surface of the sidewalk, shall be finished with a sidewalk edging tool two inches in width with a 1/4 inch radius lip.

D. Form Surface Finish - The character of the materials used and the care with which forms are constructed and concrete placed shall be considered in determining the amount of rubbing required. If using first class form material, well-constructed forms and the exercise of special care, concrete surfaces are obtained that are satisfactory to the Resident, the Contractor may be relieved in part from the requirement of rubbing.

1. Ordinary Finish - An Ordinary Finish is defined as the finish left on a surface after the removal of the forms, the filling of all holes and the repairing of all defects. The surface shall be true and even, free from stone pockets and depressions or projections and of uniform texture. All formed concrete surfaces shall be given an ordinary finish unless otherwise specified.

Repaired areas that do not meet the above requirements or areas that cannot be satisfactorily repaired to meet the requirements for ordinary finish shall be given a rubbed finish. When a rubbed finish is required on any part of a surface, the entire surface shall be given a rubbed finish.

2. Rubbed Finish - Rubbing of the concrete shall occur within seven (7) days of the concrete placement. If rubbing of the concrete is not complete within seven days, the Contractor must apply a latex bonding agent to the concrete as submitted and approved by the Resident.

The concrete shall be thoroughly saturated with water immediately before starting this work. Sufficient time shall have elapsed before wetting-down to allow the mortar used in ordinary finish to become thoroughly set. Surfaces to be finished shall be rubbed with a medium coarse carborundum stone, using a small amount of mortar on its face. The mortar shall be composed of cement and fine sand mixed in proportions as used in the concrete being finished. Rubbing shall be continued until all form marks, projections and irregularities have been removed, all voids filled and a uniform surface has been obtained. A thin layer of paste produced by this rubbing shall be left on the surfaces.

After all concrete above the surface being treated has been cast, the final finish shall be obtained by a second rubbing with a fine carborundum stone using only water. This rubbing shall be continued until the entire surface is of a smooth texture and uniform color.

After the final rubbing is completed and the surface has dried, it shall be rubbed lightly with clean and dry burlap to remove excess loose powder and shall be left free from all unsound patches, paste, powder and objectionable marks. This finish shall result in a surface of smooth texture and uniform color.

No surface finishing shall be done in freezing weather or when the concrete contains frost. In cold weather the preliminary rubbing necessary to remove the inert sand and cement materials and the surface irregularities may be done without the application of water to the concrete surfaces.

The following portions of concrete roadway grade separation structures shall be given a rubbed finish unless otherwise indicated in the Contract:

- (a) Retaining walls and the breast and wing walls of abutments - face surfaces to 12 inches below the finished ground line.
- (b) Piers - all vertical surfaces and the underside of overhanging portions of caps, except that for overpass structures, the piers beyond the outside limits of the roadway pavement, the vertical surfaces on the back which are not visible from the roadway or sidewalk will not require a rubbed finish.
- (c) Parapets and end posts – all horizontal and face surfaces, excluding overhead surfaces, to 12 inches below the finish ground.

If, in the opinion of the Resident, the general appearance of a concrete structure, due to the excellence of workmanship, cannot be improved by a rubbed finish, this requirement may be waived.

E. Surface Finish - After the concrete has cured, the surface shall be tested with a 10 feet straightedge or a lightweight profiler.

The straightedge shall be furnished and maintained by the Contractor. It shall be fitted with a handle and all parts shall be made of aluminum or other lightweight metal. The straightedges shall be made available for use by the Resident when requested. The lightweight profiler will be furnished by the Authority.

Areas found to not comply with the tolerance of Table 5 shall be brought into conformity by methods proposed by the Contractor and approved by the Resident at no additional cost to the Authority.

TABLE 5
SURFACE TOLERANCE LIMITS

<u>Type of Surface:</u>	* <u>Maximum deviation of surface in millimeters [in.] below 3 m [10 ft.] straightedge</u>
Concrete Wearing Surface, Curbs, Sidewalks, and Barriers	3 mm [1/8 in.]
Concrete Slab Surfaces to be Covered by Membrane Waterproofing or Concrete Wearing Surfaces	6 mm [1/4 in.]
Concrete Slab Surfaces with Integral Concrete Wearing Surface	6 mm [1/4 in.]
Concrete Slab Surfaces to be Covered By Earth or Gravel	10 mm [3/8 in.]
Concrete Surface of Box Culvert Bottom Slab	10 mm [3/8 in.]
Concrete Surface of Abutments, Piers, Pier Shafts, Footings, and Walls	10 mm [3/8 in.]

* Allowance shall be made for crown, camber and vertical curve.

502.15 Curing Concrete

All concrete surfaces shall be kept wet with clean, fresh water for a curing period of at least seven (7) days after concrete placing, with the exception of vertical surfaces as provided for in Subsection 501.10(D), Removal of Forms and False Work.

For concrete wearing surfaces and all concrete containing fly ash or slag, the temperature of the concrete shall be kept above 50°F for the entire seven day period. All other concrete and its surfaces shall be kept above 50°F for the first four days of the curing period and above 32°F for the remainder of the period.

In the 24-hours following the end of the curing period, the temperature of the concrete shall be decreased on a gradual basis, not to exceed a total change of 40°F for moderate sections, such as abutments and pier bents, and 30°F for mass sections such as massive piers.

All slabs and wearing surfaces shall be water cured only and kept continuously wet for the entire curing period by covering with one of the following systems:

- A. Two (2) layers of wet burlap;
- B. Two (2) layers of wet cotton mats;
- C. One (1) layer of wet burlap and either a polyethylene sheet or a polyethylene coated burlap blanket; or,
- D. One (1) layer of wet cotton mats and either a polyethylene sheet or a polyethylene coated burlap blanket.

Except as otherwise specified, curing protection for slabs and wearing surfaces shall be applied within 30 minutes after the concrete is screeded and before the surface of the concrete has lost its surface “wetness” or “sheen” appearance. The first layer of either the burlap or the cotton mats shall be wet and shall be applied as soon as it is possible. Polyethylene sheets shall not be placed directly on the concrete, but may be placed over the fabric cover to prevent drying.

The covering of concrete wearing surfaces, decks, curbs and sidewalks shall be kept continuously wet for the entire curing period by the use of a continuous wetting system and shall be located to insure a completely wet concrete surface for the entire curing period.

All other surfaces, if not protected by forms, shall be kept thoroughly wet either by sprinkling or by the use of wet burlap, cotton mats or other suitable fabric until the end of the curing period, except as provided for in 502.10(D), Removal of Forms and False Work. Polyethylene sheets shall not be placed directly on the concrete, but may be placed over the fabric cover to prevent drying.

Surfaces of all concrete placements containing silica fume additive shall be coated with an approved evaporation retardant immediately after finishing and texturing the concrete surface. The application of wet burlap or wet cotton mats shall be made within 15 minutes after the finishing of the concrete surface.

The application rate, the desired equipment, and the mixing and application procedures for an approved evaporation retardant shall be as designated by the manufacturer. Successive applications or heavier applications of this evaporation retardant shall be applied as necessary to retain the required surface “wetness” appearance.

502.16 Loading Structures and Opening to Traffic

No superstructure concentrated loads such as structural steel beams, girders and trusses shall be placed upon finished concrete substructures until the concrete has reached its design strength.

No load or work will be permitted on concrete superstructure slabs or rigid frame structures until concrete cylinders cured with the slab establish that design strength has been reached. However, after a shorter period of time, the Resident may permit handwork for form construction and setting stone bridge curb. No curbing or other materials shall be stored on the bridge during the seven day curing period, except that if handwork is permitted, curb stones may be stored in a line near to their final location until ready to be set.

Neither traffic nor fill material shall be allowed on superstructures of concrete bridges or culverts until concrete cylinders cured with the slab establish that design strength has been reached, dependent upon conditions as specified in Subsection 502.10 and with the approval of the Resident.

No traffic will be allowed on the cured concrete of a concrete wearing surface until 24-hours after the completion of the application of protective coating for concrete surfaces.

Concrete approach slabs at the end of structures may be opened to traffic or backfilled if buried when the design strength has been reached.

502.17 Bridge Drains and Incidental Drainage

All drains shall be accurately placed at the locations shown on the Plans or as approved by the Resident, and an adequate means provided for securely holding them in the required positions during the placing of concrete.

Bridge drains shall be galvanized in accordance with Subsection 711.04, Bridge Drains. The Contractor shall furnish an insulator between surfaces of galvanized and weathering steels when erecting the bridge drain support assembly. Epoxy-coated washers shall be used when the support assembly attaches to weathering steel beam webs.

Drains or weep holes through abutments and retaining walls shall be pipe of the size and shape shown on the Plans and shall be of Schedule 40 PVC pipe.

For the purpose of providing drainage for any moisture that may collect between the floor slab and the bituminous concrete roadway surface, approved one inch inside diameter plastic tube drains shall be installed at the low points of the slab surface, adjacent to the end dam or dams. The exact location will be determined in the field by the Resident and the discharge from them shall be such as to clear the bridge seats and any other portion of the structure in their proximity. The tops of the drains shall be depressed 3/8 inch below the surface of the slab and the outlets shall project two inches below the underside of the slab. Care shall be exercised such that the drains are open after the installation of the membrane waterproofing, when it is installed.

502.18 Method of Measurement

All work done in accordance with this section not related to the Royal River or Bald Hill Bridge Repairs will not be measured separately for payment, but shall be incidental to the payment item of which it forms a part.

SPECIAL PROVISION

SECTION 502

STRUCTURAL CONCRETE

(Bridge Drain Grate Modification)

502.01 Description

The following sentences are added:

The work also consists of removing existing bridge drain grates, and fabricating, galvanizing, and installing replacement bridge drain grates where noted and as detailed on the Plans.

The work also consists of removing and patching deck concrete adjacent to the bridge drain grates being modified where noted and as detailed on the Plans.

502.03 Materials

The following sentences are added:

Bridge drain materials shall meet the requirements specified in, and shall be galvanized in accordance with, Division 700, Subsection 711.04, Bridge Drains.

All structural concrete removed shall be replaced with a Maine Turnpike Authority's approved concrete patching material list. See Section 518 – Structural Concrete Repair.

502.17 Bridge Drains and Incidental Drainage

The following sentences are added:

Prior to beginning the work, the Contractor shall make provisions to ensure that concrete debris or portions of the existing bridge drains do not drop into the water body, or onto the street, shoulder or railroad area below.

The existing bridge drain grates shall be removed by grinder, cut off wheel or other mechanical means which minimize damage to the adjacent grate to remain. After removal of the existing bridge drain grate and adjacent concrete the replacement grate shall be fitted and welded to the existing bridge drain body.

All bridge drains grates shall be accurately placed at the locations shown on the Plans or as approved by the Resident. The Contractor shall provide an adequate means for securely holding them in the required positions during welding.

Touch-up the damaged galvanizing with two coats of zinc-rich chromate paint after wire brushing and solvent cleaning the damaged area.

Patch concrete with a concrete repair material from the Maine Turnpike Authority's approved concrete patching material list.

502.53 Method of Measurement

Bridge Drain Grate Modification will be measured per each by the actual number of bridge drain grates modified per the Plans, complete in place and accepted.

504.54 Basis of Payment

Bridge Drain Grate Modification will be paid for at the Contract unit price per each, which price shall be full compensation for removing and disposing of the existing bridge drain grate; fabrication, galvanizing and installation of the replacement bridge drain grate, galvanizing touchup, and deck removal and repair including all materials, labor, tools, equipment and incidentals necessary for furnishing and installing the Bridge Drain Grate Modification with the Plans and Specifications.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
502.701 Bridge Drain Grate Modification	Each

QCI shall record measurements and test results in a Job Control Record (JCR). The QCI shall reject materials and workmanship that do not meet Contract requirements. The Contractor may perform testing in addition to the minimum required. The results of all testing shall be documented and made available to the Quality Assurance Inspector (QAI).

The JCR shall include the following, as applicable:

- Type of application equipment
- Surface preparation - cleanliness and anchor profile
- Environmental conditions - dew point, relative humidity and temperature
- Coating lot number, date of manufacture and shelf life
- Manufacturer's Certification of Conformance
- Name(s) of applicator(s)
- Dry Film Thickness (DFT)
- Cure data

Quality Assurance (QA) is the prerogative of the Authority. The QAI will ensure that the QC function is performing properly, verify documentation, periodically inspect workmanship and witness testing. QA testing deemed necessary by the Resident, in addition to the minimum testing requirements, shall be scheduled to minimize interference with the production schedule.

506.06 Inspector's Authority

The QAI will have the authority to reject material or workmanship that does not meet the Contract requirements. The acceptance of material or workmanship by the QAI will not prevent subsequent rejection, if found unacceptable.

506.07 Rejections

Rejected material and workmanship shall be corrected or replaced by the Contractor in accordance with Subsection 106.8.2 of the Standard Specifications.

506.08 Facilities for Inspection

The Contractor shall provide a private office at the coating site for inspection personnel authorized by the Authority. The office shall have an area not less than 100 feet and shall be in close proximity to the work. The office shall be climate controlled to maintain the temperature between 65°F and 85°F, lighted and have the exit(s) closed by a door(s) equipped with a lock and two keys which shall be furnished to the Inspector(s). The office shall be equipped with a desk or table having a minimum size of 48 inches by 30 inches, two chairs, a telephone, telephone answering machine, separate line data port, plan rack and two-drawer letter size file cabinet with a lock and two keys which shall be furnished to the Inspector(s).

The facilities and all furnishings shall remain the property of the Contractor upon completion of the work. Payment for the facilities, heating, lighting, telephone installation, basic monthly telephone charges and all furnishings shall be incidental to the Contract.

Failure to comply with the above requirements will be considered to be a denial to allow the Inspector access to the work by the Contractor. The Authority will reject any work when access for inspection is denied.

506.09 Qualification

Shop-applied zinc-rich coating systems shall be applied in facilities holding a current AISC Sophisticated Paint Endorsement (SPE) or has been qualified in accordance with SSPC QP3-Standard Procedure for Evaluating Qualifications of Shop Painting Applicators.

Field application and touch-up shall be performed by Contractors qualified in accordance with SSPC QP1-Standard Procedure for Evaluating Qualifications of Painting Contractors.

HOT-DIP GALVANIZING

506.10 Description

Hot-dip galvanizing shall meet the requirements of AASHTO M 111 (ASTM A 123). The minimum average coating thickness grade shall conform to Table 1. The frequency of testing shall be in accordance with Section 6. The choice of the test method is the prerogative of the Contractor.

Certification and written test results shall be provided in accordance with Section 10 of AASHTO M 111 (ASTM A 123).

506.11 Surface Preparation

Steel substrate shall be abrasive blast cleaned to a minimum of SSPC-SP 6/NACE 3-Commercial Blast Cleaning prior to galvanizing.

506.12 Repairs

Repairs to galvanizing shall be in accordance with Annex A1 or A3 of ASTM A 780. Zinc-rich paints for repair may only be used with approval of the Resident.

506.13 Topcoat Galvanized Surfaces

Topcoat, when required, shall be applied as specified in the Contract Documents. Quenching of the galvanized surface shall not be allowed when topcoat is specified. Surfaces shall be cleaned to SSPC-SP 1 using either the solvent or steam cleaning alternatives; an alkali alternative may be used provided that the PH is 11 or less. All surfaces shall be prepared in accordance with SSPC-SP 7/NACE No. 4 Brush-Off Blast Cleaning. The surface shall have an anchor profile within the paint manufacturer's recommendations. The blast media shall be a mineral slag or organic product. Steel grit will not be allowed.

Topcoat material shall be any topcoat product from a listed NEPCOAT QPL system, A or B list or equivalent as determined by the Authority. Primer or tie coat shall be as recommended by the topcoat manufacturer and as approved by the Resident.

Touch-up shall be in accordance with the coating manufacturer's recommendations. If repairs larger than 36 square inches are made on the top coat of fascia beam; the entire beam shall be re-coated after repairs are completed.

506.14 thru 506.19 Vacant

ZINC-RICH COATING SYSTEMS

506.20 Description

Shop applied coatings to new steel shall consist of application of a three-coat, zinc-rich coating system in accordance with the Plans and these Specifications.

Field touch-up shall include the field repair of new shop applied coating systems in accordance with the recommendations provided by the paint system manufacturer.

Field painting of existing steel shall consist of preparation of existing steel surfaces and the application of cold galvanizing or zinc-rich coating system in accordance with the Plans and Specifications.

506.21 Materials

Coatings for shop coating of new steel shall be selected from the Northeast Protective Coating Committee (NEPCOAT) Qualified Products List (QPL) A. The list may be found on the NEPCOAT web page (<http://www.nepcoat.org>).

Materials for field touch-up of existing steel shall be selected based on the recommendations made by the manufacturer of the paint system being repaired.

Coatings for field painting of existing steel shall meet the requirements of SSPC-PS 12.01 "One-Coat Zinc-Rich Painting System", such as Brite-Zinc or Prime-Zinc-Plus.

The Contractor shall provide the batch description, lot number, date of manufacture, shelf life and the manufacturer's published storage requirements for each coating system to the Resident. In addition, the Contractor shall provide the manufacturer's published instructions for application of each coat of the coating system including equipment, surface preparation, anchor profile, mixing, thinning, application, cure time for the entire range of allowable environmental conditions, dry film thickness (DFT), and recoat time.

For field painting and touchup on existing steel girders, the finish color shall be submitted to the Resident for approval.

The Contractor shall sample each batch of coating to be applied to new steel; sampling shall be witnessed by the QAI. Samples shall be sent to and tested by the lab that originally performed the NEPCOAT QPL qualification tests. Samples shall be tested for unit weight and infrared refractory (IR) results; the lab shall evaluate the sample(s) and render an opinion of relative comparison with the original NEPCOAT QPL test. Report(s) of the test results shall be furnished to the Resident. Material that does not compare favorably with the original tests is not acceptable for use. Sampling and testing costs will be borne by the Contractor. No sampling and testing is required for the coating used for field painting and touchup on existing girders.

506.22 Limits of Work

a) Shop Coating of New Steel Surfaces

All new steel surfaces, excluding diaphragms and connection angles, shall be coated with primer, intermediate and topcoat. Surfaces to be embedded in concrete shall receive a mist coat (0.75 to 1.5 mils) of primer only. Weathering steel girders shall be coated to the limits shown on the plans.

For non-weathering steel components the faying surfaces of bolted connections, excluding galvanized diaphragms and connection angles, shall be primed only and develop a Class B slip coefficient in accordance with the “*Specification for Structural Joints Using ASTM A325 or A 490 Bolts*” by the Research Council of Structural Connections (RCSC). The Contractor shall provide documentation to demonstrate that the coating was tested and met the above requirements.

For weathering steel components all faying surfaces of bolted connections, with the exception of the faying surfaces of field splices and galvanized diaphragms and connection angles, shall be primed only and develop a Class B slip coefficient in accordance with the “*Specification for Structural Joints Using ASTM A325 or A 490 Bolts*” by the Research Council of Structural Connections (RCSC). The Contractor shall provide documentation to demonstrate that the coating was tested and met the above requirements.

b) Field touch-up of new shop applied coatings

All new painted surfaces where the existing protective coating has been removed or damaged due to construction activities shall be touched-up with an approved paint system recommended by the manufacturer of the paint system being repaired.

c) Field painting of existing steel surfaces

All areas of steel and deteriorated paint exposed by the removal of existing diaphragms, connection angles, and other miscellaneous steel components shall be painted regardless of whether they will be covered or obscured by new steel components.

506.23 Surface Preparation

a) Shop Coating of New Steel Surfaces

Prior to abrasive blast cleaning, all corners and edges of members and plates, whether rolled cut or sheared, exposed in the assembled product shall be rounded to approximately an 1/8 inch radius. A series of tangents to the approximate radius will be considered as a rounded. The Contractor shall prepare a plate approximately 2 inch x 12 inch with the appropriate rounded corner and edge. The QCI and QAI shall agree upon the acceptability of the corner preparation and the plate shall become the Job Standard. The plate shall remain the property of the Contractor.

Surfaces to be coated shall be abrasive blast cleaned to meet the requirements of SSPC-SP 10/NACE No. 2 or the coating manufacturer's published recommendations, whichever is the more stringent. SSPC VIS 1 shall be used to determine acceptable cleanliness. The QCI and QAI shall evaluate the first piece using VIS 1 as a comparator. No further blast cleaning shall be done until the QCI and QAI agree upon the acceptable Job Standard for cleanliness. If more than one method of abrasive blast cleaning is used (e.g., centrifugal blast and compressed air), the acceptable Job Standard shall be established for each method. At the Contractor's option, a sample piece may be abrasive blast cleaned and sealed with a clear coating to preserve the surface preparation and the sample piece may be used as a comparator to establish the agreed upon Job Standard.

After abrasive blast cleaning, the surface shall be visually inspected for fins, tears, delaminations and other discontinuities. Fins, tears and other discontinuities shall be removed with a grinder or other suitable power tool and the area shall be blended at a slope of approximately 1:20. The affected area(s) shall be abrasive blast cleaned to develop an acceptable anchor profile.

The anchor profile shall meet the requirements of the coating manufacturer's published recommendations. The blast media shall contain enough grit to provide an angular anchor profile. The anchor profile shall be measured in accordance with ASTM D 4417 Method C. If the anchor profile fails to meet the minimum requirements, the Contractor shall re-blast the substrate until the minimum required anchor profile is achieved. If the anchor profile exceeds the maximum allowed in the manufacturer's published recommendations, the substrate shall be coated only with the approval of the Resident.

The QCI shall measure the anchor profile of the substrate on each plane of the first piece and each additional piece with a significant change in size or geometry. The QAI will witness the testing. After it has been established to the satisfaction of the Resident, that the abrasive blast equipment is capable of providing uniform, acceptable surface preparation, a diminished degree of testing may be agreed upon by the QCI and QAI. The Quality Assurance Inspector may require that the anchor profile be measured and recorded on any surface that is, in the judgment of the QAI, unacceptable. Failure to measure anchor profile as required will result in rejection of the surface preparation on the piece in question.

If there is a significant change in surface cleanliness or anchor profile due to blast media degradation or other reasons, the Contractor shall cease the blast operation until corrective action is taken.

If compressed air is used for abrasive blast cleaning, a blotter test shall be performed in accordance with ASTM D 4285 at the beginning of each shift and at any other time the QAI directs it. The QCI and QAI shall be present to witness the blotter test.

The allowable time between abrasive blast cleaning and primer application shall not exceed the manufacturer's published recommendations or eight-hours, whichever is less. If the substrate develops flash rust (rust bloom) before the primer is applied or before the primer application is completed, the piece shall be re-blasted to bare substrate and re-coated.

b) Field touch-up of new shop applied coatings

Areas of new paint to be touched-up shall be cleaned to meet the requirements of SSPC-SP 3, or the coating manufacturer's published recommendations, whichever is the more stringent, prior to the application of paint. SSPC VIS 3 shall be used to determine acceptable cleanliness (unless a more stringent cleanliness is required in which case the more stringent visual standard shall govern). The QCI and QAI shall evaluate the first piece using VIS 3 as a comparator. No further cleaning shall be done until the QCI and QAI agree upon the acceptable Job Standard for cleanliness. If more than one method of cleaning is used (e.g., power sanders and needle guns), the acceptable Job Standard shall be established for each method.

The allowable time between cleaning and primer application shall not exceed the manufacturer's published recommendations.

c) Field painting of existing steel surfaces

Existing surfaces to be field painted shall be cleaned to meet the requirements of SSPC-SP 3, or the coating manufacturer's published recommendations, whichever is the more stringent, prior to the application of paint. SSPC VIS 3 shall be used to determine acceptable cleanliness (unless a more stringent cleanliness is required in which case the more stringent visual standard shall govern). The QCI and QAI shall evaluate the first piece using VIS 3 as a comparator. No further cleaning shall be done until the QCI and QAI agree upon the acceptable Job Standard for cleanliness. If more than one method of cleaning is used (e.g., power sanders and needle guns), the acceptable Job Standard shall be established for each method.

The allowable time between cleaning and primer application shall not exceed the manufacturer's published recommendations.

506.24 Application

All protective coating shall be applied using either conventional or airless spray equipment meeting the manufacturer's published recommendations. Striping and touchup of areas less than 36 square inches may be applied by other methods with the approval of the

Resident. Protective coating shall not be applied when the ambient temperature in the immediate vicinity of the piece(s) in question is above 90°F or below 40°F. Thinning and mixing of coatings shall be in conformance with the manufacturer's published instructions. Thinner shall be measured using a graduated cup or other container that clearly indicates the amount of thinner being added. Mixing shall be done using the method, equipment and for the amount of time recommended by the coating manufacturer.

Primer, intermediate coat and topcoat, shall be applied in accordance with the manufacturer's published recommendations. Environmental conditions in the immediate vicinity of the surfaces to be coated shall be within the range of the manufacturer's published requirements both during the coating operation and during the curing period. Primer shall not be force-cured.

Environmental conditions shall be measured by the QCI in the immediate vicinity of the surfaces to be coated. The QAI may perform environmental testing in addition to the testing performed by the QCI. If there are significant differences between the test results, the differences shall be resolved or explained to the satisfaction of the Resident prior to coating application. The results of the environmental testing shall be recorded in the JCR.

Corners, fasteners, welds and inaccessible locations shall be striped in accordance with SSPC PA 1. The striping shall extend a minimum of one inch from each edge. Striping will not be required on intermediate and topcoat; however, the Contractor shall meet the minimum DFT requirements on all surfaces.

Recoat time shall be in accordance with the manufacturer's published requirements for the environmental conditions at the time of application and cure. If the coating is contaminated with dust, debris, over spray or other deleterious material, the surface shall be cleaned in accordance with SSPC-SP 1 immediately prior to recoating. Other methods of cleaning may be used if approved by the Resident.

The QAI shall be given ample notice in order to inspect the product prior to coating, recoating or removal of paint from the area. "Ample notice" shall be defined at the Pre-Job meeting depending on shop or site conditions.

Substrates that are primed or surfaces that are recoated without notification of the QAI will be rejected and no further coating shall be done on the piece. Coating applied without notification of the QAI will be investigated by destructive and non-destructive testing as approved by the Resident and by a review of the JCR. The Resident may reject, conditionally accept, or accept the coating based on documentation and test results. Rejected coating shall be removed and re-applied. Conditionally accepted coatings shall be made acceptable as approved by the Resident. The cost of additional testing and repairs shall be borne by the Contractor.

At the completion of the shop coating, the completion date (month and year) and the number of the type of coating system used shall be stenciled on the inside of the fascia beams, at the locations designated by the Resident, in four inch numbers (for example: 6/05 IOZ-1). The

paint used for this marking shall be black polyurethane or such other paint as may be approved by the Resident.

Erection marks, for the field identification of members, and weight marks shall be transferred or preserved.

506.25 Dry Film Thickness

Dry film thickness shall be measured in accordance with SSPC PA 2. The results shall be documented in the JCR. The JCR documentation shall include the actual measurements, spot average and the location(s). Each piece or area presented for acceptance, regardless of size shall be considered a separate structure for purposes of determining the number of readings to be taken except that large quantities of small parts and/or secondary framing members coated at the same time may be measured at a lesser frequency when approved by the Resident. When random DFT testing of a large quantity of small parts and/or secondary framing members results in unacceptable DFTs, the Contractor shall have the option of measuring and documenting the DFT of each piece or removing the coating and/or recoating all pieces represented in the production lot.

The Authority reserves the right to determine the acceptability of multiple-coat systems by destructive testing (Tooke Gauge) if the Resident believes there is cause to question the acceptability of the DFTs of individual coats. The Authority reserves the right to determine the acceptability of coatings by adhesion testing (ASTM D 4514) if the Resident believes that the coating was mixed, thinned, applied or cured improperly. The coating shall have a minimum tensile bond of 725 psi. Repairs to areas of destructive testing shall be as described in Subsection 506.26; payment will be in accordance with Subsection 106.8.4.

506.26 Repairs

Damaged or unacceptable coatings shall be repaired before the piece is removed from the paint area. Damaged areas shall be prepared in accordance with the manufacturer's published instructions or as approved by the Resident. Damaged or unacceptable coatings shall be repaired using the same coating removed and prepared for repair. Environmental conditions, cure times and DFTs shall be in accordance with manufacturer's published directions for the coating being applied. Repairs to topcoat shall result in a uniform gloss and color match. The Resident shall have final authority concerning acceptable appearance.

If repairs larger than 36 square inches are made on the top coat of fascia beam, the entire beam shall be re-coated after repairs are completed. The DFT of re-coated beams shall not exceed the published manufacturer's recommendations.

506.27 Handling and Storage

The coating shall be adequately cured before handling, but under no circumstances shall the product be handled before the coating has achieved the manufacturer's published minimum cure time. Coated steel members shall be handled in a manner to avoid damage to the coating.

Members shall be lifted and moved using non-metallic slings, padded chains and beam clamps, softeners or other non-injurious methods. Material shall be stored, both at the coating facility and in the field, in a manner that prevents damage to the coating.

Material shall not be loaded for shipment until the shop coating has adequately cured and been inspected. The components will be stamped "APPROVED" only after the loading has been completed and approved, and no material shall be shipped without the prior approval of the Resident.

Damage to the coating that is discovered after the product is loaded for shipment to the jobsite shall be documented by the QCI. Repairs shall not be made unless the damaged area is repaired in accordance with Subsection 506.26. Repairs that cannot be acceptably done on the truck shall be done in the shop or in the field at the Contractor's option.

506.28 thru 506.89 Vacant

506.90 Method of Measurement

Protective Coating shall be measured by the lump sum method, complete and accepted. The limits shall be as shown on the Plans or as described within the respective subsections.

Galvanizing will not be measured separately for payment, but shall be incidental to the item being galvanized.

506.91 Basis of Payment

All work for Protective Coating will be paid for at the lump sum price for the respective item. Payment will be full compensation for all work and materials needed to complete the item; coating and cleaning materials, testing, labor, surface preparation, cleaning, application, curing and repairs to coating.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
506.9104 Zinc-Rich Coating System (Field Painting)	Lump Sum

SPECIAL PROVISION

SECTION 508

MEMBRANE WATERPROOFING

508.01 Description

The second sentence of the first paragraph is deleted and replaced with the following:

When high performance waterproofing membrane is specified, the Contractor shall furnish and install an approved high performance waterproofing membrane to the concrete deck with a heat welded membrane system applied in accordance with the Plans, Specifications and the manufacturer's published recommendations.

508.02 Materials

The first sentence of the first paragraph is deleted and replaced with the following:

When high performance waterproofing membrane is specified, the materials shall meet the requirements of the manufacturer and shall be one of the approved heat welded products on the MaineDOT's Prequalified List of Approved Materials for High Performance Waterproofing Membrane.

All membrane joints along curbs, scuppers and bridge joints shall be sealed using one of the following materials:

Monolithic Membrane 6125 -	Aslan Flashing
American Hydrotech, Inc.----	Soprema, Inc.
Chicago, Illinois -----	Wadsworth, Ohio
Phone: 800-877-6125 -----	1-800-356-3521
www.hydrotechusa.com -----	www.soprema.us

508.05 Installation

This subsection is deleted and replaced with the following:

When High Performance Membrane is specified the edge of the membrane shall terminate no more than ½ inch from the curb line, scupper or bridge expansion joint.

508.07 Basis of Payment

The subsection is amended with the additional of the following:

Pay Item

Pay Unit

508.141 High Performance Waterproofing Membrane (Bald Hill)

Lump Sum

508.142 High Performance Waterproofing Membrane (Royal River)

Lump Sum

SPECIAL PROVISION

SECTION 515

PROTECTIVE COATING FOR CONCRETE SURFACES

(Pigmented Concrete Protective Coating)

This Section is deleted in its entirety and replaced with the following:

515.01 Description

The work shall include the surface preparation and application of a pigmented concrete protective coating system to protect new and existing concrete and masonry structures as follows:

- All pier faces except those adjacent to the abutments.
- All abutment faces
- All wing wall faces
- All endpost outside faces

The coating system shall be applied to piers, endposts, wingwalls, and abutments, in accordance with the Plans, Specifications and the manufacturer's published recommendations.

515.02 Materials

The pigmented penetrating sealer system shall be a two coat system consisting of Certi-Vex Guard and Certi-Vex Envio Smooth VOC, as manufactured by Vexcon Chemicals, Inc., or an approved equal, consisting of the following two parts:

- The primer shall be a vinyl toluene acrylic silane polymer blend or an approved equal. This primer shall provide the main protection against the ingress of water borne chlorides and sulfates.
- The top coat shall be solvent borne modified acrylic resins with selected pigments and fillers.

The product shall comply with regulations limiting the Volatile Organic Compound (VOC) content of architectural and industrial maintenance coatings.

The Contractor shall submit the Vexcon Chemical's product data sheets, material safety data sheets and recommended instructions for application of the Certi-Vex Guard and Certi-Vex Envio Smooth VOC.

The pigmented penetrating sealer color shall be Concrete Gray.

Materials shall be delivered to the site in original packages or containers bearing the manufacturer's labels and identification.

515.021 Substitute Materials

The Contractor shall submit a written request for approval of proposed substitute material naming the proposed manufacturer and product. This request shall be accompanied by:

1. Test data from an independent testing laboratory stating that the proposed substitute meets or exceeds the specified requirements as listed and has been tested in accordance with the specified test standards.
2. Documentation that the proposed material has a proven record of performance when used in the intended application as confirmed by actual field tests and successful installations in place on at least five similar projects.
3. Certification that if two or more types of products are intended to be used as part of a system they will be supplied by the same manufacturer to ensure compatibility of materials, and to maintain single source manufacturer responsibility.

The Resident reserves the right to require additional testing to evaluate any proposed substitute product at no additional cost to the Authority. The Resident's decision as to the acceptability or non-acceptability of the proposed product shall be final.

515.03 Surface Preparation

All caulking, patching, and joint sealant shall be installed prior to application of the sealer. The surface shall be prepared in strict accordance with the instructions of the approved manufacturer. Surface shall be fully cured, dry, and free from contamination such as asphalt coatings, oil, grease, loose particles, decaying matter, moss, algae growth, and curing compounds. For maximum penetration of the primer, the Contractor shall lightly sandblast the surface.

Existing form tie hole plugs which are loose or deteriorated shall be completely removed. The holes shall be reamed to sound concrete. All open form tie holes, new and existing shall be filled with an approved non-shrinking mortar, and after setting, rubbed level to the adjacent surface. Filled holes shall be cured for at least two (2) days prior to the application of the concrete protective coating.

The Contractor may use, when required, appropriate cleaning materials recommended by the sealer manufacturer in conjunction with high pressure water for cleaning the concrete or masonry.

Grass and vegetation adjacent to surfaces to be coated shall be removed or trimmed closely to permit proper preparation and application of the coating.

515.04 Application

The materials shall be mixed and applied in strict accordance with the instructions of the approved manufacturer. Spray or roll the primer at the recommended application rate. If the surface is very absorbent, the primer should be applied until surface is saturated per the manufacturer's written instructions. All areas not to receive coating shall be marked with straight, even lines as the limit lines.

The Contractor shall, in the presence of the Resident, apply the materials on a sample area which is representative of a jobsite application. When color and application methods are approved, the sample area shall serve as a standard of acceptance for all further work.

The primer shall not be applied in direct sunlight when the air or surface temperature is greater than 90°F, or when air or surface temperature is below 35°F. The top coat shall not be applied when air or surface temperature is below 40°F or as approved by the Resident.

The primer shall be allowed to dry for a minimum of two-hours before applying pigmented top coat. Under poor drying conditions this time shall be extended. The primer shall not be coated with top coat until the surface is dry. The top coat should be applied by brush, roller or suitable airless spray.

Top coat material shall be applied per the manufacturer's recommended application rate and in strict accordance with the manufacturer's written instructions. The top coat shall provide consistent color without light spots or shadows. The Resident reserves the right to have the Contractor recoat the top coat if the dried top coat(s) lack consistent color or show light spots or shadows.

Protect plants, grass, sealant, asphalt, traffic, etc. during application from spray.

515.05 Method of Measurement

Pigmented Concrete Protective Coating will be measured for payment by the square yard, satisfactorily applied and accepted.

515.06 Basis of Payment

Pigmented Concrete Protective Coating will be paid at the Contract unit price per square yard which price shall be full compensation for all labor, materials, equipment and incidentals required for furnishing and applying the pigmented concrete protective coating as shown on the Plans, in accordance with these Specifications or as approved by the Resident.

Surface preparation, vegetation removal, and protection of surfaces not designated for treatment will not be paid for separately, but shall be incidental to the Pigmented Concrete Protective Coating item.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
515.201	Pigmented Protective Coating for Concrete Surfaces	Square Yard

SPECIAL PROVISION

SECTION 515

PROTECTIVE COATING FOR CONCRETE SURFACES

(Clear Concrete Protective Coating)

This Section is deleted in its entirety and replaced with the following:

515.01 Description

The work shall include the surface preparation and application of a clear protective coating on concrete surfaces to protect new and existing cast-in-place concrete and masonry structures as follows:

- All parapet faces
- All endpost inside and top faces
- All fascias and fascia overhangs
- Pier faces adjacent to abutments

The coating system shall be applied to piers, parapets and fascia in accordance with the Plans, Specifications and the manufacturer's published recommendations.

515.02 Materials

The penetrating sealer shall be Stand Off SLX100 Water & Oil Repellent, as manufactured by ProSoCo, Inc., or an approved equal. The sealer shall have the following properties:

Active Substance:	modified alkyl alkoxy silane
Active Content:	> 90%
Form:	clear liquid
VOC:	< 3.5 pounds per gallon

The product shall comply with regulations limiting the Volatile Organic Compound (VOC) content of architectural and industrial maintenance coatings.

The Contractor shall submit the ProSoCo's product data sheets, material safety data sheets and recommended instructions for application of the Stand Off SLX100.

Materials shall be delivered to the site in original packages or containers bearing the manufacturer's labels and identification.

515.021 Substitute Materials

The Contractor shall submit a written request for approval of proposed substitute material naming the proposed manufacturer and product. This request shall be accompanied by:

1. Test data from an independent testing laboratory stating that the proposed substitute meets or exceeds the specified requirements as listed and has been tested in accordance with the specified test standards.
2. Documentation that the proposed material has a proven record of performance when used in the intended application as confirmed by actual field tests and successful installations in place on at least five similar projects.
3. Certification that if two or more types of products are intended to be used as part of a system, they will be supplied by the same manufacturer to ensure compatibility of materials, and to maintain single source manufacturer responsibility.

The Resident reserves the right to require additional testing to evaluate any proposed substitute product at no additional cost to the Authority. The Resident's decision as to the acceptability or non-acceptability of the proposed product shall be final.

515.03 Surface Preparation

All caulking, patching, and joint sealant shall be installed prior to application of the sealer. On new surfaces to be treated, all voids shall be dressed by dry rubbing to remove form marks and blemishes to present a neat appearance. Concrete and masonry surfaces shall be cleaned free of dust, surface dirt, oil, efflorescence and contaminants to ensure penetration of the sealer. The surface may be slightly damp at the time of treatment.

The Contractor may use, when required, appropriate cleaning materials recommended by the sealer manufacturer in conjunction with high pressure water for cleaning the concrete or masonry.

515.04 Application

The Contractor shall apply the clear concrete protective coating in strict accordance with the manufacturer's published recommendations.

The application shall not be conducted when surface and air temperatures are below 40°F or above 100°F. The work shall not be conducted when there is a chance of the surface temperature falling below 40°F in the 24-hours following application.

The treatment shall not be applied during rain to wet surfaces or when there is a chance of rain within 24-hours after application. After treatment, surfaces should be protected from rain for not less than 48-hours. It shall not be applied when winds are sufficient to carry airborne chemicals to unprotected surfaces.

Prior to applying the sealer, the Contractor shall protect all surrounding non-masonry/non-concrete surfaces, landscape and lawn areas, and surfaces not designated for treatment, from contact with the penetrating sealer, and prevent overspray of the penetrating sealer caused by wind drift.

The Contractor shall ensure that all safety equipment, facilities and precautions recommended by the product manufacturer are furnished and/or strictly adhered to.

The sealer material shall be applied in the manner and with the equipment recommended by the product manufacturer. Coverage will vary depending on condition, texture and porosity of the surfaces. Pre-testing is required.

Sealer shall be applied as packaged without dilution or alteration. The sealer shall be applied with low pressure (20 psi) airless spray equipment or with a heavily saturated brush or roller unless otherwise permitted by the Resident. Sufficient material shall be applied to thoroughly saturate the surface making sure to brush out excess material that does not penetrate.

When the sealer is applied to horizontal surfaces, it shall be applied in a single saturating application with sufficient material and applied so the surface remains wet for one to two minutes before penetration into the concrete. Surface residues, pools and puddles shall be broomed-out thoroughly until they completely penetrate into the surface.

When the sealer is applied to vertical and sloped surfaces, it shall be applied in a "wet-on-wet" application for best results on most porous materials. In the case of extremely dense concrete, it may be necessary to restrict the amount of material applied to one saturating application in order to prevent surface darkening. Apply from the bottom up with sufficient material to thoroughly coat the surface and create a slight rundown below the spray pattern. Allow the first application to penetrate the concrete surface, and within a few minutes after the first coat appears dry, reapply in the same saturating manner.

When the sealer is applied to vertical and sloped surfaces, it shall be applied in two applications, 10 minutes apart, with a low pressure (20 psi) airless sprayer.

515.05 Method of Measurement

Clear Protective Coating for Concrete Surfaces will be measured for payment by the square yard, satisfactorily applied and accepted.

515.06 Basis of Payment

Clear Protective Coating for Concrete Surfaces will be paid at the Contract unit price per square yard which price shall be full compensation for all labor, materials, equipment and incidentals required for furnishing and applying the clear concrete protective coating as shown on the Plans, in accordance with these Specifications or as approved by the Resident.

Surface preparation, vegetation removal, and protection of surfaces not designated for treatment will not be measured separately for payment, but shall be incidental to the Clear Concrete Protective Coating item.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
515.202	Clear Protective Coating for Concrete Surfaces	Square Yard

SPECIAL PROVISION

SECTION 518

STRUCTURAL CONCRETE REPAIR

(Abutment Repairs)
(Pier Repairs)
(Fascia and Overhang Repairs)
(Epoxy Injection Crack Repairs)
(Concrete Deck Repairs)

518.01 Description

The following paragraphs are added:

The work includes abutment repairs, pier repairs, fascia and overhang repairs, epoxy injected crack repairs, and partial and full depth concrete deck repairs as described below.

- Abutment Repairs include backwalls and concrete surface repairs on all deteriorated horizontal, vertical and overhead abutment and wingwall surfaces as shown on the Plans or identified by the Resident.
- Pier Repairs include concrete surface repairs on all deteriorated horizontal, vertical and overhead pier surfaces as shown on the Plans or identified by the Resident.
- Fascia and Overhang Repairs are repairs on all deteriorated vertical and overhead fascia and overhang surfaces on the superstructure less than 7.9 inches in depth that are shown on the Plans or identified by the Resident.
- Epoxy Injection Crack Repair includes all concrete crack widths equal to or greater than 0.12 inches as shown on the Plans or identified by the Resident.
- Partial Depth Concrete Deck Repairs are repairs on all deteriorated horizontal deck surfaces less than 4.9 inches in depth as shown on the Plans or identified by the Resident.
- Full Depth Concrete Deck Repairs are repairs on deteriorated deck surfaces greater than 4.9 inches in depth as shown on the Plans or identified by the Resident. Full depth concrete deck repairs shall be scheduled and coordinated with the Authority.
- Concrete Edge Beam Repair Full Depth are repairs on the concrete deck replacing deteriorated sections of the concrete edge beam at the bridge joints as shown on the Plans or identified by the Resident.

The work shall also include the removal of all tectyl (bituminous) coating on the backwalls, bridge seats and breastwalls of the existing bridge structures. This work shall occur prior to the start of the abutment concrete repairs so the Resident may identify additional areas requiring repair.

The work shall also include providing the Resident safe access to the bridge pier shafts and hammerheads for sounding of the existing concrete; and providing safe access to the bridge fascia and overhangs for sounding of the existing concrete. This work shall occur prior to the start of pier and fascia overhang concrete repairs so the Resident may identify additional areas requiring repair.

518.03 Repair Materials is re-designated as Subsection 518.02 Repair Materials.

Paragraphs 1-3 and the Coarse Aggregate Gradation Designation/ Thickness of Placement Table of Section 518.03 Repair Materials are deleted and replaced with the following:

A patching material from the appropriate list provided below may be used instead of concrete for concrete patching at the Contractor's option, provided the manufacturer's published recommendations are met (Note: Not all products are suitable for all depth of placements.). All materials used for repair of concrete or reinforcing steel shall meet the applicable requirements of Division 700 as specified in the Standard Specification Sections 502 and 503 respectively. When concrete is used as the repair material, it shall conform to the requirements of Table 1 of Subsection 502.05 for Class AAA Concrete except that the minimum cement factor shall be 750 pounds per cubic yard. Concrete mix shall be selected at 1,200 psi above design strength of 4,500 psi. The coarse aggregate size shall conform to ASTM C33 Grading 7.

Materials for non-emergency deck patching, and formed vertical and overhead deck repairs, shall be one of the following:

- MTA - AAA modified concrete – transit mixed or mixed on site,
- Sikacrete 211, as manufactured by Sika Corporation, 201 Polito Avenue, Lakehurst, NJ 07011
- SikaRepair 222 extended with aggregate, as manufactured by Sika Corporation, 201 Polito Avenue, Lakehurst, NJ 07011
- BASF LA40 Repair Mortar, as manufactured by BASF Corporation, 889 Valley Park Drive, Shakopee, MN 55379
- Civil Structural FPX, as manufactured by Dayton Superior Corporation, 1125 Byers Road, Miamisburg, OH 45342

or an approved proprietary, non-fast setting, shrinkage compensated patching material, manufactured or extended with stone, with the following published properties:

- Compressive strength @ 24 hours – less than 3500 psi
- Compressive strength @ 28 days – less than 7500 psi
- Minimum bond strength @ 28 days – 1500 psi

Note: Rapid-setting high early strength materials are not permitted.

Materials for non-emergency, un-formed vertical and overhead deck repairs shall be one of the following:

SikaTop 123 Plus as manufactured by Sika Corporation, 201 Polito Avenue, Lakehurst, NJ 07011.

SikaRepair 223, as manufactured by Sika Corporation, 201 Polito Avenue, Lakehurst, NJ 07011

Zero-C Vertical Overhead Mortar, as manufactured by BASF Corporation Systems, 889 Valley Park Drive, Shakopee, MN, 55379.

Verticoat Supreme as manufactured by The Euclid Chemical Company, 19218 Redwood Rd., Cleveland, OH, 44110

Materials for emergency deck patching (non-overhead only) may be selected from the Maine Department of Transportation’s Qualified Products List for concrete patching materials.

The second sentence in subsection 518.03.1 is revised to read:

“The bonding material shall consist of the following, except that, in the case where an approved proprietary material is used in the repair areas, the manufacturer’s published recommendations regarding application and use of bonding materials shall take precedence:”

Epoxy injection crack repairs shall be completed using a high strength, low viscosity moisture tolerant epoxy resin as recommended by the manufacturer and approved by the Resident. The proposed repair materials shall be submitted to the Resident for approval.

The structural properties of all crack repair materials shall meet or exceed the following requirements:

Physical Property	ASTM Test Method	Requirement
Tensile Strength @ 7 days	D638	5,000 psi
Bond Strength @ 14 days	C882	1,000 psi
Compressive Strength @ 3 days, 73°F	D695	5,000 psi
Compressive Modulus @ 7 days	D695	250 ksi

Wide cracks (1/2” +/- and greater) may be repaired with a non-shrink cementitious grout as recommended by the manufacturer. The following product shall be used:

- CONSPEC UW300 as manufactured by Dayton Superior, 7777 Washington Village Drive, Suite 130, Dayton OH, 45459

518.03 Removal of Unsound Concrete

Paragraph 4 item b) is revised to read:

“b) To the minimum depth required per the manufacturer’s recommendation, but not less than 1 inch behind the top mat of reinforcing steel, when an approved proprietary material is used.”

Paragraph 4 item c) is deleted and not replaced.

Paragraph 4 item d) is revised to read:

“d) To a minimum depth of 1 inch behind the top mat of reinforcing steel.”

The following paragraphs are added:

Care shall be taken during the demolition process to ensure the integrity of the surrounding concrete is maintained. The Contractor shall use great care to avoid damaging the existing reinforcing steel during the demolition process. Existing reinforcing steel damaged during the demolition process shall be repaired or replaced by a method approved by the Resident, at no additional cost to the Authority.

All unsound concrete and other material removed shall be disposed of outside the limits of the turnpike right-of-way. The Contractor shall provide the Resident with an affidavit stating the final location of all disposed material and that the material was disposed of in accordance with Chapter 404 of the Maine Department of Environmental Protection Solid Waste Regulations.

The following Subsection is added:

518.031 Bearing Areas for Superstructure Metal

The Contractor's attention is directed to the fact that the removal of unsound concrete may be immediately adjacent to the structural bearing parts of the steel stringers and may involve removal of unsound concrete under the existing masonry plate.

The Contractor shall submit, a minimum of two (2) weeks prior to the start of work, his proposed method of temporary support which will list the type and size of the proposed members, details of construction, load capacity calculations, and a sequence of operations, all to be made and stamped by a Professional Engineer registered in the State of Maine. Temporary structural supports may bear on the adjacent bridge seat area, backwall or ground.

518.04 Reinforcing Steel

The first paragraph is deleted in its entirety and replaced with the following:

All existing reinforcing steel exposed by concrete removal which is to remain in the structure, shall be thoroughly cleaned by sandblasting to an SSPC-SP-6, supplemented by chipping hammers or other means as necessary so that the surfaces are free of rust, scale, mortar and other foreign material, and reasonably free of shadows. The sandblast shall be applied at an angle to the bars so that the embedded steel shall be free of rust and other foreign material to 100 percent of its circumferences. Once the existing reinforcement is cleaned, and prior to casting the repair, all new and existing reinforcing steel shall be coated with an approved epoxy bonding agent. The elapsed

time between sandblasting application of the approved epoxy bonding agent shall be a reasonable minimum.

The following paragraph is added to the end of this Subsection:

Where approved by the Resident, exposed reinforcement shall be depressed to provide 1-1/2 inch clear cover of concrete over the top bars. Minimum clear distance under the bottom of reinforcement bars for horizontal repairs, behind reinforcement bars on vertical repairs, and over the top of reinforcement bars on overhead surfaces shall meet the requirements of Subsection 518.03. Epoxy coated reinforcing support chairs shall be provided by the Contractor to support the bars in their specified location. Bars protruding from sound concrete adjacent to a repair area shall be bent up or down within the repair area to obtain the required minimum clear cover.

518.07 Placing Repair Materials

The following is added after the first paragraph:

All vertical and overhead repair areas shall be formed over the entire surface with quick erecting forms approved by the Resident. The forms shall be held securely in place and be able to withstand the hydrostatic pressure of the fluid concrete of the height to which it is to be placed. Forms shall be built such that the resulting repair will duplicate the original lines of the concrete removed. Form faces shall be of new finished plywood or steel, or other smooth surface as approved by the Resident prior to use. Forms will be provided with a top chute, at a maximum spacing of four feet, for providing a compression head of concrete in the form. The overfilled area shall be struck-off flush when forms are removed. Forms shall be placed snugly against the surface of the old concrete at the edges of the patch and shall extend beyond the edges at least three inches. They shall not deflect under the placement of the fresh concrete. Vertical surface repair forms shall remain in place a minimum of 48-hours.

All proposed bearing pads and bearing pad repairs shall be cast monolithically with the abutment repair concrete.

The following paragraphs are added to the end of this Subsection:

Modified Class AAA Concrete may be transit mixed or mixed on-site. The concrete shall be placed in accordance with the provisions of Section 502 except that the pre-plasticized slump shall not exceed three inches. Materials shall be batched by weight. The concrete shall be pumped or hand shoveled into the forms. Internal mechanical vibrators shall be of an approved design and of a size suitable to the work at hand. External vibrators attached to the forms will be permitted if requested, subject to the results obtained. The amount of vibration shall be guided by results obtained from previous placements.

If the concrete cannot be placed satisfactorily, as determined by the Resident, superplasticizers shall be added to the mix as approved by the Resident and at no additional cost to the Authority. After removal of the forms, the concrete shall be smooth rubbed and wet cured and given a smooth rubbed finish.

The following Subsection is added:

518.071 Placing Epoxy Injection Materials

- a) Mix epoxy components per manufacturer's instructions. Review pot life characteristics of combined materials and prepare quantities accordingly;
- b) Open all injection ports along the crack and ensure that all injection ports are securely fastened to the concrete substrate;
- c) Attach injection device to the lowest port on vertical cracks, or the first port in the series on horizontal cracks;
- d) Slowly and under constant pressure, inject the epoxy material into the first port until the epoxy flows out of the next port in the series. While maintaining constant pressure and flow at the first port, close the adjacent port and continue injection process until epoxy flows from the subsequent port in the series, or until no additional epoxy can be injected into the first port.
- e) Repeat the above procedure until all ports have been injected.

518.10 Method of Measurement

The sixth paragraph is deleted and not replaced.

The following paragraphs are added:

The quantity of Abutment Repairs, Pier Repairs, Fascia and Overhang Repairs, Partial Depth Concrete Deck Repairs, and Full Depth Concrete Deck Repairs will be measured by the square foot and shall be computed as the sum of the products of the average length and width of each area repaired.

The quantity of Epoxy Injection Crack Repair will be measured by the linear foot where the repair occurs.

Wide cracks repaired with non-shrink cementitious grout per subsection 518.02 will be measured by the linear foot where the crack occurs using the Epoxy Injection Crack Repair items described above.

Removal of all tectyl (bituminous) coating from existing abutments will not be measured separately for payment, but shall be incidental to the Repair items.

Providing safe access for the Resident to sound existing pier shaft and hammerhead concrete, and fascia and overhang concrete will not be measured separately for payment, but shall be incidental to the Repair items.

Fabrication and placement of reinforcing steel for concrete repairs will not be measured for payment separately, but shall be considered incidental to the related contract items.

Temporary supports for supporting steel girders for concrete repairs will not be paid separately, but shall be incidental to the Repair item.

Earth excavation required to expose repair areas and backfill of the repair areas will not be measured separately for payment, but will be considered incidental to related contract items.

518.11 Basis of Payment

The following paragraphs are added:

Abutment Repairs, Pier Repairs, Fascia and Overhang Repairs, Partial Depth Concrete Deck Repairs, Full Depth Concrete Deck Repairs, and Concrete Edge Beam Repairs will be paid for at the Contract unit bid price per square foot for each type of repair; which price shall include, but not necessarily be limited to, removal and disposal of materials; cleaning existing concrete and reinforcing steel; furnishing and placing new reinforcing steel where required; furnishing, placing and removal of forms, staging, temporary supports where required; placing, curing and finishing new concrete; and, all materials, labor, equipment, tools and incidentals necessary to complete the work.

Epoxy Injection Crack Repairs will be paid for at the Contract unit bid price per linear foot; which shall include, but not necessarily limited to, cleaning existing concrete; furnishing and installing pressure injection system; placing, curing, and finishing epoxy injection materials; and all secondary materials, labor, equipment, tools and incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
518.10	Abutment Repairs	Square Foot
518.20	Pier Repairs	Square Foot
518.6317	Epoxy Injected Crack Repairs	Linear Foot
518.75	Fascia and Overhang Repairs	Square Foot
518.80	Partial Depth Concrete Deck Repairs	Square Foot
518.81	Full Depth Concrete Deck Repairs	Square Foot
518.87	Concrete Edge Beam Repairs Full Depth	Square Foot

SPECIAL PROVISION

SECTION 518

STRUCTURAL CONCRETE REPAIR

(Granite Curb Joint Mortar and Bedding Mortar Repair)

518.01 Description

The following sentence is added:

This work shall consist of the removal and replacement of existing deteriorated granite curb joint mortar and granite curb bedding mortar as shown on the plans and as approved by the Resident.

Areas of existing deteriorated granite curb bedding mortar less than ½ inch in depth, will not be repaired under this pay item but shall be repaired as requested by the Resident using labor, hand tools and equipment unit prices. Materials required shall be receipted costs plus 15%. Small tools, defined as those costing less than \$600, shall be incidental to the hand labor item.

518.03 Repair Materials is re-designated as Subsection 518.02 Repair Materials.

518.02 Repair Materials

The following sentence is added:

Mortar shall be an approved epoxy resin mortar or an approved polymer modified cementitious repair mortar.

The following Subsection is added:

518.032 Construction Requirements

After the existing wearing surface is removed, the Resident will designate areas where the existing granite curb joint mortar and the existing granite curb bedding mortar is to be repaired.

In areas designated for Granite Curb Joint Mortar Repair, the existing granite curb joint mortar shall be removed between curb sections to a minimum depth of 1 in. from the face of curb. Any loose mortar shall also be removed. The repair area shall be repointed with new mortar and tooled concave at the face of curb. The mortar shall be proportioned, mixed, and applied in accordance with the Manufacturer's recommendations.

In areas designated for Granite Curb Bedding Mortar Repair, the existing granite bedding mortar shall be removed under the curb to a minimum depth of 1 in. from the face of curb. Any loose or deteriorated mortar shall also be removed. The mortar shall be replaced with new mortar and finished with a 45° bevel at the face of curb. The mortar shall be proportioned, mixed, and applied in accordance with the Manufacturer's recommendations.

518.10 Method of Measurement

The following sentence is added:

Granite Curb Joint Mortar and Bedding Mortar Repair will be measured for payment by the linear foot along the face of the curb, horizontally and vertically, complete and accepted.

518.11 Basis of Payment

The following sentence is added:

Granite Curb Joint Mortar and Bedding Mortar Repair will be paid for at the contract unit price per linear foot, which includes all materials, labor, equipment, and incidentals necessary to complete the work including removal of existing mortar.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
518.39	Granite Curb Joint Mortar and Bedding Mortar Repair	LinearFoot

SPECIAL PROVISION

SECTION 520

EXPANSION DEVICES – NON MODULAR

(Bridge Joint Repairs)

520.01 Description

This work consists of removing the existing joint seals, modifying and cleaning the existing joint extrusions (edge beams) and joint armor in place, and installing new replacement seals in the bridge joints at the Royal River Bridges in accordance with the Plans and this Specification.

520.02 Materials

Replacement seals shall meet the material, fabrication, and construction requirements of Section 520 - Expansion Devices - Non-Modular Expansion Joints and as modified in this Special Provision.

Materials for replacement locking compression seals shall meet the material requirements of Expansion Device - Compression Seal specified in this Subsection except the joint shall be a D.S. Brown SA-BOX Seal (locking compression seals are not covered on the Maine Department of Transportation Prequalified List of Approved Products).

The materials furnished, and equipment and installation procedures used to install the replacement seals shall be in strict accordance with the manufacturer's/supplier's published product data and installation guidelines. Product data, installation guidelines, test data and reports, and material certifications shall be submitted for review and approval.

The replacement seals, steel surface preparation requirements, primer material (if required by the seal manufacturer), and joint sealant shall be submitted for review and approval.

520.06 Construction Requirements

The removal and replacement of the bridge joint seals and modification of bridge joint armor shall be done in a manner that accommodates the maintenance of traffic requirements. Lane closures shall be coordinated with the installation of temporary bituminous ramps and permanent roadway paving as needed.

The Contractor shall install the replacement joint seals according to the manufacturer's recommendations. Replacement locking compression seals shall be installed full deck width (including turn-ups within parapets) in one piece after the existing seals are removed and the

existing seal extrusions or joint armor are modified, cleaned, sandblasted and primed (if priming is recommended by the seal manufacturer).

Time between removal of existing seals and installation of new seals shall be minimized as much as possible.

The Contractor shall note the abutment bearings adjacent to the replacement joint seals are subject to damage from sandblasting operations. The Contractor shall cover and seal the bearing components to prevent any sand, sandblast grit and debris from damaging any of the bearing surfaces. All damage to the bearings caused by the Contractor's operations shall be repaired or replaced to the satisfaction of the Resident Engineer at no additional cost to the Authority.

On phased construction projects, locking compression seals shall be installed in one piece after the joint armor is modified and the extrusions (edge beams) cleaned for all construction phases. The Contractor shall schedule the installation of the work when the ambient temperature allows the bridge steel to contract sufficiently so the locking compression seals may be installed without damage.

Once the replacement seal is permanently installed, the Contractor shall thoroughly clean the abutment concrete, bearings, and girder ends by pressure washing to remove any debris, salt, or other foreign contaminants. The Contractor shall collect and dispose of all existing seal components, sand, sandblast grit, debris, etc.; and shall leave the various project location sites completely "cleaned up" upon completion of the work

520.07 Method of Measurement

Expansion Device Modifications will be measured by each unit, complete in place and accepted.

520.08 Basis of Payment

The accepted quantity of expansion devices will be paid for at the contract unit price each, which shall be full compensation for all materials including removal of existing seals, repair, modification, and preparation of existing extrusions (edge beams) and joint armor, equipment, labor and incidentals necessary for furnishing and installing the new seals.

Payment for pressure washing the abutment seats after seal installation will not be made directly, but shall be incidental to the associated Expansion Device pay item.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
520.2211 Expansion Device Modifications (Royal River)	Each

SPECIAL PROVISION

SECTION 520

EXPANSION DEVICES -- NON MODULAR

(Asphaltic Plug Joint)

520.01 Description

This work shall consist of furnishing and installing asphaltic plug joint systems at the locations shown on the Plans, in accordance with these Specifications or as approved by the Resident.

This work shall also include having the approved manufacturer provide a qualified technical representative(s) to supervise the installation of the joint systems. The representative(s) shall instruct, train and supervise the Contractor's personnel in the proper methods of installation. All costs associated with this service shall be included in the unit price of the work.

520.011 Submittals

Prior to construction, the Contractor shall submit the following to the Resident for review and approval:

- (a) Complete and detailed Shop Drawings of asphaltic plug joint system. Shop Drawings shall include information covering materials, their properties, installation procedures, storage and handling requirements, and Materials Safety Data Sheets.
- (b) The resume of the manufacturer's technical representative, which shall include the representative's experience installing the asphaltic plug joint system along with the names and telephone numbers of contact persons for recent projects where technical assistance was provided.
- (c) Certified test reports of the asphaltic binder, closed cell foam backer rod and the plastic compound.
- (d) Certificates of Compliance for bridging plates, centering nails and aggregate.

520.02 Materials

The asphaltic plug joints shall consist of a system including bridge joint binder material, aggregate, backer rod, bridging plate, elastomeric concrete header material and polysulfide joint sealant conforming to the details and dimensions shown on the Plans, in accordance with these Specifications or as approved by the Resident.

The following systems are acceptable for use as asphaltic plug joints:

<u>Thorma-Joint</u>	<u>Polyjoint</u>	<u>Koch BJS</u>
Linear Dynamics, Inc. 400 Lannidex Plaza Parsippany, NJ 07054	A.H. Harris 321 Ellis Street New Britain, CT 06050	Koch Materials Co. P.O. Box 510 Stroud, OK 74079

Materials which are incorporated in or used in conjunction with approved asphaltic plug joint systems are as follows:

- (a) Asphaltic Binder: Binder shall meet or exceed requirements of AASHTO M301 (ASTM D3405) and consist of a hot applied, thermoplastic polymeric modified asphalt with the following properties when tested in accordance with the following ASTM methods:

PROPERTY	REQUIREMENT	TEST METHOD
Softening Point, °F	180 min.	ASTM D36
Tensile Adhesion @ 77°F, %	800 min.	ASTM D3583
Ductility @ 77°F, inch	16 min.	ASTM D113
Penetration, 0.1 mm 77°F, 150 g, 5 s 0°F, 200 g, 60 s	90 max. 10 max.	ASTM D3407
Flow 5 hrs @ 140°F, mm	3.0 max.	ASTM D3407
Bond @ -20°F	pass 3 cycles	ASTM D3407
Resilience @ 77°F, %	60 min.	ASTM D3407
Asphalt Compatibility @ 140°F	pass	ASTM D3407
Recommended Pouring Temperature, °F	380 to 390	
Safe Heating Temperature, °F	410	

- (b) Backer Rod: Backer rod shall be a cylindrical closed cell expanded polyethylene foam rod, with a diameter of 150 percent of joint opening width, capable of withstanding the temperature of the hot binder materials and having the following properties:

PROPERTY	REQUIREMENT	TEST METHOD
Density, lb/ft ³	2.0 min.	ASTM D1622
Tensile Strength, psi	25 min.	ASTM D1623
Water Absorption, % of wt.	1.0 max.	ASTM C509

- (c) Bridging Plate: Bridging plate shall be ASTM A36 steel, minimum of 1/8 inch thick and galvanized. Holes for the centering nails shall be approximately one foot center-to-center along the centerline of plates.
- (d) Centering Nail: Nail shall be 16d or larger and hot dip galvanized in accordance with ASTM A153.
- (e) Aggregates: Aggregate shall be crushed, double-washed and dried granite or basalt and meet ASTM C 33 Size No. 6 gradation. This aggregate shall also be used for top dressing on the finished joints.
- (f) Plastic Compound: Plastic compound used for repairing overcuts in bituminous concrete overlays shall be a two-component liquid with a synthetic resin base. It shall have a minimum viscosity of 3,500 cps at 77°F and a maximum viscosity of 65,000 cps at 25°F. The plastic compound shall be cured by the addition of a specific hardener. Sufficient hardener shall be used to cure the plastic compound in approximately 30 minutes at 77°F. It shall have sufficient strength and resiliency to withstand stresses setup by vibration, expansion and contraction due to temperature changes. It shall also be resistant to most chemicals and solvents, including most salts, acids and hydrocarbons.

520.06 Installations

Asphaltic plug joint system shall be installed in accordance with manufacturer's latest instructions and specifications. Manufacturer's representatives shall be present during the entire installation to ensure satisfactory results are obtained.

Asphaltic plug joint system shall allow total joint movement for up to two inches. The installation shall be centered over the expansion joint gap as indicated on the Plans. It shall not be installed when ambient or substrate temperatures are below 40°F, when rain is imminent, or as approved by the Resident.

Sawcut and remove bituminous concrete overlay and waterproofing membrane to the required dimensions as shown on the Plans. If required, a leveling course shall be applied to concrete surfaces prior to placing bridging plates. Vertical surfaces of bituminous concrete overlay shall be cleaned to remove all water and cutting dust and shall be thoroughly dried using hot compressed air immediately prior to applying the asphaltic material.

For the placement of the asphaltic plug for crack control, sawcut and completely remove the asphalt and membrane or existing asphaltic material so that the bottom of the blockout is level with the top of the deck concrete. The blockout area above the deck concrete shall be free of asphalt, and the blockout area over the approach roadway asphalt shall be blast cleaned to be free of loose asphalt debris. The joint area shall be thoroughly dried using hot compressed air immediately prior to applying the asphaltic material.

Backer rods shall be installed in expansion joint openings at a minimum of one inch depth as indicated on the Plans.

Binder shall be heated to a safe temperature as recommended by manufacturer. Heating kettles shall be equipped with continuous agitation system, temperature controller, calibrated thermometer and double steel jacket with an oil layer in between to prevent scorching of the binder. During application, the temperature of binder shall be maintained at a minimum of 350°F. It shall be poured into expansion joint openings until it runs over edges.

Steel bridging plates shall be placed from curb-to-curb on the roadway portion of expansion joints. Plates shall be centered over joint openings. Centering nails shall be placed in pre-drilled holes and hammered in to secure plates.

Aggregate shall be heated in a rotating drum mixer to a minimum of 350°F or as recommended by the Resident. The thermoplastic polymeric modified asphalt Binder shall be added to the mixer to precoat aggregates.

Coated aggregate shall be placed into blockouts in layers as recommended by the manufacturer. Blockouts shall be overfilled with coated aggregate as required to compensate for compaction. Equipment for compaction shall be as recommended by the manufacturer. Additional thermoplastic polymeric modified asphalt binder shall be screeded over the compacted joint to fill any surface voids.

Top dressing aggregate shall be applied per the manufacturer's recommendation.

Plastic compound shall be used for repairing overcuts in bituminous concrete. Cleaning, mixing and application shall be in conformance with the manufacturer's instructions.

Vehicular traffic may pass over finished joints two-hours after compaction or as recommended by the manufacturer.

520.07 Method of Measurement

Asphaltic Plug Joint system will be measured by the linear foot along the top surface of installed joints to the limits as shown on the Plan. Preparation of surfaces for the proposed joint system including cutting, grinding and cleaning, will not be measured separately for payment, but shall be incidental to the Asphaltic Plug Joint item.

520.08 Basis of Payment

Asphaltic Plug Joint system will be paid for at the Contract unit price per linear foot which price shall be full compensation for all labor, materials, equipment and incidentals required for furnishing and installing the Asphaltic Plug Joint system as shown on the Plans, in accordance with these Specifications or as approved by the Resident.

The backer rod and elastomeric sealant installed up the vertical face and across the horizontal surfaces of bridge curbs and sidewalks will not be measured separately for payment, but shall be incidental to the Asphaltic Plug Joint item.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
520.23	Expansion Device - Asphaltic Plug Joint	Linear Foot
520.231	Expansion Device - Asphaltic Plug for Crack Control	Linear Foot

SPECIAL PROVISION

SECTION 524

TEMPORARY STRUCTURAL SUPPORTS

(Protective Shielding - Steel Girders)

524.01 Description

The following paragraph is added:

This work shall also consist of furnishing all labor, equipment and materials required to provide protection for the public during demolition and construction. This protection shall include, but not necessarily be limited to, protective shielding of existing structures during demolition work, concrete removal, and installation of temporary deck support over roadway lanes and shoulders on all existing and new bridge structures.

After removal of the existing bituminous overlay and membrane the Resident will determine the area(s) of full depth deck repair which will require temporary shielding. The shielding shall be installed 10 feet each side of the full depth deck repair area between the steel girders under the repair areas.

Protective shielding will also be required in areas where fascias and fascia overhangs require repairs.

No protective shielding will be required for the full depth concrete repair, fascia repair, or fascia overhang repair area(s) that are outside of the roadway beyond 10 feet of the edge of mainline pavement.

At the Contractor's option, in lieu of protective shielding, he may close the travel lane and shift traffic away from the full depth concrete repair area and demolish concrete inside the enclosed platform of a manlift. The manlift and repair area shall be at least six feet away from an active travel lane.

The following Subsections are added:

524.031 Protective Shielding Design

Prior to the start of work, the Contractor shall submit plans for review and comment indicating the sizes and dimensions of protective shielding. The proposed methods of protective shielding, including connections and fasteners, shall be in accordance with the following criteria:

The protective shielding shall be designed for safely supporting all construction and dead loads, but not less than 100 pounds per square foot with a load duration of seven (7) days. Protective shielding shall be stiff enough to limit deflection to 1/2 inch under maximum loads

and to be tightly sealed at all joints. The protective shielding shall be placed on the tops of the bottom flanges of the steel girders with edges and laps made tight to protect the turnpike motorists from dust, debris and falling objects.

524.041 Protective Shielding Erection and Removal

No portion of the protective shielding installed over a roadway shall project below a plane connecting the bottoms of the bottom flanges of the steel stringers. During demolition operations, the protective shielding shall be covered with sheet plastic made tight at edges and laps to prevent water used in the saw cutting operation from falling onto the facilities under the bridge.

The protective shielding on existing structures shall extend horizontally three feet beyond the fascia lines and vertically to a point one foot minimum above the top of parapet. .

Shielding shall be approved and installed prior to the start of any demolition work and shall remain in position during all demolition work. Shielding shall also be approved and installed prior to the start of any deck forming and shall remain in position during all deck work. The shielding shall be relocated or removed only as approved by the Resident.

Construction sequences may require protective shielding material to be removed, stored and then reinstalled by the Contractor. Any shielding which is damaged during this removal and reinstallation shall be replaced by the Contractor at no additional cost.

524.28 Method of Measurement

Protective Shielding will not be measured separately for payment, but shall be incidental to the related Contract Item Special Provision 518.

SPECIAL PROVISION

SECTION 526

CONCRETE BARRIER

(Temporary Concrete Barrier Type I - Supplied by Authority)

526.01 Description

The following paragraphs are added:

This work shall consist of loading, transporting, setting, resetting, removing, transporting and stacking temporary concrete barrier Type I – supplied by Authority, and furnishing any additional temporary concrete barrier Type I deemed necessary, of a shape designated on the Plans. The barrier shall have attachments allowing individual sections to be connected into a continuous barrier.

The work also includes supplying connecting pins and furnishing and mounting retro-reflective delineators, per Subsection 526.03, on both Contractor-supplied and Authority-supplied temporary concrete barriers.

Concrete barriers supplied by Authority shall be available at the following location:

<u>Maintenance Area</u>	<u>Linear Feet of Barrier</u>
Crosby Maintenance Area Mile 46 Southbound	1000

Upon substantial completion of work, the Contractor shall remove and transport the concrete barrier - supplied by Authority back to Crosby Maintenance Area.

526.02 Materials

The following paragraphs are added:

- e. Delineators shall be bi-directional with a minimum effective reflective area of eight square inches as approved by the Resident. The reflectors shall be methyl methacrylate and the housing of acrylonitrile butadiene styrene. Color shall be in accordance with the MUTCD.
- f. Connecting pins shall be a one inch diameter A36 steel hot rolled round rod that has a 4” long 180 degree bend at the top (“J” shaped). The rod shall be 2’-11” long pre-bend and 2’-7” long post bend.

526.021 Acceptance

The Resident shall have the authority to accept or reject any and all temporary concrete barrier Type I used on the Project.

526.03 Construction Requirements

The following paragraphs are added:

The Contractor shall notify the Resident prior to the scheduled pick-up and delivery of concrete barrier. No barrier shall be removed from or stacked at the Turnpike Maintenance Area without approval of the Resident.

The Contractor shall move and place barrier-utilizing methods that will not damage the barrier. Barrier that is damaged by the Contractor by failing to use proper methods shall be replaced by the Contractor at no additional cost to the Maine Turnpike Authority.

Concrete barrier supplied by the Authority consists of several different styles. Not all barriers may be compatible. The Contractor shall utilize caution when setting barrier to use identical barrier types as adjacent barrier. Non-compatible barrier that cannot be attached together shall be overlapped by a minimum of 10 feet with the blunt end on the non-traffic side of the barrier. This work will not be measured separately for payment, but shall be incidental to the concrete barrier.

Concrete barrier placed at roadway low points shall be shimmed on 1" by 2" by 2' long wood planks to allow drainage to pass under the barrier. In addition, the Resident may direct the Contractor to shim the concrete barrier at other locations to provide for proper roadway drainage. All labor, material, and equipment necessary to shim the barrier will not be measured separately for payment, but shall be incidental to the Concrete Barrier.

Pins connecting the barrier shall be set flush with the top of the barrier.

The removal of concrete barrier from adjacent to the travel lane may be conducted without a lane closure if it is accomplished in accordance with the following requirements:

- Barrier is removed from the trailing end and the workmen and equipment involved in the operation are always behind the barrier. No workmen or equipment shall enter the travel lane.
- Barrier shall be dragged away from the travel lane to at least a 30-degree angle by the use of a cable.
- Barrier shall be lifted no more than six inches while within 10 feet of the travel lane.

Retro-Reflective Delineators shall be mounted as follows:

- One on top of each barrier.

- One on the traffic side of every barrier used in a taper.
- One on the traffic side of every other barrier at regularly spaced intervals and locations.
- Delineators shall be installed on both sides of the barrier if barrier is used to separate opposing traffic.
- Delineators shall be physically adhered so as to withstand the force of throw from a snow plow.
- If more than 25% of delineators in any 50 foot section of barrier fall off for any reason, the Contractor will be responsible for reinstalling all the delineators in that run at that their own cost.
- Contractor is required to submit the installation method for review and approval to the Resident.

526.04 Method of Measurement

The following paragraphs are added:

Temporary Concrete Barrier Type I – Supplied by Authority shall be measured for payment by the lump sum.

The loading, transporting, setting, resetting, removing, transporting and stacking of the barrier, the furnishing, installation and maintenance of the barrier delineators, and furnishing and installing connector pins will not be measured separately for payment, but shall be incidental to the cost of the barrier. Temporary storage of Concrete Barrier between construction phases, if required, will not be measured separately for payment, but shall be incidental to the cost of the barrier.

All equipment required to load, unload, transport and stack Concrete Barrier shall be supplied by the Contractor.

Any Barrier lost or damaged by the Contractor shall be replaced by the Contractor at no additional cost to the Authority.

526.05 Basis of Payment

The fifth paragraph is deleted and not replaced.

The following paragraphs are added:

Temporary Concrete Barrier Type I – Supplied by Authority will be paid for at the Contract lump sum price, complete in place. Such payment shall be full compensation for loading, transporting, setting, resetting, temporary storage, removing, transporting and stacking at the area designated, furnishing all materials, and all other incidentals necessary to complete the work. Such payment shall also be full compensation for any additional temporary concrete barrier Type I deemed necessary to complete the work. Temporary Concrete Barrier Type I –

Supplied by Authority and all connecting pins shall remain the property of the Authority, and shall be returned to the Turnpike Maintenance Area as designated in Subsection 526.01.

Payment of Concrete Barrier shall be based on a percentage of the work accomplished during that pay period.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
526.306	Temporary Concrete Barrier, Type I – Supplied by Authority(1,000. LF)	Lump Sum

SPECIAL PROVISION

SECTION 527

ENERGY ABSORBING UNIT

(Energy Absorbing System (CAT))

527.01 Description

The following sentences are added:

The work consists of furnishing and installing a Crash-cushion Attenuating Terminal (CAT) System as a permanent energy absorbing system at the median opening locations as noted on the Plans, in accordance with these Specifications or as approved by the Resident.

527.02 Materials

The energy absorbing system shall be the SYRO® CAT-350 (SS-546) as manufactured by Trinity Industries, Inc. as approved and crash tested by the Federal Highway Administration. The units shall conform to the Federal NCHRP Report 350 Standard of Testing.

Reflective sheeting shall meet the requirements of Subsection 719.01, Reflective Sheeting – minimum ASTM Type XI; 3M™ Diamond Grade™ DG³ Reflective Sheeting Series 4000 or approved equal, color YELLOW.

527.03 Construction Requirements

Height of installation of Reset CAT units shall be 27.5-inches to the top of rail, transitioning to the standard height of 30-inches over a 25-foot length of Type 3d Double rail located immediately after the last post of the CAT unit.

The reveal on soil tubes for post #1 and #2 of the CAT units shall not exceed 3.5-inches. If site grading is required to achieve the required rail height and soil tube reveal height, then such work will be incidental to the installation of the CAT unit(s).

A 12" x 36" reflective adhesive sheeting shall be applied to the nose of the CAT System after installation.

527.04 Method of Measurement

Energy Absorbing System (CAT) will be measured by each unit complete, in place and accepted.

527.05 Basis of Payment

The accepted quantity of Energy Absorbing Systems will be paid for at the Contract unit price, complete in place and accepted. Payment shall be full compensation for furnishing all labor, equipment, materials and incidentals necessary to complete the work in accordance with these Specifications and the Contract Plans.

Connection of the CAT Systems to the existing median guardrail will not be paid for separately, but shall be incidental to Item 527.301.

Removal of twisted ends and double-face guardrail necessary for installing the CAT Systems shall be measured separately for payment under Item 606.3631, Guardrail – Remove and Dispose.

New Guardrail Delineators, when required, will be paid for under Item 606.353.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
527.301	Energy Absorbing System (CAT)	Each

SPECIAL PROVISION

SECTION 527

ENERGY ABSORBING UNIT
(Work Zone Crash Cushion)

527.01 Description

The first paragraph is deleted in its entirety and replaced with the following:

The Contractor shall furnish and install work zone crash cushions where shown on the Plans, as specified herein, in Special Provision 652, or as approved by the Resident. Work zone crash cushions are required at each exposed end of temporary concrete barrier or guardrail.

The exposed end of the concrete barrier within 30 feet of the mainline travel lane shall be protected at all times. Barrier shall not be reset until after the work zone crash cushion(s) has been set to protect the exposed end of the barrier.

527.02 Materials

The following paragraph is added:

Only work zone crash cushions meeting the NCHRP Report 350 TL-3 crash test requirements may be used on the turnpike and local roadways with posted speeds of 45 MPH or greater. Work zone crash cushions meeting the NCHRP Report 350 TL-2 crash test requirements may be used on local roadways with posted speeds of 40 MPH or less. The Contractor shall provide the Resident with documentation of the proposed work zone crash cushion's NCHRP Report 350 Crash Test Results prior to installation at the jobsite.

527.03 Construction Requirements

The following is added to the end of the first paragraph:

The design speeds for work zone crash cushions shall be 35 mph for local roads and 70 mph for turnpike roadways unless otherwise noted on the Plans.

527.05 Basis of Payment

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
527.341 Work Zone Crash Cushions – TL-3	Unit

SPECIAL PROVISION

SECTION 603

PIPE CULVERTS AND STORM DRAINS

(Pressure Treated Wood Drain Trough)

603.01 Description

The following paragraphs are added:

This work shall also consist of furnishing and installing pressure treated wood drain trough at the locations shown on the Plans or as directed by the Resident.

603.02 Materials

The following paragraphs are added:

Wood for pressure treated wood drainage trough shall be Yellow Pine, Number 2 or better, .40 CCA, D4 S. The pressure treated wood shall meet AWPA Standard P-5 or Federal Standard TT-W-550. The treating process shall meet Federal Specification TT-W-571, or AWPA Commodity Standards as applicable.

Assembly hardware shall be heavy zinc plated or stainless steel.

Caulking shall be Sikaflex 1a, or an approved equal.

Trough liner material shall be W.R. Grace Ice and Water Shield roofing underlayment, or approved equal.

603.03 General

The following paragraphs are added:

The pressure treated wood drainage trough shall be fabricated and installed in a workmanlike manner. Corners shall be mitered; adjacent boards and sections shall be butt jointed at a wide cleat, or spliced with a full dimensioned piece of pressure treated wood; and fastener holes shall be predrilled to prevent splitting.

The trough liner shall be installed prior to installation of the top cleats, and shall wrap the top edge and 2 inches down the exterior face of the trough sideboard; and shall be held in place with galvanized roofing nails.

The pressure treated wood drain trough shall be backfilled to the top of the side rail with materials available from on-site excavation, supplemented with common borrow, if required.

603.11 Method of Measurement

The following paragraphs are added:

Pressure treated wood drain trough will be measured by the length in linear feet along the centerline of the invert, laid as directed, complete in place and accepted.

Excavation, bedding and backfill will not be measured separately but shall be incidental to the Pressure Treated Wood Drain Trough pay item.

Common borrow will not be measured separately but shall be incidental to the Pressure Treated Wood Trough Repair pay item.

603.12 Basis of Payment

The following paragraphs are added:

The accepted quantity of pressure treated wood drainage trough will be paid at the Contract unit price per linear foot.

Payment will be made under:

Pay Item

Pay Unit

603.91 Pressure Treated Wood Drain Trough

Linear Foot

SPECIAL PROVISION

SECTION 604

MANHOLES, INLETS AND CATCH BASINS

(Rebuild Catch Basin to Grade Type II)
(Rebuild Catch Basin to Grade Type IV)

604.01 Description

This Subsection is amended by the addition of the following:

The Type II work shall consist of rebuilding catch basins as specified in the Specifications to grade, removing the existing unsound concrete, frame and grate, applying a bead of Elastomeric sealer to the frame seat and reinstalling the existing grate in accordance with these Specifications and in reasonable close conformity with the lines and grades as shown on the Plans.

The Type IV work shall consist of rebuilding catch basins as specified in the Specifications to grade, removing the existing unsound concrete, frame and grate, and reinstalling the existing frame and grate in accordance with these Specifications and in reasonable close conformity with the lines and grades as shown on the Plans.

The work locations are listed on the Drainage Summary sheets of the Plans.

604.02 Materials

The following sentences are added:

Elastomeric sealer shall be Sikaflex 1a as manufactured by Sika or an approved equal.

Class AAA concrete shall conform to Subsection 502.05; except that the minimum cement factor shall be 750 pounds per cubic yard and the coarse aggregate size shall conform to ASTM C33 Grading 7.

Catch Basin Frames and Grates shall be as outlined below and be manufactured by EJ Company of Brockton, Massachusetts or an approved equal and shall meet or exceed the AASHTO M306 Loading Requirements.

Catch Basin Frames shall be manufactured by EJ Company of Brockton, Massachusetts (or an approved equal) with the following product numbers:

5521Z - 8 Inch Frame Product Number 00552111
5546Z - 6 Inch Frame Product Number 00554611
5544Z - 4 Inch Frame Product Number 00554411

Catch Basin Frames shall be 8” frames unless otherwise specified by the plans or approved by the resident.

Catch Basin Grates shall be a square holed grate as manufactured by EJ Company of Brockton, Massachusetts (or an approved equal) with the following product number:

5520M5 Grate Product Number 00552060

If a cascade catch basin grate is specified on the plans then it shall be manufactured by EJ Company of Brockton, Massachusetts (or an approved equal) with the following product numbers depending on the direction of flow:

5520M8 Product Number 00552084 or 5520M8 Product Number 00552085

604.04 Altering, Adjusting, and Rebuilding Catch Basins and Manholes

This Subsection is deleted and replaced with the following:

When adjusting the existing catch basins they shall be dismantled sufficiently to allow reconstruction in accordance with the following requirements and as shown on the Plans:

Any frame or grate damaged by the Contractor’s operations shall be replaced by the Contractor at no additional cost to the Authority. Replacement frame and grate shall meet the requirements of Subsection 604.02. Damaged frames and grates shall become the property of the Contractor and shall be removed from Turnpike property.

Rebuild Catch Basin to Grade – Type II

The existing frame and grate shall be removed, stacked and reset. Remove all unsound concrete and anchor rods shall be removed to sound concrete as determined by the Resident. Install four Number 4 dowels, twelve inches in length, in each sidewall, reform catch basin to necessary grade using Class AAA concrete. The existing frame shall be reinstalled to the pavement grade as determined by the Resident.

Prior to installation of the grate, the frame shall be cleaned to accept a bead of elastomeric sealer. Sealer shall be placed in a continuous bead over the horizontal surface in accordance with the manufacturer’s recommendation. The existing grate shall be reinstalled and allowed to set for a minimum of 1 ½-hour before receiving traffic loads.

Rebuild Catch Basin to Grade – Type IV

The existing frame and grate shall be removed, stacked and reset. Remove all unsound concrete and anchor rods to sound concrete as determined by the Resident. Install four Number 4 dowels, twelve inches in length, in each sidewall, reform catch basin to necessary grade using Class AAA concrete. Reinstall the existing frame and grate to the finished grade as designated by

the Resident and construct a bituminous concrete waterway including regrading (raising) the drainage swale with gravel borrow.

The Contractor shall remove unsound concrete (two inches minimum) from the existing floor slab and replace if directed by the Resident. Existing sumps shall be retained in the basin. Prior to placement of the concrete, the catch basin floor and walls shall be cleaned of all debris, loose and foreign materials to the satisfaction of the Resident.

604.05 Method of Measurement

The following are added after Subsection e. Grate:

Rebuild Catch Basin to Grade – Type II will be measured for payment by each unit rebuilt, secured and accepted.

Rebuild Catch Basin to Grade – Type IV will be measured for payment by each unit rebuilt, and accepted.

Each unit includes removing and replacing a depth up to 12 inches from the bottom of the frame to the top of sound concrete in the wall. Each six inches of concrete removed and replaced over 12 inches will be measured for payment as one eighth (1/8) of a unit. Depth measurements in excess of the dimensions authorized will not be included.

604.06 Basis of Payment

The following paragraphs are added after the first paragraph:

The accepted quantity of Rebuild Catch Basin to Grade – Type II will be paid for at the Contract unit price each. This price shall be full compensation for removing existing frame and grate, rebuilding the catch basin top to grade, reinstalling the existing frame, cleaning the horizontal surface, applying the elastomeric sealer, reinstalling the existing grate, and all other labor, equipment and materials required to complete the work.

The accepted quantity of Rebuild Catch Basin to Grade – Type IV will be paid for at the Contract unit price each. This price shall be full compensation for removing existing frame and grate, rebuilding the catch basin top to grade, reinstalling the existing frame and grate, and all other labor, equipment and materials required to complete the work.

The second paragraph is deleted and replaced with the following:

Excavation and backfill will not be measured separately for payment, but shall be incidental to the following pay items.

Bituminous concrete waterways shall be paid for under Item 459.06 or 459.061.

Sawing bituminous pavement will not be measured separately for payment, but shall be incidental to the related drainage items.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
604.184	Rebuild Catch Basin to Grade – Type II	Each
604.186	Rebuild Catch Basin to Grade – Type IV	Each

SPECIAL PROVISION

SECTION 604

MANHOLES, INLETS, AND CATCH BASINS

(Catch Basin)

604.01 Description

This work shall consist of furnishing and installing new catch basins with Type M grates.

604.02 Materials

The following sentence is added:

Catch Basin Frames and Grates shall be as outlined below and be manufactured by EJ Company of Brockton, Massachusetts or an approved equal and shall meet or exceed the AASHTO M306 Loading Requirements.

Catch Basin Frames shall be manufactured by EJ Company of Brockton, Massachusetts (or an approved equal) with the following product numbers:

5521Z - 8 Inch Frame Product Number 00552111
5546Z - 6 Inch Frame Product Number 00554611
5544Z - 4 Inch Frame Product Number 00554411

Catch Basin Frames shall be 8" frames unless otherwise specified by the plans or approved by the resident.

Catch Basin Grates shall be a square holed grate as manufactured by EJ Company of Brockton, Massachusetts (or an approved equal) with the following product number:

5520M5 Grate Product Number 00552060

If a cascade catch basin grate is specified on the plans then it shall be manufactured by EJ Company of Brockton, Massachusetts (or an approved equal) with the following product numbers depending on the direction of flow:

5520M8 Product Number 00552084 or 5520M8 Product Number 00552085

604.03 Construction Requirements

The following paragraph is added:

The Contractor shall remove existing materials around each catch basin frame to a minimum depth of 10 inches below finished grade. The excavated area shall be filled to a depth of two inches below finished grade with at least eight inches of “AAA” Concrete. Two inches of surface pavement shall be placed on top of the concrete to achieve finished grade.

604.05 Method of Measurement

Removal of existing materials and placement of concrete will not be measured separately for payment, but shall be incidental to each Catch Basin.

604.06 Basis of Payment

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
604.244	Catch Basin Type F4	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Bridge Transition- Type III)

606.01 Description

The following sentence is added:

This work shall consist of furnishing and installing Type III Guardrail Bridge attachments at bridge endposts on bridges over the turnpike as shown in the Contract Documents.

The following Subsection is added:

606.071 Guardrail Attachments at Bridges

Bridge transition - Type III shall be used at bridge endpost locations.

606.08 Method of Measurement

The following sentence is added:

Bridge transition - Type III will be measured by each unit of the type specified, installed and accepted.

Concrete Curbing Type 2 shall be measured separately.

606.09 Basis of Payment

The following paragraphs are added:

Bridge Transition - Type III will be paid for at the Contract unit price each complete in place and shall be full compensation for furnishing all labor, equipment and materials necessary to complete the work consisting of, but not necessarily limited to, the following: furnishing and installing guardrail, modifications to concrete end wall to accept terminal anchor, one terminal connector, including terminal connector anchorage and all other detailed accessories; furnishing and installing all required posts, rails, offset brackets, back-up plates, nuts, bolts, washers, and all other items necessary to make for a complete installation as shown on the Plans or as approved by the Resident.

Concrete Curbing Type 2 shall be paid for under Item No. 609.191 Concrete Curb Type-2.

Payment will be made under:

Pay Item

Pay Unit

606.1725 Bridge Transition - Type III

Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Guardrail Beam)

606.01 Description

The following paragraph is added:

This work shall consist of furnishing and installing proposed guardrail W-beam panels (RE-3) to replace existing damaged and rusty panels as approved by the Resident. The Contractor shall mark rail to be replaced for Resident's approval prior to the replacement of the W-beam panels. The Contractor shall also notify the Resident if additional damaged panels are found within the Contract limits, and the Resident shall determine if the additional damaged panels will be replaced.

606.02 Materials

The following sentence is added:

The materials for the W-beam panels shall conform to Subsection 710.04.

606.08 Method of Measurement

The following sentence is added:

Guardrail Beams shall be measured per linear foot installed and accepted.

606.09 Basis of Payment

The following paragraph is added:

The Guardrail Beams will be paid for at the Contract unit price per linear foot complete in place and shall be full compensation for furnishing all labor, equipment and materials necessary to complete the work. This work shall consist of furnishing and installing the new W-beam panels, all hardware, nuts, bolts, washers, and all other items necessary to complete the installation and connection to the posts.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.178 Guardrail Beam	LF

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Terminal End - Anchored End)

606.01 Description

The following sentence is added:

This work shall consist of furnishing and installing Terminal End – Anchored End, end treatments in accordance with these Specifications, the AASHTO-AGC-ARBTA Joint Committee Task Force 13 Report: A Guide to Standardized Highway Barrier Hardware, dated May 1995; and in reasonably close conformity with the lines and grades as shown on the Plans or as approved by the Resident.

606.02 Materials

The following sentences are added:

The guardrail elements shall be per the Components' List found on Sheet No. 2 of 2 of Drawing SEW02a – Trailing End Terminal – Foundation Tube Option in the Task Force 13 Report noted above and/or as noted in the Contract Documents.

The following Subsection is added:

606.042 Terminal End - Anchored End

Installation of the Terminal End – Anchored End shall be in strict accordance with the AASHTO-AGC-ARBTA Joint Committee Task Force 13 Report and the Details on Sheet No. 1 of 2 of Drawing SEW02a – Trailing End Terminal – Foundation Tube Option.

Height of installation of Terminal End – Anchored End units shall be 27.5-inches to the top of rail, transitioning to the standard height of 30-inches over a 25-foot length of Type 3d rail located immediately after the last post of the Anchored End unit.

The reveal on the soil tube for the Anchored End units shall not exceed 3.5-inches. If site grading is required to achieve the required rail height and soil tube reveal height, then such work will be incidental to the installation of the Anchored End units

606.08 Method of Measurement

The second paragraph is amended by the addition of: “, Terminal End - Anchored End,” after the words “breakaway cable terminal”.

606.09 Basis of Payment

The second paragraph is amended by the addition of: “, Terminal End - Anchored End,” after the words “breakaway cable terminal”.

Payment will be made under:

Pay Item

Pay Unit

606.278 Terminal End - Anchored End

Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Terminal End - Remove and Stack)

606.01 Description

The following sentence is added:

This work shall also consist of removing existing terminal end elements, component parts and hardware, and stacking at Auburn Maintenance Yard, located at Mile Marker 76.9 northbound.

606.08 Method of Measurement

The following sentence is added:

Terminal End - Remove and Stack will be measured by each unit satisfactorily reset.

606.09 Basis of Payment

The following paragraphs are added:

The accepted quantity of Terminal End – Remove and Stack will be paid for at the Contract unit price bid which shall be full compensation for removing and stacking the terminal end and all equipment, labor and incidentals necessary to complete the work.

Payment will be made under:

Pay Item

Pay Unit

606.2652 Terminal End - Remove and Stack

Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Reflectorized Beam Guardrail Delineator)

606.01 Description

The following paragraphs are added:

Reflectorized beam guardrail delineators shall be installed on existing guardrail to remain in place, guardrail noted to be removed, modified and reset (single and/or double rail) or new guardrail, at the locations noted on Maintenance of Traffic plans or as approved by the Resident. The delineators shall be installed prior to traffic being shifted closer to the identified guardrail run. The color for the reflective sheeting shall be silver (white) when installed on the outside shoulder and yellow when installed on the inside shoulder.

Reflectorized beam guardrail delineators shall be mounted as follows:

1. Delineators on guardrail adjacent to a shifted detour should be spaced every other guardrail post and located at the bolt in the valley of the guardrail beam.
2. On existing steel bridge rail, the delineators shall be mechanically attached towards the top, every 10 feet, and bottom, every 20 feet. Delineators shall also be mechanically attached in a similar pattern to concrete endposts that are 10 feet or longer.
3. If more than 25% of delineators in any 50 feet of guardrail, bridge rail, or endposts fall off for any reason, the Contractor will be responsible for reinstalling all delineators in that run at that their own cost.
4. In no instance shall delineators be installed on guardrail which deviates substantially from the alignment (horizontal or vertical) of the roadway or which is located more than eight feet from the edge of pavement.
5. On Tangents, mount delineators every 62.5-feet or every 10th post.
6. On Curves, mount delineators every 31.25-feet or every 5th post.

Exceptions and/or modifications will only be made with the approval of the Resident.

Contractor is required to submit installation method for review and approval to the Resident.

606.02 Materials

The fourth paragraph is deleted and replaced with the following:

The reflectorized beam guardrail delineators shall be fabricated from galvanized steel.

Reflective sheeting shall meet the requirements of Subsection 719.01, Reflective Sheeting – minimum ASTM Type XI; 3M™ Diamond Grade™ DG³ Reflective Sheeting Series 4000 or approved equal. Color – Yellow.

606.08 Method of Measurement

The following paragraph is added:

Reflectorized Beam Guardrail Delineators will be measured by each unit of the kind specified and installed. Maintenance and replacement of delineators will not be measured separately for payment unless otherwise approved by the Resident.

606.09 Basis of Payment

The second and third sentences in the first paragraph are deleted and replaced with the following:

Reflectorized Beam Guardrail Delineators will be paid for at the Contract unit price each, complete in place, which price shall be full payment for furnishing and installing all components and for all incidentals necessary to complete the installation.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.352 Reflectorized Beam Guardrail Delineator	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Delineator Post - New)
(Delineator Post - Remove and Stack)

606.01 Description

The following paragraphs are added:

This work shall also consist of furnishing and installing new delineator posts and/or removing and stacking existing delineator posts within the Contract limits at the Auburn Maintenance Facility at Mile Marker 76.9 northbound. The existing reflectorized delineator panels shall be removed and replaced with new reflectorized delineator panels as required by the Resident.

Existing and new delineator posts shall be located as follows:

Outside Shoulder:

- One at guardrail trailing ends (green delineator).
- Two at guardrail approach ends (one red delineator on first post and one red delineator on angle points.)

Median:

- One at guardrail trailing ends (green delineator, facing traffic).
- Two at guardrail approach ends (one red delineator on first post of CAT units, green on guard rail side, red on median opening side; and one red (both sides) delineator at angle point.)
- One at all other median guardrail angle points (red on both sides)

Other Locations:

- One at culvert outlets (red delineator).
- Twenty per mile evenly spaced at the edge of outside shoulder (white delineator).
- One at electrical junction boxes not associated with another item (blue delineator).

Delineator posts that do not exist in the locations described above, shall be supplied and installed by the Contractor. The installation of the delineator post shall include the demountable reflectorized delineator.

Flexible guardrail delineator posts shall be bolted to the back of the first wood post in the Guardrail 350 Flared Terminal Systems and CAT systems, to the back of the first steel post (angle point), and the back of the last wood post on Terminal End – Trailing Ends.

White edge delineators shall not be installed on any portion of the widened shoulder for Guardrail 350 Flared Terminal installations, and shall not be installed behind the Guardrail 350 Flared Terminal rail segments.

606.02 Materials

The following paragraphs are added:

Non-guardrail Delineator Posts shall conform to Subsection 606.02.

Guardrail delineator posts for the approach ends of 350 compliant end treatments shall be fabricated of a flexible, durable, non-discoloring polyethylene plastic capable of recovering from repeated impacts and resistant to solar degradation. The posts shall be a minimum of 2-inches in diameter, shall be ovalized at the top of the post to allow application of reflective sheeting, and shall be a maximum length of 36 inches. Color of the guardrail delineator posts shall be grey. Posts shall be capped at the top with a flexible rubber cap; Safe-Hit Flexible Guardrail Delineator Post or approved equal.

Reflective sheeting shall be applied to the top of the post and the color of the sheeting shall be as described in section 606.01. Dimensions of sheeting shall be 3-inches by 8-inches and shall conform to ASTM Type XI; 3MTM Diamond Grade™ DG3 Reflective Sheeting Series 4000 or approved equal.

Guardrail delineator posts shall be fastened to guardrail posts with two fasteners. For wooden posts, two 3-inch by 3/8-inch lag screws with 5/8-inch flat washers shall be used. For steel guardrail posts, two self-drilling 1/4-inch by 2 inch screws with 5/8-inch flat washers shall be used.

The demountable reflectorized delineator panel shall meet the requirements of Subsection 719.06. Delineator panel shall be rectangles measuring 8" x 3".

606.03 Posts

The following paragraphs are added:

The installation of delineator posts shall conform to Subsection 606.03 for guardrail delineator posts.

The top of delineator posts associated with guardrail shall be installed 5'-0" (60") above edge of pavement elevation. White delineator posts for mile delineation shall be 4'-6" (54") above edge of pavement elevation. Delineators shall be installed four feet from edge of pavement except those delineating end treatments, culverts and electrical items.

Mile marker post shall be mounted on breakaway supports. The bottom of the sign shall be five feet from the solid white line and shall be offset five feet from the edge of pavement.

A mock-up of the guardrail delineator posts shall be submitted to the Resident for approval prior to installation.

Any materials damaged by the Contractor's operations shall be replaced at no additional cost to the Authority.

Top of the delineator panel shall be flush with the top of post.

606.08 Method of Measurement

The following paragraphs are added:

Delineator Posts shall be measured by each unit installed and accepted. Delineator Posts Removed and Stacked will be measured by each unit.

Mile Marker post shall be measured for payment as Delineator Post.

606.09 Basis of Payment

The following sentences are added:

The accepted quantity of Delineator Posts will be paid for at the Contract unit price per each which price shall be full compensation for the post, specified delineator or mile marker panel, complete in place.

The accepted quantity of Delineator Posts Removed and Stacked will be paid for at the Contract unit price each, which price shall be full compensation for removing and stacking delineator panel or mile marker panel and posts and all incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
606.353	Delineator Post - New	Each
606.355	Delineator Post - Remove and Stack	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Guardrail – Remove, Modify and Reset, Single Rail)

606.01 Description

The following paragraphs are added:

This work shall consist of removing existing guardrail elements, component parts and hardware, modifying, and resetting at locations shown on the Contract documents.

New non-wood offset blocks conforming to NCHRP 350 Test Level 3 shall be installed on all guardrail being reset. The existing steel offset brackets and backup plates shall become the property of the contractor.

The following Subsection is added:

606.021 General

The modified guardrail shall be installed in accordance with the applicable provisions of the Standard Specifications.

The materials removed shall be utilized in the reset guardrail locations with the following exceptions:

- Existing guardrail posts found to be unfit for reuse, in the opinion of the Resident, prior to or upon pulling;
- Existing steel backup plates when present;
- Existing steel offset brackets shall be replaced with non-wood offset blocks; and,
- Existing W-beam rail elements damaged by traffic and unfit for reuse, in the opinion of the Resident.

This work shall include all modifications to the existing guardrail system that may be necessary to install new non-wood offset blocks including, but not necessarily limited to, the drilling of new holes in the existing posts and cleaning and painting holes with a cold-applied zinc-rich paint. The completed guardrail assembly shall conform to NCHRP 350 Test Level 3.

Existing guardrail components removed, but not reset because of damage, shall become the property of the Contractor. Any materials lost or damaged by the Contractor's operations shall be replaced at no additional cost to the Authority.

Earth around each reset post shall be raked and compacted with a minimum 8 pound hand tamper or an approved device. Holes created due to resetting a post shall be filled with a similar surrounding material and compacted.

606.08 Method of Measurement

The following paragraphs are added:

Guardrail – Remove, Modify and Reset will be measured on a linear foot basis, from center-of-post to center-of-post, for the amount of rail satisfactorily reset.

Steel posts to replace damaged posts shall come from the stockpile of guardrail components to be disposed of, from this Contract and will not be measured separately for payment. If, in the opinion of the Resident, there are no suitable steel posts in the stockpile then steel posts will be measured for payment.

W-beam rail elements to replace damaged rail elements shall be new and paid for under Item 606.178.

606.09 Basis of Payment

The following paragraphs are added:

The accepted quantity of Guardrail - Remove, Modify and Reset will be paid for at the Contract unit price bid per linear foot. Such payment shall be full compensation for removing, modifying, and resetting guardrail, drilling holes in existing posts, and all equipment, labor and incidentals necessary to complete the work including any necessary modifications to the existing posts.

Furnishing and installing non-wood offset blocks will not be measured separately for payment, but shall be incidental to Item 606.3605, Guardrail - Remove, Modify and Reset, Single Rail.

New steel posts, when measured for payment, will be paid for under Item 606.48, Single Galvanized Steel Post.

New W-beam rail components, when measured for payment, will be paid for under Item 606.178, Guardrail Beam.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
606.3605	Guardrail – Remove, Modify, and Reset Single Rail	Linear Foot

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Guardrail Adjust)

606.01 Description

The following paragraphs are added:

This work shall consist of adjusting the height of the existing single and double rail guardrail in locations where the existing height of rail is not 30 inches. The guardrail shall be adjusted to a height of 30 inches. Existing single and double rail shall also be adjusted for lean.

The guardrail adjustment shall take place at all necessary locations; approximate locations are listed in the schedule of guardrail limits both median and outside shoulder. Exact locations for adjustment shall be determined by the Resident. If, during the course of the work, the contractor finds additional rail to be adjusted, then he shall notify the Resident, and the Resident determine if the rail is to be adjusted.

The following Subsections are added:

606.021 General

All existing guardrail to be raised or lowered shall be completed prior to new guardrail or end treatments being attached.

606.036 Adjusting Existing Guardrail

Any materials or galvanizing damaged by the Contractor's operations shall be replaced or touched-up at no additional cost to the Authority.

Guardrail posts shall be raised to a minimum of five inches above final elevation prior to driving post to final elevation; this applies to both raising and lowering rail.

Any given length of guardrail to be adjusted shall be done in such a way that top of rail elevations do not vary drastically between each section of guardrail. Rail height tolerance shall be 30 inches, plus 0 inches, minus 1/2 inch. The 30 inches shall be measured from the edge of pavement to the top of rail beam when within 2 feet of the edge of pavement.

Rail shall be adjusted for lean where needed. All posts shall be plumb after adjusting for lean.

When the rail tapers from one bound to the other the rail shall be adjusted to the correct height on the farthest ends and shall be adjusted towards the center of the median to create a smooth line.

Earth around each adjusted or reset post shall be raked and compacted with a minimum 8 pound hand tamper or an approved device. Holes created due to adjusting or resetting a post shall be filled with a similar surrounding material and compacted.

606.06 Method of Measurement

The following sentence is added:

Adjusting of both single and double rail guardrail shall be measured by the linear foot of Guardrail Adjusted and accepted.

606.09 Basis of Payment

The following paragraphs are added:

Adjusting of single and double rail guardrail will be paid for at the Contract unit price per linear foot and shall be full compensation for furnishing all labor, equipment and materials necessary to complete the work. Guardrail Adjust will not be measured for payment until all compaction has been completed.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
606.3621	Guardrail Adjust, Single Rail	Linear Foot
606.3622	Guardrail Adjust, Double Rail	Linear Foot

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Guardrail - Remove and Dispose)

606.01 Description

The following paragraph is added:

This work shall consist of removing, stockpiling and disposing of existing single and double guardrail elements, component parts and hardware unsuitable for replacement as approved by the Resident. At the completion of the Contract, any unused guardrail elements, posts, component parts and hardware shall become the property of the Contractor and shall be removed from Turnpike property.

Stockpiled materials, suitable for reuse, shall be utilized on Remove, Modify and Reset items prior to new materials being paid for.

Guardrail materials may be temporarily stockpiled at the Auburn Maintenance Facility at MM 76.9 northbound.

606.08 Method of Measurement

The following paragraph is added:

Guardrail Remove and Dispose will be measured on a linear foot basis of guardrail satisfactorily removed, stockpiled and disposed of whether single rail or double rail. Single and double twisted end sections will be measured for payment on a linear foot basis as 25 feet of guardrail removed.

606.09 Basis of Payment

The following paragraphs are added:

The accepted quantity of guardrail removal will be paid for at the Contract unit price bid, which price shall be full compensation for removing, transporting and disposing all guardrail elements, component parts and hardware, equipment, labor and all incidentals necessary to complete the work. No additional payment will be made for double rail.

Stockpiling existing rail elements and posts will not be measured separately for payment, but shall be incidental to Item 606.3631.

Payment will be made under:

Pay Item

Pay Unit

606.3631 Guardrail - Remove and Dispose

Linear Foot

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Single Offset Block)

606.01 Description

The following paragraph is added:

This work shall consist of furnishing and installing single offset blocks at all existing guardrail beam locations that are not part of a remove, modify and reset location and as shown on the Contract Documents. New non-wood offset block shall be installed on existing galvanized steel posts and connected to guardrail Type 3d.

606.02 Materials

The following sentence is added:

Offset blocks shall have passed NCHRP 350 Test Level 3 and shall not be wood.

The following Subsection is added:

606.021 General

The existing median guardrail posts have four off-center bolt holes used to attach the existing steel offset blocks. The new offset blocks have two bolt holes centered on the W-beam section. The existing posts must be retrofitted to receive the new non-wood offset block assembly. Additional bolt holes required in the existing posts shall be drilled or punched but the size shall not exceed the dimension given by the manufacturer. Metal around the holes shall be cleaned and painted with a cold-applied zinc-rich paint. The holes shall not be burned with a torch.

The completed guardrail system shall be in conformance with the NCHRP 350 Test Level 3 requirements.

606.08 Method of Measurement

The following paragraph is added:

Single Offset Block shall be measured per each unit installed and accepted. All equipment and labor associated with retrofitting the existing posts shall be incidental to Item 606.471.

606.09 Basis of Payment

The following paragraph is added:

New Single Offset Block furnished and installed at specified locations will be paid for at the Contract unit price each complete in place and accepted. Payment shall be full compensation for furnishing all labor, equipment and materials necessary to complete the work including, but not necessarily limited to, removal of existing rail beam, removal and disposal of existing offset block, drilling new holes in existing post, application of galvanized paint, furnishing and installing new non-wood offset block, removal and disposal of back-up plates, and resetting the rail beam.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.471 Single Offset Block – W-Beam	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Asymmetrical Thrie Beam Transition)

606.01 Description

The following paragraph is added:

This work shall consist of removing and stacking existing Thrie Beam Transition panels, furnishing and installing the Asymmetrical Thrie beam to W-beam Transition panels, single rail - modified section and double rail modified section, connecting it to the existing or proposed W-Beam guardrail and Thrie Beam modified at locations on the Maine Turnpike, as shown on the Plans or as approved by the Resident. All guardrail components shall have passed the NCHRP 350 Test Level 3. Composite offset blocks shall be used.

606.08 Method of Measurement

The following sentence is added:

Asymmetrical Thrie Beam Transition shall be measured by each unit installed and accepted.

606.09 Basis of Payment

The following paragraphs are added:

Asymmetrical Thrie Beam Transition will be paid for at the Contract unit price each complete in place, and shall be full compensation for furnishing all labor, equipment and materials necessary to complete the work consisting of, but not necessarily limited to, furnishing and installing the Asymmetrical Thrie Beam to Existing W-beam Transition, Single Rail - Modified Section and Existing Double Rail – Modified Section, and all detailed accessories; furnishing and installing all required posts, composite offset blocks, cables, nuts, bolts, washers, and all other items necessary to complete the installation and connection to the existing or proposed W-Beam and the Thrie Beam – Modified.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.701 Asymmetrical Thrie Beam Transition	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Widen Shoulder for Guardrail 350 Flared Terminal)
(Modify Widened Shoulder for Guardrail 350 Flared Terminal)

606.01 Description

The following sentence is added:

Widen Shoulder for Guardrail 350 Flared Terminal work shall consist of widening the existing shoulder at specified Guardrail 350 Flared Terminal locations by excavating, furnishing, grading and compacting new shoulder aggregate subbase course gravel, granular borrow, common borrow, and asphalt grindings in accordance with the thickness and typical sections as shown on the Plans or as approved by the Resident.

Modify Widened Shoulder for Guardrail 350 Flared Terminal work shall consist of grubbing the existing widened shoulder to granular base material, widening the existing shoulder widening at specified Guardrail 350 Flared Terminal locations by excavating, furnishing, grading and compacting new shoulder aggregate subbase course gravel, granular borrow, common borrow, and asphalt grindings in accordance with the thickness and typical sections as shown on the Plans or as approved by the Resident.

The following Subsections are added:

606.021 Granular Borrow

Granular borrow shall be material meeting the requirements of Subsection 703.19.

606.022 Fill Material

Fill material shall be existing excavation or common borrow from an outside source.

606.023 Asphalt Grindings

Asphalt grindings shall consist of pavement millings created by the cold planning process. The asphalt grindings stockpile must be viewed and approved by the Resident prior to any grindings being placed at any location.

The grindings shall be reprocessed (crushed) to meet the following gradation:

SIEVE DESIGNATION	GRADING
3/4"	100
1/2"	95 - 100
No. 4	50 - 80
No. 50	18 - 28
No. 200	3 - 10

606.024 Aggregate Subbase Course-Gravel

Aggregate subbase course-gravel shall be material meeting the requirements of Subsection 703.06.

606.051 Compaction - Asphalt Grindings

The asphalt grindings shall be placed and compacted to a minimum thickness of three inches unless otherwise designated by the Resident.

606.08 Method of Measurement

Widen Shoulder for Guardrail 350 Flared Terminal will be paid at the contract unit price per each.

Modify Widened Shoulder for Guardrail 350 Flared Terminal will be paid at the contract unit price per each.

Common borrow will be measured in accordance with Section 203 of these Specifications.

Loam, seed and mulch will not be measured separately but shall be incidental to the Widen Shoulder for Guardrail 350 Flared Terminal pay item and the Modify Widened Shoulder for Guardrail 350 Flared Terminal.

606.09 Basis of Payment

The following paragraphs are added:

The accepted quantity of Widen Shoulder for Guardrail 350 Flared Terminal shall also include the excavation, asphalt grindings, aggregate subbase course gravel and granular borrow.

The accepted quantity of Modify Widened Shoulder for Guardrail 350 Flared Terminal shall include the excavation, asphalt grindings, aggregate subbase course gravel and granular borrow. Common borrow will be measured in accordance with Section 203 of these Specifications.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
606.754	Widen Shoulder for Guardrail 350 Flared Terminal	Each
606.755	Modify Widened Shoulder for Guardrail 350 Flared Terminal	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Guardrail - 350 Flared Terminal, New)

606.01 Description

The following sentences are added:

This work shall consist of furnishing and installing a Guardrail 350 FLEAT (Flared Energy Absorbing Terminal) as manufactured by Road Systems, Inc., 1507 East 4th Street, Big Spring, Texas 79720, (915) 263-2435, and retroreflective adhesive sheeting in accordance with these Specifications and the manufacturer's installation instructions, and in reasonably close conformity with the lines and grades as shown on the Plans or as approved by the Resident.

606.02 Materials

The following sentence is added:

Reflective sheeting shall meet the requirements of Subsection 719.01, Reflective Sheeting – minimum ASTM Type XI; 3M™ Diamond Grade™ DG³ Reflective Sheeting Series 4000 or approved equal, color WHITE.

The following Subsections are added:

606.03 Posts

Wood offset blocks shall be toe-nailed in two locations to the wood post to prevent the blocks from moving.

606.035 Construction Requirements

The Contractor shall submit a set of installation drawings to the Resident for approval. The system shall be installed in accordance with the manufacturer's recommendation and the installation drawings.

Height of installation of New Guardrail 350 FLEAT units shall be 27.5-inches to the top of rail, transitioning to the standard height of 30-inches over a 25-foot length of Type 3d Single rail located immediately after the last post of the Guardrail 350 FLEAT unit.

The reveal on soil tubes for post #1 and #2 of the Guardrail 350 FLEAT units shall not exceed 3.5-inches. If site grading is required to achieve the required rail height and soil tube reveal height, then such work will be incidental to the installation of the Guardrail 350 FLEAT units.

A reflective adhesive sheeting shall be applied to the nose of the FLEAT System after installation. The existing sheeting shall be replaced on FLEAT systems to be removed, modified, and reset. Color – WHITE.

606.041 Reflective Sheeting

The color for the reflective sheeting shall be silver (WHITE) when installed on the outside shoulder. Black chevron on yellow background will not be acceptable.

606.08 Method of Measurement

The second paragraph is amended by the addition of: “Guardrail 350 Flared Terminal” after the words “breakaway cable terminal”.

Guardrail 350 Flared Terminal – New will be measured by each unit satisfactorily complete in place and accepted.

606.09 Basis of Payment

The second paragraph is amended by the addition of: “and Guardrail 350 Flared Terminal” after the words “breakaway cable terminal”.

The retroreflective sheeting will not be measured separately for payment, but shall be incidental to the Guardrail 350 Flared Terminal item.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
606.80 Guardrail - 350 Flared Terminal, New	Each

SPECIAL PROVISION

SECTION 606

GUARDRAIL

(Guardrail - Remove and Stack Existing Crash End)

606.01 Description

The following paragraph is added:

This work shall consist of removing and stacking existing crash ends (MELT units), component parts and hardware. Existing crash end components and materials shall be stockpiled at the Auburn Maintenance Facility at MM 76.9 northbound.

606.035 Construction Requirements

Existing post holes shall be backfilled with compacted gravel and finished with 3-inches of asphalt grindings.

606.08 Method of Measurement

The following paragraph is added:

Guardrail Remove and Stack Existing Crash End will be measured on a per each basis of crash end satisfactorily removed and stacked.

606.09 Basis of Payment

The following paragraphs are added:

The accepted quantity of Guardrail Crash End removal will be paid for at the Contract unit price bid, which price shall be full compensation for removing, transporting and disposing all guardrail elements, component parts and hardware, backfilling post holes, equipment, labor and all incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
606.82	Guardrail - Remove and Stack Existing Crash End	Each

SPECIAL PROVISION

SECTION 607

FENCES

607.01 Description

This Subsection is amended by the addition of the following:

This work shall consist of the construction of a woven wire fence with metal posts installed on the edge of right of way in accordance with Specifications and in reasonably close conformity with the limits as shown in Appendix B or as approved by the Resident.

607.07 Basis of Payment

This Subsection is amended by the addition of the following:

End posts, intermediate posts, corner posts, bracing and all necessary hardware shall be incidental to the item, 607.091.

Payment will be made under:

Pay Item

Pay Unit

607.091	Woven Wire Fence – Metal Posts with Bracing	Linear Foot
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SPECIAL PROVISION

SECTION 609

CURBING

(Concrete Curb Type 2)

609.01 Description

The following sentences are added:

This work shall consist of furnishing and installing Concrete Curb Type 2 in accordance with these Specifications and in reasonably close conformity with the lines, grades and locations as shown on the Plans or as approved by the Resident.

This work shall also consist of all excavation and backfill necessary to install the proposed curb as shown on the Plans.

609.02 Materials

The following sentence is added:

Backfill shall be Aggregate Subbase Course Gravel Type D in conformance with Subsection 304.02.

609.19 Method of Measurement

The following sentences are added:

Concrete Curb Type 2 shall be measured by the linear foot along the front face of the curb at the elevation of the finished grade, complete in place and accepted.

Excavation and backfill associated with curb installation shall be incidental to Item 609.191, Concrete Curb Type 2.

609.10 Basis of Payment

Payment will be made under:

Pay Item

Pay Unit

609.191 Concrete Curb Type 2

Linear Foot

SPECIAL PROVISION

SECTION 613

EROSION CONTROL BLANKET

613.01 Description

This work shall also include seeding, mulching and watering the median swale and/or longitudinal flow line to the limits and width as shown on the Plans or as directed by the Resident.

613.02 Materials

The following sentences are added:

Seeding shall meet the requirements of Section 618, Seeding, Method Number 2.

Mulch shall meet the requirements of Section 619.

The following Subsection is added:

613.041 Maintenance and Acceptance

See Section 618.10 for maintenance and acceptance of seeding.

613.042 Mulch

All mulch shall be placed after the area has been seeded and prior to the installation of the Erosion Control Blanket.

613.09 Basis of Payment

The following "and mulch" is added after the words "initial seeding" in the second sentence.

Pay Item

Pay Unit

613.319 Erosion Control Blanket

Square Yard

SPECIAL PROVISION

SECTION 619

TEMPORARY MULCH

619.01 Description

The first paragraph is modified by the addition of the following:

“as a temporary or permanent erosion control measure” after the word “mulch”.

619.03 General

The first paragraph is deleted and replaced with the following:

Cellulose fiber mulch shall not be used within 200 feet of a wetland or stream. The limits shall be 200 feet upstation and downstation of the wetland or streams as well as the slopes adjacent to the stream. The application of hay or straw mulch with an approved binder shall be used at these locations to prevent erosion.

The use of cellulose fiber mulch will only be allowed at other areas with the approval of the Resident. The Contractor may be required to demonstrate that the material may be applied in a manner that will prevent erosion and will aid in the establishment of permanent vegetation. The Resident reserves the right to require the use of hay or straw mulch at all locations if he determines that the cellulose mulch is ineffective. Cellulose fiber mulch is not acceptable for winter stabilization.

619.04 Applying Mulch

The third paragraph is deleted and replaced with the following:

Newly disturbed earth and ditches shall be mulched or otherwise stabilized by the end of each work day and maintained on a daily basis as described in Subsection 105.8.1.11 (b) in the Special Provisions. The Contractor is responsible for applying temporary mulch as necessary, in accordance with the latest edition of the BMP's, to minimize soil erosion prior to the application of the final slope treatment.

Temporary mulch applied during the winter months of November 1st through April 15th shall be applied at twice the standard temporary stabilization rate or 150 lbs. per 1,000 square feet or three tons/acre. Mulch shall not be spread on top of snow and shall be anchored with mulch netting on slopes steeper than eight percent unless erosion control blankets or erosion control mix is being used on the slopes.

The Contractor shall review his construction operations and staging to determine how much temporary mulching is required.

619.06 Method of Measurement

The following sentence is added:

Temporary Mulch will be paid for by the lump sum.

619.07 Basis of Payment

The following paragraphs are added:

Temporary Mulch will be paid for at the Contract price per lump sum which shall be full compensation for furnishing and spreading the Temporary Mulch as many times as necessary as determined by the Contractor's operations and staging. The price shall also include the additional mulch netting and snow removal necessary during the winter months.

Payment will be made under:

Pay Item

Pay Unit

619.1202 Temporary Mulch

Lump Sum

SPECIAL PROVISION

SECTION 626

FOUNDATIONS, CONDUIT, AND JUNCTION BOXES
FOR HIGHWAY SIGNING, LIGHTING AND SIGNALS

(Quazite Junction Box)

626.02 General

The following paragraph is added:

Junction boxes for the electrical and communication conduit associated with the toll equipment and intelligent transportations systems shall be polymer concrete as manufactured by QUAZITE® a division of Hubbell Power Systems. The boxes shall be 36” x 24” and 21” deep and shall have the word TRAFFIC on the cover. The boxes shall have an 8,000 lb. load rating. All existing QUAZITE® Junction Boxes in useable condition shall be removed and relocated as directed by the Resident Engineer.

626.04 Method of Measurement

The following sentence is added:

Quazite junction box and Remove and Relocate Quazite Junction Box shall be measured by each unit.

626.05 Basis of Payment

The words, “polymer concrete” shall be added after the words, “precast concrete” in the second sentence of the second paragraph.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
626.12	Quazite Junction Box	Each

SPECIAL PROVISION

SECTION 627

PAVEMENT MARKINGS

(Pavement Marking Paint)
(Temporary Pavement Marking Paint)

627.01 Description

The following sentences are added:

This work shall consist of furnishing and placing the final pavement markings on the Bald Hill bridge.

The following sentence is added:

This work shall consist of furnishing and placing pavement marking paint and temporary pavement marking paint at locations as shown on the Plans or as directed by the Resident.

627.02 Materials

The following is added before the last paragraph:

The paint for pavement markings shall be 100% acrylic waterbase paint.

627.04 General

The third paragraph is deleted and replaced with the following:

Broken lines shall consist of alternate 10 foot painted line segments and 30 foot gaps.

Dotted white lines (DWL) shall consist of alternate 3 foot painted line segments and 9 foot gaps.

Permanent pavement marking paint shall be applied at the end of each work week prior to opening the work area to traffic or as approved by the Resident.

Temporary pavement marking paint and temporary pavement markers shall be applied daily prior to opening the work area to traffic during non-work hours or as approved by the Resident.

627.08 Removing Lines and Markings

The last sentence is deleted and is not replaced.

627.09 Method of Measurement

The second and third sentences in the second paragraph are deleted and replaced with the following:

The measurement of broken white lines, both permanent and temporary and dotted white lines, will include the gaps when painted. Temporary painted pavement marking lines will be measured for payment by the linear foot.

The dotted white lines will be measured for payment under Item 627.713.

627.10 Basis of Payment

This Subsection is deleted and replaced with the following:

The accepted quantity of white or yellow pavement marking lines will be paid at the Contract price per linear foot. This price shall include all labor and materials to furnish, and install the paint line.

The accepted quantity of broken and dotted white pavement marking lines will be paid at the Contract price per linear foot. This price shall include all labor and materials to furnish and install the paint line.

The accepted quantity of temporary white or yellow pavement marking lines will be paid at the Contract price per linear foot. This price shall include all labor and materials to furnish, install and maintain the paint marking.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
627.712	White or Yellow Pavement Marking Line	Linear Foot
627.713	Broken White Pavement Marking Line	Linear Foot
627.761	Temporary Pavement Marking Line, White or Yellow	Linear Foot

SPECIAL PROVISION

SECTION 627

PAVEMENT MARKINGS

(Temporary Raised Pavement Markers)

627.01 Description

The following sentence is added:

This work shall consist of furnishing, placing and removing temporary raised pavement markers at locations as shown on the Plans or as directed by the Resident.

627.02 Materials

The second paragraph is deleted and replaced with the following:

The temporary raised pavement markers shall be white or yellow one way markers (Type Tom W-1, Y-1, Grade WZ) as distributed by Davidson Plastics Co. (DAPCO), Kent, WA, or an approved equal. Colors shall conform to 2009 MUTCD requirements.

627.04 General

The following sentences are added:

Temporary raised pavement markers shall be used to delineate travel lanes (BWLL) after placement of the surface course (HMA 12.5 mm).

Temporary raised pavement marker that lose reflectivity, becomes broken, dislodged or missing during the life of the Contract shall be replaced by the Contractor at no additional cost to the Authority.

The spacing and number of temporary pavement markers installed as edge lines shall be the same as shown for the BWLL on the Plans for Temporary Pavement Marking.

627.09 Method of Measurement

The following sentence is added:

Temporary Raised Pavement Markers will be measured by each unit, complete in place, maintained and accepted.

627.10 Basis of Payment

The following paragraphs are added:

The accepted quantity of Temporary Raised Pavement Markers white and/or yellow will be paid for at the Contract price each. This price shall include all labor and materials to furnish, install, maintain, and remove the markers.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
627.812 Temporary Raised Pavement Markers	Each

SPECIAL PROVISION

SECTION 627

PAVEMENT MARKINGS

(Pavement Marking Tape)

627.01 Description

The following sentence is added:

This work shall consist of furnishing and placing reflective pavement marking tape in conformity with the Plans, as specified herein and as directed by the Resident.

The pavement marking tape shall be installed at all locations.

627.02 Materials

The following sentence is added:

For the Broken White Lane Line (BWLL), Pavement Marking Tape shall be 3M Stamark™ High Performance Tape Series 380AW – High Performance pavement marking tape, color- white, six (6) inch width, as manufactured by 3M of St. Paul, Minnesota.

3M Traffic Safety Systems Division
Mr. Michael D. Allen
Tel: (401) 368-0438
Email: mdallen@mmm.com

627.04 General

The following paragraphs are added:

The tape shall be used as a supplemental broken white lane line. The tape shall be installed between the painted Broken White Lane Line (BWLL) spaced eighty (80) foot center to center as shown on the Plans. The length of the tape shall be three (3) feet.

627.05 Preparation of Surface

The following paragraph is added:

The Contractor shall mill a groove in the pavement for each tape length to be placed (“in-and-out” pattern). Continuous grooving for installation of the tape shall not be allowed. The groove length shall be the required tape length plus 12 inches on both ends. Tape length spacing shall be as shown on the plans. The groove width for inlaid tape pavement marking shall be the

pavement marking width plus 1 inch, with a tolerance of $\pm \frac{1}{4}$ inch. The groove shall have a uniform depth of 150 Mils (± 20 Mils). Groove position shall be a minimum of 2 inches from the edge of the pavement marking to the longitudinal pavement joint. The bottom of the groove shall have a smooth, flat finished surface. The use of gang stacked Diamond cutting blades is required for asphalt pavement surfaces. The spacers between blade cuts shall be such that there will be less than a 10 mil rise in the finished groove between the blades.

Grooves shall be clean, dry and free of laitance, oil, dirt, grease, paint or other foreign contaminants. The Contractor shall prevent traffic from traversing the grooves, and re-clean grooves, as necessary, prior to application of the primer and pavement marking tape. Depth plates shall be provided by the contractor to assure that desired groove depth is achieved.

Reference is made to 3M Information Folder 5.18 Grooving Applications, May 2011, "Application Guidelines for Pavement Marking in Grooved Pavement Surfaces."

627.09 Method of Measurements

The following paragraph is added:

The quantity of Pavement Marking Tape measured for payment will be the linear feet of tape in place and accepted. The measurement will not include the gaps.

627.10 Basis of Payment

The following paragraphs are added:

The accepted quantity of pavement marking tape will be paid for at the Contract unit price per linear foot which price shall include all material, pavement grooving, equipment, labor and incidentals necessary to complete the work.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
627.94 Pavement Marking Tape	Linear Foot

SPECIAL PROVISION

SECTION 652

MAINTENANCE OF TRAFFIC

(Specific Project Traffic Control)

This Specification describes the specific maintenance of traffic requirements for this Project.

The following minimum traffic requirements shall be maintained:

The minimum width required for traffic during the following operations, are shown on the Traffic Control Plans.

- Milling and Paving Operations
- Royal River Bridge work
- Bald Hill Bridge work
- Drainage Installation and/or Adjustment
- Clear Zone Improvements
- Pavement Markings Layout and Placement

Bald Hill Road Traffic Control Requirements

Temporary lane closures will be allowed when workers are present between Pier 1 and Pier 2.

Maine Turnpike Traffic Control Requirements (Royal River and Bald Hill Road Bridges)

The minimum width required to maintain one lane of traffic in both directions during the Bridge Repairs operations is shown on the Maintenance of Traffic Plans. All Wide Load Detour signs shall be in place prior to reducing bridge widths to less than two lanes of traffic each. Once started, the Bridge Repair operations shall be conducted such that they are completed in a timely manner keeping the lane closure to a minimum required to complete the proposed bridge deck repairs.

Only temporary lane closures will be allowed during Royal River Bridge Repairs on the northbound bridge.

Maine Turnpike Traffic Control Requirements

Activities are only allowed during the times noted in Table A for the north bound and south bound work. Travel lanes may not be impeded by traffic control devices until the time frames specified for each activity. There are no restrictions unless otherwise noted.

TABLE A

ALLOWABLE NB AND SB LANE CLOSURE TIMES

	(MM67.0-MM77.0)
<u>Temporary Lane</u>	<u>Mon. thru Fri.(5AM-8PM)*</u>
<u>Closures</u>	
<u>Allowed</u>	

* Friday NB Daytime Lane Closures only allowed until 2:00PM during the months of July and August.

Locations 1-7

All temporary lane closures shall be made utilizing drums.

The Contractor will be allowed to store drums on the traffic side of the guardrail (face of guardrail) during non-work hours or when drums are not required for a lane closure. The drums shall be placed no more than six inches from the face of guardrail.

Portable light towers will be required to illuminate the night construction work area.

652.7 Method of Measurement

The following paragraph is added:

Traffic control devices required to complete the work will be measured for payment under their respective pay items. Installation, maintenance, and removal of traffic setups and the Contractor's dedicated traffic employee's will not be measured separately for payment, but shall be incidental to Item 652.3611, Maintenance of Traffic Control Devices.

SPECIAL PROVISION

SECTION 652

MAINTENANCE OF TRAFFIC

(Temporary Mainline Lane Closures)
(Lane Closure Installation and Removal Procedures)
(Work Requiring Complete Stoppages of Traffic)
(Trucking Plan)

This Section outlines the minimum requirements that shall be maintained for working on or adjacent to, the Maine Turnpike roadway.

Temporary Mainline Lane Closures

The following is a partial list of activities requiring lane closures. Lane closures may be required for other activities as well:

- Milling and Paving Operations
- Royal River Bridge Work
- Bald Hill Bridge Work
- Drainage Installation and / or Adjustment
- Clear Zone Improvements
- Pavement Markings Layout and Placement

Dump trucks shall be parked at least six feet from the travel lane when being loaded. Temporary lane closures will only be allowed at the times outlined in Special Provision, Section 652, Specific Project Maintenance of Traffic Requirements. These hours may be adjusted based on the traffic volume each day by the Resident.

Temporary single lane closures are allowed upon approval of the Resident. The lane closure set-up may not begin until the beginning time specified. Lane closures that are set-up early or that remain in place outside of the approved period shall be subject to a lane rental fee of \$500.00 per five minutes for every five minutes outside of the approved time. The installation of the construction signs will be considered setting up the lane closure. Removal of the last construction sign will be considered the removal of a lane closure. Construction signs shall be installed immediately prior to the start of the lane closure and shall be promptly removed when no longer required. The installation and removal of a lane closure including signs, channelizing devices and arrow boards shall be a continuous operation. The Authority reserves the right to order removal of an approved lane closure.

The Authority desires to minimize the number of lane closures and the number of times that a complete stoppage of traffic is required. The Contractor is encouraged to schedule his work so that the interference with the flow of traffic will be minimized. Lane closures will not be allowed until traffic associated with complete stoppages of traffic has cleared. Complete

stoppages of traffic or lane closures may not be allowed on a particular day if another complete stoppage of traffic has been previously approved for another project.

Lane closures shall be removed if work requiring the lane closure is not ongoing or approved by the Resident.

The Resident is required to receive approval from the Maine Turnpike Authority for all lane closures. The request shall be submitted to the Authority by the Resident at least two (2) working days prior to the day of the requested lane closure. All requests must be received by 12:00 p.m. (noon) to be considered as received on that day. Requests received after 12:00 p.m. (noon) shall be considered as received the following day. The Contractor shall plan the work accordingly.

Lane Closure Installation and Removal Procedure

The Contractor will follow the following procedures when closing any travel lanes on the turnpike roadways:

1. The sign package shall be erected starting with the first sign and proceeding to the start of the taper. The sign crew shall erect signs with the vehicle within the outside shoulder;
2. Position the arrow board with the proper arrow at the beginning of the taper; and,
3. When arrow board is in place, continue with the drums/cones to secure the work area.

To dismantle the lane closure, start with last drums/cone placed and work in reverse order until all the drums are removed. The arrow board which was installed first shall be the final traffic control device removed, excluding the sign package. The remaining sign package shall be picked up starting with the first sign placed and continuing in the direction of traffic and with the vehicle in the outside shoulder.

Work Requiring Complete Stoppages of Traffic

Complete stoppages of traffic will only be allowed to move track-mounted and other large slow moving equipment to and from the median or through a one-lane closure (stoppage less than five minutes) with the approval of the Resident and the present of a State Trooper.

Equipment Moves

The complete stoppage of traffic for an equipment move (including delivery of materials to the median) will be considered for approval if the action cannot reasonably be completed with the erection of a lane closure. Contractor shall be responsible for the installation of Signs CS-3, "Expect Stopped Traffic" and Signs W3-4 "Be Prepared to Stop", in accordance with the Single Lane Closure Detail immediately prior to the equipment move. These signs shall be covered when not applicable. State Police will be used to stop traffic. Cost for State Police will be the

responsibility of the Authority. The times requested for trooper assisted equipment moves by on-duty troopers cannot be guaranteed. The Authority will not be held responsible for any delays or costs associated with the delay, postponement or cancellation of an on-duty trooper assisted equipment move.

The maximum time for which traffic may be stopped and held for an equipment move at any single time shall be five (5) minutes. The duration shall be measured as the time between the time the last car passes the Resident until the time the Resident determines that all travel lanes are clear. The traffic shall only be stopped for the minimum period of time required to complete the approved activity. The Contractor shall reimburse the Authority at a rate of \$500 per minute for each minute in excess of the five-minute allowance.

Unapproved movement of heavy equipment across the travel lanes shall be considered a violation of the Maintenance of Traffic Requirements and is subject to the fines of \$500 per minute or portion thereof.

Request for Complete Stoppage of Traffic

A request for a complete stoppage of traffic must be submitted to the Resident for approval. The Resident is required to receive approval from the Maine Turnpike Authority for all stoppages. The request shall be submitted to the Authority by the Resident at least five (5) working days prior to the day of the requested stoppage of traffic and two (2) days for a stoppage less than five minutes. All requests must be received by 12:00 p.m. noon to be considered as received on that day. Requests received after 12:00 p.m. shall be considered as received the following day. The Contractor shall plan the work accordingly.

Short-Term or Work Hour Speed

A short-term or work hour speed (Fine Doubled) is a regulatory speed limit that indicates the maximum legal speed through a work zone which is lower than the normal posted speed. The speed limit shall be displayed by black on white speed limit signs in conjunction with a black on orange "Work Zone" plate. Speed limit signs shall be installed at each mile within the work zone. The reduced speed zone shall be at least 1,500 feet long. Any existing regulatory speed limit signs within the reduced speed zone shall be covered once the reduced speed signs have been erected.

Two orange fluorescent flags shall be attached to all speed limit signs that are uncovered for a period of time exceeding one week. This work shall be incidental. Signs that are uncovered on a regular basis are not required to have the supplemental flags.

The reduced speed limit signs shall only be used during the following circumstances unless approved by the Resident:

- Workers are adjacent to traffic
- Travel lane(s) are closed
- Pavement surface is milled

The signs shall be covered or removed when not applicable. The covering and uncovering of signs shall be included for payment under Maintenance of Traffic. Signs relating to reduced speed shall be installed in accordance with the details. The Contractor shall note that signs installed behind guardrail or drums on the outside shoulder are required to be clearly visible to all drivers at all times.

Trucking Plan

The Contractor shall submit a trucking plan to the Resident within 10 working days of the award of the Contract. The trucking plan shall consist of at least the following:

- Date of anticipated start of work per each location.
- Haul routes from plant to work area and return.
- Haul routes from work area to disposal area and return.
- Entering / exiting the work area.
- Median crossover policy.
- Vehicle safety equipment and Vehicle inspection.
- Personal safety equipment.
- Citizen band radio communication.

The trucking plan will not be paid for separately, but shall be incidental to the Contract.

SPECIAL PROVISION

SECTION 652

MAINTENANCE OF TRAFFIC

(Materials)
(Other Devices)
(Safety Vests)
(Signs)
(Installation of Traffic Control Devices)
(Traffic Control)
(Flaggers)
(Night Work)
(Patrol Vehicle)
(Traffic Coordinator)
(Drums)

652.2 Materials

Delete the first sentence in the second paragraph and replace with the following:

Super high intensity fluorescent retro reflective sheeting, ASTM 4956 – Type VII, Type VIII, or Type IX (Prismatic), is required on all construction signs, and shall be paid for under Item 652.35.

652.2.3 Flashing Arrow Board

This subsection is deleted and replaced with the following:

Flashing Arrow Panels (FAP) must be of a type that has been submitted to AASHTO's National Transportation Product Evaluation Program (NTPEP) for evaluation and placed on the Maine Department of Transportations' Approved Products List of Portable Changeable Message Signs & Flashing Arrow Panels.

FAP units shall meet requirements of the current Manual on Uniform Traffic Control Devices (MUTCD) for Type "C" panels as described in Section 6F.56 - Temporary Traffic Control Devices. An FAP shall have matrix of a minimum of 15 low-glare, sealed beam, Par 46 elements capable of either flashing or sequential displays as well as the various operating modes as described in the MUTCD, Chapter 6-F. If an FAP consisting of a bulb matrix is used, each element should be recess-mounted or equipped with an upper hood of not less than 180 degrees. The color presented by the elements shall be yellow.

FAP elements shall be capable of at least a 50 percent dimming from full brilliance. Full brilliance should be used for daytime operation and the dimmed mode shall be used for nighttime

operation. FAP shall be at least 2.4 M x 1.2 M [96" x 48"] and finished in non-reflective black. The FAP shall be interpretable for a distance not less than 1.6 km [1 mile].

Operating modes shall include, flashing arrow, sequential arrow, sequential chevron, flashing double arrow, and flashing caution. In the three arrow signals, the second light from the arrow point shall not operate.

The minimum element on-time shall be 50 percent for the flashing mode, with equal intervals of 25 percent for each sequential phase. The flashing rate shall be not less than 25 nor more than 40 flashes per minute. All on-board circuitry shall be solid state.

Primary power source shall be 12 volt solar with a battery back-up to provide continuous operation when failure of the primary power source occurs, up to 30 days with fully charged batteries. Batteries must be capable of being charged from an onboard 110 volt AC power source and the unit shall be equipped with a cable for this purpose.

Controller and battery compartments shall be enclosed in lockable, weather-tight boxes. The FAP shall be mounted on a pneumatic-tired trailer or other suitable support for hauling to various locations, as directed. The minimum mounting height of an arrow panel should be 2.1 M [7 feet] from the roadway to the bottom of the panel.

The face of the trailer shall be delineated on a permanent basis by affixing retro-reflective material, known as conspicuity material, in a continuous line as seen by oncoming drivers.

A portable changeable message sign may be used to simulate an arrow panel display.

652.2.4 Other Devices

The eighth paragraph is deleted and replaced with: See "Special Provision, Section 652, Maintenance of Traffic, (Portable Changeable Message Sign)".

652.2.5 Safety Vests

This Subsection is amended by the addition of the following:

All jobsite personnel shall wear a safety vest labeled as ANSI 107-2004 standard performance for Class 3 risk exposures. This requirement also applies to truck drivers and equipment operators when out of an enclosed cab.

652.2.6 Signs

The use of temporary plaques to cover text or to change text will not be allowed. All signs shall have a uniform face.

652.3.5 Installation Of Traffic Control Devices

This Subsection is amended by the addition of the following after the first paragraph.

All signs shall be mounted on easels except the following which shall be mounted on NCHRP 350 approved posts, unless behind guardrail.

- G20-1 ROAD WORK NEXT 6 MILES
- G20-2 END ROAD WORK
- G20-5aP WORK ZONE*
- R2-1 SPEED LIMIT 50*
- R2-6aP FINES DOUBLE*
- R2-12 END WORK ZONE SPEED LIMIT*
- CS4-9P STAY IN LANE
- W8-11 UNEVEN PAVEMENT
- W8-15 GROOVED PAVEMENT
- W8-15P MOTORCYCLES (Graphic)
- W20-1 ROAD WORK AHEAD*

* Where indicated on Plans

All traffic control signs shall be installed and removed daily with the exception of the above construction signs which shall be permanent until all work is complete or as approved by the Resident. During non-working hours, G20-5aP, R2-1 and R2-6aP signs shall be covered so they are not visible to drivers. When the paving operation in a location is completed, the W8-15, W8-15P and CS4-9P construction signs shall be removed or covered.

G20-5a, R2-1 & R2-6aP Construction Signs – Locations 1 through 4

There shall be a set of signs (a set consist of two each of G20-5a, R2-1 and R2-6aP) installed on wood posts off the edge of pavement on the inside and outside shoulders of both roadways. There shall be a set of signs at approximately every mile:

Beginning at:

Mile 68.0 northbound

Mile 75.5 southbound

Ending at:

Mile 74.9 northbound

Mile 68.5 southbound

CS4-9P & W8-11 Construction Signs – Locations 1 through 4

There shall be one set of signs (a set consist of two each of CS4-9P & W8-11) for each area with uneven lanes. Each sign shall be mounted on easels on both sides of the roadway. The CS4-9P signs shall be installed 2100 feet beyond the G20-5a, R2-1, and R2-6aP sign sets and the W8-11 signs shall be installed 500 feet beyond the CS4-9P sign. These signs shall only be installed whenever there is the possibility of traffic traversing uneven lanes.

The Resident will determine the exact locations of the construction signs in the field.

Construction signs behind guardrail shall be mounted high enough to be visible to traffic.

Drums shall not be placed in front of easel-mounted construction signs. Easel-mounted signs shall be placed adjacent to the drum line in the closed lane or shoulder, not off the edge of pavement.

652.3.6 Traffic Control

This Subsection is amended by the addition of the following

All vehicles used during the installation and removal of traffic control devices, including lane closures, shall be equipped with a vehicle-mounted Arrowstik, model AS-10/ or AS/847, as manufactured by:

Public Safety Equipment, Inc.
10986 North Warson Road
St. Louis, MO 63114-2029

or an equal as determined by the Resident. The arrow board shall be capable of displaying a left arrow, right arrow, double arrow, and a light bar.

652.4 Flaggers

The first paragraph shall be deleted and replaced with the following:

The Contractor shall furnish flaggers as required by the TCP or as otherwise specified by the Resident. All flaggers must have successfully completed a flagger test approved by the MaineDOT and administered by a MaineDOT-approved Flagger-Certifier who is employing that flagger. All flaggers must carry an official certification card with them while flagging that has been issued by their employer. Flaggers shall wear safety apparel meeting ANSI 107-2004 Class 3 risk exposure that clearly identifies the wearer as a person, and is visible at a minimum distance of 300 m [1000 ft], and shall wear a hardhat with 360° retro-reflectivity. Retro-reflective or flashing SLOW/STOP paddles shall be used, and the flagger station shall be illuminated to assure visibility in accordance with 652.6.2.

Second paragraph, first sentence; change "...have sufficient distance to stop before entering the workspace." to "...have sufficient distance to stop at the intended stopping point." Third sentence; change "At a spot obstruction..." to "At a spot obstruction with adequate sight distance,..."

Delete the fourth paragraph and replace with the following: Flaggers shall be provided as a minimum, a 10 minute break, every two hours and a 30 minute or longer lunch period away from the work station. Flaggers may only receive one unpaid break per day; all other breaks must be paid. Sufficient certified flaggers shall be available onsite to provide for continuous flagging operations during break periods. If the flaggers are receiving the appropriate breaks, breaker flagger(s) shall be paid starting 2 hours after the work begins and ending 2 hours before the work

ends. A maximum of one breaker per six flaggers will be paid. (one breaker flagger for two to six flaggers, two breaker flaggers for seven to 12 flaggers, etc)”

The following paragraph is added:

A flagger shall be required at the front and rear of the paving operation on the mainline or as approved by the Resident and shall not be measured for payment. All flaggers shall be equipped with handheld radios and spare batteries.

Only flaggers used for work on local road Bald Hill bridge repairs will be measured for payment.

652.6 Night Work

This Subsection shall be deleted and replaced with the following:

652.6.1 Daylight Work Times

Unless otherwise described in the Contract, the Contractor is allowed to commence work and end work daily according to the Sunrise/Sunset Table at: <http://www.sunrisesunset.com/usa/Maine.asp> . If the Project town is not listed, the closest town on the list will be used as agreed at the Preconstruction Meeting. Any work conducted before sunrise or after sunset will be considered Night Work.

652.6.2 Night Work

When Night Work occurs (either scheduled or unscheduled), the Contractor shall provide and maintain lighting on all equipment and at all work stations.

The lighting facilities shall be capable of providing light of sufficient intensity to permit good workmanship, safety and proper inspection at all times. The lighting shall be cut off and arranged on stanchions at a height that will provide perimeter lighting for each piece of equipment and will not interfere with traffic, including commercial vehicles, approaching the work site from either direction.

The Contractor shall have available portable floodlights for special areas. The Contractor shall utilize padding, shielding or other insulation of mechanical and electrical equipment, if necessary, to minimize noise, and shall provide sufficient fuel, spare lamps, generators, etc. to maintain lighting of the work site.

The Contractor shall submit, as a subset of the Traffic Control Plan, a lighting plan at the Preconstruction Conference, showing the type and location of lights to be used for night work. The Resident may require modifications be made to the lighting set up in actual field conditions.

Prior to beginning any Night Work, the Contractor shall furnish a light meter for the Residents use that is capable of measuring the range of light levels from 5 to 20 foot-candles.

Horizontal illumination, for activities on the ground, shall be measured with the photometer parallel to the road surface. For purposes of roadway lighting, the photometer is placed on the pavement. Vertical illumination, for overhead activities, shall be measured with the photometer perpendicular to the road surface. Measurements shall be taken at the height and location of the overhead activity.

Night Work lighting requirements:

Mobile Operations: For mobile-type operations, each piece of equipment (paver, roller, milling machine, etc) will carry indirect (i.e. balloon type) lights capable of producing at least 10 foot-candles of lighting around the work area of the equipment.

Fixed Operations: For fixed-type operations (flaggers, curb, bridge, pipes, etc.), direct (i.e. tower) lighting will be utilized capable of illuminating the work area with at least 10 foot-candles of light.

Hybrid Operations: For hybrid-type operations (guardrail, sweeping, Inslope excavation, etc.), either direct or indirect lighting may be utilized. The chosen lights must be capable of producing at least 10 foot-candles of light around the work area of the equipment. Inspection Operations: Areas required to be inspected by the Authority will require a minimum of 5 foot-candles of lighting. This may be accomplished through direct or indirect means.

All workers shall wear safety apparel labeled as meeting the ANSI 107-2004 standard performance for Class 3 risk exposure.

The Contractor shall apply 2- inch wide retro-reflective tape, with alternating red and white segments, to outline the front back and sides of construction vehicles and equipment, to define their shape and size to the extent practicable. Pickup trucks and personal vehicles are exempt from this requirement. The Contractor shall furnish approved signs reading "Construction Vehicle - Keep Back" to be used on trucks hauling to the project when such signs are deemed necessary by the Resident. The signs shall be a minimum of 30 inches by 60 inches, Black and Orange, ASTM D 4956 - Type VII, Type VIII, or Type IX (prismatic).

All vehicles used on the project, including pickup trucks and personal vehicles, shall be equipped with amber flashing lights, visible from both front and rear, or by means of single, approved type, revolving, flashing or strobe lights mounted so as to be visible 360°. The vehicle flashing system shall be in continuous operation while the vehicle is on any part of the project.

The Resident or any other representative of the Authority reserves the right to suspend the work at any time and request a meeting to discuss violations and remedies. The Authority shall not be held responsible for any delay in the work due to any suspension under this item. Failure to follow the approved Lighting Plan will result in a Traffic Control violation.

Payment for lighting, vehicle mounted signs and other costs accrued because of night work will not be made directly but will be considered incidental to the related contract items.”

The following Subsection is added:

652.62 Patrol Vehicle

The Contractor shall provide one traffic control vehicle(s) dedicated for traffic control only, with traffic coordinator(s) to be used for erecting, maintaining and dismantling lane closures as directed by the Resident. The traffic control vehicle(s) shall provide continuous patrolling (24-hours/seven days a week) when lane closures are installed (during non-work and work hours) to replace any and all damaged traffic control devices (arrow boards, variable message signs, barrels, signs, etc.). The traffic coordinator(s) shall report any and all disabled motorists, accidents or other unusual occurrences to the Resident, his representative or the Turnpike Authority's communication dispatcher throughout the duration of any and all lane closures.

The traffic control vehicle shall meet the following requirements:

- a. In good mechanical condition, clean and presentable at all times.
- b. Be equipped with a cellular phone capable of communicating with the Resident, his representative or the Turnpike Authority's communication dispatcher.
- c. Be equipped with a pager (message - number) to be worn by the patrol vehicle(s) operator to allow for continuous communication throughout the duration of all lane closures.
- d. Be equipped with a mounted revolving amber light or amber strobe light capable of 360-degree visibility to meet all lighting requirements.
- e. Be equipped with a light bar (arrow board).

If the proper maintenance of traffic and proper provisions for traffic control are not being provided by the Contractor, the Authority reserves the right to assume maintenance of the traffic control and deduct the cost from any money due or to become due under the Contract. The Authority also reserves the right to suspend all work until the Contractor provides the proper maintenance of traffic and provisions for traffic control to the satisfaction of the Resident.

The following Subsection is added:

652.63 Traffic Coordinator

The Contractor shall submit to the Resident for approval a list of traffic control personnel assigned to the project including qualifications, certifications and experience.

The Traffic Coordinator duties shall include, but are not limited to:

- a. Developing in conjunction with the Resident and project superintendent a traffic control program for the day's work activities which will facilitate traffic in a safe and efficient manner.
- b. Ensure that all traffic control implements (signs, arrow boards, barrels, etc.) are on-site so the traffic program can be implemented effectively.
- c. Ensure a safe and effective set up or take down of all signing implements to least impact the traveling motorist.
- d. Working knowledge of construction signing / traffic control requirements in conformance with the latest issued Manual on Uniform Traffic Control Devices.
- e. The Contractor shall supplement the traffic control plan with a daily plan, which includes schedules for utilizing traffic coordinators and flaggers. This plan shall be submitted daily and agreed upon cooperatively with the Resident.

652.7 Method of Measurement

The word "drums" in the third sentence of the first paragraph is deleted and is not replaced.

The following sentence is added at the end of the first paragraph:

Drums will be measured as one lump sum.

The second paragraph is deleted and replaced with the following:

Flaggers will not be measured separately for payment except as noted, but shall be incidental to Item 652.3611, Maintenance of Traffic Control Devices.

The third paragraph is deleted and replaced with the following:

Maintenance of traffic control devices will be measured as one lump sum for all authorized and installed traffic control devices. Traffic control devices will only be measured for payment the first time used. Subsequent uses shall be incidental to Item 652.3611.

The following sentences are added:

The vehicle mounted arrow board, mounted on trucks used for installation and removal of lane closures, will not be measured separately for payment, but shall be incidental to Item 652.3611.

The patrol vehicle(s), driver(s), assistant(s), cellular phone(s), and pager(s) will not be measured separately for payment, but shall be incidental to Item 652.3611.

The traffic coordinator(s) will not be measured separately for payment, but shall be incidental to Item 652.3611.

Portable light towers, lighting on equipment and lighting plan will not be measured separately for payment, but shall be incidental to the related Contract items.

652.8 Basis of Payment

The word “drums” in the first sentence of the second paragraph is deleted and is not replaced.

The following is added after the last paragraph:

Drums will be paid for at the Contract lump sum price. Such payment shall be full compensation for all drums as shown on the Plans or required to complete the work.

Maintenance of traffic will be paid for at the Contract lump sum price. Such payment shall be full compensation for Maintenance of traffic as shown on the Plans or required to complete the work.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
652.30	Flashing Arrow	Each
652.3311	Drum, Mill and Fill	Lump Sum
652.35	Construction Signs	Square Foot
652.351	Construction Signs-Bridge	Square Foot
652.3611	Maintenance of Traffic Control Devices, Mill and Fill	Lump Sum
652.3911	Maintenance of Traffic Control Devices, Bridge, Bald Hill Road	Lump Sum
652.3912	Maintenance of Traffic Control Devices, Bridge, Royal River	Lump Sum

SPECIAL PROVISION

SECTION 652

MAINTENANCE OF TRAFFIC

(Portable - Changeable Message Sign)

652.2.4 Other Devices

The eighth paragraph is deleted and replaced with the following:

Portable - Changeable Message Signs (PCMS) will be furnished by the Contractor and shall be Ver-Mac PCMS-1210 or an approved equal. PCMS's shall be located and relocated to locations approved by the Resident within the Project limit for the duration of the Project.

Features to the Ver-Mac PCMS shall include:

- An all LED display.
- Be legible from a distance of 1,000 feet.
- Have three lines available for messages.
- Be NTCIP compliant (NTCIP 1203 & NTCIP 1204).
- Be capable of being programmed by a remote computer via a data (IP over Cell) cellular modem connection.
- Have GPS location capability by adding on a GPS device capable of providing GPS location remotely to the MTA Communication Center.
- Be programmable by Vanguard Software by Daktronics.
- Be capable of monitoring speed of traffic (radar unit) and displaying speed (MPH).

The Contractor shall complete and or provide the following:

- Submit a catalog cut shop drawing to the Resident of all proposed equipment for review and approval.
- Establish and pay for a data cellular account so that PCMS may be remotely programmed and operated from the MTA Communication Center.
- Provide to the Authority technical support from the PCMS manufacturer that may be necessary to integrate the PCMS into the MTA software platform (Vanguard Software by Daktronics).
- Provide the manufactures software necessary to change the PCMS messages remotely from the MTA Communications Center and the Residents Computer if necessary or requested.
- Provide training on the operation of the PCMS to the Resident and the MTA Communications' Center representative.
- Make all PCMS on the project work site available to the MTA for any/all emergency situations as defined by the MTA. This shall include the preemption of any messages running at the time of need as directed by the MTA and the Resident.

The Contractor shall also:

- Furnish, operate, relocate and maintain the PCMS as directed by the Resident.
- Be responsible for the day to day programming and operation of the PCMS for project purposes.

The PCMS(s) shall be on-site, with data cellular account established, GPS location capable and all training required complete seven days prior to implementing traffic shifts, detours or stoppages, whichever is sooner. Implementation of traffic shifts, detours or stoppages of traffic will not be allowed without PCMS boards on-site with the specified MTA Communication Center Software Platform integration and training.

The following messages shall be shown on the sign or as approved by the Resident:

ROAD WORK STARTS MO. / DY / YR	PAVING AHEAD	NEXT XX MILES	SPEED 50 MPH SLOW DOWN TOO FAST
ROAD WORK AHEAD EXPECT DELAYS	SLOW DOWN TOO FAST	EXPECT STOPPED TRAFFIC	TRAFFIC STOPPED AHEAD
PLEASE USE CAUTION	ROAD WORK AHEAD		

652.7 Method of Measurement

The following sentence is added:

Portable - Changeable Message Sign(s) will be measured for payment by each unit furnished, installed and maintained.

652.8 Basis of Payment

The following paragraphs are added:

The accepted quantity of PCMS will be paid for at the Contract unit price each. This price shall be full compensation for furnishing, relocating, maintaining and removing the PCMS. The price also includes all costs associated with setting up and paying for a data cellular account, technical support, training and any costs associated with the GPS location device.

Progress payment of each PCMS shall be pro-rated over the duration of the Contract. Contract duration shall be from the specified Contract start date to substantial completion or Contract completion, whichever is sooner.

For a PCMS that fails to operate when required, the Contractor will be given 24-hours to repair or replace the PCMS. For periods longer than 24-hours, payment will be reduced based on the pro-rated time that the PCMS is out of service.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
652.411	Portable - Changeable Message Sign with Radar Unit	Each

SPECIAL PROVISION
SECTION 652
MAINTENANCE OF TRAFFIC
(Truck Mounted Attenuator)

652.1 Description

The following sentence is added:

The Contractor shall furnish, operate and maintain a truck and truck mounted attenuator.

652.2.1 Truck Mounted Attenuator

The truck mounted attenuator system shall conform to the following requirements:

- Truck and attached attenuator shall conform to the NCHRP Report 350, Test Level 3 criteria.
- A mounted revolving amber light or amber strobe light with 360-degree visibility.
- An arrow light bar fixed to the vehicle.
- The attenuator shall be mounted to a vehicle with a minimum weight of 10,000 lbs.

652.3.7 Operations

The Contractor shall manage the operation of the truck mounted attenuator. The truck mounted attenuator should be utilized in lane closures and other construction operations where workers are exposed to traffic and not protected by positive means. The operation of the vehicle shall be in accordance with the Manual of Uniform Traffic Control Devices and the manufacturer's recommendation.

652.7 Method of Measurement

The following sentences are added:

Truck mounted attenuator shall be measured for payment by the calendar day for each calendar day that the unit is used on the project.

652.8.2 Basis of Payment

The following paragraphs are added:

The Truck Mounted Attenuator(s) will be paid for at the Contract unit price per calendar day. This price shall include all costs associated with the use of the vehicle. Payment shall

include operator, fuel, truck, maintenance, flashing lights, arrow board and all other incidentals necessary to operate the vehicle.

The unit price noted in the proposal sheet is fixed by the Maine Turnpike Authority and may not be altered. Altering of the unit price will be a non-curable bid defect.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
652.45 Truck Mounted Attenuator	Calendar Day

SPECIAL PROVISION

SECTION 656

TEMPORARY SOIL EROSION AND WATER POLLUTION CONTROL

Section 656 of the Standard Specifications and the General Provisions is deleted in its entirety and replaced with the following:

656.01 Description

This work shall consist of providing temporary erosion and water pollution control during construction in accordance with these Specifications, standard details, Best Management Practices, or as otherwise directed.

All temporary erosion control devices shall be in place and approved by the Resident prior to any embankment and excavation operations. The Contractor is responsible for repairing and replacing damaged or missing, haybales, and silt fence material. The Contractor shall maintain these devices in a clean and properly operating condition as described herein.

The Contractor is responsible for all temporary drainage and erosion control measures. The Contractor shall review his construction operations and staging to determine if additional erosion control measures are required. The Resident may also request additional erosion control measures. The cost for all erosion control devices necessary, due solely to the Contractor's construction operations and not shown on the Plans, shall be borne solely by the Contractor. The frequency of inspection of these devices by the Contractor and the Erosion Control Compliance Officer (ECCO) shall be weekly and before, during and immediately following a rainfall of greater than 1/2 inch in a 24-hour period.

656.02 Temporary Erosion and Sedimentation Control Devices - Materials

The Contractor shall install and maintain all temporary erosion and sedimentation control materials in accordance with the manufacturer's recommendations or the latest BMP's.

1. Baled hay shall be bales at approximately 14 by 18 by 30 inches, or an equivalent, securely tied to form a firm bale.
2. Flexible drainage pipe shall consist of collapsible neoprene pipe, a minimum of 12 inches in diameter or equal.
3. Silt Fence
 - (a) Posts - Either hardwood posts or steel posts shall be used. Hardwood posts shall be straight, at least 18 inches longer than the height of the silt fence and at least one inch by one inch.

Staples shall be of No. 9 wire.

Steel posts shall be at least 18 inches longer than the height of the silt fence and have the means provided for fastening wire to the fence.

- (b) Wire Support Fence - If required, wire support fence shall be at least two inches higher than the height of the silt fence. Horizontal and vertical wires shall be spaced no more than six inches apart. The top and bottom wires shall be at least 10 gauge; all other wires at least 12 gauge.
- (c) Fabric - The woven geotextile fabric and components shall be made from polypropylene, polyester, polyamide or other chemically stable material and be resistant to ultraviolet radiation degradation for at least 12 months of installation. Silt retention capacity shall be no less than 75 percent. The fabric shall have a Mullen burst test of no less than 260 pounds per square inch with a maximum average sieve opening size of No. 20 to No. 60. Roll width of the fabric shall be no less than six inches wider than the height of the fence, except fabric for boom supported floating silt fence which shall be no less than two feet wider than the design width.
- (d) Flotation Devices - The flotation boom and weighing devices for boom supported floating silt fence shall be sufficient to hold the fence in an approximately vertical position.

656.03 Temporary Erosion and Sedimentation Control Devices - General

Temporary Erosion Checks - Temporary erosion checks shall be constructed in ditches and at other locations designated. Checks shall be in accordance with the Standard Detail unless otherwise directed.

Baled hay shall be used in other areas as necessary to inhibit soil erosion.

Sediment deposits behind haybales and silt fence shall be removed when the depth of sediment reaches 50 percent of the erosion control device height.

The Contractor is also required to have on-site, at all times, 25 percent additional Contract quantities of silt fence for use as backup devices.

656.04 Temporary Erosion and Sedimentation Control Devices – Construction Requirements

1. Erosion Control Filter Berm

The Contractor may opt to furnish and install an erosion control filter berm in lieu of silt fence. The erosion control filter berm shall be a water permeable windrow of a composted bark mix to remove suspended soil particles from water moving off the site. Erosion control filter berm shall be considered an erosion control device. This material and specific application shall be submitted to the Resident for approval.

The erosion control berm shall be placed uncompacted, in a windrow in locations approved by the Resident. The cross section of the berm shall be four feet wide at the base and 1-1/2 feet high at the center. The erosion control filter berm shall be removed when no longer required, as determined by the Resident, and shall be distributed over an adjacent area.

2. Temporary Berms

When designated, temporary barriers shall be constructed along the edge of the embankment. The barriers shall be of embankment earth material, gravel or sand as available and shaped approximately as shown in the Standard Details. The barriers shall be compacted with the wheels of construction equipment. When placed on pavement, the berms shall be constructed of asphalt grindings or other non-erodible soil material as approved by the Resident, and shaped as shown in the Standard Details.

At designated intervals, temporary slope drains shall be constructed with a crescent shaped barrier placed at each slope drain to direct the water into the inlet pipe.

3. Temporary Slope Drains

Collapsible pipe with corrugated metal pipe inlet shall be placed down the embankment slopes at designated locations and in accordance with the Best Management Practices.

At the outlet end of the drain, dumped stone shall be placed to prevent scoring unless otherwise directed.

4. Silt Fence

The silt fence shall be installed downhill of disturbed slopes as shown on the Plans or as directed. The Contractor shall have the option to provide a reinforced filter fabric or an un-reinforced filter fabric attached to a wire fence.

The fence posts shall be spaced as specified by the Resident, however, not to exceed a maximum of eight feet [2.5 m] apart when either type of silt fence is used and be driven a minimum of 18 inches [450 mm] into the ground.

The geotextile fabric shall be secured to the post or fence by suitable staples, tie wire or hog rings in such a manner as to prevent tearing and sagging of the fabric. The bottom flap of the geotextile fabric shall be entrenched into the ground a minimum depth of six inches [150 mm] to prevent water from flowing under the fence. The geotextile shall be spliced together only at support posts with a minimum six inches [150 mm] overlap and secure post connection which

prevents leakage of silt. The top of the geotextile shall be installed with a reinforced top end section.

The Contractor shall maintain the silt fence in a functional condition at all times. All deficiencies shall be immediately corrected by the Contractor. The Contractor shall make a daily inspection of silt fences in areas where construction activity causes drainage runoff, to ensure that the silt fences are properly located for effectiveness. Where deficiencies exist, additional silt fences shall be installed as approved or otherwise directed.

Sediment deposits shall be removed when sediments reach 50 percent of the height of the device. All sediment deposits remaining in place after the device is no longer required shall be graded to conform to the existing ground, seeded and mulched immediately.

Geotextile fabric which has decomposed or has become ineffective and is still needed shall be replaced with material equal to the original design.

5. Boom Supported Floating Silt Fence

The silt fence fabric shall be securely attached to the flotation boom with a continuous weight placed the entire length of the fence to maintain the fence in a vertical submerged position from the surface of the water to the design depth.

Anchor's shall be placed at the ends of the fence, and intermediate locations if necessary, to hold the fence securely in place.

656.05 Temporary Erosion and Sedimentation Control Devices - Maintenance

The erosion control devices will be cleaned, repaired or replaced as necessary. All deficiencies shall be corrected immediately by the Contractor.

656.06 Temporary Erosion and Sedimentation Control Devices - Removing and Disposing

When disturbed areas have been permanently stabilized, temporary erosion control devices, including stone check dams, shall be removed. However, erosion control mix filter berms may be spread out, seeded and left to decompose. Areas disturbed during the removal of the erosion control devices shall be repaired and properly stabilized.

When removed, such devices may be reused in other locations provided they are in good condition and suitable to perform the erosion control for which they are intended. Reused devices, if approved, will be measured for payment.

656.07 Erosion Control Compliance Officer

The Contractor shall designate an Erosion Control Compliance Officer (CECCO) on this Project who shall be a “DEP Certified Contractor” or have had equivalent training approved by the Authority. The Contractor shall provide the Resident with the name of the CECCO and any phone numbers or pager numbers that can be used to contact the person in case of emergency.

Before commencing any work that could disturb soils or impact water quality, the CECCO must field review the Project with the Resident’s RECCO (RECCO).

656.08 Inspection and Recordkeeping

The CECCO shall accompany the RECCO in the inspection of all erosion control devices. An inspection log shall be maintained by the Resident for the duration of the Project. The log will include daily on-site precipitation and air temperature as well as the performance, failure and/or any corrective action for all erosion and sedimentation controls in place. The log will be updated at least weekly and after all significant storm runoff or flood events. The log shall be signed by the RECCO and the CECCO after each inspection.

Failure to comply with the erosion and sedimentation control requirements herein or as directed by the RECCO within 24-hours after the violation is noted in the inspection log, will result in the \$1,000 per day per violation penalty until the violation is corrected to the satisfaction of the Resident.

656.09 Method of Measurement

Baled hay will be measured for payment by the number of bales or bags satisfactorily placed.

Temporary berms and temporary slope drains will be measured for payment by the linear foot measured parallel with the flow line including the pipe inlet.

Temporary silt fence will be measured by the linear foot along the gradient of the fence, end post to end post.

Boom supported floating silt fence will be measured by the linear foot not including anchorages.

Erosion control filter berm shall be measured by the linear foot.

The quantity of additional haybales and silt fence material required herein will be measured for payment only when and if they are actually put to use as additional measures on the Project as approved by the Resident. Haybales and silt fence material used for maintenance or replacement of existing devices will not be measured for payment.

The removal of silt and other material from behind the erosion control devices will not be measured separately for payment, but shall be incidental to the Erosion Control items.

656.10 Basis of Payment

The accepted quantity of baled hay will be paid for at the Contract unit price each for each bale which price shall be full compensation for furnishing and placing the bales, for furnishing and driving the stakes for baled hay, for maintaining the bales and stakes, and for the removing and disposing of the bales and stakes when no longer needed.

The accepted quantity of temporary berms will be paid for at the Contract unit price per linear foot of berm which price shall be full compensation for furnishing, placing and compacting material, for maintaining and for removing the berm when no longer needed.

There will be no separate payment for excavation in the construction of temporary Erosion Control items under this Section and all necessary excavation shall be incidental to the work.

The accepted quantity of temporary silt fence and boom supported floating silt fence will be paid for at the Contract unit price per linear foot complete in place. Payment shall be full compensation for furnishing, installing, maintaining, replacing deteriorated geotextile and clogged geotextile when required and for removing and disposing of the fence when no longer needed.

The accepted quantity of erosion control filter berm will be paid for at the Contract unit price per linear foot under Item 656.632, 30 Inch Temporary Silt Fence, which price shall be full compensation for furnishing, placing, maintaining, and removing the erosion control filter berm.

Cost of seeding and mulching the area after removal of the temporary silt fence will be paid for at the Contract unit prices for Item 618, Seeding, and Item 619, Mulch.

Payment will be made under:

<u>Pay Item</u>		<u>Pay Unit</u>
656.50	Baled Hay, in place	Each
656.632	30 inch Temporary Silt Fence	Linear Foot

SPECIAL PROVISION

SECTION 830

HORIZONTAL DIRECTIONAL DRILLING

(Sleeve and Conduit Installation)

The following Section is added:

830.01 Description

The work specified in this Section consists of installing an underground conduit using Horizontal Directional Drilling (HDD), also commonly referred to as guided horizontal boring. This work shall include all services, equipment, miscellaneous materials, and labor for the complete and proper installation of the underground conduit. Ledge may be encountered during the HDD process.

HDD is required within the limits of the Project where the electrical and communications PVC conduit traverses the active turnpike mainline at Station 3618+65 +/- as shown on the Plans or directed by the Resident. There shall be two-three inch Schedule 80 PVC conduits installed horizontally across the active turnpike mainline with three access junction boxes placed on each side of the mainline and in the median.

830.02 References

The following publications and/or standards may be referenced in this Specification:

DCCA Directional Crossing Contractors Association Guidelines for a Successful Directional Crossing Bid Package.

830.03 Quality Assurance

Adherence to the Specifications contained herein, or the Resident's approval of any aspect of any directional drilling operation covered by this Specification, shall in no way relieve the Contractor of their ultimate responsibility for the satisfactory completion of the work authorized under the Contract.

830.04 Submittals

The Contractor shall submit to the Resident a Directional Drilling Submittal Package for review, comment, and approval prior to the commencement of work. At a minimum, the following components shall be submitted as part of the Submittal Package:

Work Plan: The Contractor shall submit to the Resident a general work plan outlining the procedure to be used to execute the Project. The work plan should document the staging area

requirements; the location and description of pits, if needed; the proposed alignment of the boring; the method used to create the bore hole; and the method used to pull the conduit through the hole. Drilling alignment shall include lines and grades, entry and exit points, and drilling angles. The proposed entry and exit angles shall be checked against the bending radius of the conduit, and the longitudinal pulling force shall be checked against the allowable strength of the conduit during pullback. The work plan shall also include a general construction schedule and sequence in order to coordinate this activity with the overall Project. Work which may require a shoulder closure or lane closure should be noted.

Equipment: The Contractor shall submit specifications on directional drilling equipment to ensure that the equipment will be adequate to complete the Project. Equipment used to locate and monitor the position of the drilling head shall also be provided in this submittal. Spares inventory shall be included.

Material: Include the slurry material description and material data safety sheets, and any miscellaneous materials needed to perform the work. An estimate of the volume of the slurry to be used and the location of the disposal facility shall be provided.

Personnel: Documentation of training and relevant experience of personnel shall be submitted. Indicate the number of years and/or projects that each individual has completed.

Environmental Controls: The Contractor shall indicate the environmental control devices that will be employed to ensure that no slurry or hydraulic fluids enter the drainage ditches on either side of the turnpike mainline or the interchange roadways. The manner by which slurry will be introduced and captured for proper disposal shall be outlined.

Warranty: A five-year warranty shall be provided on the work.

830.05 Drilling Equipment

The directional drilling equipment shall consist of a directional drilling rig of sufficient capacity to perform the bore and pullback the conduit; a drilling fluid mixing & delivery system of sufficient capacity to successfully complete the crossing; a guidance system to accurately guide boring operations; and trained and competent personnel to operate the system. All equipment shall be in good, safe operating condition with sufficient supplies, materials and spare parts on hand to maintain the system in good working order for the duration of this Project.

Drilling Rig: The directional drilling machine shall consist of a hydraulically powered system to rotate, push, and pull conduit into the ground at a variable angle while delivering a pressurized fluid mixture to a guidable drill (bore) head. The machine shall be anchored or secured to the ground to withstand the pulling, pushing and rotating pressure required to complete the crossing. The hydraulic power system shall be self-contained with sufficient pressure and volume to power drilling operations. Hydraulic system shall be free of leaks. Rig shall have a system to monitor and record maximum pull-back pressure during pull-back operations.

Drill Head: The drill head shall be steerable by changing its rotation and shall provide the necessary cutting surfaces and drilling fluid jets. The drill bit shall be equipped with a signal generator providing constant output for continuous path monitoring.

Mud Motors (if required): Mud motors shall be of adequate power to turn the required drilling tools.

Drill Pipe: Drill pipe shall be constructed of high quality tubing with threaded box and pins.

830.06 Guidance System

The guidance system shall be of a proven type and shall be setup and operated by personnel trained and experienced with this system. The Operator shall be aware of any magnetic anomalies and shall consider such influences in the operation of the guidance system if using a magnetic system.

830.07 Drilling Slurry

Mixing System: A self-contained, closed, drilling fluid mixing system shall be of sufficient size to mix and deliver drilling fluid composed of bentonite clay, potable water and appropriate additives. Mixing system shall be able to molecularly shear individual bentonite particles from the dry powder to avoid clumping and ensure thorough mixing. The drilling fluid reservoir tank shall be sized for adequate storage of the mud. Mixing system shall continually agitate the drilling fluid during drilling operations.

Drilling Fluids: Contractor shall supply and/or arrange for connection to supply water for mixing drilling fluid. Drilling fluid shall be composed of clean water and an appropriate additive. Water shall be from a clean source with a pH of 8.5 – 10 and/or as per mixing requirements of the Manufacturer. Water of a lower pH or with excessive calcium shall be treated with the appropriate amount of sodium carbonate or equal. The water and additives shall be mixed thoroughly and be absent of any clumps or clods. A bentonite based drilling slurry shall be utilized which may include polymer extenders. The slurry shall be a mixture that will harden into a stable clay substance around the outside of the conduit, leaving no voids and allowing no settlement of ground after installation. No hazardous additives may be used. Drilling fluid shall be maintained at a viscosity sufficient to suspend cuttings and maintain the integrity of bore wall. The slurry shall be recycled to minimize material and water requirements.

Delivery System: The mud pumping system shall have a minimum capacity to supply mud in accordance with the drilling equipment pull-back rating at a constant required pressure. The delivery system shall have filters in-line to prevent solids from being pumped into the drill pipe. Connections between the pump and drill pipe shall be relatively leak-free. Used drilling fluid and drilling fluid spilled during drilling operations shall be contained and properly disposed of. A berm, minimum of 12" high, shall be maintained around drill rigs, drilling fluid mixing system, entry and exit pits and drilling fluid recycling system (if used) to prevent spills into the

surrounding environment. Pumps and or vacuum truck(s) of sufficient size shall be in place to convey excess drilling fluid from containment areas to storage facilities.

830.08 Commencement of Work

The Submittal Package shall be approved by the Resident prior to starting work. The Resident must be notified seven (7) days in advance of starting work. All personnel shall be fully trained in their respective duties as part of the directional drilling crew and in safety.

Prior to any alterations to work-site, Contractor shall photograph or video tape entire work area, including entry and exit points. The Contractor shall also survey the cross-section of the roadway for a distance of 20 feet to each side of the proposed drilling operation. Obtain grade elevations across the roadway no less than 10 in number, which shall be taken at the edge of pavements and at accessible lane lines. One (1) copy of the elevations shall be given to the Resident and one (1) copy shall remain with the Contractor for a period of one year following the completion of the Project.

Work site as indicated on the drawings, within the right-of-way, shall be graded or filled to provide a level working area. No alterations beyond what is required for operations are to be made. Contractor shall confine all activities to designated work areas. No construction equipment shall be located within the 10 feet of the edge of pavement without approval from the Resident.

Entire drill path shall be accurately surveyed with entry and exit stakes placed in the appropriate locations within the areas indicated on drawings. If Contractor is using a magnetic guidance system, drill path will be surveyed for any surface geo-magnetic variations or anomalies.

Contractor shall place silt fence between all drilling operations and any drainage, wetland, waterway or other area designated for such protection by Contract Documents, State, Federal and local regulations. Hydraulic fluid and slurry is not permitted to enter any drainage ditch or water feature on-site. Additional environmental protection necessary to contain any hydraulic or drilling slurry shall be put in place, including berms, liners, sump pumps, turbidity curtains, and other measures. Contractor shall adhere to all applicable environmental regulations. Fuel or oil may not be stored in bulk containers within 200 feet of any water-body or wetland.

Contractor shall adhere to all applicable State, Federal and local safety regulations and all operations shall be conducted in a safe manner. Safety meetings shall be conducted at least weekly with a written record of attendance and topic submitted to Resident.

830.09 Drilling Procedure

The drilling alignment shall conform to the lines and grades indicated on the Drawings or as directed by the Resident. Ground entry and exit points shall be as shown on the Drawings or as approved, and angles shall not deviate by more than two degrees. Entry and exit points shall

be within five feet of their intended locations. The alignment of the conduit shall remain at least 10 feet below the mainline traffic lanes and ramps at all times, and the depth of the bore head shall be monitored every 12 feet to 20 feet as dictated by traffic control. No monitoring shall be allowed in an active traffic lane. Directional bore depths less than 10 feet in areas of bedrock may be allowed but shall be approved by the Resident prior to drilling.

Pilot hole shall be drilled on bore path with no deviations greater than five percent of desired depth over a length of 100 feet. In the event that pilot does deviate from bore path more than five percent of depth in 100 feet, Contractor will notify Resident and Resident may require Contractor to pullback and re-drill from the location along bore path before the deviation.

In the event that a drilling fluid fracture, inadvertent returns, or returns loss occurs during pilot hole drilling operations, Contractor shall cease drilling, wait at least 30 minutes, inject a quantity of drilling fluid with a viscosity exceeding 120 seconds as measured by a March Funnel and then wait another 30 minutes. If mud fracture or returns loss continues, Contractor will cease operations and notify Resident. Resident and Contractor will discuss additional options and work will then proceed accordingly.

Upon successful completion of the pilot hole, Contractor will ream bore hole to no greater than 25 percent of the outside diameter of the conduit using the appropriate tools. Contractor will not attempt to ream at one time more than the drilling equipment and mud system are designed to safely handle.

After successfully reaming bore hole to the required diameter, Contractor will pull the conduit through the bore hole. In front of the conduit will be a swivel. Once pullback operations have commenced, operations must continue without interruption until conduit is completely pulled into borehole. During pullback operations, Contractor will not apply more than the maximum safe conduit pull pressure at any time. The Contractor shall not exceed the allowable bending radius of the conduit as specified by the conduit manufacturer.

In the event that conduit becomes stuck, Contractor will cease pulling operations to allow any potential hydro-lock to subside and will commence pulling operations. If conduit remains stuck, Contractor will notify Resident. Resident and Contractor will discuss options and then work will proceed accordingly.

In the event that the Contractor must abandon the drill hole before completion of the crossing, the Contractor will seal the hole and re-drill the crossing at no extra cost to the Authority.

830.10 Site Restoration

Following drilling operations, Contractor will demobilize equipment and restore the work site to original condition. All excavations will be backfilled and compacted to 95 percent of original density. Landscaping will be restored to original condition. All mud, cuttings, and slurry shall be properly contained, collected, and disposed of by the Contractor.

830.11 Record Keeping and Close Out

As-Builts: Contractor shall maintain a daily project log of drilling operations and a guidance system log with a copy given to Resident at completion of the Project. A final survey of elevations shall be completed by the Contractor which shall accompany the as-built drawings.

Owner shall have access at all times to any measuring or gauging devices used for the horizontal drilling operation, as well as any drilling logs maintained by the Contractor.

830.12 Method of Measurement

Directional drilling will be measured by the horizontal linear foot.

830.13 Basis of Payment

The accepted quantity of Horizontal Directional Drilling will be paid for at the Contract unit price per horizontal linear foot. No adjustment will be made for vertical depth or parabolic draping of the drilled hole or for encountering ledge. Payment shall be full compensation for labor, equipment and materials to complete the surveying, excavations, pits, drilling, environmental controls, installation of conduit, and site restoration. Payment shall also include full compensation for disposing of unsuitable and surplus soils, slurry, and materials. PVC conduit will not be paid for under Horizontal Directional Drilling, but rather will be paid for under the corresponding Electrical pay item.

Payment will be made under:

<u>Item</u>		<u>Pay Unit</u>
830.25	Horizontal Directional Drilling, 3 inch PVC Conduit Installation	Linear Foot

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART III – APPENDICES

APPENDIX A

RIGHT OF WAY FENCING INSTALLATION

CONTRACT 2015.02 PAVEMENT REHABILITATION - CLEAR ZONE IMPROVEMENTS				
SCHEDULE OF RIGHT OF WAY FENCE INSTALLATION				
ITEM No. 607.091 WOVEN WIRE FENCE - METAL POST WITH BRACING				
NORTH BOUND				
MILE MARKER	STATION		LENGTH (ft)	COMMENT
	BEGIN	END		
67.0	3408+00	3427+00	1,900	No Fence
68.0	3430+00	3453+00	2,300	No Fence
68.5	3464+00	3503+00	3,900	No Fence
70.0	3548+00	3570+00	3,900	No Fence
SUBTOTAL			12,000	Linear Feet
SOUTH BOUND				
MILE MARKER	STATION		LENGTH (ft)	COMMENT
	BEGIN	END		
70.5	3568+00	3545+00	2300	No Fence
	3501+00	3467+00	3400	No Fence
67.5	3453+00	3413+00	4,000	No Fence
SUBTOTAL			9,700	Linear Feet
TOTAL ITEM No. 607.091			21,700	Linear Feet

APPENDIX B

PLANTING SCHEDULE

CONTRACT 2015.02 PAVEMENT REHABILITATION - CLEAR ZONE IMPROVEMENTS							
SCHEDULE OF PLANTINGS							
ITEM 621.81 - BLACK SPRUCE PLANTINGS							
Mile Marker	Location	STA		Bound	Species	Quantity (EA)	Description of Work
		Begin	End				
69.4	Cobble Hill Road	3504+50	3507+50	NB	Black Spruce	30	Plant trees in staggered row along 300 LF line
70.0	Cobble Hill Road	3533+50	3535+00	NB	Black Spruce	15	Plant trees in staggered row along 150 LF line
71.6	South of Bald Hill Road	3603+00	3611+00	NB	Black Spruce	80	Plant trees in staggered row along 800 LF line